



Non Toxic Glycol Antifreeze

For process cooling & AC systems

Performance Properties

Coolflow DTX has been especially formulated for use in Process Cooling, Refrigeration and HVAC systems to exploit the advantages Ethylene Glycol has over Propylene Glycol - whilst delivering a non toxic solution. Specifically;

- More efficient heat transfer.
- Easier to pump, especially at low temperatures.
- Less volume for the same freeze protection.
- Cheaper per litre.

Non Toxic:

Although based on Ethylene Glycol, **Coolflow DTX** has been tested and classified as Non Toxic by an EPA certified laboratory. Previously Propylene Glycol was the only non toxic glycol available, that is no longer the case. Hydratech in alliance with Evans Cooling Systems, Inc. have developed and patented the DeTox[®] additive. DeTox[®] prevents Ethylene Glycol from being metabolised (during digestion) into toxic by-products, which cause kidney failure, blindness and death. Tests carried out on **Coolflow DTX** confirmed the toxicity was "so low that it was impossible to determine an LD50 value". The DeTox[®] additive has very little effect on heat transfer or antifreeze performance. In fact similar volumes of **Coolflow DTX** or Ethylene Glycol are required to achieve a specific freeze protection.

Optimum Flow:

Coolflow DTX has improved heat transfer characteristics. Including lower Dynamic Viscosity and higher Thermal Conductivity. For detailed comparison please refer to the Fluid Performance Chart - available upon request.

Protection:

Coolflow DTX contains synergistic corrosion inhibitors to protect metals commonly found in such systems. It has been tested in accordance with BS5117 and found to meet BS6580 and ASTM D1384 corrosion standards. **Coolflow DTX** also contains scale and biological inhibitors to help prevent fouling – thus promoting long operational life and high thermal efficiency.

Application

As per BSRIA guide BG 29/2012 all pipe-work systems should be clean and free from biological contamination and debris prior to commissioning. To minimise corrosion air ingress should be minimised. A pressurised system is best. Determine the total system volume and add **Coolflow DTX** to the system according to the minimum operating temperature required (see table). The minimum dose of **Coolflow DTX** should not be less than 22% of the system volume and the maximum does not normally exceed 60%. We

Physical Properties

Frost Protection

-50°C depending on concentration.

Density

1.10 - 1.15g/cm³ depending on inhibitors

pH

7.5 - 9.0 depending on inhibitors

Boiling Point

>100°C

For operating temperatures above 100°C, refer to Hydratech for technical advice.

Characteristics

a clear, slightly viscous liquid. It is mildly sweet to the taste and has a non-pungent but characteristic aroma

Biodegradability

Coolflow DTX mixtures are readily biodegradable (90% over ten days) and will not remain in the environment or bio-accumulate.

Container Sizes

Available in: 5, 10, 25, 205L drums & 1000L IBCs

recommend the use of deionised, distilled or UltraPure™ water for this dilution. Avoid water containing high levels of calcium salts or Chlorides [Cl-].

Coolflow DTX can be supplied as a Ready-To-Use solution.

Diluting Concentrate

When measuring the percentage concentration of Coolflow DTX in solution we recommend the use of a recently calibrated refractometer.

Frost Protection °C	v/v of Coolflow DTX %	Refractive Index
-10	22.0	1.35590
-15	28.0	1.36240
-20	33.0	1.36780
-25	38.0	1.37310
-30	42.0	1.37740
-35	46.0	1.38160
-40	50.0	1.38570
-45	52.0	1.38770
-50	54.3	1.39000

Fluid Management Services

To ensure inhibitor levels are being maintained and the system fluid is in good condition, we recommend periodic sampling and testing. Hydratech operate the Fluid Monitoring Program (FMP) service for all users of our products. For more information on the FMP please call or visit www.hydratech.co.uk.

Quality Assured

Coolflow DTX meets or exceeds the corrosion standards laid down in ASTM D-1384. Hydratech products are manufactured in accordance with ISO 9001: 2015 procedures.

Storage & Shelf Life

At least 3 years when stored in sealed containers, below 40°C and out of direct sunlight.

Health & Safety

Please refer to the associated Safety Data Sheet, which is available on request.

