



# 9900 – 1K PrimeBuild

## Description:

Universal primer surfacer capable of withstanding all types of finishes. One-pack primer surfacer for spot and panel repairs, Very rapid drying, high coverage, high build, easy sanding. Suitable for both dry and wet sanding.

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## Suitable Substrates:

Steel sheets, aluminum or light alloys previously covered with wash primer, old surfaces sufficiently hard, previously cleaned and sanded surfaces.



**Genclean 8241**



100 parts Primebuild  
150 parts Thinner G6



Viscosity: 24 sec  
AFNOR cup n°4 at 20°C  
Conventional: Nozzle: 1.6 to 2.2 mm. Pressure: 3 to 4 bars  
HVLP: Nozzle: 1.6 to 2.2 mm. Pressure: 0.7 bars at the cap



- One or two simple coats followed by a cross coat
- Wait 5 to 10 minutes between each coat.
- Dry film weight: 20 microns for each coat



Sandable after 20 to 40 minutes at 20°C for a thickness of 40 to 60 microns

**General Paint Co. S.A.L**

P.O. Box: 7623 Beirut – Lebanon – Tel.: 09 925991/2 – Fax: 09 925993 – E-mail: [info@generalpaint.biz](mailto:info@generalpaint.biz)



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Possibility of accelerating the drying process by warming up to 60°C

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Dry sand with P 320 grit paper

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P 600 to P 800 grit wet

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Can be overcoated with all General topcoats except Gen<sub>2</sub>O

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Wear suitable protection

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**NB:** This product is designed for wet on wet application with a topcoat. It should mandatorily be sanded if it is to be covered 16 hours or more after application.

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## Available Colors:

- Primebuild 9900 grey
- Primebuild 8808 yellow
- Primebuild 8805 black
- Primebuild 8802 red

**Cleaning:** Cleaning of equipment with General Gunwashing Thinners

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**Flash Point:** 20°C (70 °F)

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**Specific Gravity:** 1.25 kg/cm<sup>3</sup>

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**Solids Content:** 52.3 % by weight pre-dilution

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**VOC:** 700g/l

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**Coverage:** 6 m<sup>2</sup>/l at 20 micron film thickness (theoretical)

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**SDS:** See the safety data sheet