WORLDLY LOCAL
LITTLE TOWN, BIG MISSION

The Impact Gel office, product development and manufacturing facility is located in Ettrick, Wisconsin. Although we are a small company in size, we make useful innovative products with an environmentally friendly gel blend.

Impact Gel saddle pads have won more World Championships in the last 10 years than all other saddle pad companies combined.

Established in 2003, Impact Gel’s ongoing research, combined with vigorous testing by the equine industry’s leading riders has resulted in the development of a comprehensive product line that delivers unmatched performance and comfort to both the horse and rider.

PROUDLY MADE IN THE USA!

WWW.IMPACTGEL.COM
Impact Gel Technology offers critical protection through the movement of shock, weight and heat laterally throughout the gel. This creates an unprecedented energy absorbing fit resulting in a high performance, non-slip, non-rollover protection for you and your horse. The high impact reduction system minimizes inconsistencies in the fit of your equipment, resulting in better contact between the saddle and the horse. This cross link technology developed in NASCAR allows any saddle to have a perfect conforming fit.

The gel bladders are shaped to fit under almost all western saddles. The bladders are situated in such a way to fit under the bars of the saddle and keep pressure of the spine.

SO INNOVATIVE IT’S PATENTED!
IMPACT GEL TECHNOLOGY IS INCLUDED IN ALL IMPACT GEL PRODUCTS.

Impact Gel is a patented material made of interconnected energy dissipating molecules. These structures, called cross-links, allow the gel molecules to move freely around one another while remaining linked.

GEL BLADDERS

Impact Gel Technology offers critical protection through the movement of shock, weight and heat laterally throughout the gel. This creates an unprecedented energy absorbing fit resulting in a high performance, non-slip, non-rollover protection for you and your horse. The high impact reduction system minimizes inconsistencies in the fit of your equipment, resulting in better contact between the saddle and the horse. This cross link technology developed in NASCAR allows any saddle to have a perfect conforming fit.

The gel bladders are shaped to fit under almost all western saddles. The bladders are situated in such a way to fit under the bars of the saddle and keep pressure of the spine.

Impact Gel bladder absorbs and dissipates force of impact and pressure points associated with inconsistencies of saddle fit.

Impact Gel bladder absorbs 16,000 PSI
Impact Gel bladder reduced 6,297 PSI

Pressure Point Impact Reduction with Impact Gel Bladder

Shock Absorption
Temperature Resistant
Antimicrobial
Environmentally Friendly

XT Lite
XT perforations provide breathability.

www.impactgel.com
The best performances depend on having the best protection for overall comfort and saddle fit.
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AQHA 23

Gallop Pad
English Contour
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Western Saddle Pads

Impact Gel® Rider
Amanda Haradon
The Contour Classic saddle pad is the original Impact Gel saddle pad. The technology and fit of this pad was perfected and has been a first choice for riders for fifteen years. The gel bladder is shaped and placed strategically to fit the placement of the saddle. Our unique 70/30 polyester wool blend wicks moisture and is incredibly durable. The wool blend also allows air between the pad and horse, improving circulation. These features provide flexible energy absorbing fit, resulting in high performance, non-slip, non-rollover protection for you and your horse. Heavy duty wear leathers are provided by S.B. Foot Tanning who uses fresh-prepared hides called “Wet Blues.” Properly tanned leather can maintain its properties in excess of 50 years.

Most popular and versatile saddle pad
Fits round or square-backed saddles
Cutout at the withers to provide free range of motion
Cut away at the billet to allow perfect fit for rigging.
Crafted with a contour cut along the spine for maximum fit

<table>
<thead>
<tr>
<th>AVAILABLE OPTIONS:</th>
<th>PRODUCT SKU's</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness: 1/2” (C2), 3/4” (C3) or 1” (C4)</td>
<td>Black / Brown</td>
</tr>
<tr>
<td>Length: 30” or 32”</td>
<td>C2F30B</td>
</tr>
<tr>
<td>Side Length: 15”</td>
<td>C2F32B</td>
</tr>
<tr>
<td>Color: Black/Brown (B)</td>
<td>C3F30B</td>
</tr>
<tr>
<td>Gray/Brown (G)</td>
<td>C3F32B</td>
</tr>
<tr>
<td>Black/Brown</td>
<td>C4F30B</td>
</tr>
<tr>
<td>Gray/Brown</td>
<td>C4F32B</td>
</tr>
</tbody>
</table>
CLASSIC CONTOUR
WITH BLACK WEAR LEATHER

NEW color, same great gel technology!
These pads are paired with classy black wear leathers.

AVAILABLE OPTIONS:
Thickness: 1/2" (C2), 3/4" (C3) or 1" (C4)
Length: 30" or 32"
Colors: Black/Black (BK)
or Gray/Black (GK)

PRODUCT SKU's
<table>
<thead>
<tr>
<th>Thickness</th>
<th>Length</th>
<th>Color</th>
<th>SKU</th>
</tr>
</thead>
<tbody>
<tr>
<td>C2</td>
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<tr>
<td>C2</td>
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<td>C2F32BK</td>
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<tr>
<td>C3</td>
<td>30&quot;</td>
<td>BK</td>
<td>C3F30BK</td>
</tr>
<tr>
<td>C3</td>
<td>32&quot;</td>
<td>BK</td>
<td>C3F32BK</td>
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<tr>
<td>C4</td>
<td>30&quot;</td>
<td>BK</td>
<td>C4F30BK</td>
</tr>
<tr>
<td>C4</td>
<td>32&quot;</td>
<td>BK</td>
<td>C4F32BK</td>
</tr>
</tbody>
</table>

Gray/Black (GK)

TAN
CLASSIC CONTOUR

NEW color, same great gel technology!
This tan pad is paired beautifully with Red Dove leather.

AVAILABLE OPTIONS:
Thickness: 1/2" (C2), 3/4" (C3) or 1" (C4)
Length: 30" or 32"
Color: Tan/Red Dove (T)

PRODUCT SKU's
<table>
<thead>
<tr>
<th>Thickness</th>
<th>Length</th>
<th>Color</th>
<th>SKU</th>
</tr>
</thead>
<tbody>
<tr>
<td>C2</td>
<td>30&quot;</td>
<td>Red Dove</td>
<td>C2F30T</td>
</tr>
<tr>
<td>C2</td>
<td>32&quot;</td>
<td>Red Dove</td>
<td>C2F32T</td>
</tr>
<tr>
<td>C3</td>
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<td>C3F30T</td>
</tr>
<tr>
<td>C3</td>
<td>32&quot;</td>
<td>Red Dove</td>
<td>C3F32T</td>
</tr>
<tr>
<td>C4</td>
<td>30&quot;</td>
<td>Red Dove</td>
<td>C4F30T</td>
</tr>
<tr>
<td>C4</td>
<td>32&quot;</td>
<td>Red Dove</td>
<td>C4F32T</td>
</tr>
</tbody>
</table>
CLASSIC CONTOUR
WITH FLORAL WEAR LEATHER

NEW colors, same great gel technology!
These pads are paired with beautiful floral wear leathers.

AVAILABLE OPTIONS:
Thickness: 1/2" (C2), 3/4" (C3) or 1" (C4)
Length: 30" or 32"
Colors: Black/Vintage Floral (BVF)
Tan/Vintage Floral (TVF)
Black/Teal Floral (BTF)

PRODUCT SKU's
Black / Vintage Floral
C3F30BVF  C3F32BVF
C4F30BVF  C4F32BVF

Tan / Vintage Floral
C3F30TVF  C3F32TVF
C4F30TVF  C4F32TVF

Black / Teal Floral
C3F30BTF  C3F32BTF
C4F30BTF  C4F32BTF
CLASSIC CONTOUR SADDLE PAD WITH XT LITE BLADDER

Our XT Lite Gel bladder has a system of perforations throughout the gel insert, creating a lighter, more breathable and cooler pad. XT Lite Gel protects your horse under the most extreme conditions, allowing extended riding. This close-contact design matches the Classic Contour for maximum fit.

XT Lite Gel bladder perforations provide extra air flow.

Felt lined bottom for easy cleaning.

Same great gel bladder with perforations.

AVAILABLE OPTIONS:
Thickness: 1/2" (C2), 3/4" (C3) or 1" (C4)
Length: 30" or 32"
Color: Black (B) or Gray (G)

PRODUCT SKU’s
Black: C3F30BX, C3F32BX, C4F30BX, C4F32BX
Gray: C3F30GX, C3F32GX, C4F30GX, C4F32GX

CLASSIC CONTOUR SADDLE PAD WITH XT LITE BLADDER AND FLEECE

Our XT Lite Gel bladder has a system of perforations throughout the gel insert, creating a lighter, more breathable and cooler pad. XT Lite Gel protects your horse under the most extreme conditions, allowing extended riding. This close-contact design matches the Classic Contour for maximum fit.

XT Lite Gel bladder perforations provide extra air flow.

Fleece lined bottom for increased moisture wicking.

Fleece is 100% wool attached to polyester mesh.

Same great gel bladder with perforations.

AVAILABLE OPTIONS:
Thickness: 1/2" (C2) or 3/4" (C3)
Length: 30" or 32"
Color: Black (B) or Gray (G)

PRODUCT SKU’s
Black: C3F30BF, C3F32BF
Gray: C3F30GF, C3F32GF
STRAIGHT-BACK SADDLE PAD

Western straight-back saddle pads are designed for "round" or "mutton backed" horses. The straight-back design can help fill in the topline for swaybacked horses. This saddle pad features vent holes throughout the top of the pad to reduce heat buildup, and rigging cutouts to help prevent slipping and reduce bulk under fenders.

Fits round or square-backed saddles.
Openings at spine allow for a ventilated back.

AVAILABLE OPTIONS:
Thickness: 1/2" (UL2) or 3/4" (W3)
Length: 29" or 32"
Color: Black (B) or Gray (G)

PRODUCT SKU’s
Black:
UL2F29B
UL2F32B
UL2F29BX
UL2F32BX

Gray:
W2F29B
W2F32B
W3F29B
W3F32B

UNDERLAYMENT PAD

The Underlayment Pad is a perfect complement to pair under your favorite woven blanket in the arena or on the trail. This slim 1/2” Contour Pad affords the same critical Impact Gel protection as the Classic Contour, but is thin enough to allow the rider close contact when used under a custom blanket. Perfect for all judged performance events and an essential saddle pad in most Western Pleasure, Reining and Horsemanship programs.

Light and thin yet supportive.
Open back to reduce bulk on the spine.
Perfect for use under a custom blanket.
The 29” size is ideal for a short-backed horse.

AVAILABLE OPTIONS:
Thickness: 1/2” (UL2)
Gel Type: Standard or XT Lite
Length: 29’ or 32’
Color: Black (B)

PRODUCT SKU’s
Black:
UL2F29B
UL2F32B
UL2F29BX
UL2F32BX

Gray (G)
CONTOUR BUILD UP PAD

This pad offers an enhanced layer intended to fill the void behind the wither caused by age, conformation or injury. Perfect for horses with a prominent wither; this allows the tree to rest on the added bi-lateral gel layer and away from vulnerable or exposed areas due to poor saddle fit.

The built up portion consists of 3/4” thickness felt material, in the dimensions of 6”x11”x9”, with an overall thickness of 1 ½”.

Lifts saddle above prominent withers.

Frees shoulder movement and prevents soreness.

AVAILABLE OPTIONS:
Thickness: 3/4” (C3)
Length: 30” or 32”
Color: Black (B) or Gray (G)

PRODUCT SKU’s
Black:
C3F32BBU
C3F30BBU
Gray:
C3F32GBU
C3F30GBU

CONTOUR SET BACK PAD

This pad is specially designed for athletic horses with well-developed shoulders or mutton withers. The Set Back Pad lifts the bars of the saddle tree just behind the shoulders, allowing proper fit from the front to the back of the saddle. The saddle fit frees the shoulders and offers horses a broader range of motion for better comfort and agility.

The built up portion consists of 1/2” thickness felt material, in the dimensions of 5.5”x 8.5”x 7.5”, with an overall thickness of 1.25”.

Lifts saddle off and behind the shoulders.

Frees shoulder movement and prevents soreness.

AVAILABLE OPTIONS:
Thickness: 3/4” (C3)
Length: 30” or 32”
Color: Black (B) or Gray (G)

PRODUCT SKU’s
Black:
C3F32BSBU
C3F30BSBU
Gray:
C3F32BSGU
C3F30BSGU
TRAIL ENDURANCE SADDLE PAD

We have re-designed our contour saddle pad to meet the needs of endurance riders. The Trail Endurance pad measures 32” wide in the front cutting back to 20” in the back with a length of 29”. These contour, hand-sewn pads deliver comfort and protection for both the rider and the horse, allowing many hours in the saddle minimizing fatigue and maximizing comfort.

AVAILABLE OPTIONS:
Thickness: 3/4” (C3)
Length: 29”
Dimensions: 32” wide in the front cutting back to 20” in the back
Color: Black (B) or Gray (G)

PRODUCT SKU’s
Black: TEN3F29B
Gray: TEN3F29G

BARREL CONTOUR SADDLE PAD

We have re-designed our contour saddle pad to better accompany barrel saddles. The Impact Gel Barrel Saddle Pad is an overall length of 28” with the front of the pad extending down 16”, while the rear of the pad extends 13” from the centerline. The dropped down side helps protect from dropped down rigging.

Shortest saddle pad option available.
Fits round skirt barrel saddles.

AVAILABLE OPTIONS:
Thickness: 1/2” (C2), 3/4” (C3) or 1” (C4)
Length: 28”
Dimensions: Front of the pad extends down 16”, rear of the pad extends 13” from the centerline
Color: Black (B) or Gray (G)

PRODUCT SKU’s
Black: BC2F28B, BC3F28B, BC4F28B
Woven Saddle Pads
WOVEN SADDLE PADS

Match your saddle pad to your tack.

Showcase your personality. These blankets will show under your saddle.

Features:
- Each pad contains the Impact Gel Base Layer System
- 100% New Zealand Wool Top
- Handcrafted and sewn in the USA
- Heavy duty wear leathers ensure years of durability
- Flexibility and even pressure point distribution
- Quality hand woven blankets are provided by Mayatex

Straight Cut Pads:
- Fleece lining provides more grip
- Straight back can help fill in the topline

Contour cut Pads:
- Felt lining is easier to clean
- Contour cut is a closer fit

*Impact Gel’s blanket tops are hand woven, thus they may have slight variations in size and color.*

PHOENIX WOVEN SADDLE PAD

AVAILABLE OPTIONS:
Length: 38”
Width: 34”
Cut:
Contour Cut - Felt Bottom
Straight Cut - Fleece Bottom

<table>
<thead>
<tr>
<th>Color</th>
<th>Felt SKU’s</th>
<th>Fleece SKU’s</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black &amp; Blue</td>
<td>IGC1431-6</td>
<td>ICI431-6</td>
</tr>
<tr>
<td>Coffee &amp; Red</td>
<td>IGC1431-7</td>
<td>ICI431-7</td>
</tr>
<tr>
<td>Black &amp; Gray</td>
<td>IGC1431-8</td>
<td>ICI431-8</td>
</tr>
<tr>
<td>Tan &amp; Blue</td>
<td>IGC1431-9</td>
<td>ICI431-9</td>
</tr>
</tbody>
</table>

PUEBLO WOVEN SADDLE PAD

AVAILABLE OPTIONS:
Length: 38”
Width: 34”
Cut:
Contour Cut - Felt Bottom
Straight Cut - Fleece Bottom

<table>
<thead>
<tr>
<th>Color</th>
<th>Felt SKU’s</th>
<th>Fleece SKU’s</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black &amp; Red</td>
<td>IGC1447-6</td>
<td>ICI447-6</td>
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<tr>
<td>Tan &amp; Blue</td>
<td>IGC1447-7</td>
<td>ICI447-7</td>
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<tr>
<td>Blue &amp; White</td>
<td>IGC1447-8</td>
<td>ICI447-8</td>
</tr>
<tr>
<td>Black &amp; Gray</td>
<td>IGC1447-9</td>
<td>ICI447-9</td>
</tr>
<tr>
<td>Tan &amp; Brown</td>
<td>IGC1447-10</td>
<td>ICI447-10</td>
</tr>
</tbody>
</table>
**RIVERLAND WOVEN SADDLE PAD**

**AVAILABLE OPTIONS:**

- **Length:** 36”
- **Width:** 34”
- **Cut:**
  - Contour Cut - Felt Bottom
  - Straight Cut - Fleece Bottom
- **Color**
  - Blue, Turquoise & Brown: Felt SKU’s IGC1423-1, Fleece SKU’s IG1423-1
  - White & Brown: Felt SKU’s IGC1423-3, Fleece SKU’s IG1423-3
  - Black & Red: Felt SKU’s IGC1423-4, Fleece SKU’s IG1423-4
  - White & Purple: Felt SKU’s IGC1423-5, Fleece SKU’s IG1423-5

**MOJAVE WOVEN SADDLE PAD**

**AVAILABLE OPTIONS:**

- **Length:** 36”
- **Width:** 34”
- **Cut:**
  - Contour Cut - Felt Bottom
  - Straight Cut - Fleece Bottom
- **Color**
  - Black & Blue: Felt SKU’s IGC1448-4, Fleece SKU’s IG1448-4
  - Brown & Blue: Felt SKU’s IGC1448-5, Fleece SKU’s IG1448-5
COWTOWN WOVEN SADDLE PAD

AVAILABLE OPTIONS:
Length: 36”
Width: 34”
Cut:
- Contour Cut - Felt Bottom
- Straight Cut - Fleece Bottom

<table>
<thead>
<tr>
<th>Color</th>
<th>Felt SKU’s</th>
<th>Fleece SKU’s</th>
</tr>
</thead>
<tbody>
<tr>
<td>Caramel, Black, Brown &amp; Cream</td>
<td>IGC1332-2</td>
<td>IG1332-2</td>
</tr>
<tr>
<td>Black, Red &amp; White</td>
<td>IGC1332-4</td>
<td>IG1332-4</td>
</tr>
<tr>
<td>Cream, Brown, Black &amp; Sage</td>
<td>IGC1332-5</td>
<td>IG1332-5</td>
</tr>
<tr>
<td>Black, Cream &amp; White</td>
<td>IGC1332-6</td>
<td>IG1332-6</td>
</tr>
</tbody>
</table>
SADDLE SEAT CUSHION

The seat saver attaches to your saddle to provide additional comfort for the rider. Our seat saver combines a nonslip bottom, Impact Gel, memory foam, elastic band, and an adjustable strap for secure placement. The top of the pad features wool fleece or mesh.

Fleece top wicks moisture.
Mesh top provides more breathability.

AVAILABLE OPTIONS:

<table>
<thead>
<tr>
<th>Seat/Material</th>
<th>SKU's</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hourglass Saddle Seat Cushion w/ Mesh</td>
<td>GSCS-HRG</td>
</tr>
<tr>
<td>- 13.5” widest, 11.5” short side wide, 15.5” long</td>
<td></td>
</tr>
<tr>
<td>Saddle Seat Cushion w/ Fleece</td>
<td>GSCS-FLE</td>
</tr>
<tr>
<td>- 21” widest, 13.5” short side wide, 18.5” long</td>
<td></td>
</tr>
<tr>
<td>- Elastic band to secure to saddle position</td>
<td></td>
</tr>
<tr>
<td>Saddle Seat Cushion w/ Mesh</td>
<td>GSCS-MSH</td>
</tr>
<tr>
<td>- 21” widest, 13.5” short side wide, 18.5” long</td>
<td></td>
</tr>
<tr>
<td>- Elastic band to secure to saddle position</td>
<td></td>
</tr>
</tbody>
</table>

HORSE TRAX

It’s like putting tennis shoes on a horse! Horse Trax are the choice of farriers for horses covering rocky or hard terrain and animals subjected to high-speed cyclical strain during race training. Impact Gel Horse Trax tested better than any other impression material, hoof packing or pad currently on the market. Using revolutionary gel technology for frog support, Impact Gel Horse Trax provides unparalleled protection and comfort for your horse.

This pad can be applied with a shoe by a farrier or used inside a boot for relief. It has both preventative and therapeutic applications. Horse Trax have been used to treat many conditions including sub-solar abscesses, sole bruising, thin soles, pedal osteitis, P3 fractures, punctures, laminitis, navicular disease, heel cracks, and quarter cracks.

The pads are laminated around their circumference, leaving a gel-filled cell in the center for frog support. When the horse lands it, energy moves laterally through the Impact Gel, thus reducing shock. The ground surface of Horse Trax are covered with a slip resistant coating decreasing the slippage.

AVAILABLE OPTIONS:

<table>
<thead>
<tr>
<th>Size</th>
<th>SKU's</th>
</tr>
</thead>
<tbody>
<tr>
<td>Small Standard Size</td>
<td>HTSS</td>
</tr>
<tr>
<td>Medium Standard Size</td>
<td>HTMS</td>
</tr>
<tr>
<td>Large Standard Size</td>
<td>HTLS</td>
</tr>
</tbody>
</table>
BRIDGE PAD SHOULDER

The Bridge pad is an accessory designed to support horses with a pronounced shoulder pocket and prominent withers. It is composed of shock absorbing Impact Gel and a layer of memory foam encased in black cotton. The shoulder pad may be used beneath English or Western Saddles to improve balance, fit and stability. This item is best used over the saddle pad and can be placed at the shoulder where extra support is needed. This item unfolds to drape over both sides of the shoulders. With proper placement it will elevate the saddle tree off the scapula and provide better range of motion for horses more squarely made.

- Supports horses with a pronounced shoulder pocket and prominent withers
- Fills in behind the wither without adding too much padding

**Thickness:** 3/4"
**Size:** 15" x 5" H (narrow point) x 8.5" H (wide point)
**PRODUCT SKU:** BPS3GF

---

BRIDGE PAD WESTERN

The Impact Gel Western Bridge Pad is designed to support horses with a pronounced shoulder pocket and prominent withers. The Bridge Pad is composed of shock absorbing Impact Gel and a layer of memory foam encased in black spandex. To effectively reduce pressure points, place the bridge pad directly against the horse with the tapered edges facing the horse.

- Supports horses with a pronounced shoulder pocket and prominent withers
- Composed of Impact Gel and memory foam
- Flexibility and even pressure point distribution

**Thickness:** 3/4"
**Size:** 15" x 8"
**PRODUCT SKU:** BPW3GF

---

SADDLE PAD LINER

Protect your investment with a 1/4" thick lightweight saddle pad liner in our custom wool blend. Your saddle pad will remain cleaner so you can spend more time riding, less time cleaning. The felt liner is easy to trim to match your saddle pad. This product does not contain Impact Gel technology.

**AVAILABLE OPTIONS:**
- **Thickness:** 1/4"
- **Size:** 32" x 32" (sizes can vary)
- **PRODUCT SKU:**
  - Black: IGFLB
  - Gray: IGFLG
CREATE YOUR OWN SADDLE PAD

AVAILABLE OPTIONS:

PAD CUT
- Contour
- Barrel
- Trail
- Western

FELT COLOR
- Black
- Gray
- Tan

LINING MATERIAL
- Tacky Tack
- Fleece

GEL BLADDER
- Standard
- XT Lite

LEATHERS
- Standard Brown (T)
- Black (B)
- Red Dove (R)
- Vintage Floral (F)
- Teal Floral (TF)

CUSTOM ETCHING
- Wear Leathers
- Award Corner Patch
- Standard Corner Patch

Options vary, call Impact Gel for details.

Call Impact Gel at 866.321.8729 to order.
English Saddle Pads
HUNTER

This white fleece hunt pad is perfect for circuit hunters, jumpers, equitation horses, eventers and horses judged on the flat. It is designed to offer crucial impact protection and stabilization. Impact Gel technology offers protection far superior to memory foam or felt and provides closer contact. A wide Velcro opening at the pommel that allows the gel bladder to be removed with ease when the pad needs to be machine washed.

Quality shell construction is provided by Wilker’s, a family owned company in business for 45 years.

Durable synthetic white fleece is machine washable.

AVAILABLE OPTIONS:

Material: Fleece with polyurethane removable Impact Gel insert
Style: Close Contact for Hunt

DIMENSIONS:
Size: Standard 16’-16.5’
Spine length: 22”
Flap length: 19”
Flap width: 16”

PRODUCT SKU
Hunt-16

DIMENSIONS:
Size: Large 17”+
Spine length: 23”
Flap length: 19”
Flap width: 16”

PRODUCT SKU
Hunt-17

AQHA

The AQHA Impact Gel Fleece Pad has the same features as our premium hunter pad. This white fleece AQHA pad is perfect for circuit hunters, jumpers, equitation horses, eventers and horses judged on the flat.

Quality shell construction is provided by Wilker’s, a family owned company in business for 45 years.

Durable synthetic white fleece is machine washable.

Place holder for the quarter horse exhibitor’s number.

AVAILABLE OPTIONS:

Material: Fleece with polyurethane removable Impact Gel insert
Style: Close Contact

DIMENSIONS:
Size: Standard 16’-16.5’
Spine length: 23”
Flap length: 19”
Flap width: 16”

PRODUCT SKU
AQHA-16

DIMENSIONS:
Size: Large 17”+
Spine length: 24”
Flap length: 19”
Flap width: 15”

PRODUCT SKU
AQHA-17
**GALLOP PAD**

The Gallop Pad is the perfect work pad for eventing, steeplechase, polo or flat racing. Impact Gel minimizes concussion and dissipates pressure on the back of training horses, eliminating pressure points and stabilizing saddle fit. Excellent choice for protecting young horses and seasoned handicappers alike.

**AVAILABLE OPTIONS:**

- **Material:** Tacky tack/non-slip edged with black vinyl

**DIMENSIONS:**

- **Thickness:** 3/4”
- **Length:** 22”
- **Specifications:** Front drops 13” tapering to a 4 1/2” back

**PRODUCT SKU**

- Black: GALB

**ENGLISH CONTOUR**

The durable English Contour is the perfect schooling pad intended for years of daily use. Perfect for every English discipline, the gel bladder is sewn in place and will not shift, slip or roll. It will perfectly seat the saddle, securing the rider in place for extended schooling on the flat or over fences while providing extensive protection and comfort for your horse’s back.

**AVAILABLE OPTIONS:**

- **Material:** Wool felt blend

**DIMENSIONS:**

- **Thickness:** 1/2”
- **Length:** 25”
- **Specifications:** Front drops 11” tapering to a 4 1/5” back

**PRODUCT SKU**

- Black: EC2FB
- Gray: EC2FG
STERLING HELLER ENGLISH HALF PADS

Our Sterling Heller premium Ultrasuede English Half Pad is the choice of professional horsemen in every English discipline. The patented Impact Gel technology distributes the weight of the saddle and rider evenly, minimizing pinch and pressure points ensuring optimal saddle fit. Ideal for horses experiencing back pain or discomfort and young, developing horses.

Impact Gel technology offers protection far superior to memory foam or felt and provides closer contact. The Ultrasuede half-pad is machine washable and features a Velcro spine closure. The Saddle Pad has removable gel inserts for ease of cleaning for repeated use.

AVAILABLE OPTIONS:
Material: Ultra Suede
DIMENSIONS:
Thickness: 3/4”
Size: Fits Saddles 16”-18”
Length: 20.5”
Width: 11” from centerline in front
Width: 8.5” from centerline in back

PRODUCT SKU’s
Black: SHUBK-BK
White: WHUWT-WT

Sterling Heller is the new Impact Gel English brand of premium equestrian gel products. We utilize the same Impact Gel technology that has delivered optimal performance in Western disciplines for nearly twenty years.
CARING FOR YOUR IMPACT GEL SADDLE PAD

1. Use a rubber curry comb or stiff brush to gently loosen dirt and hair.

2. Using a high-pressure wand or garden hose nozzle, wash with water from the centerline, moving dirt and hair outward.

3. A mild detergent may be used, but it is important that all residue be thoroughly expressed.

4. Allow the pad to air dry.

*Consider using an Impact Gel Saddle Pad Liner (see page 16 for details)

Warranty

Our liability is limited exclusively to the replacement, repair or refund of the product as determined by Impact Gel LLC. In no event will Impact Gel be held liable for any direct or indirect, incidental or consequential damages. Impact Gel solely warrants this product against workmanship defects for a period of six months from the original date of purchase. Normal wear and tear, improper handling and accidental damage are expressly excluded under this warranty. Please fill out the form found at impactgel.com/pages/register-warranty to register the warranty on your saddle pad. Contact the retailer from which you purchased your pad in the case of a warranty claim.
LITTLE TOWN, BIG MISSION
ETTRICK, WISCONSIN, USA

The Impact Gel office, product development and manufacturing facility is located in the small town of Ettrick, Wisconsin. The population was 524 at the 2010 census. Ettrick is named after the Ettrick Forest, a mountainous area located in Scotland, and is symbolic of the natural beauty of this area.

Impact Gel is a small proud company that makes useful products with an environmentally friendly gel blend. We work hard every day, so we can produce and distribute products our customers love, and then get home in time for dinner.