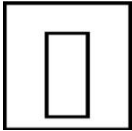


Kombi Filler

FOR PROFESSIONAL USE ONLY

Description

Fine-textured knifing filler for filling minor surface flaws and scratch marks in car and commercial vehicle bodies. Designed for new work as well as for repairs.



Ready For Use



Application time:
3-4 minutes at 20°C



20 minutes at 20°C



Final sanding step P800-P1000



Final sanding step P400-P500



Recoatable with any Sikkens preparatory products and topcoats
With the exception of Polysurfacer.



Use suitable respiratory protection
Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information

Kombi Filler

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Description

Fine-textured knifing filler for filling minor surface flaws and scratch marks in car and commercial vehicle bodies. Designed for new work as well as for repairs.

Preparation process



Abrade the surface by using minimum P400 dry sanding grit as the final step.
For detailed surface preparation see TDS S8.06.02



Surface cleaning, remove any surface contamination prior to the application of Kombi Filler using an appropriate surface cleaner.

Suitable substrates

All existing (OEM) finishes
 All Sikkens preparatory products.

Products and additives

Kombi Filler

Basic raw materials

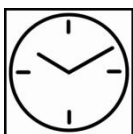
Nitrocellulose blends

Application



Apply a thin coat to fill little imperfections (holes/scratches).
 Subsequent coats can be applied after intervals of approximately 15 minutes at 20°C.
 - *Application temperature range between 15°C-35°C.*

Drying



Ready to sand after 20 minutes at 20°C 15 minutes at 40°C 8 minutes at 60°C

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Sanding process



Abrade the surface by using minimum P800-P1000 wet sanding grit as the final step.



Abrade the surface by using minimum P400-P500 dry sanding grit as the final step.



Remove any surface contamination prior to primer, filler, surfacer or topcoat application using an appropriate surface cleaner.

Recoatable with

All current Sikkens preparatory products and topcoats with the exception of Polysurfacer.

Cleaning of equipment

Clean the application equipment immediately after use with Sikkens Solvent or a solvent borne Gun cleaner.

VOC

The VOC content of this product in ready to use form is max. 485 g/liter.

Product storage

Product shelf-life is determined when products are stored unopened at 20°C.
 Avoid extreme temperature fluctuation.
Product shelf life data see TDS S9.01.02

Akzo Nobel Car Refinish Australia Pty Ltd
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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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