Please read and understand this manual before installing your EPAS kit.

The installation of this system should be done by a professional mechanic or a very knowledgeable amateur. You will be cutting and splicing your steering column, therefore EPAS Performance will not be held responsible for any malpractice. Caution should be taken when installing the electric motor: no impacts, shocks or hammering should be done to the unit. For aesthetic reason, you may choose to paint the assembly either in black or the color of your steering column to conserve the original look.

For a complete understanding, we strongly suggest to read this owner's manual prior to any installation. Should you have any questions or concerns feel free to contact us at (941) 893-5427 or visit our website for installation videos.

EPAS Performance wishes you thousands of enjoyable miles with your new Electric Power Steering!

Required tools:

- Drill
- Right angle grinder, with cutting disc
- Goggles
- Measuring tape
- Steering wheel removing tool
- You will also need hand tools to remove the steering column
Disassemble mounting bracket and remove steering column to bench.
Remove steering shaft from the column tube.

Cut column measuring from the non-steering wheel side (bottom) up at 8".

Cut shaft measuring downwards from splined end at 10 3/4".
Pre fit bearing and its mounting plate onto the firewall. Mark the locations to drill mounting holes.

Mounting hardware is 1/4" - 20.

Column exit hole may need to be expanded in order for the bearing to fit correctly.
Insert the shaft. Ensure the shaft is fully seated into the EPAS Motor. Install and tighten set screws. Install the steering column tube to the EPAS Motor. Be sure to tighten the six set screws.

Attach the steel coupler to the splined side of the EPAS Motor. Install column and motor assembly back into the vehicle. Insuring the DD end of the rear shaft has gone through the firewall. Install the 3/4" DD to 3/4" DD ujoint to the end of the shaft coming through the firewall.

Install the ujoint to the steering box. Install collapsible shaft pushing or pulling to achieve the lengths required to seat fully into both ujoints.
Install the pre-wired control module, hook up the power wire for the motor (blue connector) and the connector for the torque sensor (Delco weathepack). Then hook up the small red wire to a hot in run and the #10 red wire directly to your battery or a direct power source. You can use a 60A fuse if desired. The power cored provided will reach all the way to the battery.

Install potentiometer in an accessible location.
TERMS AND CONDITIONS

LIABILITY LIMITATION AND RELEASE

We are pleased you have chosen to purchase one of our automotive specialty equipment items. Our products are carefully designed to combine performance, durability and safety, and to work in concert with the vehicle's original equipment. As they are specialty products, however, and as both performance and safety are paramount concerns, we urge our customers to consider having the products professionally installed.

We caution the purchaser that the enhancement provided by the specialty equipment item may change the handling characteristics of the vehicle. We urge the purchaser to carefully familiarize him/herself with the vehicle's performance characteristics with the new equipment. This should be done in a safe environment and in a safe manner.

We have no control over the quality or correctness of equipment installations performed by others, nor can we control the uses (in manner or environment) products are subjected to. Accordingly, liability on the part of EPAS Performance LLC is limited to the terms of its Express Limited Warranty.

A decision by the purchaser to retain and install the item purchased will be deemed acceptance of the specific terms of this Liability Limitation and Release.

The purchaser expressly releases and waives any claim against us for any consequential damages or injury that may arise from the use, or any malfunction, of its product. This Liability Limitation and Release binds the original purchaser, all successors in interest, and all persons to whom the product may subsequently be transferred; and the purchaser agrees to make this limitation known to all such persons. This Liability Limitation and Release is part of the consideration for the sale of the product.

This Liability Limitation and Release is governed by the laws of the State of Florida, United States of America. Any dispute regarding the coverage of this warranty, its application or terms is subject to arbitration in the State of Florida.

If the purchaser disagrees with any of the terms of this warranty, please return the purchased item within three (3) business days of receipt. A decision by the purchaser to retain and install the item purchased will be deemed acceptance of the specific terms of this warranty.

WARRANTY

This warranty is limited to the repair or replacement of the defective part only; the warranty specifically excludes labor or consequential damages or injury. The decision as to whether the defective part will be repaired or replaced will rest solely with the manufacturer. The warranty period begins on the date the product is shipped to you.

Full 5-year warranty nontransferable.

This warranty is void if the product is or was improperly installed, abused in any manner. Road or accident damage is not covered.

To make a claim under this warranty, call EPAS Performance to return the defective product, shipping or postage prepaid. Please include a copy of the original purchase invoice and a note describing the circumstances of the failure or malfunction.

This warranty is governed by the laws of the State of Florida, United States of America. Any dispute regarding the coverage of this warranty, its application or terms is subject to arbitration in the State of Florida.

If the purchaser disagrees with any of the terms of this warranty, please return the purchased item within three (3) business days of receipt. A decision by the purchaser to retain and install the item purchased will be deemed acceptance of the specific terms of this warranty.
EPAS PERFORMANCE
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Sarasota, FL 34243

1-941-893-5427
1-800-372-7611

www.EPASPerformance.com
Visit our website for installation videos.