

PERIODIC INSPECTION

Periodic Inspections must be performed to document the fitness of all Tuff Bucket products for continued use. The frequency of the Periodic Inspection is decided by determining the level of service that each Tuff Bucket product is subjected to. The service classification is to be determined by the frequency of use and service conditions. Periodic Inspection Intervals are not to exceed 1 year.

This inspection shall be completed by an authorized person competent

in inspecting slings and rigging for overhead lifting and crane service work.

Documentation of this inspection may be required for warranty claims or repair work performed by Tuff Bucket as the manufacturer.

If damage is observed at any given point of the periodic inspection, please contact Tuff Bucket customer service before resuming use of the product.

NORMAL SERVICE

Annual Inspection Required

The Normal Service classification may apply to products used up to one to three times per week. Storage of Tuff Buckets in this classification must not allow exposure from a UV light source, with a limitation of exposure to UV light source to less than 25% of the product use. The Tuff Bucket cannot be exposed to chemicals such as paint, fiberglass resins, solvents, or oils under the Normal Service classification. Exposure to biodegradable cleaners such as Sunshine Makers® Simple Green® or Loctite® Natural Blue® is acceptable under the Normal Service classification.

HEAVY SERVICE

Quarterly Inspection Required

The Heavy Service classification applies to Tuff Bucket products used daily. Tuff Bucket storage in this classification must not allow exposure from a UV light source, with a limitation of exposure to UV light source to less than 50% of the product use. The Tuff Bucket cannot be exposed to chemicals such as paint, fiberglass resins, or solvents under the Heavy Service classification. Minimized exposure to oils and greases may occur in the Heavy Service classification. Exposure to biodegradable cleaners such as Sunshine Makers® Simple Green® or Loctite® Natural Blue® is acceptable under the Heavy Service classification.

SEVERE SERVICE

Monthly Inspection Required

The Severe Service classification is required for daily use of any Tuff Bucket Product when the bucket is exposed to chemicals such as paint, fiberglass resins, or solvents. In Severe Service classification, the exposure to UV light source during product use may be greater than 50% of the product use. If a Tuff Bucket product cannot be stored without subjecting the product to a UV light source, the product is automatically classified as Severe Service. Minimized exposure to oils and greases may occur in the Severe Service classification. Exposure to biodegradable cleaners such as Sunshine Makers® Simple Green® or Loctite® Natural Blue® is acceptable under the Severe Service classification.

PERIODIC INSPECTION FORM

PLEASE FILL IN THE FOLLOWING INFORMATION:

Product Owner

Individual Performing Inspection

Date of Inspection

Tuff Bucket Item Number

Serial Number

Signature of Person Performing Inspection

PLEASE INDICATE SERVICE CATEGORY:

Normal Service (Annual)

Heavy Service (Quarterly)

Severe Service (Monthly)

Pass Fail

Pass Fail N/A

D-RING RIGGING EYE The 1 ¼" D-ring Rigging Eye is free of sharp edges, corrosion, cracks, indications of stress, or other damage. This D-ring rigging eyes shall be undamaged.

RIGGING POINT / CARRY HANDLE Inspect the Rigging Point / Carry Handle(s) for cut, damaged, or worn stitching. The webbing of the Rigging Points and Carry Handles shall not be cut, torn, or snagged. All material inspected shall not exhibit signs of excessive heat, charring, acid or caustic burns, or excessive abrasion. The factory cut ends of the Rigging Point / Carry Handle are heat sealed and are not frayed. The webbing is not faded, stiff, or brittle. The webbing is pliable, and has not been contaminated by chemicals.

RIGGING TAG The Rigging and Warning Tags are securely attached to the Rigging Point / Carry Handle. The printed information on the tag is legible.

CLOSURE WEBBING Inspect the Closure Webbing for cut, damaged, or worn stitching. The webbing attached to the closure shall not be cut, torn, or snagged. All material inspected shall not exhibit signs of excessive heat, charring, acid or caustic burns, or excessive abrasion. The factory cut end of the Closure Webbing is heat sealed and is not frayed. The webbing is not faded, stiff, or brittle. The webbing is pliable, and has not been contaminated by chemicals.

CLOSURE D-RINGS Inspect the two D-rings attached to the Closure Webbing for sharp edges, corrosion, cracks, or other damage. These D-rings shall be undamaged.

STEEL RIM If the bucket subject to inspection has a structured opening, the ring is not bent or out-of-round.

SIDE CARRY HANDLES If the bucket subject to inspection has side carry handles, inspect the stitching securing the side handles to the bucket. This stitching is not damaged, and is free of cuts or other damage to the webbing.

BRASS GROMMETS The brass grommets that secure the Rigging Point(s) / Carry Handle(s) to the body of the bucket are securely fastened to the bucket and are free of corrosion. There are no signs of the grommets being stressed or pulled from the material to which they are secured.

BUCKET BODY Inspect the fabric and stitching of the bucket body both internally and externally. The body of the bucket is free of holes, cuts, or tears. Stains should be minimal and not excessive. The material of the bucket body does not have cut threads, vertical or horizontal. All stitching of the body is intact and is not cut or otherwise damaged. The canvas is pliable, and is not contaminated by oils or chemicals.

STRUCTURED BOTTOM The exterior bottom material is free from cuts, tears, or excessive abrasion. The hard structured bottom of the bucket is intact, and is not broken or soft. There is no sign of cut or otherwise damaged stitching within the bottom of the bucket.