



## Launch X431 DME Sync Instructions

Firstly, never start during the sync process!

1. Disconnect the negative side of the battery
2. Connect the rebuilt ECU to the car's harness
3. Reconnect the negative side of the battery
4. Connect the Launch X-431 to either the 20 PIN Round connect or OB2 Port
5. Turn the key to #2
6. Press the ON button to start the Launch (Be patient, the machine is slow)
7. Press "Start" on the screen
8. CLICK "GAG"
9. CLICK "GD Scan"
10. CLICK "Start"
11. CLICK BMW logo from different car manufacturers Arrow down
12. CLICK "BMW Version 21.0" (or the version that works with the car at hand)
13. CLICK "OK"
14. Scanner will reset smart box and will load software
15. CLICK "OK"
16. CHOOSE the chassis model (Example: E46)
17. CLICK "DME"
18. CLICK "OK"
19. Wait until it loads
20. CLICK "DME – EWS Sync"
21. CLICK "Yes"
22. CLICK "Yes"
23. Switch on start alignment
24. CLICK "Yes"
25. CLICK "OK" to perform Alignment
26. Turn Key to Off position and wait 25 seconds
27. CLICK "OK"
28. Start the car.

Revised 6-2010