

# Paint system for kitchen Splashbacks

FOR PROFESSIONAL USE ONLY

Description:

## Akzo Nobel Glass Adhesion Promoter

Addition of the Akzo Nobel Glass Adhesion Promoter in the Lesonal Basecoat SB 120 system, this gives excellent adhesion on glass for kitchen Splashbacks.

### Paint system for Glass Splashbacks:



Surface cleaning;

This ***must be done with Methylated Spirits*** as standard degreasers will NOT clean the glass thoroughly enough.



**Note 1:** Replace cloths being used for degreasing and cleaning regularly by clean ones. Never throw them into the dustbin when still wet to avoid heating (fire risk).

**Note 2:** Allow for a minimum flash-off time of 15 minutes at 20°C to allow any surface cleaner to evaporate from the surface before you start painting.



Lesonal Basecoat SB 120                      100 parts  
Akzo Nobel Glass Adhesion Promoter      5 parts by weight

**Mix this mixture thoroughly before continuing with the next step.**

Lesonal **720B** Hardener **ONLY**                      10 parts by weight

**Mix this thoroughly together and now mix the Lesonal Basecoat SB 120 as per normal 2 : 1**



2 parts                      of the of above mentioned cocktail  
1 part                      of Lesonal Multi Thinners 810 (any)

Use mixing stick D

After this, mix this mixture thoroughly through.

**Warning:**

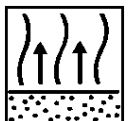
- When working with Akzo Nobel Glass Adhesion Promoter use gloves, goggles and protective clothing as it is very corrosive. Make sure that you don't spill.
- Do not pre-mix Glass Adhesion Promoter with the basecoat as it can effect the colour and potlife.
- ***Only Lesonal 720B can be used as other hardeners will not be stable!***
- Special care should be taken with regards to disposal of the adhesion promoter leftovers, dispose separately!



**Application Process:**

Spray 1-2 single light coat coats, allowing for a flash-off time of 5 -7 minutes between coats.  
Spray 2-3 single wet coats until covered.

**Note:** The first 1-2 coats have to be applied lightly as when you are painting the reverse side of the glass splashbacks those layers will be visible from the reverse side. To heavy application of the first two coats will result in mottling with metallic colours.  
The specified flash-off times depends on temperature and air velocity.



**Drying times:**                      **At 20°C:**  
Dry to handle:                      15-20 min.

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**Film thickness:**

Lesonal Basecoat SB 120 metallic and pearl colours: 8-12 µm per coat

Lesonal Basecoat SB 120 solid colours: 10-15 µm per coat.

**Recoatability:**Lesonal Basecoat SB 120 **must** be finished with a Lesonal 2K Clearcoat or Lesonal 2K solid colour after 15 minutes at 20°C.

Lesonal 2K Xpress Clear 261

Lesonal 2K Clearcoat 268 HS

Lesonal 2K Topcoat 320

The maximum time Lesonal Basecoat SB 120 may be left open before clearcoat or topcoat: 12 hours

**Additional information**

- Refer to the Technical Data Sheets for each product for detailed information on product issue's.
  - Lesonal Basecoat SB 120 INL: 5.1.04
  - Lesonal 2K Xpress Clear 261 INL: 5.2.10
  - Lesonal 2K Clearcoat 268 HS AUS: 5.2.07
  - Lesonal 2K Topcoat 320 INL: 5.1.03

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**IMPORTANT NOTE** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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