



TUFF BUCKET
SAFE LIFTING SOLUTIONS

SAFETY. QUALITY. PERFORMANCE.

MADE IN USA

SAFETY. QUALITY. PERFORMANCE.



TUFF BUCKET, INC.
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BUILT TO LAST

QUALITY BEGINS WITH THE FINEST RAW MATERIALS AVAILABLE

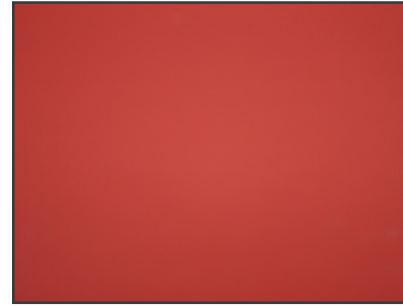


24 oz. CANVAS

Tuff Bucket uses 24 oz. natural untreated canvas for 10" diameter buckets under 48" tall.

30 oz. CANVAS

Canvas buckets that are 10" diameter and over 48" tall, 13", 16", and 20" diameter are manufactured with natural untreated 30 oz. canvas.



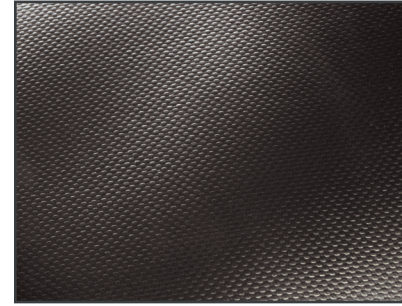
VINYL COATED POLYESTER (VCP)

The Tuff Bucket PVR line is manufactured with a 22 oz. Vinyl Coated Polyester (VCP) fabric. VCP is rated for use in temperatures as low as -30 F (-34 C). The vinyl coating provides exceptional resistance to abrasion and is very easy to clean.



3.5 - 4.0 oz. LEATHER

The Tuff Bucket CL line is manufactured using 3.5 – 4.0 oz. leather. A bucket with leather as an exterior bottom material can be used in temperatures as low as -40 F (-40 C). Many Tuff Bucket customers prefer the CL line of buckets as it is historically customary of utility buckets.



VINYL COATED POLYESTER (VCP)

The Tuff Bucket PV line is manufactured with a 40 oz. Vinyl Coated Polyester (VCP) fabric. The polyester core of this material provides a significant increase in tear strength and puncture resistance when compared to 30 oz. canvas. VCP is rated for use in temperatures as low as -30 F (-34 C). The vinyl coating provides exceptional resistance to abrasion and is very easy to clean.

ALL-WEATHER RIGGING TAG

Each Tuff Bucket product bears an all-weather, serialized rigging tag that lists the product model, working load limits, material type of sling web used for rigging point / carry handle, with product use instruction and warnings.



QUALITY MATERIALS MEET TRUE AMERICAN CRAFTSMANSHIP

SAFETY BY DESIGN



DESIGN

Each product design that Tuff Bucket manufactures is rigorously load tested to a design factor of 5:1.



REINFORCED BOTTOM

Each quality bucket starts with a structured bottom that will take the punishment of its payload every time.



CARRY HANDLES

All Tuff Bucket carry handles are manufactured of 1" sling webbing to ensure reliable control of the bucket.



QUALITY ATTACHMENTS

Tuff Bucket uses heavy duty grommets to reinforce the attachment of the rigging / carry handle to the body of each bucket.



RIGGING POINTS

Tuff Bucket primary rigging points are manufactured of 1" sling webbing to ensure safe hoisting of the bucket.



ROLL DOWN CLOSURE

The roll down canvas closure on each Tuff Bucket is equivalent to the rating of the upright capacity of the bucket. The load rating of the bucket closure is load rated at a design factor of 2:1.



D RING RIGGING EYE

All primary rigging points are equipped with a 1 1/4" steel rigging eye. This hardware meets the 5:1 design ratio incorporated into all Tuff Bucket products.

WARRANTY

QUALITY

Tuff Bucket takes great pride in manufacturing high quality products in the USA with true American craftsmanship. We source our raw materials from suppliers that manufacture within the USA to the greatest extent possible. To ensure ongoing quality of manufacturing, our commitment to quality guarantees you will not find a higher quality or better built load-rated lifting bucket anywhere.

WARRANTY

Tuff Bucket warrants all of its products against defects of manufacturing or materials for a period of 12 months after the purchase of the product. This warranty is limited to manufacturing defects found within the product. Tuff Bucket will not warrant products that exhibit signs of misuse, abuse, or neglect. All warranty claims are subject to approval of Tuff Bucket.

CLOSURE INSTRUCTIONS



Figure 1.1



Figure 1.2



Figure 1.3



Figure 1.4

1. With the closure extended upward and outward from the top of the bucket, roll the closure down towards the bucket. The bucket closure must be rolled two complete turns to meet the specified load rating of the product when upside down. (See Figure 1.1)
2. Thread the closure webbing located at one end of the rolled closure through both of the D-rings located at the opposite end of the rolled closure. (See Figure 1.2)
3. Loop the closure webbing back over the top of the first D-ring, and thread the webbing through the second D-ring. (See Figure 1.3)
4. Pull the closure webbing tight, drawing the two opposite ends of the rolled closure together. (See Figure 1.4)
5. If further direction or assistance is needed, please contact Tuff Bucket customer service by phone at 866.575.8833.



TB-141822CV

TB-

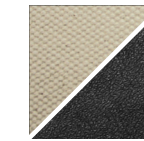
14

18

22

C

V



TUFF
BUCKET

INCHES
WIDE

INCHES
LONG

INCHES
TALL

CANVAS
BODY

VINYL
BOTTOM



TB-1322PVR

TB-

13

22

PV

R



TUFF
BUCKET

INCHES IN
DIAMETER

INCHES
TALL

VINYL COATED
POLYESTER (VCP)
BODY & BOTTOM

RED
VINYL



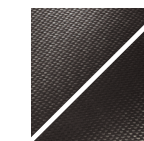
TB-1622PV

TB-

16

22

PV



TUFF
BUCKET

INCHES IN
DIAMETER

INCHES
TALL

VINYL COATED
POLYESTER (VCP)
BODY & BOTTOM

UNDERSTANDING ITEM NUMBERS

ROUND CANVAS BUCKETS

THE BUCKETS THAT STARTED IT ALL



TB-1018CL
TB-1018CV



TB-1030CL
TB-1030CV



TB-1050CL
TB-1050CV



TB-1060CL
TB-1060CV



TB-1322CL
TB-1322CV



TB-1620CL
TB-1620CV



TB-1636CV



TB-2028CV

Round Canvas Buckets

It all started with what is now known as the TB-1322CL. The target of development was a load rated lift bucket that was built to crane and rigging standards that was of manageable size, and capable of transporting a wide variety of tooling. The result was a lift bucket that forever changed the hoisting of tools to work locations at height.

Once Tuff Bucket customers discovered that we could manufacture buckets to their specifications, the round canvas bucket class quickly expanded. The round canvas bucket class includes 10", 13", 16" and 20" diameter buckets of various heights with working load limits ranging from 100 lbs. to 500 lbs.

Tuff Buckets are offered in a classic combination of canvas and leather (CL), or a canvas and VCP (CV). Whether you are looking for a classic canvas and leather bucket, or a bucket that has a bit more abrasion resistance and durability, the buckets within this class are tough to beat.

Standard Bucket Features

- 30 oz. Canvas Body
- CL Series - 3.5 oz. - 4.0 oz. Leather Reinforced Bottom
- CV Series - 40 oz. Vinyl Coated Polyester (VCP) Reinforced Bottom
- Serialized All-Weather Rigging Tag
- Grommet Reinforced Attachments
- Roll Down Closure
- 1" Webbing Closure
- 1" Web Sling Rigging Point / Carry Handle
- 1 ¼" D Ring Rigging Eye
- Structured Opening with Steel Rim
- Triple Stitched

Specific Bucket Features

TB-1018CL & TB-1018CV

- 24 oz. canvas body

TB-1030CL & TB-1030CV

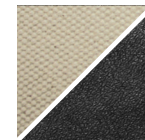
- 24 oz. canvas body

TB-1050CL & TB-1050CV

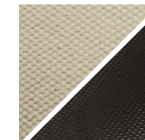
- (2) Side Carry Handles located at midpoint of bucket

TB-2028CV

- (2) 1" Web Sling Rigging Point / Carry Handle
- (2) Side Carry Handles
- (2) 1 ¼" D Ring Rigging Eyes



CL = Canvas/Leather



CV = Canvas/VCP

| Product # | Upright Load Rating | Closure Load Rating | Diameter | Height | Capacity | Material Weight |
|-----------------------|---------------------|---------------------|----------|--------|-----------------------|-----------------|
| TB-1018CL / TB-1018CV | 100 lbs. | 100 lbs. | 10" | 18" | 1,413 in ³ | 24 oz |
| TB-1030CL / TB-1030CV | 100 lbs. | 100 lbs. | 10" | 30" | 2,355 in ³ | 24 oz |
| TB-1050CL / TB-1050CV | 150 lbs. | 150 lbs. | 10" | 50" | 3,925 in ³ | 30 oz |
| TB-1060CL / TB-1060CV | 200 lbs. | 200 lbs. | 10" | 60" | 4,710 in ³ | 30 oz |
| TB-1322CL / TB-1322CV | 150 lbs. | 150 lbs. | 13" | 22" | 2,919 in ³ | 30 oz |
| TB-1620CL / TB-1620CV | 200 lbs. | 200 lbs. | 16" | 20" | 4,019 in ³ | 30 oz |
| TB-1636CV | 200 lbs. | 200 lbs. | 16" | 36" | 7,235 in ³ | 30 oz |
| TB-2028CV | 350 lbs. | 350 lbs. | 20" | 28" | 8,792 in ³ | 30 oz |

PIPE LINED BUCKETS

PROTECTION FOR LONG TOOLS



TB-1036CVP



TB-1050CV-P

The **Tuff Bucket CV-P** series are internally reinforced with a rigid pipe insert that protects the canvas body of the lift bucket from being cut or punctured from within by sharp tools and objects. This pipe insert provides exceptional protection for long tools and sharp objects.

Bucket Features

- 30 oz. Canvas Body
- 40 oz. Vinyl Coated Polyester (VCP) Reinforced Bottom
- Dual Wall Polymer Pipe for Impact Protection
- Serialized All-Weather Rigging Tag
- Grommet Reinforced Attachments
- Roll Down Closure
- 1" Webbing Closure
- 1" Web Sling Rigging Point / Carry Handle
- 1 1/4" D Ring Rigging Eye
- Structured Opening with Steel Rim
- Triple Stitched

TB-1050CV-P

- (2) Side Carry Handles located at midpoint of bucket



CV = Canvas/VCP

| Product # | Upright Load Rating | Closure Load Rating | Diameter | Height | Capacity |
|-------------|---------------------|---------------------|----------|--------|-----------------------|
| TB-1036CVP* | 125 lbs. | 125 lbs. | 10" | 36" | 2,826 in ³ |
| TB-1050CVP | 150 lbs. | 150 lbs. | 10" | 50" | 3,925 in ³ |

CV-P = Canvas/VCP with Polymer Pipe Liner

* Also available without pipe

SQUARE / RECTANGLE CANVAS BUCKETS

CLASSIC CANVAS AND LEATHER



TB-121222CV



TB-121816CV



TB-141822CV

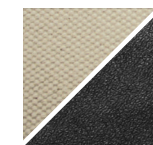


TB-181824CV

The square and rectangular CL series buckets are manufactured of canvas and leather, and offer more cubic inches of capacity than round buckets. When transporting tooling and equipment in protective cases, the square design maximizes the use of this bucket.

Bucket Features

- 30 oz. Canvas Body
- 40 oz. Vinyl Coated Polyester (VCP) Reinforced Bottom
- Serialized All-Weather Rigging Tag
- Grommet Reinforced Attachments
- Roll Down Closure
- 1" Webbing Closure
- (2) 1" Web Sling Rigging Points / Carry Handles
- (2) 1 1/4" D Ring Rigging Eyes
- Unstructured Opening
- Triple Stitched



CL = Canvas/Leather

| Product # | Upright Load Rating | Closure Load Rating | Width x Length | Height | Capacity |
|-------------|---------------------|---------------------|----------------|--------|-----------------------|
| TB-121222CV | 100 lbs. | 100 lbs. | 12" x 12" | 22" | 3,168 in ³ |
| TB-121816CV | 150 lbs. | 150 lbs. | 12" x 18" | 16" | 3,456 in ³ |
| TB-141822CV | 150 lbs. | 150 lbs. | 14" x 18" | 22" | 5,544 in ³ |
| TB-181824CV | 250 lbs. | 250 lbs. | 18" x 18" | 24" | 7,776 in ³ |

ROUND VCP BUCKETS

THE ULTIMATE IN DURABILITY



TB-1018PV

TB-1322PV

TB-1622PV

TB-2028PV

The Tuff Bucket PV line was created to withstand the harshest conditions imaginable. The Vinyl Coated Polyester (VCP) material allows for easy clean-up of oil, grease, and natural cleaners that would otherwise saturate a canvas bucket. The VCP provides an exceptional abrasion and puncture resistant element increases overall durability.

Bucket Features

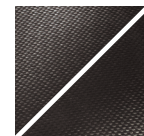
- 40 oz. Vinyl Coated Polyester (VCP) Body
- 40 oz. Vinyl Coated Polyester (VCP) Reinforced Bottom
- Serialized All-Weather Rigging Tag
- Grommet Reinforced Attachments
- Roll Down Closure
- 1" Webbing Closure
- Structured Opening with Steel Rim
- Triple Stitched

TB-1322PV & TB-1622PV

- (1) 1" Web Sling Rigging Point / Carry Handle
- (1) 1 1/4" D Ring Rigging Eye

TB-2028PV

- (2) 1" Web Sling Rigging Point / Carry Handle
- (2) Side Carry Handles
- (2) 1 1/4" D Ring Rigging Eyes



| Product # | Upright Load Rating | Closure Load Rating | Diameter | Height | Capacity | Material Weight |
|-----------|---------------------|---------------------|----------|--------|-----------------------|-----------------|
| TB-1018PV | 125 lbs. | 125 lbs. | 10" | 18" | 1,413 in ³ | 22 oz |
| TB-1322PV | 150 lbs. | 150 lbs. | 13" | 22" | 2,919 in ³ | 40 oz |
| TB-1622PV | 200 lbs. | 200 lbs. | 16" | 22" | 4,421 in ³ | 40 oz |
| TB-2028PV | 500 lbs. | 500 lbs. | 20" | 28" | 8,792 in ³ | 40 oz |

PV = Vinyl Coated Polyester (VCP) construction

SQUARE VCP BUCKETS

THE ULTIMATE IN DURABILITY



TB-101022PV

TB-121222PV

TB-141822PV

TB-181824PV

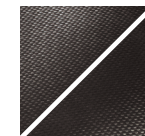
The Tuff Bucket PV line was created to withstand the harshest conditions imaginable. The Vinyl Coated Polyester (VCP) material allows for easy clean-up of oil, grease, and natural cleaners that would otherwise saturate a canvas bucket. The VCP provides an exceptional abrasion and puncture resistant element increases overall durability.

Bucket Features

- 40 oz. Vinyl Coated Polyester (VCP) Body
- 40 oz. Vinyl Coated Polyester (VCP) Reinforced Bottom
- Serialized All-Weather Rigging Tag
- Grommet Reinforced Attachments
- Roll Down Closure
- 1" Webbing Closure
- Structured Opening with Steel Rim
- Triple Stitched
- (2) 1" Web Sling Rigging Point / Carry Handle
- (2) 1 1/4" D Ring Rigging Eyes

TB-181824PV

- (2) Side Carry Handles



| Product # | Upright Load Rating | Closure Load Rating | Width x Length | Height | Capacity | Material Weight |
|-------------|---------------------|---------------------|----------------|--------|-----------------------|-----------------|
| TB-101022PV | 125 lbs. | 125 lbs. | 10" x 10" | 22" | 2,200 in ³ | 22 oz |
| TB-121222PV | 150 lbs. | 150 lbs. | 12" x 12" | 22" | 3,168 in ³ | 22 oz |
| TB-141822PV | 150 lbs. | 150 lbs. | 14" x 18" | 22" | 5,544 in ³ | 40 oz |
| TB-181824PV | 500 lbs. | 500 lbs. | 18" x 18" | 24" | 7,776 in ³ | 40 oz |

PV = Vinyl Coated Polyester (VCP) construction

RED VINYL BUCKETS

MAKEYOUREMERGENCYGEARIDENTIFIABLE



TB-1018PVR



TB-101022PVR



TB-121222PVR



TB-1322PVR



TB-1622PVR



TB-1636PVR

All PVR products are manufactured using 22 oz vinyl. The Vinyl Coated Polyester (VCP) bottom material provides an exceptional abrasion resistant element.

Bucket Features

- 20 oz. Red Vinyl Body
- 40 oz. Vinyl Coated Polyester (VCP) Reinforced Bottom
- Serialized All-Weather Rigging Tag
- Grommet Reinforced Attachments
- Roll Down Closure
- 1" Webbing Closure
- 1" Web Sling Rigging Point / Carry Handle
- 1 1/4" D Ring Rigging Eye
- Structured Opening with Steel Rim
- Triple Stitched



| Product # | Upright Load Rating | Closure Load Rating | Diameter Width x Height | Height | Capacity |
|--------------|---------------------|---------------------|-------------------------|--------|-----------------------|
| TB-1018PVR | 100 lbs. | 100 lbs. | 10" | 18" | 1,413 in ³ |
| TB-101022PVR | 100 lbs. | 100 lbs. | 10" | 22" | 2,200 in ³ |
| TB-121222PVR | 150 lbs. | 150 lbs. | 12" | 12" | 3,168 in ³ |

| Product # | Upright Load Rating | Closure Load Rating | Diameter Width x Height | Height | Capacity |
|-------------|---------------------|---------------------|-------------------------|--------|-----------------------|
| TB-1322 PVR | 150 lbs. | 150 lbs. | 13" | 22" | 2,919 in ³ |
| TB-1622PVR | 200 lbs. | 200 lbs. | 16" | 22" | 4,019 in ³ |
| TB-1636PVR | 200 lbs. | 200 lbs. | 16" | 36" | 7,235 in ³ |

WATER PRODUCTS



TB-1WBP

TB-1WBP

The TB-1WBP is designed to safely contain water bottles when working at heights. Water bottle can be used while remaining fully tethered.



TB-WBS

TB-WBS

The Tuff Bucket WBS was created in response to the challenges and hazards encountered when hoisting drinking water to work locations at height. This unit safely hoists any 5 gallon water jug manufactured by Rubbermaid®, GOTT™, or Coleman®. The unique design of the TB-WBS allows the water cooler to be filled or drained without removing the bucket from the hoisting sling. The TB-WBS can be quickly installed and removed from a 5 gallon water cooler with ease. This hoisting sling is load rated at 50 lbs., with a safety design factor of 5:1.



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