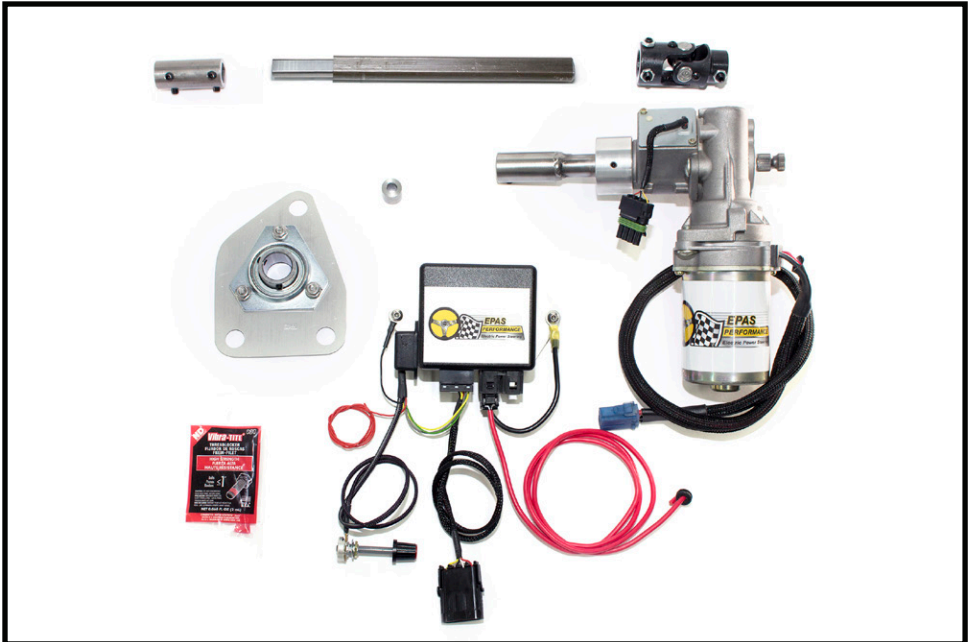




Owner's Manual

Mopar A Body



WARNING

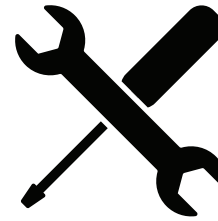


Please read and understand this manual before installing your EPAS kit.

The installation of this system should be done by a professional mechanic or a very knowledgeable amateur. You will be cutting and splicing your steering column, therefore EPAS Performance will not be held responsible for any malpractice. Caution should be taken when installing the electric motor: no impacts, shocks or hammering should be done to the unit. For aesthetic reason, you may choose to paint the assembly either in black or the color of your steering column to conserve the original look.

For a complete understanding, we strongly suggest to read this owner's manual prior to any installation. **Should you have any questions or concerns feel free to contact us at (941) 893-5427 or visit our website for installation videos.**

EPAS Performance wishes you thousands of enjoyable miles with your new Electric Power Steering!



Required tools:

- Drill
- Right angle grinder, with cutting disc
- Goggles
- Measuring tape
- Steering wheel removing tool
- You will also need hand tools to remove the steering column

Remove column to bench.

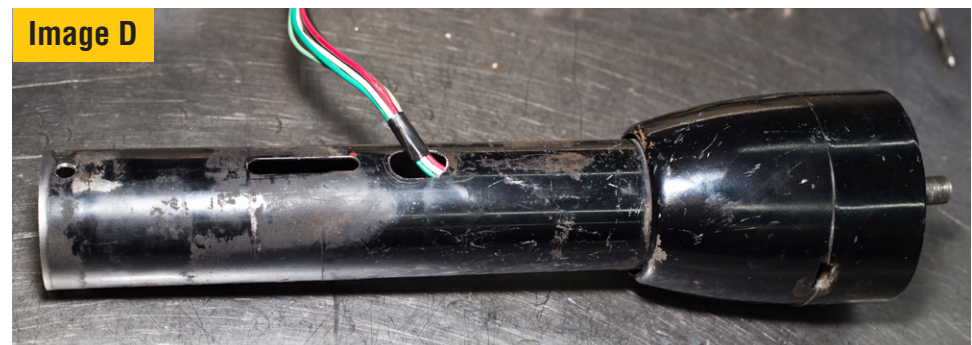
Disassemble the column, removing the shaft.

Measuring from the splined side, cut the shaft at 11".
(Image A)

A $\frac{3}{4}$ " DD will need to be made from the cut end of at least 1 $\frac{1}{2}$ ". You will need to mill 0.105" from both sides of the shaft to create the DD section. **(Image B)**

Measuring from the top of the bell housing on the column tube cut at 13 $\frac{1}{3}$ ".
(Image C)

The wiring harness outlet will need to be re located up 2" from its original location.
(Image D)



Place the column and motor assembly in the vehicle and set the motor at the desired position mark the staking location. Drill a hole through the tube and through the aluminum collar tapping the motor housing. Stake the column in place using ¼-20 bolt. Insure the length is no more than 10mm, if too long it can hang up.

(Image E)

BE SURE NOT TO DRILL THROUGH THE MOTOR HOUSING WHEN STAKING THE COLUMN.

For more information on this process please visit the tech corner section on our manuals page.

Start reassembling by placing the steering shaft into the DD end of the electric motor. Tightening set screws.

Place the column tube over the shaft. Placing staking bolts.

Before installing the column into the vehicle, install the firewall plate with bearing, and its bolts. When installing the firewall plate be sure the two bolts holding the bearing in place are loose to allow the bearing to pivot to the required angle (mounting plates may have to be pried apart to allow bearing movement). Make sure to tighten all bolts once all parts are aligned.

Install the ujoint for the gear box to the 1" DD end of the collapsible shaft. Install on to gearbox. Run the shaft through the firewall plate and it's bearing.

Install the motor ujoint to the ¾" end of the collapsible shaft that is through the firewall.

An E-Brake extension will need to be installed.
(Image F)

Install the column and motor into the vehicle. Attaching the motor ujoint and the stock column clamp to hold it in place.



Install the pre-wired control module on the firewall just next to the fuse block (or elsewhere), hook up the power wire for the motor (blue connector) and the connector for the torque sensor (Delco weathepack). Then hook up the small red wire to a hot in run and the #10 red wire directly to your battery or a direct power source.

Install potentiometer in an accessible location. **(Image G & H)**

Once everything is hooked up, turn the power on, wait for the little click (relays in module) and enjoy your new Electric Power Steering.

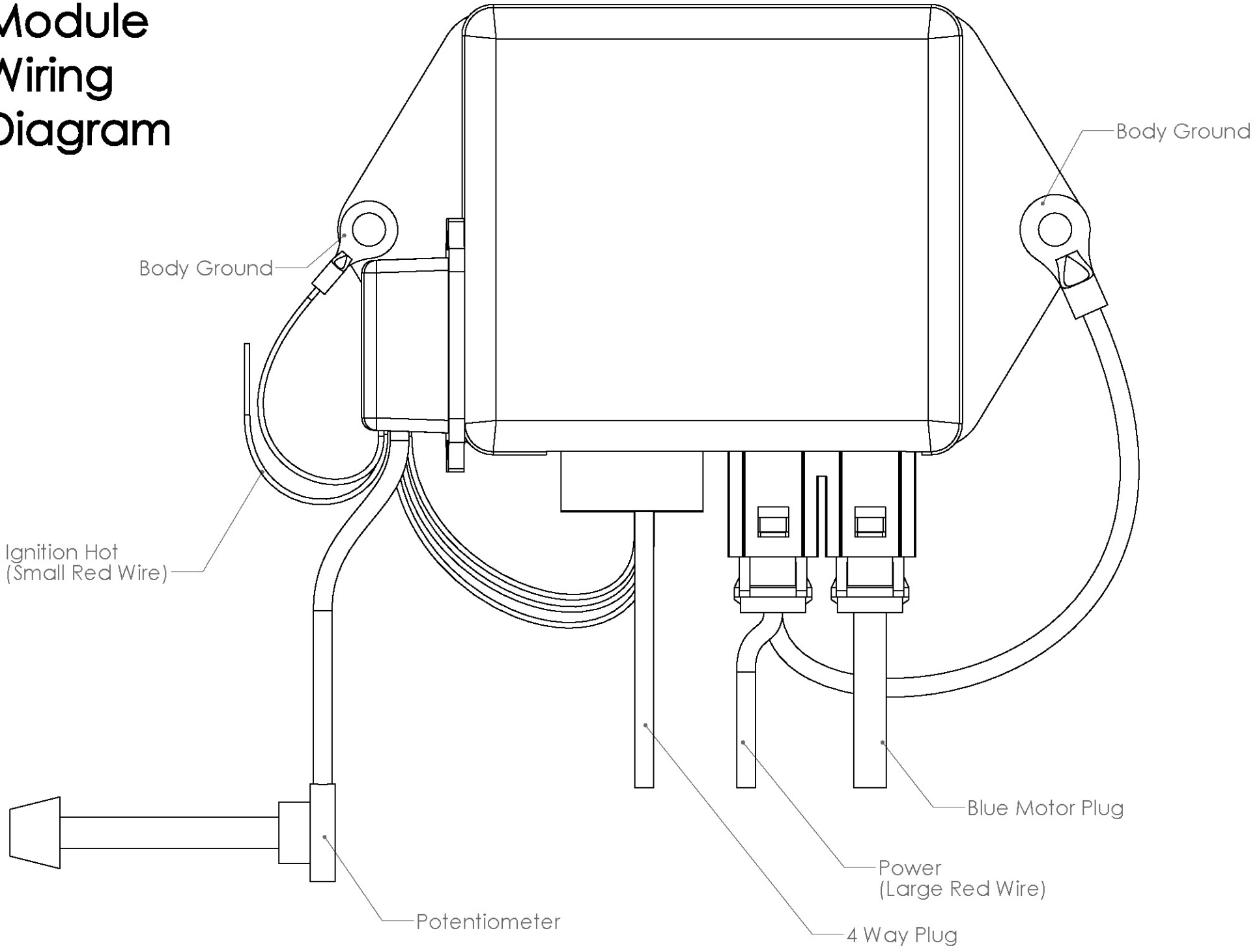
Image G



Image H



Module Wiring Diagram



TERMS AND CONDITIONS

LIABILITY LIMITATION AND RELEASE

We are pleased you have chosen to purchase one of our automotive specialty equipment items. Our products are carefully designed to combine performance, durability and safety, and to work in concert with the vehicle's original equipment. As they are specialty products, however, and as both performance and safety are paramount concerns, we urge our customers to consider having the products professionally installed.

We caution the purchaser that the enhancement provided by the specialty equipment item may change the handling characteristics of the vehicle. We urge the purchaser to carefully familiarize him/herself with the vehicle's performance characteristics with the new equipment. This should be done in a safe environment and in a safe manner.

We have no control over the quality or correctness of equipment installations performed by others, nor can we control the uses (in manner or environment) products are subjected to. Accordingly, liability on the part of EPAS Performance LLC is limited to the terms of its Express Limited Warranty.

A decision by the purchaser to retain and install the item purchased will be deemed acceptance of the specific terms of this Liability Limitation and Release.

The purchaser expressly releases and waives any claim against us for any consequential damages or injury that may arise from the use, or any malfunction, of its product. This Liability Limitation and Release binds the original purchaser, all successors in interest, and all persons to whom the product may subsequently be transferred; and the purchaser agrees to make this limitation known to all such persons. This Liability Limitation and Release is part of the consideration for the sale of the product.

This Liability Limitation and Release is governed by the laws of the State of Florida, United States of America. Any dispute regarding its terms or application is subject to arbitration in the State of Florida at the request of either party to the sale.

WARRANTY

This warranty is limited to the repair or replacement of the defective part only; the warranty specifically excludes labor or consequential damages or injury. The decision as to whether the defective part will be repaired or replaced will rest solely with the manufacturer. The warranty period begins on the date the product is shipped to you.

Full 5-year warranty nontransferable.

This warranty is void if the product is or was improperly installed, abused in any manner. Road or accident damage is not covered.

To make a claim under this warranty, call EPAS Performance to return the defective product, shipping or postage prepaid. Please include a copy of the original purchase invoice and a note describing the circumstances of the failure or malfunction.

This warranty is governed by the laws of the State of Florida, United States of America. Any dispute regarding the coverage of this warranty, its application or terms is subject to arbitration in the State of Florida.

If the purchaser disagrees with any of the terms of this warranty, please return the purchased item within three (3) business days of receipt. A decision by the purchaser to retain and install the item purchased will be deemed acceptance of the specific terms of this warranty.



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Visit our website for installation videos.

