### **GENERAL PURPOSE FILTERS**

#### **FILTER FUNCTION**

General purpose compressed air filters remove water and particulate material from the air stream to protect downstream equipment from contamination. As air enters the filter, internal baffles create a swirling motion to the air so that entrained dirt and liquids are thrown against the sides of the filter bowl and then fall to the sump area at the bottom of the bowl.

Additional baffling keeps the air in the sump area relatively quiet; this ensures that the removed material is not returned to the air flow going to the filter element. The filter element will then collect smaller particles.

The most frequently used element in Master Pneumatic general purpose filters is rated at 5  $\mu$ m, so that nearly all particles larger than 5  $\mu$ m (half the diameter of a human hair) will be collected in the filter element.

#### **FILTER SELECTION**

General purpose filter elements are available with 5- $\mu$ m and 40- $\mu$ m ratings; some units can also be provided with 20- $\mu$ m-rated elements. The most efficient filter element is one selected by taking into consideration the dirtiness of the ambient air and the needed cleanliness of the air after filtration.

Some high-flow filters have 40-µm elements which are satisfactory for general piping. At point of use, and with smaller filters, the standard 5-µm element is most commonly used and recommended. See coalescing filters for finer filtration.

#### **GUIDE to GENERAL PURPOSE FILTERS**

	Modular		Port Sizes								
Filter Series	Construction	1/8	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	Pages
SENTRY											
FD10 models †	yes	Χ	Χ								54-55
MINIATURE											
FD50 models	no	X	X								56-57
F50S stainless steel models	no		Χ								58-59
GUARDSMAN											
FD60 models	yes		Χ	Χ	Χ						60-61
GUARDSMAN II											
BFD70 models	yes		Χ	Χ	Χ						62-63
Modular											
F5A350 models	yes		Χ	Χ	Χ						64-65
Full-Size VANGUARD											
FD100 models	yes		Χ	Χ	Χ	Χ					66-67
Full-Size SERIES 380											
FD380 models	yes			Χ	Χ	Χ					68-69
High-Flow VANGUARD											
FD100, BFD100 models	no					X	X	Χ	Χ	X	70-71
BF6A400 models	no							X	Χ	X	74-75
BFD200 models	no					Χ	Χ	Χ	Χ		72-73 8 76-77

<sup>†</sup> Also available with quick-connect tube fittings up to 10 mm.

#### **FILTER MAINTENANCE**

Filters must be attended to on a regular basis in order to rid them of water and other contaminants. The use of an automatic drain is highly recommended because it greatly reduces the need for frequent individual attention. This is especially important if access to the filter is difficult, because difficult access makes it much more likely that regular maintenance will be overlooked. If a filter is equipped with a manual drain, accumulated water must be removed regularly so that it does not clog the filter.

Pressure drop across filter elements increases as they continue to remove dirt from the air. They should be inspected on a regular basis, and replaced to restore full efficiency.

Under average conditions filter elements should be replaced each year.

#### CARE OF PLASTIC BOWLS

Plastic bowls are made of high-strength polycarbonate, a very tough transparent material. Bowls are intended for use with compressed air, but can be adversely affected if contaminants such as alcohol or liquified petroleum gas are in the intake air. Some compressor oils, solvent fumes, and other substances can attack the bowl and lead to failure.

When a bowl is cleaned (by wiping inside and outside with a clean dry cloth) it should be inspected for cracks or scarring on the surface. If either condition occurs it is an indication that the ambient air contains harmful substances, and the bowl should be replaced, preferably with a metal bowl.

Just a few of the substances that can harm polycarbonate bowls are: acetone, ammonia, benzene, brake fluids, carbon disulfide, carbon tetrachloride, ethyl acetate, ethylene glycol, Freon, lacquer thinner, nitrocellulose lacquer, sodium hydroxide, toluene, turpentine, and many others.

Small bowls (i.e., Sentry and Miniature bowls) do not need bowl guards. However, metal shatterguards are supplied with larger bowls and must always be used.

Never use polycarbonate bowls at temperatures above 125°F (52°C) or pressures above 150 psig (10 bar). For conditions exceeding these limits use metal bowls.

#### **BOWL DRAINS**

Manual drains are the simplest bowl drains, but they require frequent attention to rid the bowl of accumulated water and dirt particles. If a filter is located where it is difficult to access, it might not be drained as often as it should be. For this reason, and to save a lot of maintenance manpower, automatic drains (see next page) are standard equipment and provide a cost-effective way to maximize filter performance and reduce maintenance.

Tube-Away kits (see **ACCESSORIES**) supply tubing for **VANGUARD** filters with automatic drains to carry water and dirt to a suitable drainage outlet.

**HYDRO-JECTOR** external drains (see next page) for **SERIES 380** and **VANGUARD** filters are for use wherever severe condensate problems exist. They operate automatically whenever liquid in the bowl raises the float activating the drain.

The **WARRIOR** drain (see **ACCESSORIES**) is electronically controlled, and allows filter draining to occur at specific intervals and for specific lengths of time.

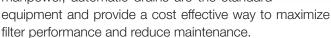
#### **IMPORTANT NOTE**

Before inspecting or servicing a filter (or any other pneumatic component) be sure that the pneumatic pressure to the component is shut off and exhausted, and cannot be inadvertently turned on.

#### **BOWL DRAINS**

#### **MANUAL DRAIN**

Manual drains are the simplest bowl drains, but they require frequent attention to rid the bowl of accumulated water and dirt particles. If a filter is located where it is difficult to access, it might not be drained as often as it should be. For this reason, and to save a lot of maintenance manpower, automatic drains are the standard



Tube-Away kits supply tubing for filters with automatic drains to carry water and dirt to a suitable drainage outlet.

External drains for filters are used for use wherever severe condensate problems exist. They operate automatically whenever liquid in the bowl raises the float activating the drain.

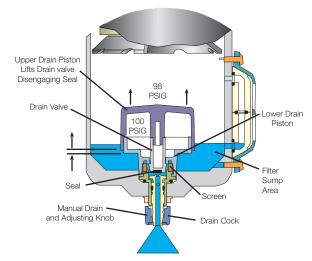
#### INTERNAL AUTOMATIC DRAIN

Manual draining is often inconvenient, and overlooked. Manual drains require frequent attention to rid the bowl of accumulated water and dirt particles. If a filter is located where it is difficult to access, it might not be drained as often as it should be. Automatic drains are standard on M/P Filters (D option), and we strongly recommend their use to improve filter effectiveness, lengthen service life, and reduce maintenance needs.



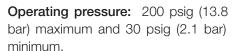
The automatic drain operates when liquids have accumulated in the filter bowl and a presure drop of 2 psi (0.14 bar) or more occurs (e.g., when a valve or other device downstream is actuated). The pressure drop triggers the

automatic drain to expel accumulated liquid. The drain activates whenever the air supply is shut down and exhausted. An adjusting knob at the bottom of the filter on all products (exxcept sentry and miniature series) can be set for sensitivity



#### INTERNAL FLOAT DRAIN

Float drains are used as an alternative for continuous flow applications where pressure drop might only occur at the start of the duty cycle. When liquid is present the float will rise and the bowl will empty.



Internal float drain is available with plastic or brass drain stem.





#### HYDRO-JECTOR EXTERNAL DRAINS

Model Shown: E100-2

HYDRO-JECTOR drains are for use with the SERIES 380 and VANGUARD filters wherever severe condensate problems exist. They can also be used to drain water separators, drip legs, and compressor receiver tanks. They operate with continuous, intermittent, or no air flow, and drain only when liquids are present.

Discharge rate is 300 gallons (1135 liters) per hour at 100 psig (6.9 bar). Flushing action is instantaneous with minimal air

loss compared to convential drains. There is a manual override on the drain valve for clean-out and emergency use. **HYDRO-JECTOR** drains are available with 1/8 or 1/4 nipples. The 1/4 size is used with **SERIES 380** and **VAN-GUARD** filters.

The **HYDRO-JECTOR** is not recommended where heavy oil or foam is present, as can be the case in separators or large aftercoolers.

Master Pneumatic, Inc.

### A COST-EFFECTIVE SOLUTION TO THE REMOVAL OF WATER FROM A COMPRESSED AIR SYSTEM

Compressing ambient air to 100 psig creates air temperatures as high as 360°F (182°C) in the compressor cylinders. Typically, at this high temperature and with an air compressor rated at 450 scfm (210 l/s), the amount of water vapor generated will convert to 3.5 gallons (13 liters) of water for each hour of operation.

fective means for draining water from the system before it can do harm. Smaller plants, those with 100 to 500 scfm compressors, will find this an especially economical way to cope with the water problem.

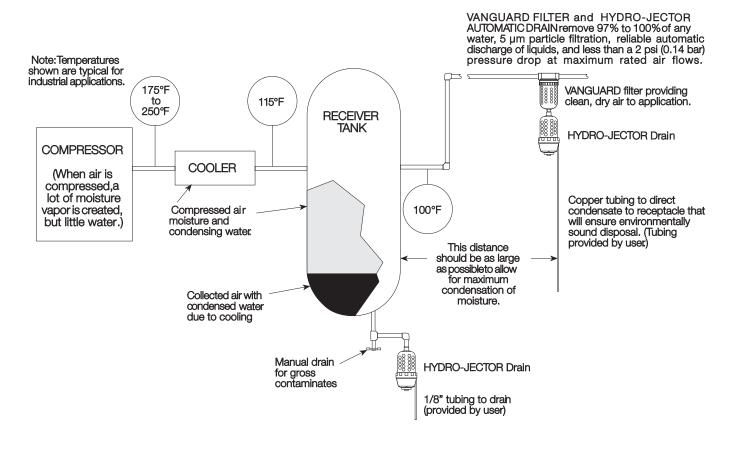
The hot air will be 100% saturated with water vapor, i.e., at its dew point. Even the smallest reduction in temperature will result in a "rain storm" within the compressed air system, and liquid water will accumulate. This water must be removed before it finds its way downstream where it can do considerable damage.

FILTER/HYDRO-JECTOR Installation: The VANGUARD and SERIES 380 filters must be ordered with the option designated "LDC". This option removes the drain cock, and replaces it with a 1/4" threaded adapter. This will then receive the HYDRO-JECTOR drain which has a rubber spacer that goes between the filter and the drain.

**VANGUARD** or **SERIES 380** heavy-duty filters paired with **HYDRO-JECTOR** drains provide a low-cost, and ef-

See the sample compressor circuit below to see how the filter and **HYDRO-JECTOR** drains are used.

#### TYPICAL COMPRESSOR CIRCUIT EMPLOYING HYDRO-JECTOR DRAINS



### **SENTRY** Modular General Purpose Filters

FD10 Models
Port Sizes: 1/8, 1/4;
Tube Fittings



Model Shown: FD10-2

- ◆ Modular assembly and mounting.
- ◆ Threaded ports or quick-connect fittings for tubing up to 10 mm in diameter.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- High-strength polycarbonate plastic filter bowl; optional metal bowl.
- ◆ Internal automatic drain; optional manual drain.
- ◆ NPTF port threads; optional BSPP threads.

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

40° to 125°F (4° to 52°C).

Body: Acetal.

**Bowl:** 2-Ounce (60-ml) capacity polycarbonate plastic;

optional aluminum bowl.

#### **Bowl Drain:**

Internal automatic drain; optional manual drain.

Filter Element: 5-µm-rated polyethylene; optional

5-μm, 20-μm, or 40-μm sintered bronze.

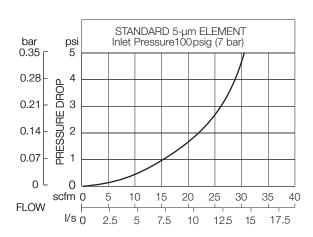
Fluid Media: Compressed air.

#### **Inlet Pressure:**

15 psig (1 bar) minimum with automatic drain.

150 psig (10 bar) maximum.

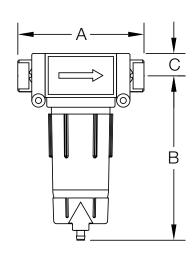
Seals: Nitrile.



					Weight
Ports	Α	В†	С	Depth	lb (kg)
No Port	1.7 (43)	3.9 (99)	0.5 (13)	1.8 (45)	0.27 (0.12)
1/8, 1/4	3.0 (76)	3.9 (99)	0.5 (13)	1.8 (45)	0.49 (0.22)
Models below ha	ave quick-co	nnect fittir	ngs for tubi	ng.	
1/4 3/8	3.4 (86) 3.9 (99)	3.9 (99) 3.9 (99)	0.5 (13) 0.5 (13)	1.8 (45) 1.8 (45)	0.47 (0.21) 0.47 (0.21)
4 mm 6 mm	3.4 (86) 3.4 (86)	3.9 (99) 3.9 (99)	0.5 (13) 0.5 (13)	1.8 (45) 1.8 (45)	0.47 (0.21) 0.47 (0.21)
8 mm	3.4 (86)	3.9 (99)	0.5 (13)	1.8 (45)	0.47 (0.21)

0.5 (13)

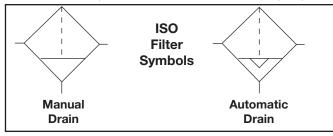
3.9 (99)



† Dimension for plastic bowl; metal bowl is 4.3 (109).

3.9 (99)

10 mm



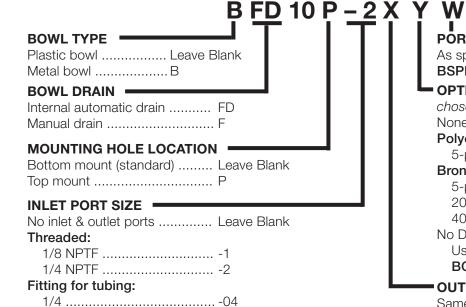
#### REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA130-27PE5
5-µm bronze	KA130-27E5
20-µm bronze	KA130-27E4
40-µm bronze	KA130-27E3

#### ORDERING INFORMATION

1.8 (45) 0.47 (0.21)

Change the letters in the sample model number below to specify the filter you want.



3/8 .....-06 4mm ..... -M4 6mm ..... -M6 8mm ..... -M8 10mm ..... -M10

#### **PORT TYPE**

As specified in INLET PORT .... Leave Blank BSPP threads on both ports .....W

**OPTIONS** (More than one option can be chosen. Add in alphabetical order.)

None ...... Leave Blank

Polyethylene filter element:

5-µm rating ...... Leave Blank

Bronze filter element:

5-µm rating ..... E5 20-μm rating ..... E4 40-µm rating ..... E3 No Drain (lubricator bowl) ...... LDC Use manual drain option under

<b>BOWL DRAIN SECTION</b> as well.	
OUTLET PORT SIZE	
Same as inlet port Leave Blank	
Threaded:	
1/8 NPTF1	
1/4 NPTF2	
Fitting for tubing:	
1/404	
3/806	
4mmM4	
6mmM6	
8mm	
10mmM10	

#### **MINIATURE**

### **General Purpose Filters**





Model Shown: FD50-2

- Inline mounting.
- ♦ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- High-strength polycarbonate plastic filter bowl; optional metal bowl.
- ◆ Internal automatic drain; optional manual drain.
- ◆ NPTF port threads; optional BSPP threads.

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

Plastic bowl: 40° to 125°F (4° to 52°C). Metal bowl: 40° to 150°F (4° to 66°C).

Body: Aluminum.

**Bowl:** 2-Ounce (60-ml) capacity polycarbonate plastic;

optional aluminum bowl.

#### **Bowl Drain:**

Internal automatic drain; optional manual drain.

Filter Element: 5-µm-rated polyethylene; optional

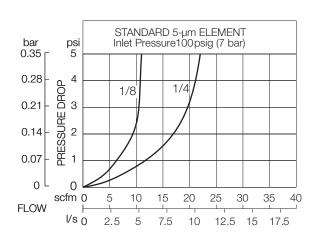
5-μm, 20-μm, or 40-μm sintered bronze.

Fluid Media: Compressed air.

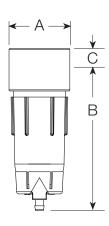
#### **Inlet Pressure:**

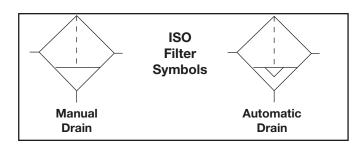
15 psig (1 bar) minimum with automatic drain. Plastic bowl: 150 psig (10 bar) maximum. Metal bowl: 200 psig (14 bar) maximum.

Seals: Nitrile.



						Weight
Bowl	Ports	Α	В	С	Depth	lb (kg)
Plastic	1/8, 1/4	1.6 (41)	3.9 (99)	0.4 (9.5)	1.6 (41)	0.33 (0.15)
Metal	1/8, 1/4	1.6 (41)	4.3 (109)	0.4 (9.5)	1.6 (41)	0.35 (0.16)



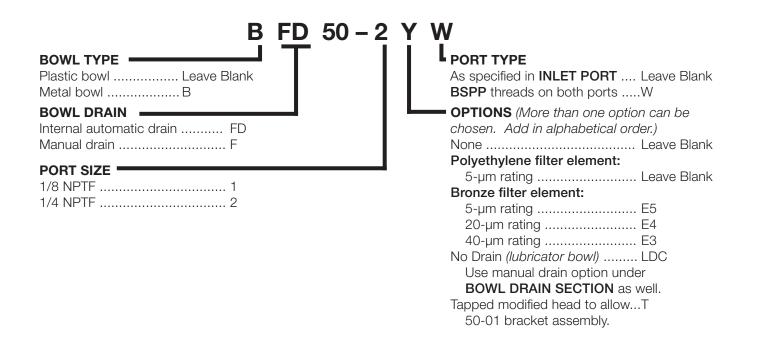


#### REPLACEMENT FILTER ELEMENT KITS

_	
Element Type	Kit Number
5-µm polyethylene (Std element)	KA130-27PE5
5-µm bronze	KA130-27E5
20-µm bronze	KA130-27E4
40-μm bronze	KA130-27E3

#### **ORDERING INFORMATION**

Change the letters in the sample model number below to specify the filter you want.



# **MINIATURE** Stainless Steel General Purpose Filters

F50S Models
Port Size: 1/4

Model Shown: BF50S-2V



- ◆ Meets NACE specifications.
- High-strength stainless steel filter bowl.
   Stainless steel construction provides unique corrosion resistance.
- Viton elastomers throughout.
- Inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- Manual drain.
- ◆ NPTF port threads; optional BSPP threads.

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

40° to 150°F (4° to 66°C).

Body: Stainless steel.

Bowl: 2-Ounce (60-ml) capacity stainless steel.

Bowl Drain: Manual.

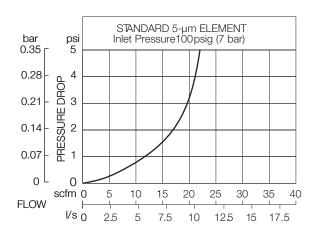
Filter Element: 5-µm-rated polyethylene; optional

5-μm, 20-μm, or 40-μm sintered bronze.

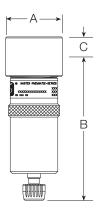
Fluid Media: Compressed air.

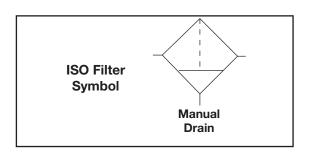
Inlet Pressure: 0 to 200 psig (14 bar) maximum.

Seals: Viton



David	Davita	•	В	•	Danth	Weight
Bowl	Ports	Α	В	С	Depth	lb (kg)
Plastic	1/4	1.6 (41)	3.6 (92)	0.4 (9.5)	1.6 (41)	0.33 (0.15)
Metal	1/4	1.6 (41)	4.3 (109)	0.4 (9.5)	1.6 (41)	0.35 (0.16)



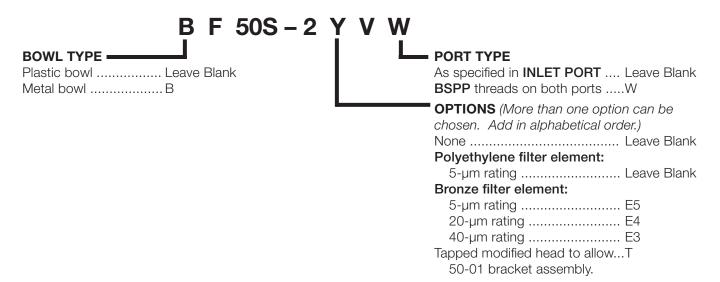


#### REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA130-27PE5
5-µm bronze	KA130-27E5
20-µm bronze	KA130-27E4
40-µm bronze	KA130-27E3

#### ORDERING INFORMATION

Change the letters in the sample model number below to specify the filter you want.



### **GUARDSMAN** Modular General Purpose Filters



Model Shown: FD60-2

### FD60 Models Port Sizes: 1/4, 3/8, 1/2

- Modular or inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- ◆ High-strength polycarbonate plastic filter bowl with zinc shatterguard; optional zinc bowl.
- ◆ Internal automatic drain; optional manual drain.
- ◆ NPTF port threads; optional BSPP threads.

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

**Plastic Bowl:** 40° to 125°F (4° to 52°C). **Metal Bowl:** 40° to 175°F (4° to 79°C).

Body: Zinc.

**Bowl:** 4-Ounce (120-ml) capacity polycarbonate plastic with zinc shatterguard; optional zinc bowl.

#### **Bowl Drain:**

Internal automatic drain; optional manual drain.

Filter Element: 5-µm-rated polyethylene; optional

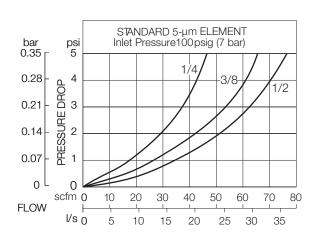
5-μm, 20-μm, or 40-μm sintered bronze.

Fluid Media: Compressed air.

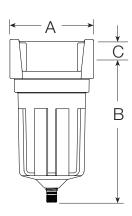
#### Inlet Pressure:

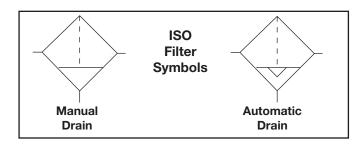
15 psig (1 bar) minimum with automatic drain. **Plastic bowl:** 150 psig (10 bar) maximum. **Metal bowl:** 200 psig (14 bar) maximum.

Seals: Nitrile.



						Weight
Bowl	Ports	Α	В	С	Depth	lb (kg)
Plastic	1/4 – 1/2	2.7 (67)	4.8 (122)	0.6 (16)	2.4 (60)	1.13 (0.51)
Metal	1/4 – 1/2	2.7 (67)	4.9 (123)	0.6 (16)	2.4 (60)	1.50 (0.68)



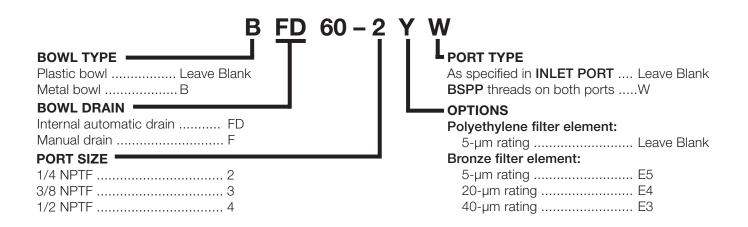


#### REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA60F-03
5-µm bronze	KA60F-03E5
20-µm bronze	KA60F-03E4
40-µm bronze	KA60F-03E3

#### **ORDERING INFORMATION**

Change the letters in the sample model number below to specify the filter you want.



# **GUARDSMAN II** Modular General Purpose Filters



Model Shown: BFD70-4

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

Manual & auto drains: 40° to 175°F (4° to 79°C). Float drains: 40° to 150°F (4° to 66°C).

Body: Zinc.

**Bowl:** 6-Ounce (180-ml) capacity aluminum with clear nylon sight glass. Bowl can be rotated for easy readability. Optional 10-ounce (300-ml) extended aluminum bowl for greater sump capacity.

#### **Bowl Drain:**

Internal automatic drain; optional manual and internal float drain.

Bowl Ring: Nylon.

Filter Element: 5-µm-rated polyethylene; optional

5-µm or 40-µm sintered bronze. **Fluid Media:** Compressed air.

**Inlet Pressure:** 

Minimum: 15 psig (1 bar) with automatic drain, 30 psig (42

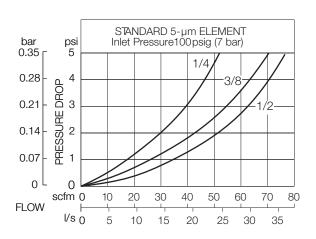
bar) with float drain.

Maximum: 200 psig (14 bar)

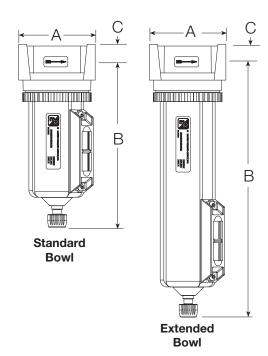
Seals: Nitrile.

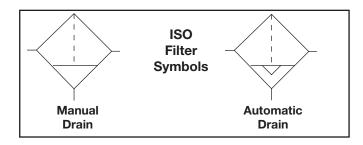
# **BFD70 Models** Port Sizes: 1/4, 3/8, 1/2

- ◆ Modular or inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- ◆ Metal bowl with clear nylon sight glass. Bowl can be rotated for easy readability.
- Optional extended bowl for greater sump capacity.
- Internal automatic drain; optional manual and float drain
- ◆ NPTF port threads; optional BSPP threads.



Bowl	Α	В	С	Depth	Weight Ib (kg)
Standard	2.7 (67)	6.5 (165)	0.6 (16)	2.4 (60)	1.25 (0.57)
Extended	2.7 (67)	9.5 (241)	0.6 (16)	2.4 (60)	1.50 (0.68)



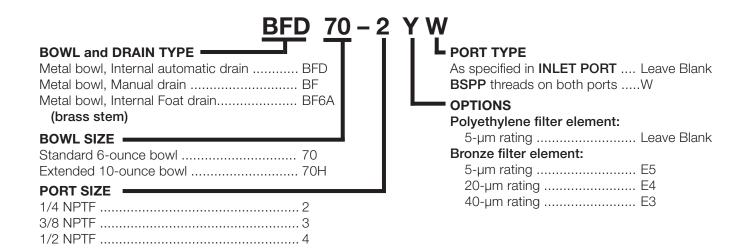


#### REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	A60F-03PE5
5-µm bronze	KA60F-03E5
40-μm bronze	KA60F-03E3

#### ORDERING INFORMATION

Change the letters in the sample model number below to specify the filter you want.



# **SERIES 350** Modular General Purpose Filters



#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

Plastic Bowl, all drain types: 40° to 125°F (4° to 52°C). Metal Bowl, manual drains: 40° to 175°F (4° to 79°C). Metal Bowl, float drains: 40° to 150°F (4° to 66°C).

Body: Die-cast zinc.

**Bowl:** 5.1-Ounce (151-ml) capacity polycarbonate plastic with nylon shatterguard; optional 6.0 ounce (177-ml) aluminum bowl with clear nylon sight glass.

**Bowl Drain:** Internal float drain; by removing the adjustment knob, a 3/16" (5mm) flexible tube can be connected to drain effluents. Optional manual drain.

Cap Color: yellow, optional red, blue and grey.

Differential Pressure Gauge: Optional.

**Filter Element:** 5-µm-rated polyethylene; optional 5-µm-rated, 20-µm-rated or 40-µm-rated sintered bronze.

Fluid Media: Compressed air.

#### **Inlet Pressure:**

Plastic bowl & manual drain: 0-150 psig (0-10 bar). Plastic bowl & Float drain: 30-150 psig (2-10 bar). Metal bowl & manual drain: 0-250 psig (0-17 bar). Metal bowl & Float drain: 30-200 psig (2-14 bar).

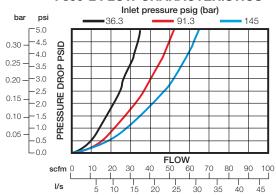
Seals: Nitrile.

### F350 Models Port Sizes: 1/4, 3/8, 1/2

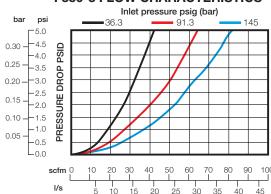
- Modular or inline mounting.
- ◆ Designed to remove particulate material to 5 micron from the airstream to protect downstream equipment.
- ◆ Optional bronze 5-µm-rated, 20-µm-rated, and 40-µm-rated. 5-µm-rated Polyethylene filter elements are standard.
- ◆ Superior removal of free water up to 98% efficiency
- Removal of effluents via manual or automatic float drains.
- ◆ Inlet pressure rated at 250 psig (17 bar) with metal bowls up to 175° F (79° C).
- Color caps available for visual management systems.
   (Blue,red, yellow and grey). Consult factory for custom colors.
- Front mounted modular clamping design with encapsulated screws.
- ◆ Compatible with modular 380 series of products.
- ◆ NPTF port threads; optional BSPP threads.

#### FLOW CHARTS (5-µm element)

#### F350-2 FLOW CHARACTERISTICS



#### F350-3 FLOW CHARACTERISTICS

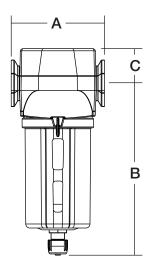


					Weight
Bowl	Α	В†	С	Depth	lb (kg)
Plastic	3.0 (76.2)	5.54 (140.6)	1.12 (28.3)	2.51 (63.8)	1.29 (0.59)
Metal	3.5 (88.9)	6.42 (163.1)	1.12 (28.3)	2.76 (70.1)	1.41 (0.64)

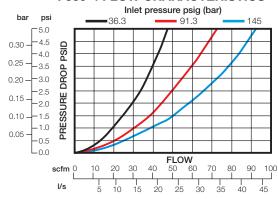
† Bowl removal clearance: add 3.1 (79).

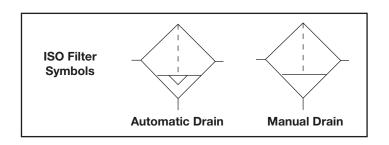
#### REPLACEMENT FILTER ELEMENT KITS

Element Rating	Kit Number
5-µm Polyethylene (Std element)	A60F-03PE5
40-µm Bronze	A60F-03E3
5-µm Bronze	A60F-03E5
20-μm Bronze	A60F-03E4



#### **F350-4 FLOW CHARACTERISTICS**





#### ORDERING INFORMATION

Change the letters in the sample model number below to specify the filter you want.

### BF 350 S - 3 E5 W

#### 

No gauge (no gauge ports)	350
Differential pressure gauge	350S

# PORT SIZE 2 1/4 NPTF 2 3/8 NPTF 3

1/2 NPTF ...... 4

PORT TYPE  NPTF threads  BSPP threads	
OPTIONS (More than one option can Add in alphabetical order.)	
Cap color:	
Yellow (standard)	C1
Red	C2
Blue	C3
Grey	Leave Blank
Polyethylene filter element:	
5-µm rating	Leave Blank
Bronze filter element:	
5-µm rating	E5
20-µm rating	E4

40-μm rating ...... E3

# **Full-Size VANGUARD** Modular General Purpose Filters





Model Shown: FD100-2

- ◆ Modular or inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- ◆ High-strength polycarbonate plastic filter bowl with steel shatterguard; optional metal bowl with clear nylon sight glass.
- ◆ Internal automatic drain; optional manual drain, float drain or external Hydro-Jector drain.
- ◆ NPTF port threads; optional BSPP threads.

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

Plastic Bowl, all drain types: 40° to 125°F (4° to 52°C). Metal Bowl, manual & auto drains: 40° to 175°F (4° to 79°C). Metal Bowl, float drains: 40° to 150°F (4° to 66°C).

Body: Zinc.

**Bowl:** 8-Ounce (240-ml) capacity polycarbonate plastic with steel shatterguard; optional zinc bowl with clear nylon sight glass.

**Bowl Drain:** Internal automatic drain; optional manual drain, internal float drain or external Hydro-Jector drain.

Bowl Ring: Aluminum.

Filter Element: 5-µm-rated polyethylene; optional

5-μm, 20-μm, or 40-μm sintered bronze.

Fluid Media: Compressed air.

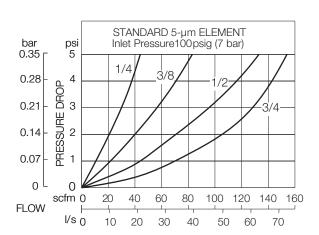
**Inlet Pressure:** 

Minimum: 15 psig (1 bar) with automatic drain, 30 psig (2 bar)

with fload drain.

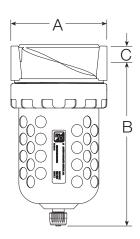
Plastic Bowl: 150 psig (10 bar) maximum. Metal Bowl: 200 psig (14 bar) maximum.

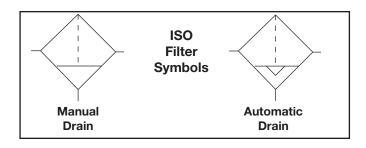
Seals: Nitrile.



Bowl	Ports	Α	В†	С	Depth	Weight † Ib (kg)
Plastic	1/4 – 3/4	3.5 (89)	5.8 (146)	0.6 (16)	3.5 (89)	1.93 (0.88)
Metal	1/4 - 3/4	3.5 (89)	6.4 (163)	0.6 (16)	3.5 (89)	2.90 (1.32)

† With Hydro-Jector external drain, dimension B is increased by 8.0 inches (203 mm), and weight is increased by 2.56 pounds (1.18 kg).





#### REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
5-µm polyethylene (Std element)	KA103-03PE5
5-µm bronze	KA103-03E5
20-µm bronze	KA103-03E4
40-µm bronze	KA103-03E3

#### ORDERING INFORMATION

Change the letters in the sample model number below to specify the filter you want.

### 100 - 2 Y W

BOWL AND DRAIN TYPE —	
Plastic bowl, internal automatic drain	FD
Metal bowl, internal automatic drain	BFD
Plastic bowl, manual drain	F
Metal bowl, manual drain	BF
Plastic bowl, internal float drain	F5A
(plastic stem)	
Metal bowl, internal float drain	BF6A
(brass stem).	

#### DIFFERENTIAL PRESSURE GAUGE

No gauge	100
Large gauge	101L
Small gauge	101
Large gauge with normally <b>OPEN</b>	101E
reed switch.	
Large gauge with normally <b>CLOSED</b>	101E2
reed switch.	

#### **DIFFERENTIAL PRESSURE GAUGES**

Large Dual Face Gauge



Small Slide Gauge 103-151



Large Dual Face Gauge with Reed Switch

106-35E (Normally Open) 106-35EC (Normally Closed)

#### **PORT TYPE**

As specified in INLET PORT .... Leave Blank BSPP threads on both ports .....W

**OPTIONS** (More than one option can be chosen. Add in alphabetical order.)

None ...... Leave Blank

Polyethylene filter element:

5-µm rating ...... Leave Blank

e filter element:
n rating E5
ım rating E4
ım rating E3
vl drain LDC
NPT female port instead.
use 'BF' option under BOWL AND
n rating E5 Im rating E4 Im rating E3 In rating E3 In rating LDC INPT female port instead.

**DRAIN TYPE** section.)

#### **PORT SIZE**

1/4 NPTF	2
3/8 NPTF	3
1/2 NPTF	4
3/4 NPTF	6X

Note: '6X', 3/4 NPTF has smaller bowl capacity than '6' 3/4 NPTF.

# **Full-Size SERIES 380** Modular General Purpose Filters

# **FD380 Models** Port Sizes: 3/8, 1/2, 3/4



- ◆ Modular or inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional 40-µm element.
- Polycarbonate plastic bowl with steel shatterguard; optional metal bowl with sight glass.
- ◆ Internal automatic drain; optional manual drain, internal float drain, Hydro-Jector drain, or Warrior electronic drain.

FLOW CHARTS (5-µm element)

◆ NPTF port threads; optional BSPP threads.

#### STANDARD 5-µm ELEMENT Inlet Pressurepsia (bar) bar 0.35 r 36(2.5) ---92(6.3) - -150(10) 3/8 Ports 0.28 DROP 3 0.21 SSURE 0.14 2 0.07 οL bar 0.35 г 1/2 Ports 0.28 Ж 3 0.21 SSURE 0.14 2 0.07- # οL bar 0.35 г psi 5 0.28 DHG 3 0.21 SSURE 3/4 Ports 0.14 0.07 o L 80 100 120 140 160 180 200 220 scfm 0 FI OW l/s 0 20 30 40 50 60 70 80 90 100

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

Model Shown: FD380-6

Plastic Bowl, all drain types: 40° to 125°F (4° to 52°C). Metal Bowl, manual & auto drains: 40° to 175°F (4° to 79°C). Metal Bowl, float drains: 40° to 150°F (4° to 66°C).

Body: Die-cast zinc.

**Bowl:** 9-Ounce (270-ml) capacity polycarbonate plastic with steel shatterguard; optional aluminum bowl with clear nylon sight glass.

Rowl Drain: Inte

**Bowl Drain:** Internal automatic drain; by removing the adjustment knob, a 3/16" (5mm) flexible tube can be connected to the drain. Optional manual drain, Internal float drain, Hydro-Jector drain, or Warrior electronic drain.

Bowl Ring: Nylon.

Cap Color: Grey. Yellow, red, and blue optional.

Differential Pressure Gauge: Optional.

**Filter Element:** 5-µm-rated polyethylene; optional 5-µm, 20-µm sintered bronze. or 40-µm poylethylene

Fluid Media: Compressed air.

**Inlet Pressure:** 

Minimum: 15 psig (1 bar) with automatic drain, 30 psig (2 bar)

with internal float drain.

Plastic bowl: 150 psig (10 bar). Metal bowl: 200 psig (14 bar).

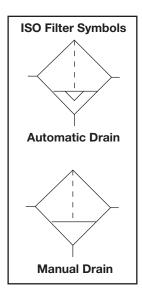
Seals: Nitrile

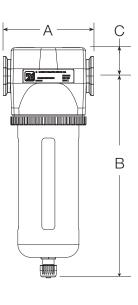
_	Bowl	Α	В†	С	Depth	Weight lb (kg)
	Plastic	3.5 (88)	7.7 (195)	1.1 (28)	2.9 (73)	2.13 (0.97)
	Metal	3.5 (88)	7.6 (193)	1.1 (28)	3.1 (79)	2.13 (0.97)

† Bowl removal clearance: add 3.1 (79).

#### REPLACEMENT FILTER ELEMENT KITS

Element Rating	Kit Number
5-µm Polyethyelene (Std element) .	A115-106PE5
40-µm Polyethyelene	A115-106PE3
5-µm Bronze	A115-106E5
20-μm Bronze	A115-106E4





#### **ORDERING INFORMATION**

Change the letters in the sample model number below to specify the filter you want.

### BFD 380 - 3 Y W

BOWL AND DRAIN TYPE (Metal bowls	
contain a sight glass)	
Plastic bowl, internal automatic drain FD	
Metal bowl, internal automatic drain BFD	
Plastic bowl, manual drain F	
Metal bowl, manual drainBF	
Plastic bowl, internal float drain (plastic stem) F5A	
Metal bowl, internal float drain (brass stem) BF6A	
Metal bowl, external Hydro-Jector drain BFE	
(LDC option is not needed; under OPTIONS)	
Metal bowl, warrior electronic drain BF2A	
DIFFERENTIAL PRESSURE GAUGE	
No gauge 380	
Large gauge380L	
Small gauge 380S	
Louge groups with a group all a ODEN good avritals 2005	
Large gauge with normally <b>OPEN</b> reed switch 380E	
Large gauge with normally <b>CLOSED</b>	
,	
Large gauge with normally CLOSED	

PORT TYPE  NPTF threads Leave blank BSPP threads W
OPTIONS (More than one option can be chosen.
Add in alphabetical order.)
None Leave Blank
Cap color:
Grey Leave Blank
Yellow C1
Red C2
Blue C3
Polyethylene filter element:
5-µm rating Leave Blank
40-µm rating E3
Bronze filter element:
5-µm rating E5
20-µm rating E4
No bowl drainLDC
(1/4 NPT female port instead. Also use 'BF'
option under BOWL AND DRAIN TYPE section.,

#### **DIFFERENTIAL PRESSURE GAUGES**



Large Dual Face Gauge 106-35



Small Slide Gauge 103-151



Large Dual Face Gauge with Reed Switch

106-35E (Normally Open) 106-35EC (Normally Closed)

# **High-Flow VANGUARD**General Purpose Filters



Model Shown: FD100-8

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

Plastic Bowl, all drain types: 40° to 125°F (4° to 52°C). Metal Bowl, manual & auto drains: 40° to 175°F (4° to 79°C). Metal Bowl, float drains: 40° to 150°F (4° to 66°C).

Body: Aluminum.

**Bowl:** 16-Ounce (480-ml) capacity polycarbonate plastic with steel shatterguard; optional aluminum bowl with clear nylon sight glass.

**Bowl Drain:** Internal automatic drain; optional manual drain, internal float drain, or external Hydro-Jector drain.

**Bowl Ring:** Aluminum.

Filter Element: 5-µm-rated polyethylene; optional

 $5-\mu m$ ,  $20-\mu m$ , or  $40-\mu m$  sintered bronze.

Fluid Media: Compressed air.

**Inlet Pressure:** 

Minimum: 15 psig (1 bar) with automatic drain, 30 psig (2 bar)

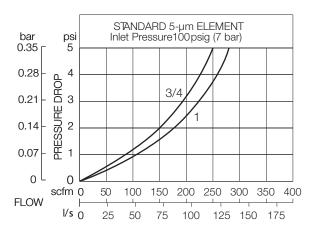
with internal float drain.

Plastic Bowl: 150 psig (10 bar) maximum. Metal Bowl: 200 psig (14 bar) maximum.

Seals: Nitrile.

### FD100 Models Port Sizes: 3/4, 1

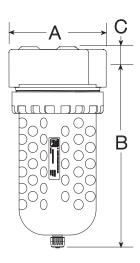
- ◆ Inline mounting.
- ◆ 5-µm-rated polyethylene filter element; optional sintered bronze elements.
- High-strength polycarbonate plastic filter bowl with steel shatterguard; optional metal bowl with clear nylon sight glass.
- ◆ Internal automatic drain; optional manual drain, internal float drain, or external Hydro-Jector drain.
- ◆ NPTF port threads; optional BSPP threads.

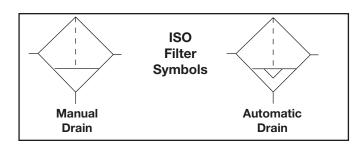


\* Note: "6", 3/4" NPTF has larger bowl capacity than "6x", 3/4" NPTF

Bowl	Ports	Α	В†	С	Depth	Weight † Ib (kg)
Plastic	3/4, 1	4.5 (114)	8.0 (203)	0.8 (21)	4.2 (106)	2.44 (1.11)
Metal	3/4, 1	4.5 (114)	8.3 (210)	0.8 (21)	4.2 (106)	3.25 (1.48)

† With Hydro-Jector external drain, dimension B is increased by 8.0 inches (203 mm), and weight is increased by 2.56 pounds (1.18 kg).





#### REPLACEMENT FILTER ELEMENT KITS

_	_
Element Type	Kit Number
5-µm polyethylene (Std element))	KA109-3PE
5-µm bronze	KA109-03E5
20-µm bronze	KA109-03E4
40-µm bronze	KA109-03E3

#### ORDERING INFORMATION

Change the letters in the sample model number below to specify the filter you want.

### BFD 100 - 6 Y W

BOWL AND DRAIN TYPE	
Plastic bowl, internal automatic drain FD	
Metal bowl, internal automatic drain BFI	C
Plastic bowl, manual drain F	
Metal bowl, manual drain BF	
Plastic bowl, internal float drain (plastic stem) F5A	4
Metal bowl, internal float drain (brass stem) BF6	3A
Metal bowl, external Hydro-Jector drain BFI	Ξ
(LDC option is not needed; under OPTIONS)	
Metal bowl, warrior electronic drain BF2	2A
DIFFERENTIAL PRESSURE GAUGE	

DITTERENTAL TREGOGRE GAGGE	
No gauge	100
Large gauge	101
Small gauge	101S
Large gauge with normally <b>OPEN</b> reed switch	101E
Large gauge with normally <b>CLOSED</b>	101E2
reed switch	

PORT SIZE
3/4 NPTF 6
Note: '6', 3/4 NPTF has a larger bowl capacity
than ' <b>6X</b> ' 3/4 NPTF.
1 NPTF 8

### PORT TYPE

As specified in INLET PORT Leave Blank
BSPP threads on both ports W
<b>OPTIONS</b> (More than one option can be chosen. Add in alphabetical order.)
None Leave Blank
Polyethylene filter element:
5-µm rating Leave Blank
Bronze filter element:
5-µm rating E5
20-µm rating E4
40-μm rating E3
No bowl drainLDC
(1/4 NPT female port instead. Also use 'BF'
option under BOWL AND DRAIN TYPE section.)

#### **DIFFERENTIAL PRESSURE GAUGES**



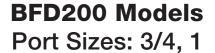
**Large Dual Face Gauge** 106-35



Large Dual Face Gauge with Reed Switch 106-35E (Normally Open) 106-35EC (Normally Closed)

Small Slide Gauge

# High-Flow VANGUARD General Purpose Filters





Model Shown: BFD200-6

#### SPECIFICATIONS

#### **Ambient/Media Temperature:**

Manual & auto drains: 40° to 175°F (4° to 79°C). Float drains: 40° to 150°F (4° to 66°C).

**Body:** Aluminum.

**Bowl:** 35-Ounce (1 liter) aluminum bowl with clear nylon sight glass.

**Bowl Drain:** Internal automatic drain; optional manual drain, internal float drain, or external Hydro-Jector drain.

**Bowl Ring:** Aluminum.

Differential Pressure Gauge: Optional.

Filter Element: 40-µm-rated sintered bronze; optional 5-µm

sintered bronze.

Fluid Media: Compressed air.

**Inlet Pressure:** 

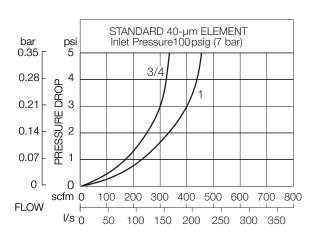
Minimum: 15 psig (1 bar) with automatic drain, 30 psig (2

bar) with internal float drain. 200 psig (14 bar) maximum.

Seals: Nitrile.

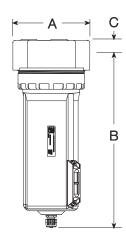
◆ Inline mounting.

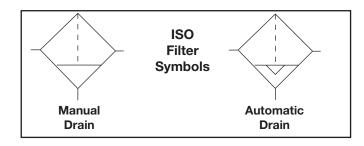
- ◆ 40-µm-rated sintered bronze filter element; optional 5-µm-rated sintered bronze element.
- ◆ Aluminum bowl with clear nylon sight glass.
- ◆ Optional differential pressure gauge.
- ◆ Internal automatic drain; optional manual drain, internal float drain, or external Hydro-Jector drain.
- ◆ NPTF port threads; optional BSPP threads.



A	В†	С	Depth	Weight † Ib (kg)	
4.5	10.3	1.0	4.2	4.25	
(114)	(263)	(25)	(106)	(193)	

† With Hydro-Jector external drain, dimension B is increased by 8.0 inches (203 mm), and weight is increased by 2.56 pounds (1.18 kg).





#### REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number	
40-μm bronze (Std element)	A114-106E3	
5-µm bronze	A114-106E5	

#### ORDERING INFORMATION

Change the letters in the sample model number below to specify the filter you want.

## BFD 200 – 6

Metal bowl, internal automatic drain	BFD
Metal bowl, manual drain	BF
Metal bowl, internal float drain	BF6A
(Brass stem).	
Metal bowl, external Hydro-Jector	BFE

Metal bowl, external Hydro-Jector ....... BFE drain (LDC option is not needed; under OPTIONS).

Metal bowl, warrior electronic drain ...... BF2A

### HEAD TYPE and DIFFERENTIAL PRESSURE GAUGE

No tapped ports on head, no gauge ..... 200
Tapped ports on head, large gauge ..... 201
Tapped ports on head, small gauge ..... 201S
Tapped ports on head, large gauge ..... 201E
with normally **open** reed switch.

Tapped ports on head, large gauge ...... 201E2 with normally **closed** reed switch.

#### PORT TYPE

5-µm rating bronze element ..... E5
40-µm rating bronze element .... Leave blank

Less drain cock ...... LDC (1/4 NPT female port instead. Also

use 'BF' option under BOWL AND DRAIN TYPE section.)

#### PORT SIZE

3/4 NPTF ...... 6 1 NPTF ...... 8

#### **DIFFERENTIAL PRESSURE GAUGES**







Small Slide Gauge 103-151

**Large Dual Face Gauge** 106-35

Large Dual Face Gauge with Reed Switch 106-35E (Normally Open) 106-35EC (Normally Closed)

# High-Flow VANGUARD General Purpose Filters



Model Shown: BF6A400-10

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

**Manual Drain:** 40° to 175°F (4° to 79°C).

Float, hydro-jector drain: 40° to 150°F (4° to 66°C).

Body: Aluminum.

**Bowl:** 120-Ounce (3548-ml) capacity aluminum bowl.

**Bowl Drain:** Internal float drain; optional manual drain or

external Hydro-Jector drain.

**Filter Element:** 40-µm-rated sintered bronze; optional

5-µm sintered bronze.

Fluid Media: Compressed air.

**Inlet Pressure:** 

Float Drain: 30 psig (2.1 bar) minimum. 200 psig (14

bar) maximum.

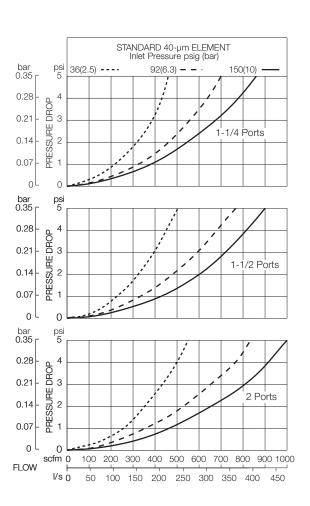
Manual Drain: 0 psig (0 bar) minimum. 300 psig (21

bar) maximum.

Seals: Nitrile.

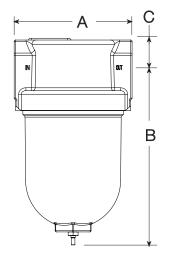
# **BF6A400 Models** Port Sizes: 1-1/4, 1-1/2, & 2

- ◆ Inline mounting.
- ♦ 40-µm-rated sintered bronze filter element; optional 5-µm sintered bronze element.
- Aluminum bowl.
- ◆ Internal float drain; optional manual drain or external Hydro-Jector drain.
- ◆ NPTF port threads; optional BSPP threads.



				Weight †		
A	В†	С	Depth	lb (kg)		
8.1 (204.7)	12.0 (305)	2.4 (60.3)	8.0 (203.2)	17 (7.72)		

† With Hydro-Jector external drain, dimension B is increased by 8.0 inches (203 mm), and weight is increased by 2.56 pounds (1.18 kg).



#### ISO **Filter** Symbols **Automatic** Manual Drain Drain

Tapped ports on head, Large differential ..... 401E

Tapped ports on head, Large differential ..... 401E2

pressure gauge with normally open

pressure gauge with normally closed

reed switch.

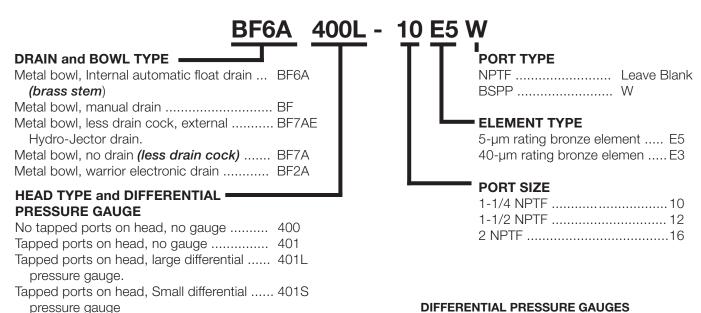
reed switch.

#### REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
40-μm bronze (Std element)	K106-33
5-µm bronze	K106-33E5

#### ORDERING INFORMATION

Change the letters in the sample model number below to specify the filter you want.



#### **DIFFERENTIAL PRESSURE GAUGES**

Large Dual Face Gauge 106-35







Large Dual Face Gauge with Reed Switch

Small Slide Gauge K103-151

106-35E (Normally Open) 106-35EC (Normally Closed)

# High-Flow VANGUARD General Purpose Filters



Model Shown: BFD200-10

#### **SPECIFICATIONS**

#### **Ambient/Media Temperature:**

Manual & auto drains: 40° to 175°F (4° to 79°C). Float drains: 40° to 150°F (4° to 66°C).

**Body:** Aluminum.

Bowl: 35-Ounce (1 liter) aluminum bowl with clear nylon sight

glass.

**Bowl Drain:** Internal automatic drain; optional manual drain, internal float drain, or external Hydro-Jector drain.

Bowl Ring: Aluminum.

Differential Pressure Gaugfffe: Optional.

Filter Element: 40-µm-rated sintered bronze; optional 5-µm

sintered bronze.

Fluid Media: Compressed air.

**Inlet Pressure:** 

Minimum: 15 psig (1 bar) with automatic drain 30 psig (2 bar)

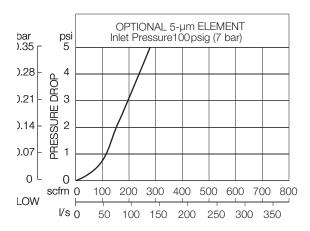
with float drain.

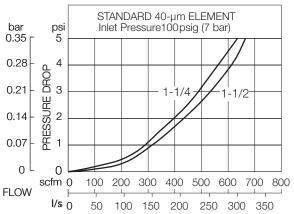
200 psig (14 bar) maximum.

Seals: Nitrile.

# **BFD200 Models** Port Sizes: 1-1/4, 1-1/2

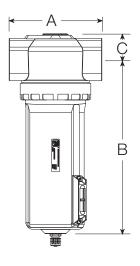
- ◆ Inline mounting.
- ◆ 40-µm-rated sintered bronze filter element; optional 5-µm-rated sintered bronze element.
- ◆ Aluminum bowl with clear nylon sight glass.
- ◆ Optional differential pressure gauge.
- ◆ Internal automatic drain; optional manual drain, internal float drain, or external Hydro-Jector drain.
- ◆ NPTF port threads; optional or BSPP threads.





Α	В†	С	Depth	Weight † Ib (kg)	
5.5	10.7	1.4	4.2	4.50	
(140)	(271)	(36)	(106)	(2.04)	

† With Hydro-Jector external drain, dimension B is increased by 8.0 inches (203 mm), and weight is increased by 2.56 pounds (1.18 kg).



# ISO Filter Symbols Manual Automatic Drain Drain

with normally **open** reed switch.

with normally **closed** reed switch.

Tapped ports on head, large gauge ..... 201E2

#### REPLACEMENT FILTER ELEMENT KITS

Element Type	Kit Number
40-µm bronze (Std element)	A114-106E3
5-µm bronze	A114-106E5

#### ORDERING INFORMATION

Change the letters in the sample model number below to specify the filter you want.

#### 200 – 10 PORT TYPE **BOWL AND DRAIN TYPE** . NPTF threads ..... Leave blank Metal bowl, internal automatic drain ..... BFD Metal bowl, manual drain ..... BF BSPP threads ..... W Metal bowl, internal float drain ..... BF6A **OPTIONS** (More than one option can be (Brass stem). choosen. Add in alphabetical order). Metal bowl, external Hydro-Jector ...... BFE None ..... Leave blank drain (LDC option is not needed: 5-µm rating bronze element ..... E5 under **OPTIONS**). 40-µm rating bronze element ... Leave blank Metal bowl, warrior electronic drain ...... BF2A Less drain cock ...... LDC (1/4 NPT female port instead. Also **HEAD TYPE and DIFFERENTIAL** use 'BF' option under BOWL AND PRESSURE GAUGE **DRAIN TYPE** section.) No tapped ports on head, no gauge ..... 200 Tapped ports on head, large gauge ..... 201 **PORT SIZE** Tapped ports on head, small gauge ..... 201S 1-1/4 NPTF ......10 1-1/2 NPTF ...... 12 Tapped ports on head, large gauge ..... 201E

#### **DIFFERENTIAL PRESSURE GAUGES**







Small Slide Gauge 103-151

**Large Dual Face Gauge** 106-35

Large Dual Face Gauge with Reed Switch 106-35E (Normally Open) 106-35EC (Normally Closed)