INTEGRAL FILTER/REGULATOR plus LUBRICATOR ASSEMBLIES (CFRLs)

The integration of a general purpose filter and a pressure regulator into a single module provides the compactness needed where space is limited. These integral filter/regulators are offered by Master Pneumatic in port sizes from 1/8 up to 3/4 along with **SENTRY** models equipped with quick-connect fittings for tubing from 1/4 up to 10 mm.

When an integral filter/regulator is paired with a lubricator, joined either by a modular connector or a pipe nipple, the assembly makes a complete **FRL** with nothing lost in performance, but with the advantage of compactness to fit in tight spaces.

All filter/regulatrs include an internal automatic filter drain and a pressure gauge as standard equipment, and regulators are either self-relieving or non-relieving. **SENTRY, GUARDS-MAN, SERIES 350** and **SERIES 380** assemblies include a lockout valve for added safety.

Available options are the same as those for the corresponding individual filters, regulators, and lubricators. They include regulating springs for various pressure ranges, metal filter bowls, and sintered bronze filter elements in several μm ratings, as well as quick-fill caps for the lubricators. All assemblies, except Miniatures, now include a lockout valve for increased safety.



GUIDE to INTEGRAL FILTER/REGULATORS plus LUBRICATORS

	Modular			Port Sizes	6		
Series	Construction	1/8	1/4	3/8	1/2	3/4	Pages
SENTRY							
VCFDRL10, 11 models †	yes	Χ	Χ				300-301
MINIATURE							
CFDRL55, 56 models	no	Χ	Χ				302-303
GUARDSMAN							
MVCFDRL60D models	yes		Χ	Χ	Χ		304-305
GUARDSMAN II							
BMVCFDRL70D models	yes		Χ	Χ	Χ		306-307
SERIES 350							
BAGV3A0B6A13 models	yes		Χ	Χ	Χ		308-313
Full-Size VANGUARD							
MVCFDRL108D models	yes		X	X	X	Χ	314-315
MVCFDRL108W models	yes		Χ	Χ	Χ	X	316-317
Full-Size SERIES 380							040 000
AAM3A0B1A1 models	yes			X	X	X	318-323

[†] Also available with quick-connect fittings for tubing up to 10 mm.

FILTER-REGULATOR-LUBRICATOR ASSEMBLIES (FRLs)

FRL assemblies offer an enormous variety of combinations to fit the needs of almost every filtration, pressure regulation, and lubrication requirement. The FRLs shown in this catalog cover only a portion of these needs in port sizes from 1/8 to 1-1/2. Featured are the configurations most widely used, but FRLs in many other configurations are readily assembled.

All standard SENTRY, GUARDSMAN, SERIES 350, Full-Size VANGUARD, and SERIES 380 assemblies now include a lockout valve for added safety.

General purpose filter-regulator-lubricator assemblies are the most widely used, but other combinations meet a variety of needs. For example, where air line lubrication is not needed, a filter-regulator combination may be sufficient. This can consist of an individual filter and regulator or a compact integral filter/regulator.



GUIDE to FILTER-REGULATOR-LUBRICATOR COMBINATIONS

	Modular				Port	Sizes				
Series	Construction	1/8	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	Pages
SENTRY										
VFDRL 10, 11 models †	yes	X	Χ							324-325
MINIATURE										
FDRL 55, 56	no	Χ	Χ							326-327
GUARDSMAN										
MVFDRL60D models	yes		Χ	Χ	X					328-329
GUARDSMAN II										
BMVFDRL70D models	yes		Χ	Χ	Χ					330-331
SERIES 350										
BAGV1A1B6A13 models	yes		Χ	Χ	X					332-337
Full-Size VANGUARD Series	;									
MVFDRL108D models	yes		X	X	X	Χ				338-339
MVFDRL108W models	yes		Χ	Χ	Χ	Χ				340-341
Full-Size SERIES 380										
AAMV1A1B1A1 models	yes			Χ	Χ	Χ				342-347
High-Flow VANGUARD										
FDRL180 models	no					X	X			348-349
FDRL189D models	no					X	Χ	X	X	350-351
BFDRL289D models	no							Χ	X	352-353

[†] Also available with quick-connect tube fittings up to 10 mm.

SENTRY Modular FRLs Integral Filter/Regulators plus Lubricator



SPECIFICATIONS

Ambient/Media Temperature:

40° to 125°F (4° to 52°C).

Bowls: 2-Ounce (60-ml) capacity polycarbonate plastic bowls or aluminum bowls.

Filter Drain:

Internal automatic drain; optional manual drain.

Filter Element: 5-µm-rated polyethylene; optional

5-μm, 20-μm, or 40-μm sintered bronze.

Filter/Regulator & Lubricator Bodies: Acetal.

Fluid Media: Compressed air.

Inlet Pressure:

15 psig (1 bar) minimum with automatic drain. 150 psig (10 bar) maximum.

ree perg (10 bar) maximam.

Oil Adjustment: External, no shutoff.

Outlet Pressure: Adjustable up to 100 psig (7 bar).

Pressure Gauge: 0 to 160 psig (11 bar); 1/8 NPT gauge

ports front and rear.

Panel Mounting: 1-3/16 inch (30 mm) hole required.

Regulator Dome and Knob: Acetal.

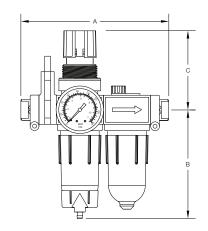
Seals: Nitrile.

VCFDRL10 and 11 Models Port Sizes: 1/8, 1/4 Tube Fittings

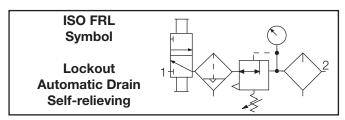
- ◆ Filter and regulator consolidated in a single assembly (CFDR10M or CFDR11M); wick-feed lubricator (L10); lockout valve (V10).
- Modular assembly and mounting.
- ◆ Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- High-strength polycarbonate plastic bowls or aluminum bowls.
- Internal automatic filter drain; optional manual drain.
- Piston-type regulator (CFDRL10 models) or diaphragm-type (CFDRL11 models).
- ◆ Self-relieving regulator; non-relieving optional.
- ◆ Pressure gauge.
- ◆ NPTF port threads; optional BSPP threads.

AIR FLOW DATA

					Weight
Ports	A *	B #	С	Depth †	lb (kg)
1/8, 1/4	5.2 (132)	3.9 (99)	2.6 (67)	1.8 (45)	0.57 (0.32)
Mod	els below hav	ve quick-c	onnect fitt	ings for tub	ing.
1/4 3/8	5.6 (142) 6.2 (157)	3.9 (99) 3.9 (99)	2.6 (67) 2.6 (67)	1.8 (45) 1.8 (45)	0.55 (0.31) 0.55 (0.31)
4 mm 6 mm 8 mm 10 mm	5.7 (145) 5.7 (145) 5.7 (145) 6.2 (157)	3.9 (99) 3.9 (99) 3.9 (99) 3.9 (99)	2.6 (67) 2.6 (67) 2.6 (67) 2.6 (67)	1.8 (45) 1.8 (45) 1.8 (45) 1.8 (45)	0.55 (0.31) 0.55 (0.31) 0.55 (0.31) 0.55 (0.31)



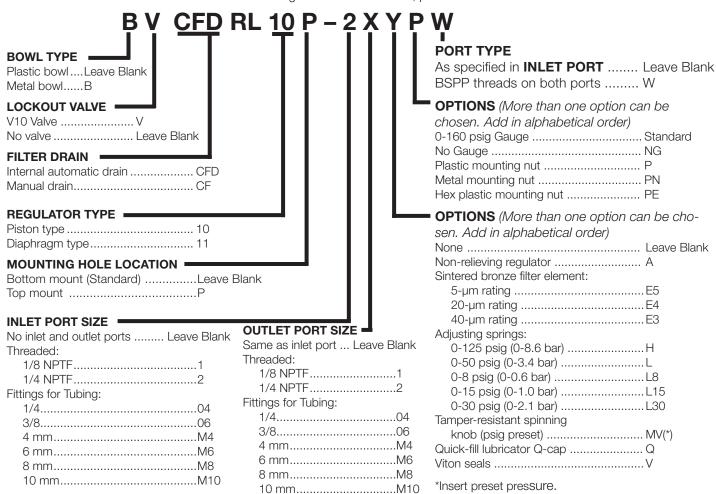
[#] Dimension for plastic bowl; metal bowl is 4.3 (109).



REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA130-27PE5
5-µm bronze	KA130-27E5
20-µm bronze	KA130-27E4
40-µm bronze	KA130-27E3

ORDERING INFORMATION



^{*} Without V10 lockout valve deduct 0.6 (15) from dimension A. † Less gauge.

MINIATURE FRLs Integral Filter/Regulators plus Lubricator



SPECIFICATIONS

Ambient/Media Temperature:

Plastic bowls: 40° to 125°F (4° to 52°C). **Metal bowls:** 40° to 175°F (4° to 79°C).

Bodies: Aluminum for filter/regulator and lubricator.

Bowls: 2-Ounce (60-ml) capacity polycarbonate plastic

bowls or aluminum bowls.

Filter Drain:

Internal automatic drain; optional manual drain. **Filter Element:** 5-µm-rated polyethylene; optional

5-μm, 20-μm, or 40-μm sintered bronze.

Fluid Media: Compressed air.

Inlet Pressure:

15 psig (1 bar) minimum with automatic drain. Plastic bowls: 150 psig (10 bar) maximum. Metal bowls: 200 psig (13.7 bar) maximum.

Oil Adjustment: Internal; tamper-resistant.

Outlet Pressure: Adjustable up to 100 psig (7 bar). Pressure Gauge: 0 to 160 psig (11 bar); 1/8 NPT gauge

ports front and rear.

Panel Mounting: 1-3/16 inch (30 mm) hole required. **Regulator Dome and Knob:** Glass Filled Nylon and

Acetal.

Seals: Nitrile.

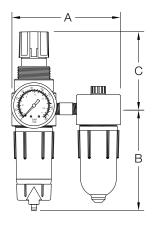
CFDRL55 and 56 Models Port Sizes: 1/8, 1/4

- ◆ Filter and regulator consolidated in a single assembly (CFDR55M or CFDR56M); wick-feed lubricator (L50).
- Inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- High-strength polycarbonate plastic bowls or aluminum bowls.
- Internal automatic filter drain; optional manual drain
- ◆ Piston-type regulator (CFDRL55 models) or diaphragm-type (CFDRL56 models).
- ◆ Self-relieving regulator; non-relieving optional.
- Pressure gauge.
- ◆ NPTF port threads; optional BSPP threads or fittings for tubing up to 10 mm.

AIR FLOW DATA

					Weight
Bowl	Α	В	С	Depth †	lb (kg)
Plastic	3.7 (94)	3.9 (99)	2.6 (67)	1.6 (41)	0.66 (0.30)
Metal	4.0 (101)	4.3 (109)	2.6 (67)	1.6 (41)	0.66 (0.30)

† Less gauge.

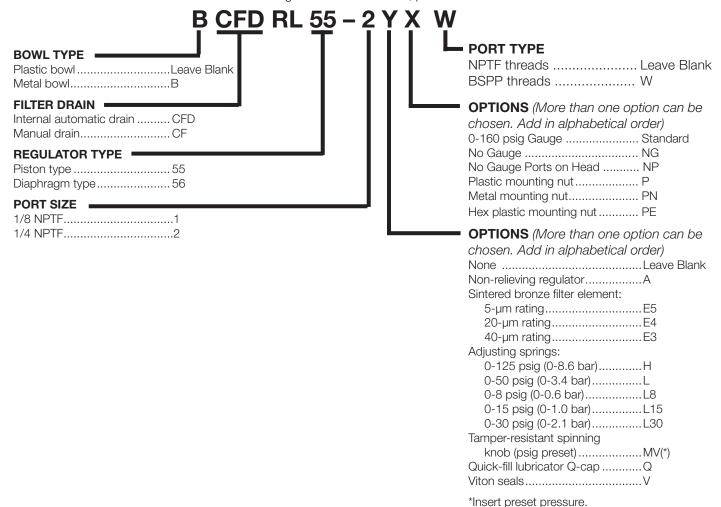


ISO FRL Symbol	
Automatic Drain Self-relieving	3

REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA130-27PE5
5-µm bronze	KA130-27E5
20-µm bronze	KA130-27E4
40-µm bronze	KA130-27E3

ORDERING INFORMATION



GUARDSMAN Modular FRLs Integral Filter/Regulators plus Lubricator





- ◆ Filter and regulator consolidated in a single assembly (CFDR60); sight-feed lubricator (L60D); lockout valve (V35).
- Modular or inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- ◆ High-strength zinc bowl or polycarbonate plastic bowl with shatterguard.
- Internal automatic filter drain; optional manual drain
- Self-relieving piston-type regulator; nonrelieving optional.
- Pressure gauge.
- ◆ NPTF port threads; optional BSPP threads.

SPECIFICATIONS

Ambient/Media Temperature:

40° to 125°F (4° to 52°C).

Bodies: Zinc for filter/regulator and lubricator.

Bowls: 4-Ounce (120-ml) capacity zinc bowls or polycarbonate plastic bowls with zinc shatterguards.

Filter Drain:

Internal automatic drain; optional manual drain.

Filter Element: 5-µm-rated polyethylene; optional

5-μm, 20-μm, or 40-μm sintered bronze.

Fluid Media: Compressed air.

Inlet Pressure:

15 psig (1 bar) minimum with automatic drain. 150 psig (10 bar) maximum. With metal bowls but no lockout valve: 200 psig (13.7 bar) maximum.

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 100 psig (7 bar).

Pressure Gauge: 0 to 200 psig (14 bar); 1/4 NPT gauge

ports front and rear.

Panel Mounting: 1-9/16 inch (40 mm) hole required.

Regulator Dome and Knob: Acetal.

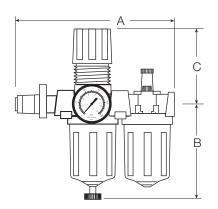
Seals: Nitrile.

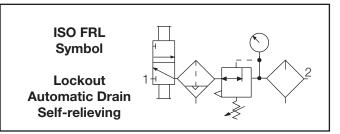
Sight Dome: Clear nylon.

AIR FLOW DATA

					Weight
Bowl	A *	В	С	Depth †	lb (kg)
Metal Plastic	8.7 (221) 8.7 (221)	4.6 (116) 4.6 (116)	3.3 (83) 3.3 (83)	2.4 (61) 2.4 (61)	2.94 (1.34) 2.94 (1.34)

^{*} Without V35 lockout valve deduct 3.8 (97) from dimension A. † Less gauge.

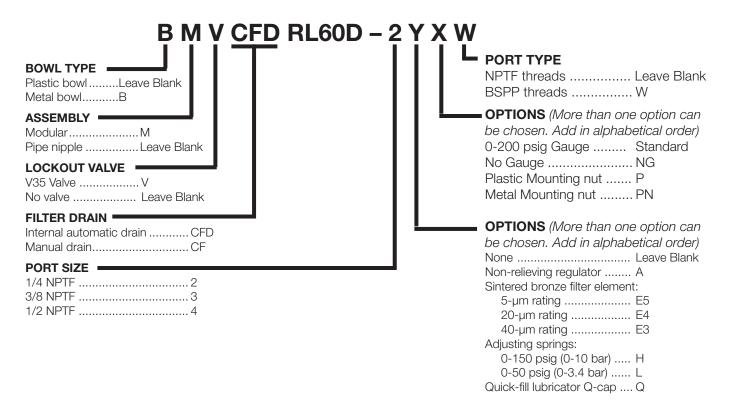




REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA130-27PE5
5-µm bronze	KA130-27E5
20-µm bronze	KA130-27E4
40-µm bronze	KA130-27E3

ORDERING INFORMATION



GUARDSMAN II Modular FRLs Integral Filter/Regulators plus Lubricator

BMVCFDRL70D Models Port Sizes: 1/4, 3/8, 1/2



- Filter and regulator consolidated in a single assembly (BCFDR70); sight-feed lubricator (BL70D); lockout valve (V35).
- Modular or inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- Aluminum bowls with clear nylon sight glass.
 Bowls can be rotated for easy readability.
- Optional extended bowls provide greater filter sump and lubricator capacities.
- ◆ Internal automatic filter drain; optional manual drain and internal float drain.
- Self-relieving piston-type regulator; nonrelieving optional.
- ◆ Pressure gauge.
- ◆ NPTF port threads; optional BSPP threads.

SPECIFICATIONS

Ambient/Media Temperature:

40° to 125°F (4° to 52°C).

Bodies: Zinc for filter/regulator and lubricator.

Bowls: 6-Ounce (180-ml) capacity aluminum bowls with clear nylon sight glass. Optional 10-ounce (300-ml) bowls. Bowls can be rotated for easy readability.

Bowl Rings: Nylon.

Filter Drain:

Internal automatic drain; optional manual drain and internal float drain.

Filter Element: 5-µm-rated polyethylene; optional

5-µm or 40-µm sintered bronze. **Fluid Media:** Compressed air.

Inlet Pressure:

Minimum: 15 psig (1 bar) with automatic drain, 30 psig (2

bar) with internal float drain. Maximum: 150 psig (10 bar).

Without lockout valve: 200 psig (13.7 bar) maximum.

Oil Adjustment: External: tamper-resistant.

Outlet Pressure: Adjustable up to 100 psig (7 bar). Pressure Gauge: 0 to 200 psig (14 bar); 1/4 NPT gauge

ports front and rear.

Panel Mounting: 1-9/16 inch (40 mm) hole required.

Regulator Dome and Knob: Acetal.

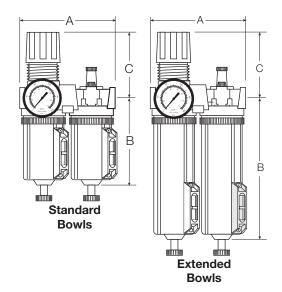
Seals: Nitrile.

Sight Dome: Clear nylon.

AIR FLOW DATA

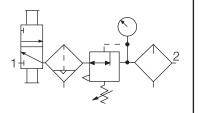
					Weight †
Bowl	A *	В	С	Depth †	lb (kg)
Standard Extended	, ,	5.9 (151) 8.9 (227)	` '	. ,	3.00 (1.36) 5.25 (2.39)

^{*} Without V35 lockout valve deduct 3.8 (97) from dimension A. † Less gauge.



ISO FRL Symbol

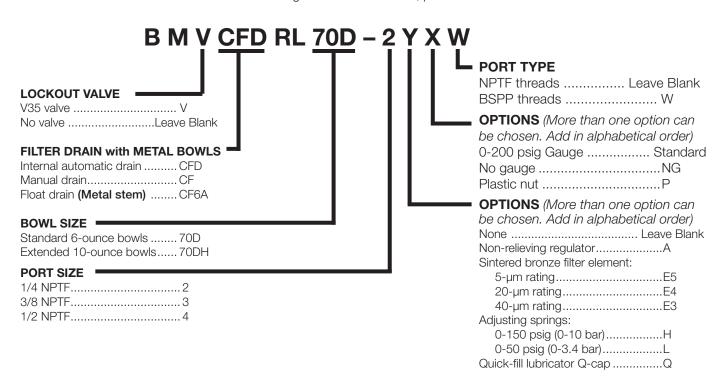
Lockout Automatic Drain Self-relieving



REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA60F-03PE5
5-µm bronze	KA60F-03E5
40-µm bronze	KA60F-03E3

ORDERING INFORMATION



SERIES 350 CFRLs

Integral Filter/Regulator plus Lubricator



SPECIFICATIONS

Ambient/Media Temperature: (without lockout valve) Plastic Bowl, all drain types: 40° to 125°F (4° to 52°C). Metal Bowl, manual drains: 40° to 175°F (4° to 79°C). Metal Bowl, float drains: 40° to 150°F (4° to 66°C).

Body: Zinc.
Dome: Nylon

Bowl: 5.1-Ounce (151-ml) polycarbonate plastic with nylon shatterguard; optional 6.0-Ounce (177-ml) aluminum bowl with clear nylon sight glass. Lubricator bowl only; optional 10-ounce (300-ml) extended aluminum bowl with clear nylon sight glass. **Filter Bowl Drain:** Internal float drain: optional manual drain.

Filter Element: 5-μm-rated polyethylene; optional 5-μm, 20-μm, and 40-μm-rated bronze element.

Fluid Media: Compressed air. Filter Inlet Pressure:

Plastic bowl & manual drain: 0-150 psig (0-10 bar). Plastic bowl & Float drain: 30-150 psig (2-10 bar). Metal bowl & manual drain: 0-250 psig (0-17 bar). Metal bowl & Float drain: 30-200 psig (2-14 bar).

Lubricator Inlet Pressure:

Plastic bowl: 150 psig (10 bar) maximum. Metal bowl: 250 psig (17 bar) maximum.

Outlet Pressure: Adjustable up to 150 psig (10 bar); optional

adjusting springs.

Optional Pressure Adjustment Locking Key: Removable. Pressure Gauge: Optional with 0 to 200 psig (14 bar); 1/4 NPT

gauge ports front and rear.

Panel Mounting: 2-1/16-inch (52-mm) hole required.

Seals: Nitrile. **Valve:** Brass.

Lubricator Cap Color: Yellow. Optional red, blue and grey.

Oil Adjustment: External; tamper resistant.

Sight-Feed Dome: Nylon.

BAGV3A0B6A13 Models

Port Sizes: 1/4, 3/8, 1/2

GENERAL

- Modular or inline mounting.
- ◆ Compatible with modular 380 series of products.
- ◆ NPTF port threads; optional BSPP threads.
- Front mounted modular clamping design with encapsulated screws.
- Polycarbonate bowl with shatterguard; optional metal bowl with nylon sight glass.
- Inlet pressure rated at 250 psig (17 bar) with metal bowls up to 175° F (79° C).

INTEGRAL FILTER/REGULATOR

- ◆ Designed to remove particulate material down to 5 micron from the airstream to protect downstream equipment.
- Optional bronze 5-µm-rated, 20-µm-rated, and 40-µm-rated. 5-µm-rated polyethylene filter elements are standard.
- ◆ Superior water removal of free water up to 98% efficiency.
- Removal of effluents via manual or automatic float drains.
- ◆ Superior pressure regulation diaphragm type regulator
- Self relieving design; large diaphragm sensing ratio; non-relieving optional.
- Optional pressure adjustment locking key; tamper resistant pressure setting.
- Optional pressure gauge.

LUBRICATOR

- Sight feed design; transparent dome to show oil delivery.
- External oil delivery adjusting knob, removable for tamper resistance.
- Color caps available for visual management systems. (Blue,red, yellow and grey). Consult factory for custom colors.

AIR FLOW DATA

					Weight
Bowl	Α	В†	С	Depth	lb (kg)
Std plastic	8.76 (222.50)	5.54 (140.7)	4.68 (118.9)	2.90 (73.7)	4.7 (2.1)
Std metal	8.76 (222.50)	6.42 (163.1)	4.68 (118.9)	2.90 (73.7)	5.1 (2.3)

Panel Mounting: 2-1/16" (52mm) hole required.

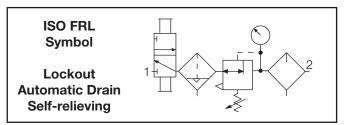
Lockout: Without V380 lockout valve deduct 2.3 (58) from dimension A.

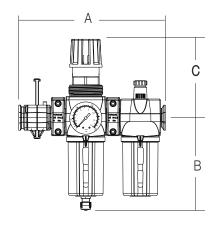
† Bowl (standard) removal clearance: add 3.1 (79) † Bowl (extended) removal clearance: add 6.1 (155)

Dimensions above reflect less gauge.

REPLACEMENT FILTER ELEMENT KITS

Element Rating	Kit Number
5-µm Polyethyelene (Std element) 40-µm Bronze 5-µm Bronze	A60F-03E3 A60F-03E5

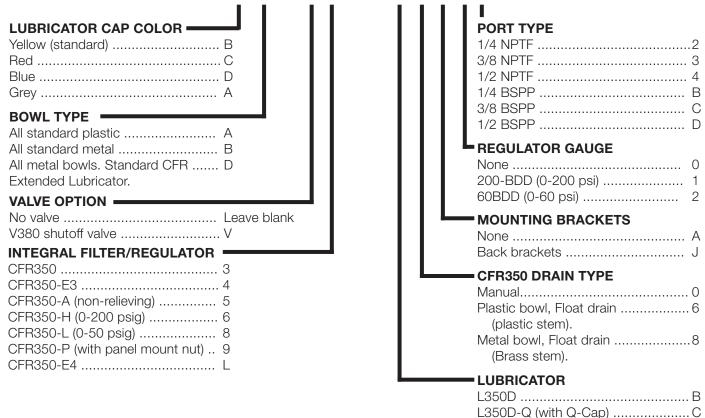




ORDERING INFORMATION

Change the letters in the sample model number below to specify the CFR + L you want. To order with some of the other available options, see Ordering Information on the following pages.

BAGV3A0B6A13



Change the letters in the sample model number below to specify the **CFRL** you want. Product will be assembled in order of model number chosen.

NOTE: For model number longer than 15 characters please consult Master Pneumatic.

B A G V 3 XA A XA 	0 XA 1 XA V01 6 A 1 3
Yellow (standard) B Red	None
Extended metal bowlE on lubricator. Standard Metal bowl on filter and coalescent filter. LOCKOUT VALVE	COALESCENT FILTER None A FC350 B FC350-E8 C FC350 and FC350-E9 D
No V380 valve	FC350-E8 and FC350-E9
INTEGRAL FILTER / REGULATOR (Drain options are coded later in model number.) None 0 CFR350 3 CFR350-E3 4 CFR350-H 6 CFR350-H 6 CFR350-L 8 CFR350-P 9 V383-N6A4A and CFR350-QE B V383-N6A4B and CFR350-QE C V383-N6A0B and CFR350-QE D V383-N6A0B and CFR350-QE F V382-N6A0A and CFR350-QE G V382-N6A0A and CFR350-QE G V382-N6A0B AND CFR350-QE G	3/8-NPTF extra port only

Continued from preceding page.

B A G V 3 XA A XA 0 XA 1 XA V01 6 A 1 3 **ADDITIONAL PORT** (optional location 3) NoneLeave Blank 1/4-NPTF extra port, PDA212-2, qty (2) 1/4-NPTF plugs ... XB 1/4-NPTF extra port, PDA214-2, qty (2) 1/4-NPTF plugs ... XC 1/4-NPTF extra port, PDA215-2, qty (2) 1/4-NPTF plugs ... XD 3/8-NPTF extra port onlyXE 1/2-NPTF extra port onlyXF 1/4-NPTF extra port, PDA414-2, qty (2) 1/4-NPTF plugs ... XG 1/4-NPTF extra port, PDA411-2, qty (2) 1/4-NPTF plugsXJ 1/4-NPTF extra port, PDA413-2, qty (2) 1/4-NPTF plugs ... XK LUBRICATOR and LUBRICATION -None L350D В L350D-Q PA640*1, 118-109-* male port, and A-00942M prefilled tubing.... D PA600*1, 118-109-* male port, and A-00942M prefilled tubing F PA640*5, 118-109-* male port, and A-00942M prefilled tubing H PA600*5, 118-109-* male port, and A-00942M prefilled tubing K NOTE: Option D, F, H, and K can only be used with 1/2 inlet and outlet ports and modular connections). **ADDITIONAL PORT** (optional location 4) NoneLeave Blank 1/4-NPTF extra port onlyX0 1/4-NPTF extra port, PDA211-2, qty (2) 1/4-NPTF plugs ... XA 1/4-NPTF extra port, PDA212-2, qty (2) 1/4-NPTF plugs ... XB 1/4-NPTF extra port, PDA214-2, qty (2) 1/4-NPTF plugs ... XC 1/4-NPTF extra port, PDA215-2, qty (2) 1/4-NPTF plugs ... XD 3/8-NPTF extra port onlyXE 1/2-NPTF extra port onlyXF 1/4-NPTF extra port, PDA414-2, qty (2) 1/4-NPTF plugs ...XG 1/4-NPTF extra port, PDA411-2, qty (2) 1/4-NPTF plugs ...XJ 1/4-NPTF extra port, PDA413-2, qty (2) 1/4-NPTF plugs ...XK V382, V383 and V384 LOCKOUT VALVE -None Leave Blank V383-N6A4A (with pressure sensor)V01 V383-N6A4B (with pressure sensor and muffler...... V02 V383-N6A0AV03 V382-N6A4B (with pressure sensor and muffler...... V10 V382-N6A0AV11

Continued from preceding page.

B A G V 3 XA A XA 0 XA 1 XA V01 6 A 1 3

Manual drain on filter and coalescing Float drain (plastic stem) on filter and (used with plastic bowls type only Float drain (plastic stem) on filter and (used with plastic bowls type only Float drain (brass stem) on filter and (used with metal bowl type only).	d manual drain on coalescing filter7
INLET BLOCK PORT - and -	OUTLET BLOCK PORT
Female	
Male	
Male	
Female	
None	
None	
Female	
Male	
None with back bracket I	
Female with back bracket	
None with back bracket	
Female with back bracket	
Male with back bracket	
iviale with back bracket	Female with back bracket IN
REGULATOR GAUGE - and -	COALESCING FILTER GAUGE
	None 0
	None 1
60BDD (0-60 PSIG)	None
	Differential pressure gauge 5
200 000 (0 200 1 010)	Dinoronial procedure gaage

Continued from preceding page.

B A G V 3 XA A XA 0 XA 1 XA V01 6 A 1 3

INLET PORT - an	d - OUTLET PORT	
	1/4-NPTF	
3/8-NPTF	3/8-NPTF	3
1/2-NPTF	1/2-NPTF	4
1/4-BSPP	1/4-BSPP	B
3/8-BSPP	3/8-BSPP	C
1/2-BSPP	1/2-BSPP	D

Consult factory for mixed inlet and outlet port sizes. Note: when mixed inlet and outlet port sizes are chosen, the largest port size will be used on each product. Example Inlet = 3/8" and outlet = 1/2" then each product, ie: filter, regulator etc. would be 1/2" ports.

SERIES 350/380 CUSTOMIZED INTERFACE

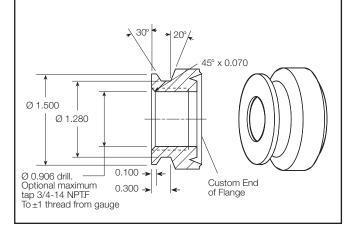
With this simple turned flange, users can easily customize their own products to interface directly with Series 350/380 modules using the clamp shown on page 345 (part number **A118-105**). See sketch below for dimensions.

Some potential usage examples are:

Turned Series 350/380 flange on a valve body.

Special auxiliary manifold blocks having Series 350/380 flange configuration.

Suitable materials for a custom port include aluminum, brass, steel, stainless steel, and zinc.



VANGUARD Modular FRLs Integral Filter/Regulators plus Lubricator



SPECIFICATIONS

Ambient/Media Temperature: (without lockout valve)

Plastic Bowl, all drain types: 40° to 125°F (4° to 52°C).

Metal Bowl, manual & automatic drains: 40° to 175°F (4° to 79°C).

Metal Bowl, float drains: 40° to 150° F (4° to 66° C).

Bodies: Zinc for filter/regulator and lubricator.

Bowls: 8-Ounce (240-ml) capacity zinc bowls with clear nylon sight glass or polycarbonate plastic bowls with steel shatterguard. Optional

20-ounce (600-ml) extended lubricator bowl.

Bowl Rings: Nylon.

Filter Drain:

Internal automatic drain; optional manual drain, internal float drain, or external Hydro-Jector drain.

Filter Element: 5-µm-rated polyethylene; optional

5-µm, 20-µm, or 40-µm sintered bronze.

Fluid Media: Compressed air.

Inlet Pressure:

Minimum: 15 psig (1 bar) with automatic drain, 30 psig (2 bar) with internal float drain.

Maximum: 150 psig (10 bar). With metal bowls but no lockout valve: 200 psig (13.7 bar) maximum.

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar). Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (14 bar); 1/4 NPT gauge ports front

and rear.

Regulator: Nylon dome; acetal knob.

Seals: Nitrile.

Sight Dome: Clear nylon.

MVCFDRL108D Models Port Sizes: 1/4, 3/8, 1/2, 3/4

- Filter and regulator consolidated in a single assembly (CFDR100); sight-feed lubricator (L28D); lockout valve (V35).
- Modular or inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- Zinc bowls with clear nylon sight glass or polycarbonate plastic bowls with steel shatterguard.
- Internal automatic filter drain; optional manual drain, internal float drain, or external Hydro-Jector drain.
- Self-relieving diaphragm-type regulator; nonrelieving optional.
- ◆ Pressure gauge.
- ◆ NPTF port threads; optional BSPP threads.

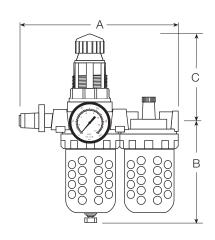
AIR FLOW DATA

					Weight †
Bowls	A *	В	С	Depth †	lb (kg)
Std. Plastic	10.5	5.8	3.3	3.5	5.94
	(267)	(147)	(84)	(89)	(2.69)
Std. Metal	10.5	6.4	3.3	3.5	7.74
	(267)	(163)	(84)	(89)	(3.51)
Extended	10.5	9.8	3.3	3.5	9.63
Metal	(267)	(249)	(84)	(89)	(4.37)

*Without V35 lockout valve deduct 3.8 (97) from dimension A.
† Less gauge.

ISO FRL Symbol	
Lockout Automatic Drain Self-relieving	1

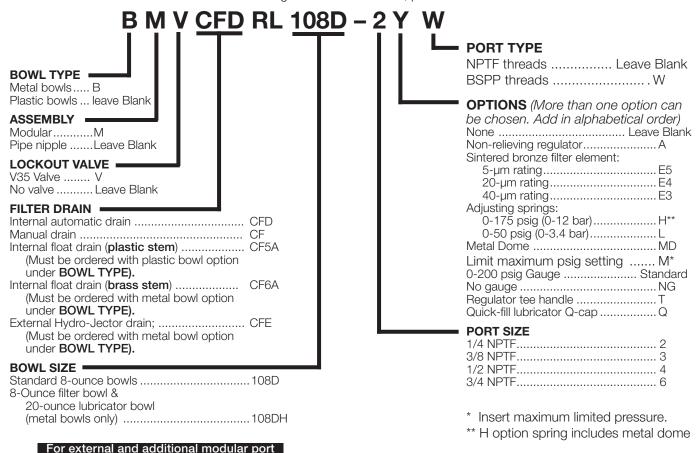
options see numbering chart on 354 page.



REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA103-03PE5
5-µm bronze	KA103-03E5
20-µm bronze	KA103-03E4
40-µm bronze	KA103-03E3

ORDERING INFORMATION



VANGUARD Modular FRLs Integral Filter/Regulators plus Lubricator



MVCFDRL108W Models

Port Sizes: 1/4, 3/8, 1/2, 3/4

- Filter and regulator consolidated in a single assembly (CFDR100); wick-feed lubricator (L28W); lockout valve (V35).
- Modular or inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- Zinc bowls with clear nylon sight glass or polycarbonate plastic bowls with steel shatterguard.
- Internal automatic filter drain; optional manual drain, internal float drain, or external Hydro-Jector drain.
- ◆ Self-relieving diaphragm-type regulator; non-relieving optional.
- Pressure gauge.
- ◆ NPTF port threads; optional BSPP threads.

SPECIFICATIONS

Ambient/Media Temperature: (without lockout valve) Plastic Bowl, all drain types: 40° to 125°F (4° to 52°C). Metal Bowl, manual & automatic drains: 40° to 175°F (4° to 79°C). Metal Bowl, float drains: 40° to 150°F (4° to 66°C).

Bowls: 8-Ounce (240-ml) capacity zinc bowls with clear nylon sight glass or polycarbonate plastic bowls with steel shatterguard.

Bowl Rings: Aluminum.

Filter Drain:

Internal automatic drain; optional manual drain, internal float drain, or external Hydro-Jector drain.

Filter Element: 5-µm-rated polyethylene; optional

5-μm, 20-μm, or 40-μm sintered bronze.

Fluid Media: Compressed air.

Heads: Zinc.
Inlet Pressure:

Minimum: 15 psig (1 bar) with automatic drain, 30 psig (2 bar) with

internal float drain.

150 psig (10 bar) maximum. With metal bowls but no lockout

valve: 200 psig (13.7 bar) maximum.

Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar). Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (14 bar); 1/4 NPT gauge ports front

and rear.

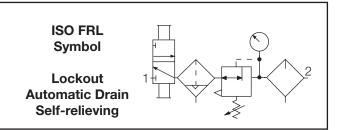
Regulator: Nylon dome; acetal knob.

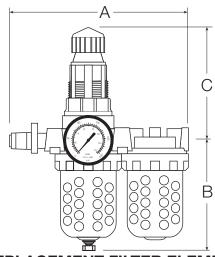
Seals: Nitrile.

AIR FLOW DATA

					Weight †
Bowls	A *	В	С	Depth †	lb (kg)
Plastic	10.5	5.8	3.3	3.5	5.94
	(267)	(147)	(84)	(89)	(2.69)
Metal	10.5	6.4	3.3	3.5	7.74
	(267)	(163)	(84)	(89)	(3.51)

*Without V35 lockout valve deduct 3.8 (97) from dimension A.
† Less gauge.

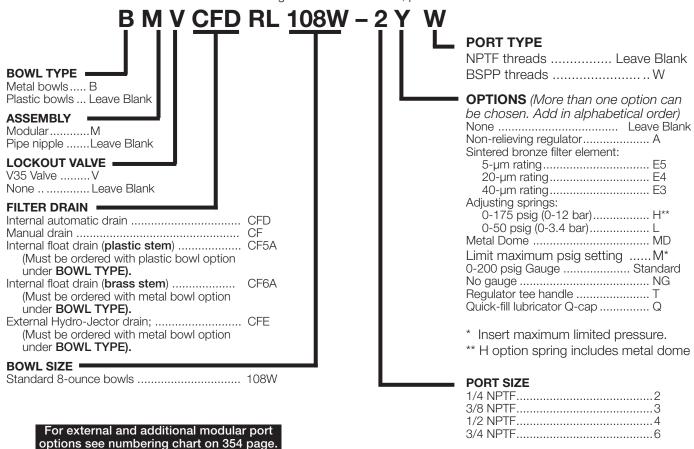




REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA103-03PE5
5-µm bronze	KA103-03E5
20-μm bronze	KA103-03E4
40-µm bronze	KA103-03E3

ORDERING INFORMATION



Full-Size SERIES 380 FRLs Integral Filter/Regulators plus Lubricator



SPECIFICATIONS

Ambient/Media Temperature: (without lockout valve) Plastic Bowl, all drain types: 40° to 125°F (4° to 52°C).

Metal Bowl, manual & automatic drains: 40° to 175°F (4° to 79°C). Metal Bowl, float drains: 40° to 150°F (4° to 66°C).

Bowls: 9-Ounce (270-ml) capacity aluminum bowls with clear nylon sight glass or polycarbonate plastic bowls with steel shatterguard. Optional 15-ounce (450-ml) extended aluminum lubricator bowl with two clear nylon sight glasses.

Cap Colors: Filter/regulator, black only. Lubricator, grey; yellow, red, and blue optional.

Filter Drain: Internal automatic drain; optional manual drain, internal float drain, or Warrior electronic drain.

Filter Element: 5-µm-rated polyethylene; optional

40-um element.

Fluid Media: Compressed air.

Heads: Zinc. **Inlet Pressure:**

Minimum: 15 psig (1 bar) with automatic drain, 30 psig (2 bar) with

internal float drain.

Metal bowls: 200 psig (13.7 bar) maximum. Plastic bowls: 150 psig (10 bar) maximum. Oil Adjustment: External; tamper-resistant.

Outlet Pressure: Adjustable up to 125 psig (8.6 bar). Pressure Adjustment Locking Key: Removable.

Pressure Gauge: 0 to 200 psig (14 bar); 1/4 NPT gauge ports front

and rear

Regulator Valve: Brass.

Seals: Nitrile.

Sight Dome: Clear nylon.

AAMV3A0B1A1 Models

Port Sizes: 3/8, 1/2, 3/4

- ◆ Filter and regulator consolidated in a single assembly (CFDR380); sight-feed lubricator (L380D); lockout valve (V380).
- Modular or inline mounting.
- 5-um-rated polyethylene filter element: optional 40-µm element.
- Aluminum bowls with clear nylon sight glass or polycarbonate plastic bowls with steel shatterguard.
- ◆ Internal automatic filter drain; optional manual drain, internal float drain, or Warrior electronic drain.
- Optional extended aluminum lubricator bowl wih sight glasses.
- ◆ Self-relieving diaphragm-type regulator; nonrelieving optional.
- Pressure gauge; two gauge ports.
- ◆ NPTF port threads; optional BSPP threads.

AIR FLOW DATA

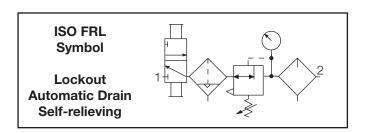
					Weight †
Bowl	A *	B **	С	Depth †	lb (kg)
Standard	9.6 (244)	7.7 (195)	5.4 (137)	2.9 (73)	5.81 (2.64)
Extended	9.5 (241)	10.6 (269)	5.4 (137)	2.9 (73)	6.00 (2.73)

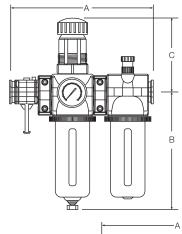
^{*} Without V380 lockout valve deduct 2.3 (58) from dimension A.

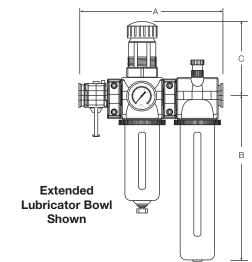
† Less gauge.

REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm (Std element)	A115-106PE5
40-µm bronze	A115-106PE3

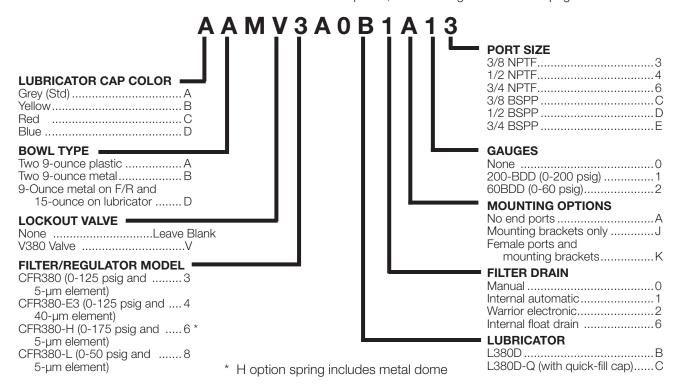






ORDERING INFORMATION

Change the letters in the sample model number below to specify the F/R + L you want. To order with some of the other available options, see Ordering Information on page 296.



^{**} Bowl removal clearance: For 9-ounce plastic bowl add 4.2 (107).

For 9-ounce metal bowl add 4.1 (104).

For extended bowl add 6.1 (155).

Change the letters in the sample model number below to specify the **CFRL** you want.

Product will be assembled in order of model number chosen.

NOTE: For model number longer than 15 characters please consult Master Pneumatic.

АВМУЗ <u>ХА</u> 1 <u>ХА</u>	0 XA 1 XA V01 0 0 A 3
CAP COLOR Grey (Std)	■ ADDITIONAL PORT (optional location 2) None
bowl on filter Extended metal bowlE on lubricator. Standard Metal bowl on filter and coalescent filter.	COALESCENT FILTER None A FC380 B FC380-E8 C
No V380 valve	FC380 and FC380-E9
V382 and V383 Valves are coded later in model number.	1/4-NPTF extra port only
INTEGRAL FILTER / REGULATOR (Drain options are coded later in model number.) None	1/4-NPTF extra port, PDA212-2, qty (2) 1/4-NPTF plugs XC 1/4-NPTF extra port, PDA215-2, qty (2) 1/4-NPTF plugs XD 3/8-NPTF extra port only

Continued from preceding page.

Δ	R	M	V	3	XΔ	1	XΔ	0	XA	1	XΔ	VC	1	0	0	Δ	3
	\boldsymbol{L}	IVI	v	v	Λ		Λ	·	Λ		Λ	V	, ,	v	v		v

None Leave Blank 1/4-NPTF extra port only X0 1/4-NPTF extra port, PDA211-2, qty (2) 1/4-NPTF plugs XA 1/4-NPTF extra port, PDA212-2, qty (2) 1/4-NPTF plugs XB 1/4-NPTF extra port, PDA214-2, qty (2) 1/4-NPTF plugs XC 1/4-NPTF extra port, PDA215-2, qty (2) 1/4-NPTF plugs XC 1/4-NPTF extra port only XE 1/2-NPTF extra port only XF 1/4-NPTF extra port, PDA414-2, qty (2) 1/4-NPTF plugs XG 1/4-NPTF extra port, PDA411-2, qty (2) 1/4-NPTF plugs XG 1/4-NPTF extra port, PDA411-2, qty (2) 1/4-NPTF plugs XJ 1/4-NPTF extra port, PDA411-2, qty (2) 1/4-NPTF plugs XJ 1/4-NPTF extra port, PDA413-2, qty (2) 1/4-NPTF plugs XK	
LUBRICATOR and LUBRICATION None	
None Leave Blank 1/4-NPTF extra port only X0 1/4-NPTF extra port, PDA211-2, qty (2) 1/4-NPTF plugs XA 1/4-NPTF extra port, PDA212-2, qty (2) 1/4-NPTF plugs XB 1/4-NPTF extra port, PDA214-2, qty (2) 1/4-NPTF plugs XC 1/4-NPTF extra port, PDA215-2, qty (2) 1/4-NPTF plugs XC 3/8-NPTF extra port only XE 1/2-NPTF extra port only XF 1/4-NPTF extra port, PDA414-2, qty (2) 1/4-NPTF plugs XG 1/4-NPTF extra port, PDA411-2, qty (2) 1/4-NPTF plugs XG 1/4-NPTF extra port, PDA411-2, qty (2) 1/4-NPTF plugs XJ 1/4-NPTF extra port, PDA413-2, qty (2) 1/4-NPTF plugs XX	
V382, V383 and V384 LOCKOUT VALVE None Leave Blank V383-N6A4A (with pressure sensor) V01 V383-N6A4B (with pressure sensor and muffler V02 V383-N6A0A V03 V383-N6A0B (with muffler) V04 V382-N6A4A (with pressure sensor) V09 V382-N6A4B (with pressure sensor and muffler V10 V382-N6A0A V11 V382-N6A0B (with muffler) V12 V382-N6A3A (with 0-160 psig gauge) V17 V382-N6A3B (with 0-160 psig gauge and muffler V18	_

Continued from preceding page.

A B M V 3 XA 1 XA 0 XA 1 XA V01 0 0 A 3

Manual drain on filter and coalescing filter Automatic drain on filter and coalescing filter Warior drain on filter and coalescing filter Metal bowl hydro-jecton in filter, auto drai (used with metal bowl type only) Automatic drain on filter. Manual drain or Float drain (plastic stem) on filter and coa (used with plastic bowls type only) Float drain (plastic stem) on filter and mar (used with plastic bowls type only) Float drain (brass stem) on filter and coale (used with metal bowl type only).	/ REGULATOR AND COALESCING FILTER r
INLET BLOCK PORT - and - (OUTLET BLOCK PORT
None	
Female F Male N	
Male F	
Female	
None F	
None	
Male	None I
None with back bracket	
Female with back bracket F None with back bracket F	
Female with back bracket	
Male with back bracket F	
REGULATOR GAUGE - and -	COALESCING FILTER GAUGE
	None 0
	None
	Small Differential pressure gauge
200-BDD (0-200 PSIG)	Large Differential pressure gauge 6
	Small Differential pressure gauge
	Large Differential pressure gauge
,	with normally open reed switch
None	Large Differential pressure gauge E
200-BDD (0-200 PSIG)	with normally open reed switch Large Differential pressure gauge
	with normally closed reed switch
None	Large Differential pressure gauge L
	with normally closed reed switch

Continued from preceding page.

A B M V 3 XA 1 XA 0 XA 1 XA V01 0 0 A 3

INLET PORT - and -	OUTLET PORT	
	3/8-NPTF	
1/2-NPTF	1/2-NPTF	4
3/4-NPTF	3/4-NPTF	6
3/8-BSPP	3/8-BSPP	С
1/2-BSPP	1/2-BSPP	D
	3/4-BSPP	

Consult factory for mixed inlet and outlet port sizes. Note: when mixed inlet and outlet port sizes are chosen, the largest port size will be used on each product. Example Inlet = 3/8" and outlet = 1/2" then each product, ie: filter, regulator etc. would be 1/2" ports.

SERIES 380 CUSTOMIZED INTERFACE

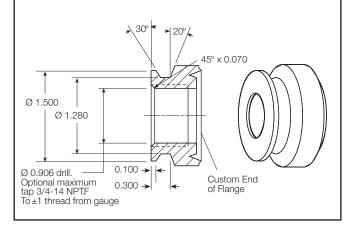
With this simple turned flange, users can easily customize their own products to interface directly with Series 380 modules using the clamp shown on page 275 (part number **A118-105**). See sketch below for dimensions.

Some potential usage examples are:

Turned Series 380 flange on a valve body.

Special auxiliary manifold blocks having Series 380 flange configuration.

Suitable materials for a custom port include aluminum, brass, steel, stainless steel, and zinc.



SENTRY Modular Accessories

Sentry modular units use end plates secured with screws to hold the ports in place, and also to serve as mounting brackets. Short screws secure the end plates when a single module is used; long screws when two or more modules are used. Parts required for assembly are as follows:



Sentry End Plate

	Part	Quantity Required			
Item	Number	1 Unit	2 Units	3 Units	
End Plate	10R-10	2	2	2	
Short Screw	10R-18	4	2	0	
Long Screw	10R-19	0	2	4	
Small O-ring	103-95	1	1	1	
Large O-ring	33-53	1	2	3	
Ports		Se	ee Chart at Ri	ght	

Sentry assemblies can be fitted with either threaded pipe ports or ports for tubing. The sizes available are shown below. Two ports required for each assembly.

PIPE	PORTS	TUBING PORTS			
Pipe Size	Port Number	Tubing Size	Port Number		
G 1/8	10R-21-1/8W	1/4	A10R-21-04		
G 1/4	10R-21-1/4W	3/8	A10R-21-06		
1/8 NPT	10R-21-1/8	4 mm	A10R-21-M4		
1/4 NPT	10R-21-1/4	6 mm	A10R-21-M6		
		8 mm	A10R-21-M8		
		10 mm	A10R-21-M10		

GUARDSMAN and **VANGUARD** Modular Accessories

MODULAR CONNECTORS





GUARDSMAN and **VANGUARD** modular components can be joined or removed quickly with these specially designed connectors. Each connector includes an O-ring assembly which forms an air-tight seal between modules. **FRL** and other assemblies include the required modular connectors between components, unless the assembly has been specifically ordered for connection with pipe nipples.

Connectors can be ordered as part number KA30-04.

MODULAR MALE PORT

Used to connect modular units to non-modular units. Also allows right-angle connections by using the side ports or extra ports shown at the right.

Port

	1		
ı	1		
-	MW	1	

Size	Part Number
1/4-NPTF	30-11-1/4
1/4-BSPT	30-11-1/4W
3/8-NPTF	30-11-3/8
3/8-BSPT	30-11-3/8W
1/2-NPTF	30-11-1/2
1/2-BSPT	30-11-1/2W
3/4-NPTF	30-11-3/4
3/4-BSPT	30-11-3/4W

Male Port

MODULAR FEMALE PORT

Used to connect modular units to piping at inlet or outlet.



Port Size	Female Port Part Number
1/4-NPTF	30-12-1/4
1/4-BSPP	30-12-1/4W
3/8-NPTF	30-12-3/8
3/8-BSPP	30-12-3/8W
1/2-NPTF	30-12-1/2
1/2-BSPP	30-12-1/2W
3/4-NPTF	30-12-3/4
3/4-BSPP	30-12-3/4W

MODULAR EXTRA PORTS

Used before or after a modular unit to supply three auxiliary 1/4 ports.

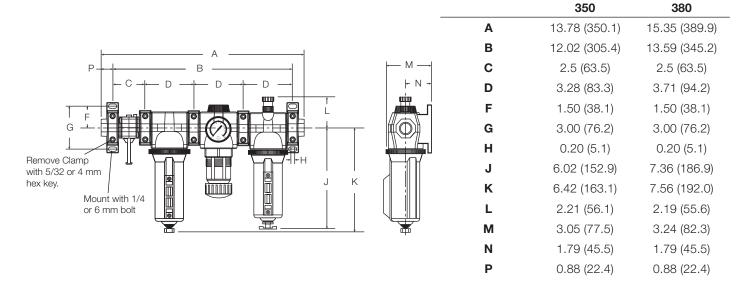


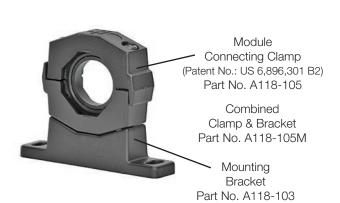
Port Size	Female Port Part Number
1/4-NPTF	30-13
1/4-BSPP	30-13W

Master Pneumatic, Inc.

SERIES 350 and 380 Modular Accessories

Dimensions: inches (mm)





CLAMP for MODULE CONNECTIONS

Specially designed clamps provide a quick and easy assembly or disassembly of Series 350 and 380 modules. Two allen-head bolts quickly tighten or loosen the clamp using a 5/32 or 4mm hex key. The clamp contains a plate carrying two O-rings to provide positive sealing between modules. Order clamp by part number A118-105. Combined clamp and bracket (below) can be ordered by part number A118-105M.

MOUNTING BRACKET

Two brackets are normally used to mount an **FRL** to a vertical surface. The mounting bracket attaches to the module-connecting clamp (see above) with a single screw. Each bracket then employs two bolts (1/4" or 6mm) to connect the assembly to the mounting surface. Order bracket and screw by part number A118-103. Combined bracket and clamp (above) can be ordered by part number A118-105M.





Either male or female end ports can be

attached to threaded inlet and outlet lines. This allows all modules of an FRL assembly to be removed easily and quickly without having to unthread the

end modules. The end ports are attached to the modules with clamps (see at left). End ports can be included in an assembled FRL or ordered separately by the following part numbers:

MALE and FEMALE END PORTS

Port Size	Male Number	Female Number
1/4 NPTF	118-109-2F	118-100-2
1/4 BSP*	118-109-2FW	118-100-2W
3/8 NPTF	118-109-3F	118-100-3
3/8 BSP*	118-109-3FW	118-100-3W
1/2 NPTF	118-109-4F	118-100-4
1/2 BSP*	118-109-4FW	118-100-4W
3/4 NPTF	118-109-6F	118-100-6
3/4 BSP*	118-109-6FW	118-100-6W

Note: * = add T for male threads P for female threads.

EXTRA PORT BLOCK

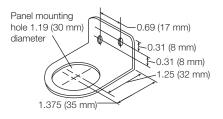
An extra port block can be placed between modules to provide two auxiliary ports. Its mounting position can be rotated to obtain the most convenient operating orientation. If only one auxiliary port is to be used, the unused port must be closed with a pipe plug. (The inlet and outlet are not threaded.) Order with **FRLs** or order by the following part numbers:

Auxilary Port Size	Part Number
1/4-BSPP	

Mounting Accessories

REGULATOR MOUNTING BRACKETS

Regulators and integral filter/regulators can be mounted to a surface with a bracket that attaches to the regulator. Brackets and mounting nuts can be ordered separately or in a kit which includes both bracket and mounting nut.



SENTRY and MINIATURE

Kit: A33-82, Bracket: 33-82, Nut: 10R-26



GUARDSMAN and GUARDSMAN II

Kit: K60R-15, Bracket: 60R-15, Nut: 60R-14P

R75 SERIES

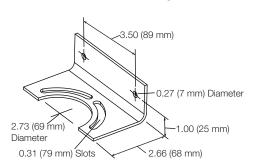
Kit: None, Bracket: 35-25, Nut: None

R350 SERIES

Kit: A127-11, **Bracket:** 37-71, **Nut:** 127-11

SERIES 380 and VANGUARD

Kit: K37-71, Bracket: 37-71, Nut: 37-345F

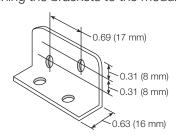


HPR100 and HPR180

Kit: A37-381, Bracket: 37-.364, Nut: None

MODULAR MOUNTING BRACKETS

Two L-shaped metal brackets as shown below can be used for wall mounting of modular **FRLs** or Clean Air Packages. A single bracket can be used to mount individual filters or lubricators. Kits include two brackets and four screws for attaching the brackets to the modules.

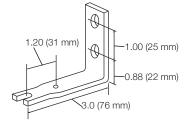


SENTRY

Screws: 10R-19 (2 required), Bracket: None

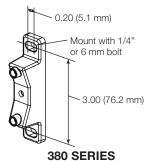
MINIATURE

Kit: K50-01, Bracket: 50-01 Note: minature can only be used in conjunction with 'T' suffix option on FD50, FCD50, and L50 products.



GUARDSMAN and Modular VANGUARD

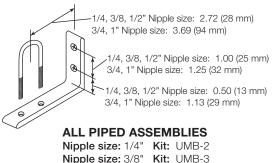
Kit: K30-08, Bracket: 30-08



Kit: A118-103, Bracket: None

FRL INLINE MOUNTING PIPE BRACKETS

Two pipe brackets can be used for wall mounting of **FRL** assemblies that use pipe nipples to join the components. The bracket kits listed below include two sets of brackets.



Nipple size: 1/4" Kit: UMB-2
Nipple size: 3/8" Kit: UMB-3
Nipple size: 1/2" Kit: UMB-4
Nipple size: 3/4" Kit: UMB-6
Nipple size: 1" Kit: UMB-8

Note: No mounting brackets available for PR180M, PRH180M, 1-1/4" or 1-1/2".