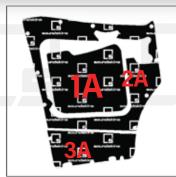


## SPRINTER 2 DOOR KIT INSTALLATION INSTRUCTIONS





**Driver Front Door** 

Passenger Front Door

## Tools needed for installation:

- T-20 and T-27 Torx Bit
- Panel/trim tool
- Roller
- · Phillips head screw driver
- Microfiber cloth
- · Acetone or cleaning solution
- Razor blade

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1. Start by removing the hardware on the front door panels, which will be a combination of T-20 and T-27 torx bits and Phillips screws. There is 1 on the outer corner of the door, I in the door cubby on top, I in the door handle, 2 in the cup holder area at the bottom, and 3 at the bottom of the panel.

IMPORTANT!: You must keep track of where each plug and screw came from, because they are location specific.



2. Then, remove the door lock piece at the top of the panel by popping it up. Now you can remove door panel using a panel tool or your hands. Release all the cables and plugs attached to the panel, then remove the door panel by turning the top section outwards and pulling it off.



3. Remove the vapor barrier, unclip the module on the inner side of the door to make way for the kit piece to be installed, then thoroughly clean the car door surface with a cleaning solution such as acetone or alcohol. Now, the front door kit pieces are ready to install.



4. Install pieces 1A & B first, they go on the door outer skin (inside the door cavity). It is fine to install SoundSkins over the factory foam. Start by partially peeling the backing paper off the inner section of the piece. Slide it behind the metal bracket, line the piece up, and tack it into place. Peel off the rest of the backing paper and roll the rest of the material on.



5. Next come pieces 2A & B, which go on the door inner skin (right under the door panel). Peel the top half of the backing paper off, line up the piece, and tack it in place. Make sure the module and cable are out of the way. Roll the rest of the piece down, ensuring all the holes are aligned before using a roller to press the material down permanently.



6. On the lower outer side of piece 2A & B, there is a section with a bump around the inner edge. Wrap this excess section around to the other side of the door to finish installing the piece.



7. Finish the front doors with pieces 3A & B, which go at the very bottom. Peel off all of the backing paper, align the piece, and roll it down. Replace the vapor barrier by feeding the cables back through the vapor barrier holes and lining the barrier up with the door plugs. Replace the door panels, cables and plugs.

