PETERBILT 389/ 386/388 DOOR KIT INSTRUCTIONS

Tools needed for installation:

- #3 Phillips or #2 square head screw driver
- Panel tool
- T30 torx bit

- Acetone or cleaning solution
- Microfiber cloth
- Razor blade
- Roller



1. Start by locating the fastening hardware on the door panel, take your screw driver and remove. (T30 torx bit on side door grab bar, #3 screws on upper door grab bars, door handle, power switch, along the sides of the panels, some are covered by circular keepers that you need to pop out first) Use a panel tool to remove door handle plate.



2. Use panel tool or hands to carefully pop up the plastic door panel and unplug the light cables. Slowly pull the door panel away and set it down to the side.



3. Now you are ready to prep the metal surface using a microfiber cloth, Acetone (use a breathing mask), and wipe away any moisture, oil, debris, etc. and let it air dry. The point is to get the surface clean to ensure material glue contact.



4. When the surface is dry and clean, locate the inner door skin piece. Make sure it lines up correctly before installing, then pull a couple inches of one side of the backing paper off, align it with its proper plugs and holes, then tack the kit piece in place. Apply the material from one side to the other with a roller, peeling off the backing paper as you go. Make sure the piece is pushed down evenly with no bubbles.



5. Once this piece is installed, remove the metal panel to get to the outer door skin. Use a #3 screwdriver to remove the piece and clean the outer door skin thoroughly to prep for kit installation.



6. Make sure you window is rolled up. Take the outer door skin piece and ensure it aligns correctly. Then pull a couple inches off the left side of the piece, align it with the edge of the door, and tack the piece down. Apply from left to right with a roller, peeling off the backing paper as you go. Make sure the piece is pushed down evenly with no air bubbles.



7. Replace the metal inner door skin panel and the plastic door panel, ensuring everything is installed properly.

You're ready to hit the road and enjoy your new quiet ride!



SoundSkins Global USA (877)211-5597 usa@SoundSkinsGlobal.com www.SoundSkinsGlobal.com

