



## Installation Instructions

POC23112

2011-2014 Chevy 2500 3500

Panther Front Bumper Replacement

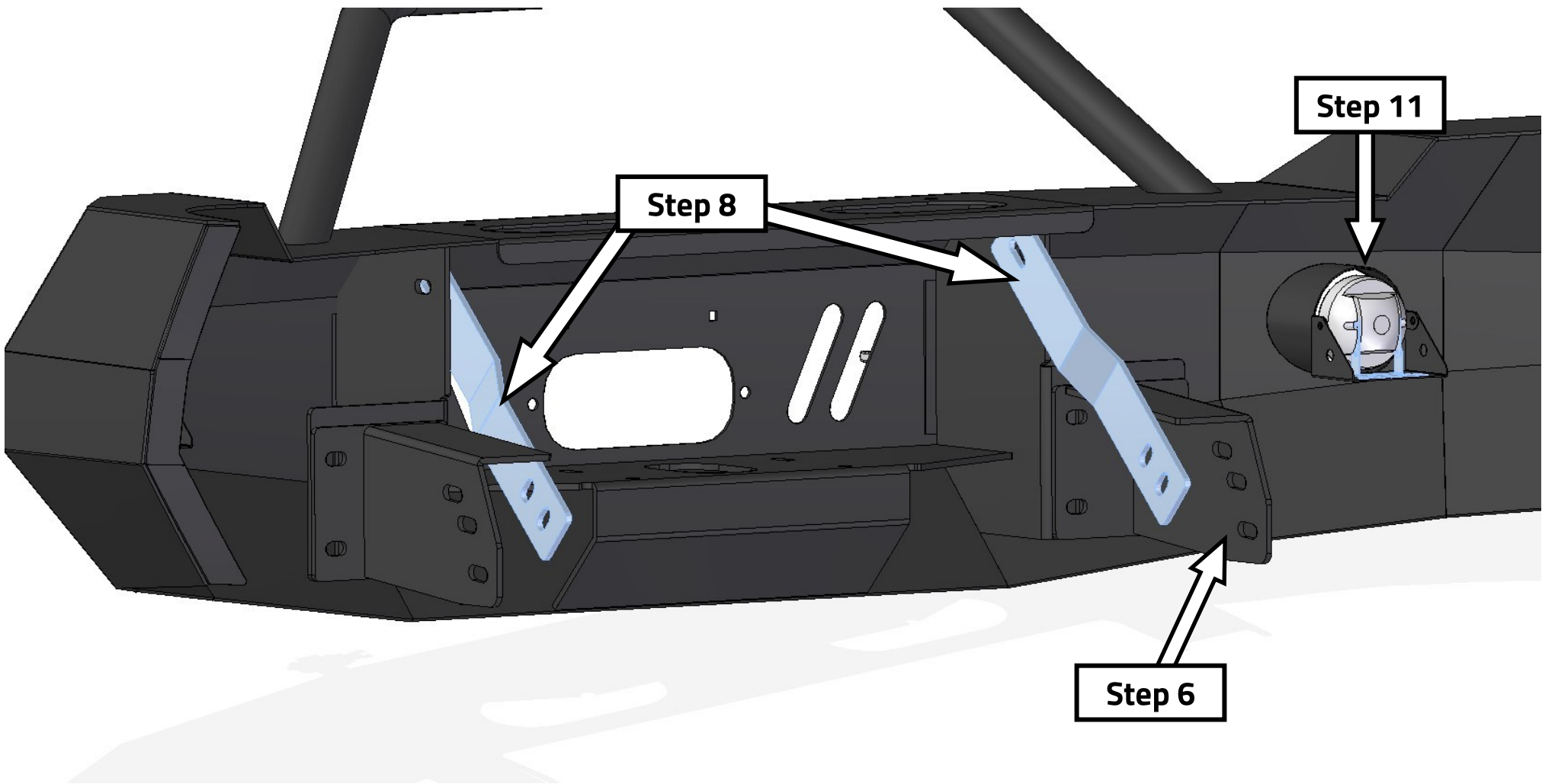
**We know you don't want to read this,  
but you probably should.**

**Read all instructions thoroughly before beginning installation.**

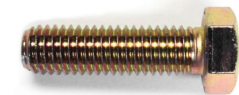
1. Disconnect factory fog lights from the wire harness.
2. Remove factory tow hooks. Set aside factory hardware.
3. Remove the factory bumper rear support bracket which is attached to shock strut mount going to the back of factory bumper.
4. Remove the bolt straps from the frame. Set aside factory hardware.
5. Remove factory front bumper.
6. Install the new frame brackets onto the frame using factory hardware. Install the hardware in the same locations they were removed from. Tighten bolt straps to 70 lbs of torque. Hand tighten all other bolts. (see page 2)
7. Lift the American Built front bumper up to the newly installed frame brackets and attach face plate to frame brackets using hardware provided. Hand tighten bolts.
8. Install safety brackets. Hand tighten bolts. (see page 2)
9. Adjust the new bumper to match the lines of the truck.



10. Tighten all bolts to 70 lbs. of torque.
11. Install aftermarket fog lights (not included, uses 3.5" - 4" outer diameter lights). (see page 2)
12. Enjoy your new front bumper! Send us pictures of your truck with our equipment and it could end up on the website! Email your pictures to: [Service@AmericanBuiltEQ.com](mailto:Service@AmericanBuiltEQ.com).



**Hardware Provided:**



**x10**

1/2" x 2" Hex Bolt



**x 20**

1/2" Washer



**x 10**

1/2" Hex Nut



**x 10**

1/2" Lock Washer