



4462 -- 2K Rapid Filler Grey

Description:

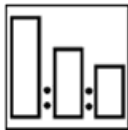
A VOC compliant, high build, two component sanding primer surfacer with good vertical stability, fast air drying and force drying, good filling properties in combination with excellent application and sanding properties.

Suitable Substrates:

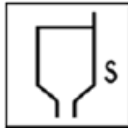
- Existing Finishes except TPA
- OEM Primer or EDP, sanded
- “General” Polyester Putties
- Bare metal substrates must be pre-primed with wash primer **9700**.



STIR **4462** well before mixing



Mix 4:1:1 with **General** MS Top Coat Hardeners (H600 etc.) and Thinners
Potlife 45 to 60 min / 20 °C (68 °F)



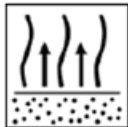
22-24 sec / DIN 4 mm / 20 °C (68 °F)



Compliant 1.6 – 1.8 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.7-2.0 mm ; maximum 0.7 bar at the air-cap



2-3 coats
60 microns per coat



5-6 minutes at 20 °C (68 °F) between coats



2-3 hours at 20 °C (68 °F)
20 mn. at 60 °C (140 °F)



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10 – 15 mn. Short Wave
The object should be maintained at greater than 60cm from source



Initial Sanding with P500 - P600 grit
Final Sanding with P800 - P1000 grit



Initial Sanding with P320 grit
Final Sanding with P400 - P500 grit



Clean Surface to remove contamination prior to application of top coat



GenRock Top Coat
GenRock, Gen₂O Basecoats



Wear suitable protection

Flash Point: 25°C (77 °F)

Specific Gravity: 1.637 kg/cm³ (13.631 lbs/gal)

Solids Content: 67.8 % by weight – ready to spray

VOC: 485 g/l (EU limit value for this category IIB.c being max. 540g/l)

Coverage: 5.7-5.8 m²/l at 80 micron film thickness (theoretical)

SDS: Refer to the safety data sheet
