

hardware resources®

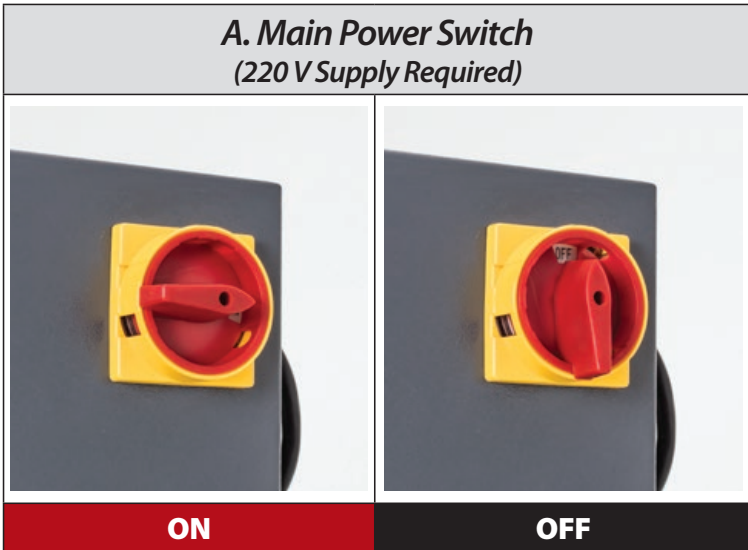
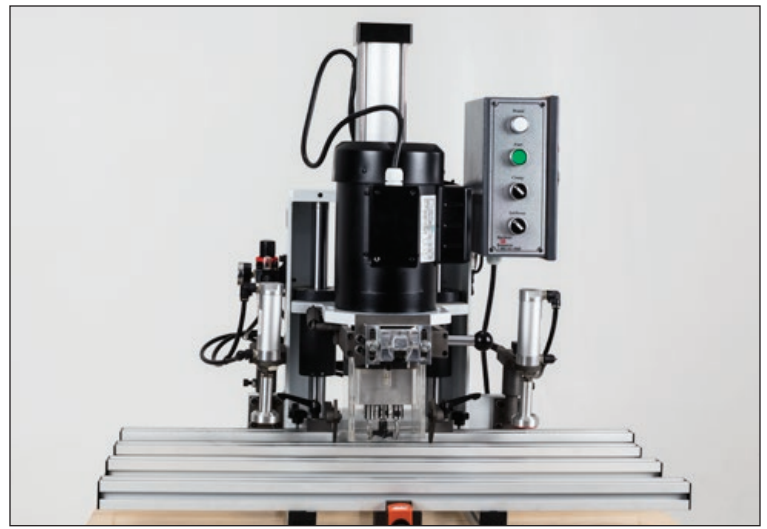
Hinge Boring Machine

IMPORTANT:

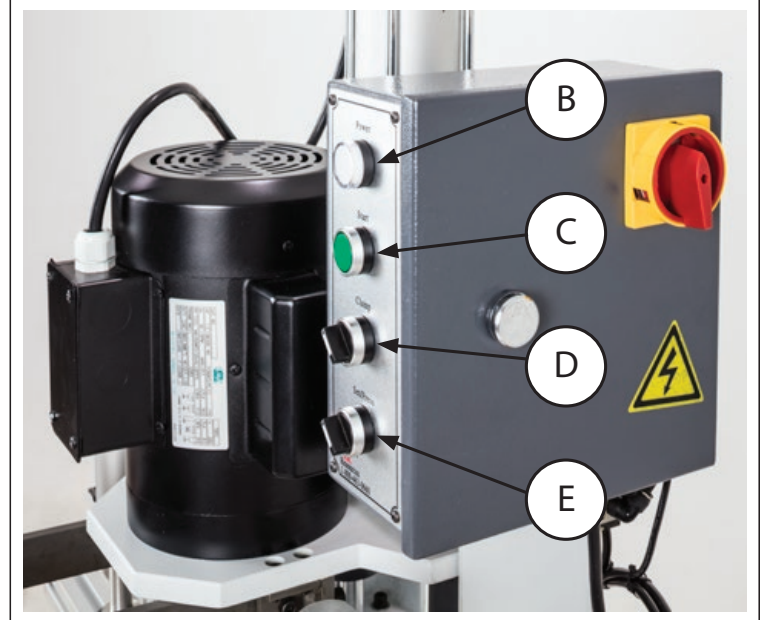
Before you begin, make sure you familiarize yourself with all the parts and fully read the instructions. **Before making adjustments or performing any maintenance to the boring machine, the main power switch must be placed in the "OFF" position to prevent an injury to the operator.**

CUSTOMER SERVICE:

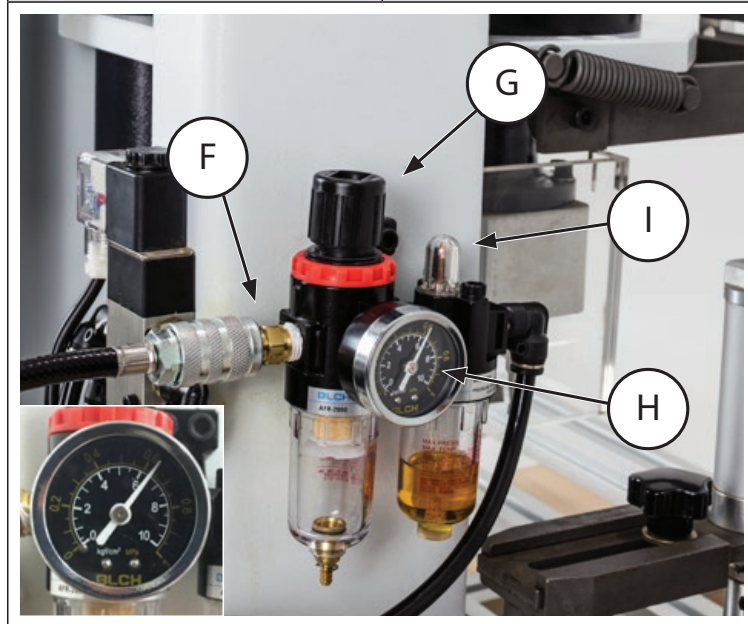
Toll-free customer help line available weekdays between 7:00am and 6:00pm Central Time at 800-463-0660.



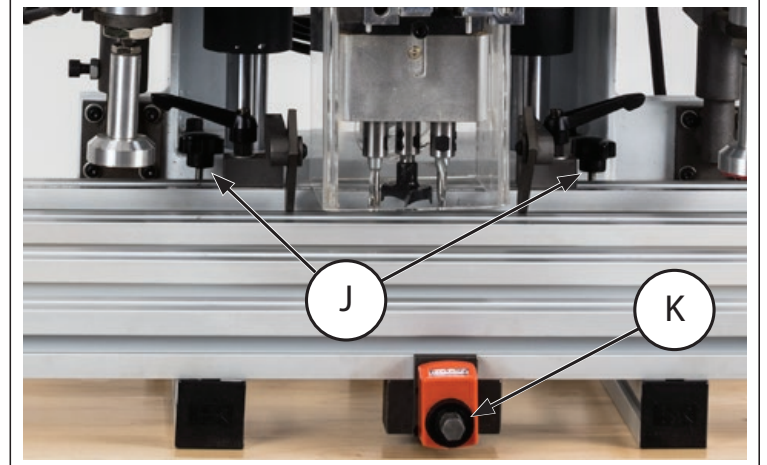
B. Main Power Indicator	C. Motor Switch
D. Clamp Activation Switch	E. RAM Activation Switch



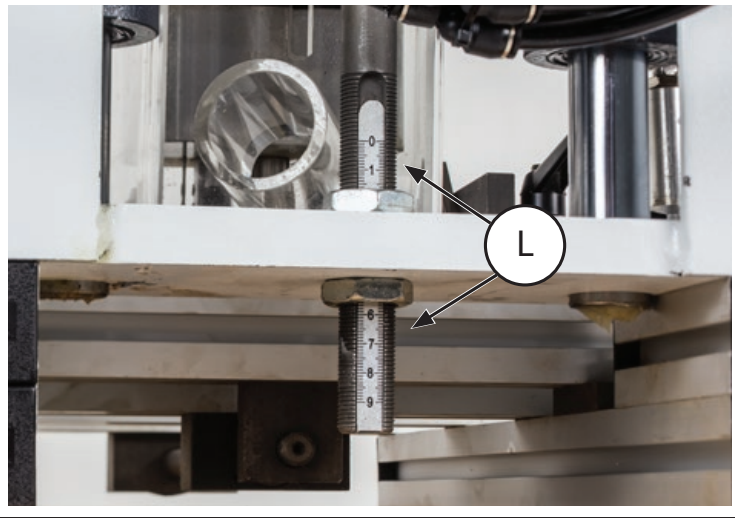
F. Air Input Fitting (100-120 psi.)	G. Air Pressure Adjustment (Pull up to adjust, push down to lock into position)
H. Air Pressure Indicator (Set at 0.63 Mpa/ 90 psi.)	I. Oiler Adjustment (Fill with Air Tool Oil)



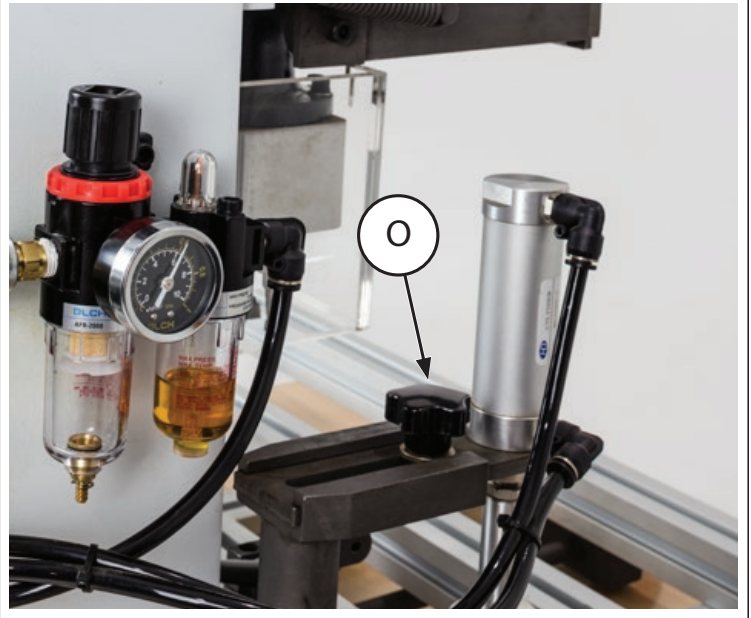
J. Tab Depth Adjustment Lock (Both sides must be loosened before adjusting tab depth)
K. Tab Depth Adjustment (Numeric values for reference only)



L. Hinge Cup Boring Depth Adjustment
(Check hinge specifications for boring depth)



O. Clamp Position Adjustment



M. Motor Position Downward Speed Adjustment

N. Motor Position Upward Speed Adjustment



P. Boring Position Adjustments

(Minimum 3" distance from door edge in order to clear shield)

