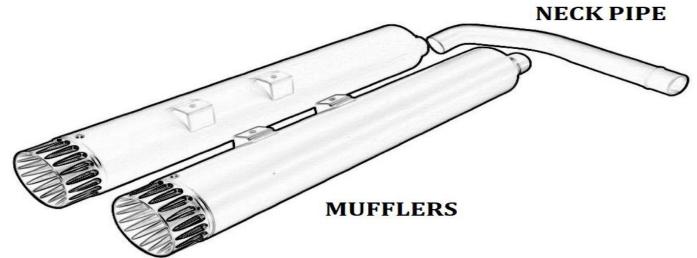
THANK YOU FOR YOUR ORDER. PLEASE CHECK YOU GET THE RIGHT MUFFLERS FOR YOUR BIKE.

Read the instruction carefully and completely before installing your new slip-on mufflers.

Make sure that THE BIKE is completely cooled down before ANY OPERATION.



END CAPS MAY DIFFER.

IITEM SUPPLIED:

11-LEFT SLIP-ON MUFFLER WITH NECK PIPE

1-RIGHT SLIP-ON MUFFLER

1-A PACK OF HARDWARE

1-INSTALLATION INSTRUCTION

FITMENT:

FOR KAWASAKI VULCAN 1700 2009-UP MODELS.

NOT KAWASAKI OTHER MODELS.

Discoloration: DOES NOT WARRANTY ANY CHROME EXHAUST PRODUCTS AGAINST DISCOLORATION! Discoloration is not a defect in chrome. Chrome discoloration is a result of heat. The more heat the chrome is exposed to, the quicker and more severe the discoloration will be.

Tuning: It is strongly recommended by us. Better flowing, less restrictive exhaust will require more intake, so please consider upgrading your air cleaner along with your fuel-management system. Working with high-flow intake, fuel Management system, and correct profession re-mapping, the bike would gain a more better performance.

C.A.R.B.: California does not allow the use of aftermarket exhaust systems that remove original equipment catalysts, (except for racing use only) unless the Air Resources Board has issued an Executive Order for that system.

Returns: When you want to return, please contact us in 72 hours after received the product so we can help you out immediately. We only accept return in 30 days after your order. International Return is not acceptable. For return shipping cost to our warehouse, if the product have quality or shipping damage issue, we will send you shipping label or pay the cost after you send out. If you don't like the product or buy by mistake, buyer should cover this shipping cost.

Warranty: Our products are warranted for half year against defects in material and workmanship. This warranty does not cover chrome discoloration or rust. Also we will not warranty any abused, misused, improperly installed or modified system.

Wearing a helmet while riding is always recomended. Please never go for a ride while under the influence of alcohol and/or drugs. Enjoy the new voice and the fresh look of your motorcycle and please ride safely.



RIGHT SIDE MUFFLER

- 1. Loosen the stock muffler clamp with sockets.
- 2. Then loosen the muffler's brackets.
- 3. Off the stock muffler.
- 4. Utilise the stock heat shield to the new muffler.

LEFT SIDE CROSSOVER PIPE

- 1. Loosen the long neck pipe clamp.
- 2. Get the muffler gasket out.



LEFT SIDE LONG NECK PIPE

- 1. Off the left neck pipe clamp.
- 2. Get the old muffler gasket out. There is a new replacement coming with the new mufflers.

LEFT MUFFLER

- 1. Loosen the screws on the muffler brackets.
- 2. We will utilizes the stock heat shield later. Please put them aside gentally.

INSTALLATION INSTRUCTIONS

- **1. Secure the motorcycle** (preferably in a wheel chock or strapped in place) to stabilize it, so there is no risk of a fall-over incident. Remove both saddlebags to gain access to the exhausts.
- **2. Start with right-side muffler first.** (NOTE: Some of the bikes have an O2 sensor port. Some of them are not. So please choose a way according to your bike.)
 - **A.1** Without O2 sensor: Loosen the heat shield clamp, then the main muffler clamp and the mounting bolts. Next, off the heat shield and muffler from the right header.
 - **A.2** With O2 sensor: Remove the right-side plastic cover held by grommets and unscrew the O2 sensor. Remove the stock O2 sensor wire and set them aside for later new muffler installation. Then loosen the heat shield clamp, the main muffler clamp, the muffler mounting bolts, and the muffler.
 - **B.** Remove the muffler gasket in the header without damage the head pipe. Utilize and insert the stock muffler clamp to the new pipe.
 - **C.** Take the opposite steps of removal the muffler to install the new pipes. Align the mufflers with the right head pipe and the brackets holes. Then fix with provided bolts.
 - **D.** Tighten all the bolts and clamps after you sure all of the alignments are correct and right.

3. Left-side muffler removal.

A. Disconnect the corssover pipe with the stock 2-1 head pipe.



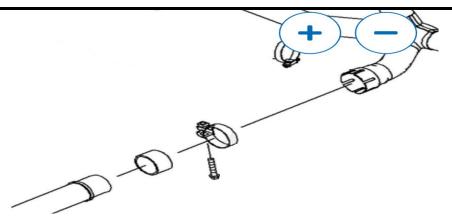
B. Then unscrew the muffler brackets, then off the left muffler.



C. Distach the heat shield, then install it to the new left muffler.

4. Left-side Muffler Installation.

A. Pin the new provided muffler gasket to the neck pipe head. Then insert the neck pipe to the stock 2-1 header and fix with the stock clamp. Please do not tighten it.



- **B.** The new left muffler should be installed with the stock heat shield before moving forward.
- **C.** Then attach the left-side muffler to the neck pipe properly with provided clamp. And align the brackets holes on the muffler.

D. Tighten all the bolts and clamps after you sure all of the alignments are correct and right.



Chrome Care, Cleaning and Protection

Congratulations on joining our products' family. We take great pride in the development and manufacturing of your new exhaust products and we are honored you made your investment with us. The Chrome plating process we employ is state of the art to provide a brilliant, durable and long-lasting finish that with proper care, will remain beautiful for many years.

Like all chrome finishes, if improper care or neglect occurs the finish can scratch, pit, stain or even corrode. This applies to every chrome product on the market. Please follow the below suggestions to maintain the best finish possible.

FIRST, AND MOST IMPORTANTLY: USE HIGH QUALITY CLEAN TOWELS SUCH AS A GOOD QUALITY MICRO-FIBER TOWEL.

Dirt, grime and burned on debris is abrasive. On cool mufflers, you want to spray a chrome compatible cleaner product liberally to well saturate the dirt the gently wipe away the dirt with a clean micro-fiber cloth to avoid scratching.

Clean and dry chrome will stay pit free far longer than dirty wet grimy chrome as the environment promotes corrosion. Sometimes after cleaning your chrome you may find black specs that won't wipe off. Exhaust systems get very hot and any debris from the road such as tar will attach to muffler and when chrome cools it solidifies and becomes difficult to remove. Spot test products like bug and tar remover or even standard oven cleaner for compatibility. In some cases, polishing compound used gently can remove these specks and stains. Remember this rule of thumb. Dirty wet mufflers promote pitting and corrosion. Keep them clean and dry and the brilliant finish will last many-many years.

Finally, using a good quality chrome polish and protectant will also help maintain your beautiful chrome finish.

Be sure to tighten all hardware before starting your engine.

Retighten after the first 100 miles.