



POWER STEERING HOSE & HOSE END

ASSEMBLY INSTRUCTIONS



1. Cut the hose to length using a thin cut off wheel, fine tooth hack saw, or chop saw.
2. Place two marks on the hose.

<u>Size</u>	<u>1st Mark</u>	<u>2nd Mark</u>
-6	7/16"	7/8"
-8	7/8"	1-1/16"
-10	7/8"	1.250"
3. Noting that the socket is left hand thread, thread the socket over hose up to the 1st mark.
4. Next, apply a light coat of oil to the hose end & thread it into the socket 5-6 turns.
5. Secure Socket in Aluminum Vise Jaws, (P/N 900061) and twist hose counterclockwise until the 2nd mark is reached.
6. Continue with the installation by threading the hose end all the way into the socket until it seats up against the fitting shoulder.
7. Finally, blow assembly out with compressed air to remove any residue.

