



DESCRIPTION

- a single pack high gloss alkyd finishing coat, for interior and exterior use
- approved to APAS-0024/1
- conforms to AS/NZS 3730.6, AS/NZS 3750.7, AS/NZS 4025.1

PRINCIPAL CHARACTERISTICS

- easy application by brush and roller with excellent flow
- good weather resistance
- high opacity
- good colour retention
- can be applied over suitably prepared conventional enamel paints

COLOURS AND GLOSS

- refer WattyL colour cards

BASIC DATA AT 25° C

- solids content approx. 55% by volume
- typical film thickness (per coat) 35 microns(dry) 65 microns(wet)
- theoretical spreading rate 15.7 m²/l for 35 microns(dry)
- touch dry after 4 - 6 hours
- overcoating interval min. 16 hours, max. unlimited
ensure surface is dry and free of
chalking and contamination
- shelf life (cool and dry place) at least 12 months

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURE

- previous suitable coat; must be dry and free from any chalking and contamination and sufficiently roughened if necessary
- oil and grease should be removed from all surfaces in accordance with AS 1627.1 solvent cleaning
- substrate temperature must be at least 5°C during surface preparation, application and curing and at least 3°C above dew point
- relative humidity should not exceed 85% during application and before the dry to handle time

INSTRUCTIONS FOR USE

- stir well before use with a flat bladed stirrer or mechanical mixer
- the temperature of the paint must be above 15°C, otherwise extra thinner may be required to obtain application viscosity
- too much thinner will result in lower sag resistance and slower cure
- adequate ventilation must be continuously maintained during application and curing
- for recommendations outside those contained in this data sheet, refer to WattyL



APPLICATION

- **AIRLESS SPRAY**
 - recommended thinner thinning not necessary
 - nozzle orifice approx. 0.33 mm (0.013 inch)
 - nozzle pressure 12 MPa (1700 psi)

- **AIR SPRAY**
 - recommended thinner Industrial Enamel Thinner
 - volume of thinner up to 10%
 - nozzle orifice 1.8 - 2 mm
 - nozzle pressure 0.3 - 0.4 MPa (50 - 60 psi)

- **BRUSH/ROLLER**
 - recommended thinner Mineral Turps
 - volume of thinner up to 3%

- **CLEANING SOLVENT** Mineral Turps or Industrial Enamel Thinner

SAFETY PRECAUTIONS

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the Material Safety Data Sheet (MSDS)

CUSTOMER SERVICE HOTLINE 132101 (Aust)

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