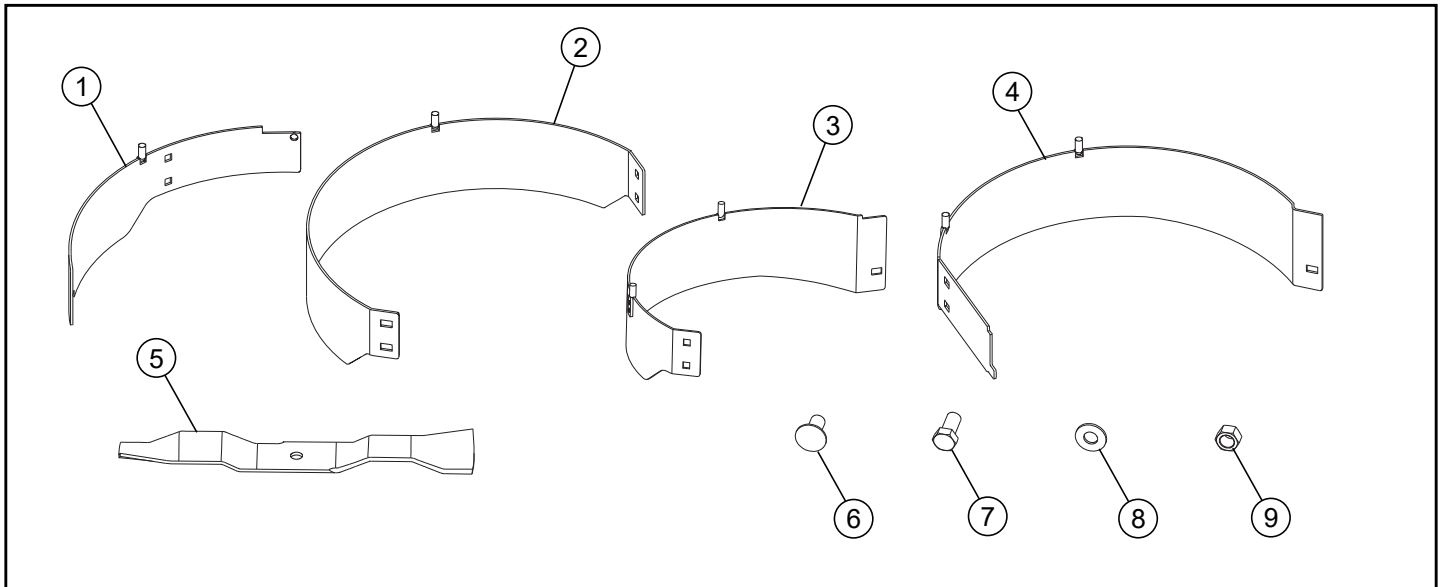


**Mulch Kit—36" Deck  
Part Number 125797  
Mulch Kit—48" Deck  
Part Number 121474  
Mulch Kit—54" Deck  
Part Number 121475  
Mulch Kit—60" Deck  
Part Number 121476**

**Instruction Number 121511**

**Packing List**

Listed below are parts included in this kit. If any parts are missing or damaged, please contact Excel Parts Department. Retain these instructions for replacement parts.



INDEX NO.	PART NO.	DESCRIPTION	QTY.	INDEX NO.	PART NO.	DESCRIPTION	QTY.
1	125804-3	LEFT WRAPPER (36" DECK)	1	5	794198	BLADE, 17.86"-MUL-F-CW (36" DECK)	2
	121383	LEFT WRAPPER (48" DECK)	1		796623	BLADE, 16.50"-MUL-F-CW (48" DECK)	3
	121344	LEFT WRAPPER (54" DECK)	1		797704	BLADE, 18.50"-MUL-F-CW (54" DECK)	3
	121337	LEFT WRAPPER (60" DECK)	1		794214	BLADE, 20.50"-MUL-F-CW (60" DECK)	3
2	121387	CENTER WRAPPER (48" DECK)	1	6	025395	CB .375-16 X 1.00 STD ZN	4
	121348	CENTER WRAPPER (54" DECK)	1	7	055822	CS .375-16 X .750 HX G5	5
	121339	CENTER WRAPPER (60" DECK)	1	8	767954	FW .379 X .813 X .063	9
3	125806-3	RIGHT WRAPPER (36" DECK)	1	9	086660	NT .375-16 NL G5	9
4	121385	RIGHT WRAPPER (48" DECK)	1				
	121346	RIGHT WRAPPER (54" DECK)	1				
	121341	RIGHT WRAPPER (60" DECK)	1				



**WARNING**



Use only appropriate vehicle stands, with a minimum weight rating of 2000 pounds to block the unit up. Use in pairs only. Follow the instructions supplied with the vehicle stands.

## Assembly

1. Park the mower on a solid, level surface; set the park brakes; shut-off the engine; and remove the ignition key. (Disconnect the negative battery cable.)
2. Raise the front of the mower and block it up high enough to allow the kit to be installed on the underneath side of the deck. Chock the drive wheels to prevent the mower from moving.
3. Remove the existing blades. Retain the hardware.

**NOTE:** Keep these blades to use when the mulch kit is removed.



### WARNING



Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves and use extra caution when servicing them.

4. Locate the pilot holes shown in Fig. 1, Fig. 2, Fig. 3 & Fig. 4. The 36" deck has three (3) pilot holes. The 48" deck, 54" deck, and 60" deck have four (4) pilot holes. Enlarge the pilot holes using a .406" diameter drill bit.
5. Install the wrappers as shown. The 36" deck only has a left wrapper and a right wrapper. The 48" deck, 54" deck, and 60" deck have a left wrapper, center wrapper, and a right wrapper. Fig. 4 & Fig. 5
6. Attach the mulching blades to the spindles using the existing blade hardware. Torque bolts on spindles to 118 ft-lbs. (160 N•m) when reinstalling the blades. Fig. 4 & Fig. 5



### WARNING



Failure to correctly torque the bolt may result in the loss of the blade which can cause serious injury.

7. Lower the mower, remove the wheel chocks, reconnect the negative battery cable and continue operation.

#### 36" DECK

INDEX NO.	DESCRIPTION
1	DRILL TO .406" DIAMETER

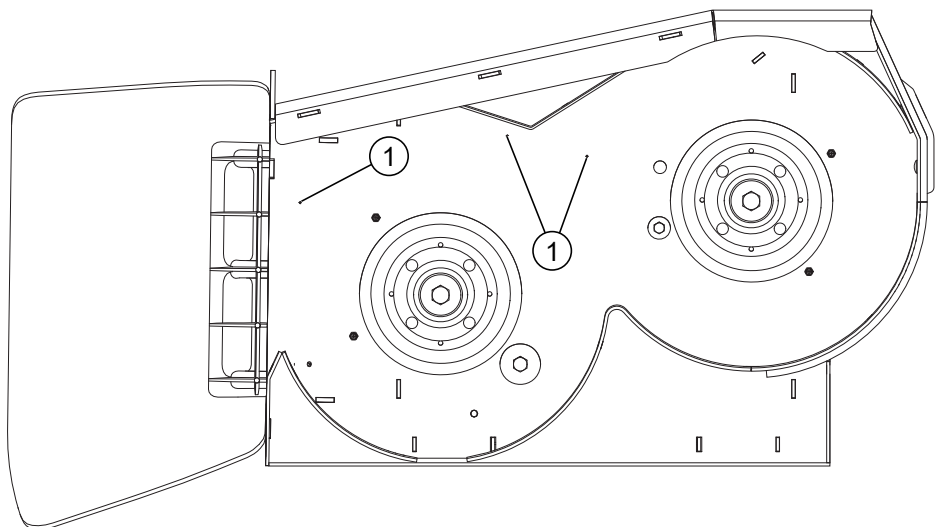


FIG. 1

48" DECK

INDEX NO.	DESCRIPTION
1	DRILL TO .406" DIAMETER

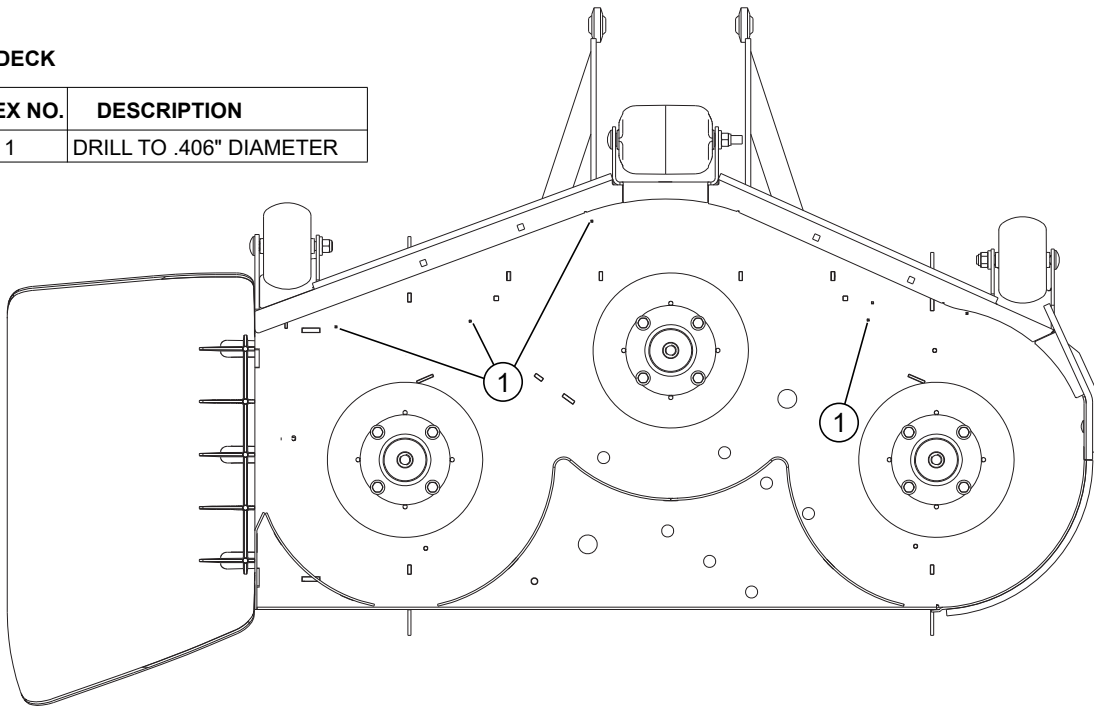


FIG. 1

54" DECK

INDEX NO.	DESCRIPTION
1	DRILL TO .406" DIAMETER

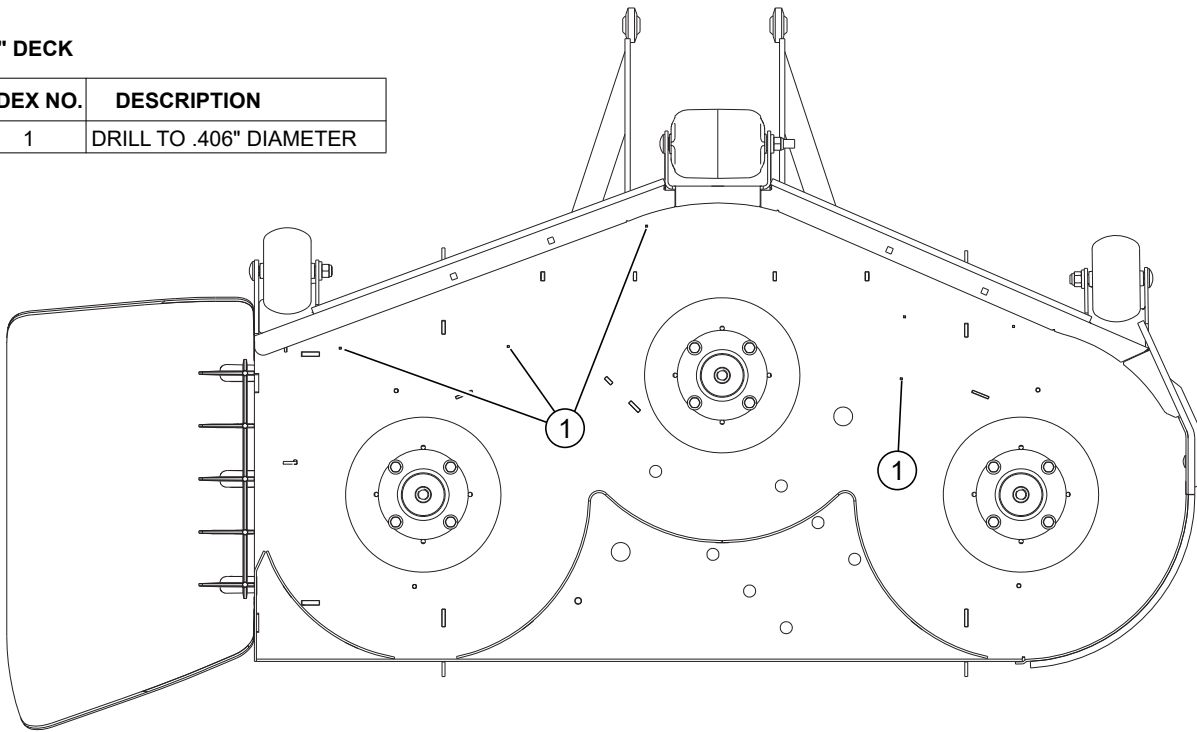


FIG. 2

60" DECK

INDEX NO.	DESCRIPTION
1	DRILL TO .406" DIAMETER

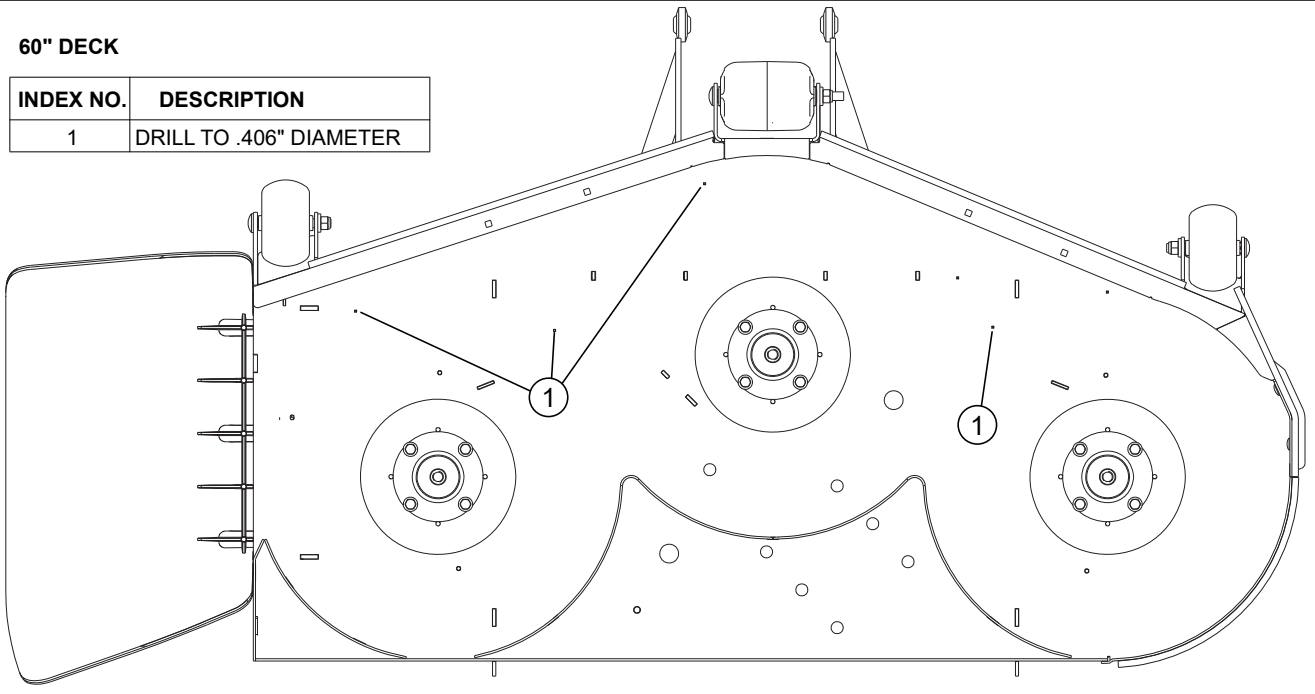
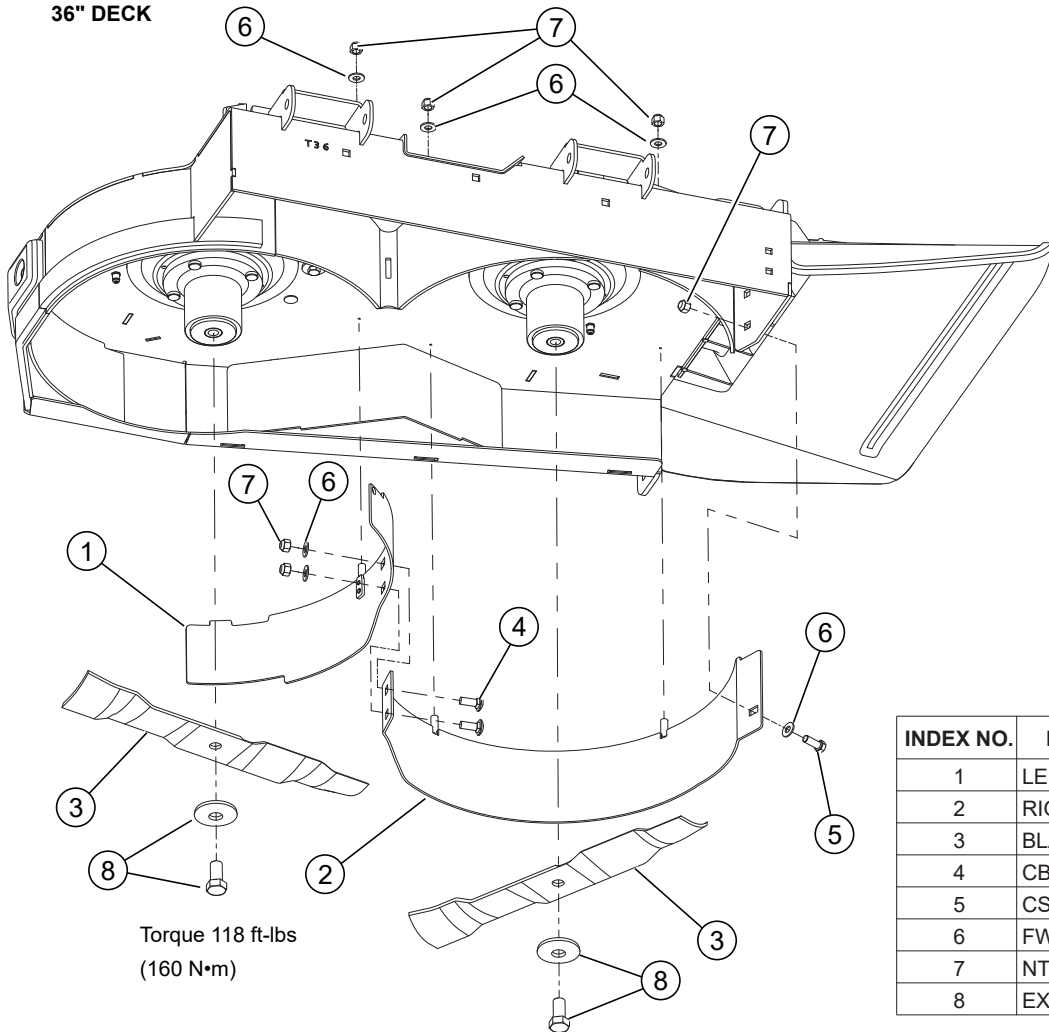


FIG. 3

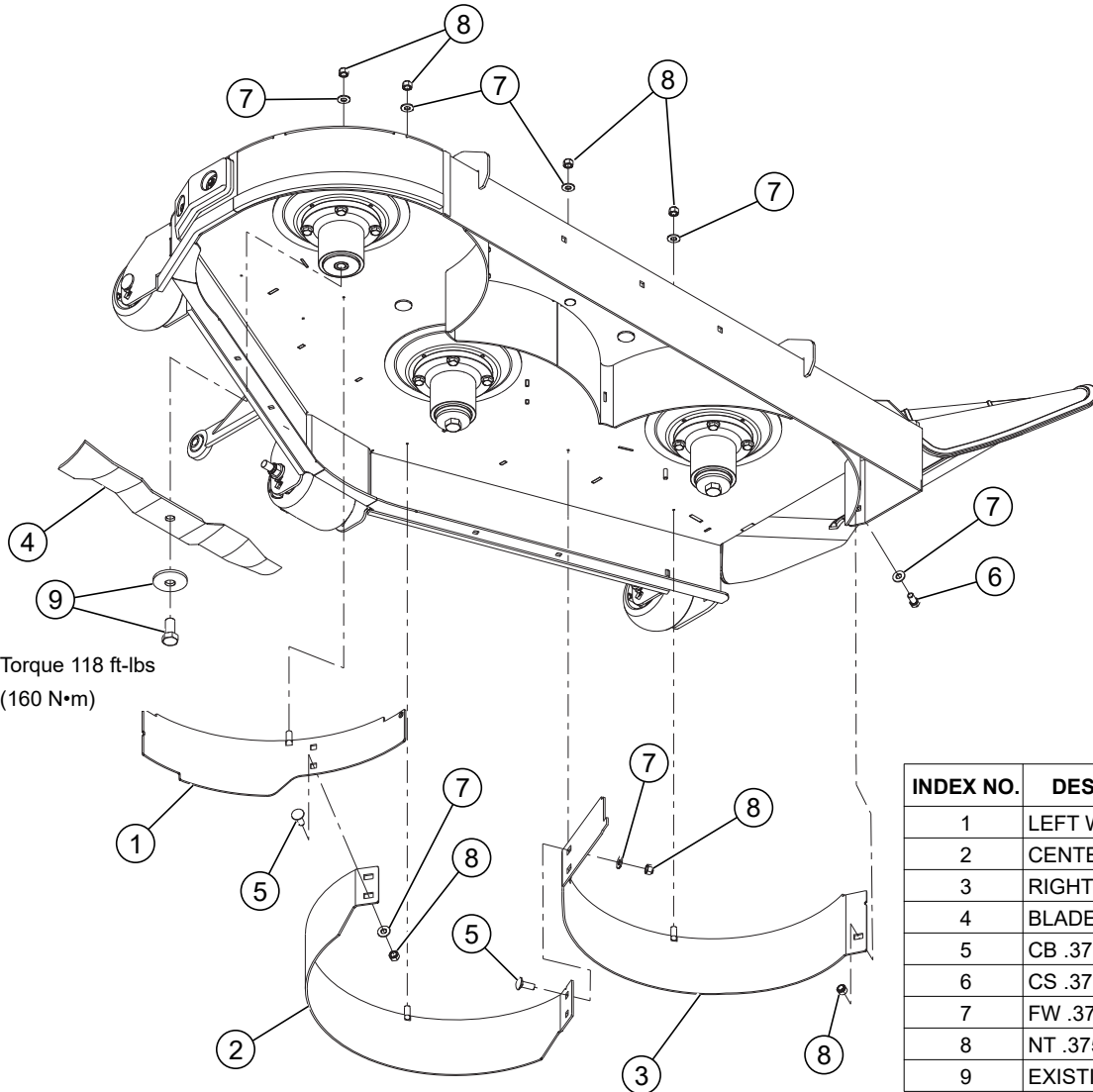
36" DECK



INDEX NO.	DESCRIPTION	QTY.
1	LEFT WRAPPER	1
2	RIGHT WRAPPER	1
3	BLADE	2
4	CB .375-16 X 1.00	2
5	CS .375-16 X .750	1
6	FW .379 X .813 X .063	6
7	NT .375-16 NL	6
8	EXISTING HARDWARE	

FIG. 4

54" DECK SHOWN. BLADES REMOVED FOR CLARITY.  
 (48"/60" DECKS SIMILAR)



INDEX NO.	DESCRIPTION	QTY.
1	LEFT WRAPPER	1
2	CENTER WRAPPER	1
3	RIGHT WRAPPER	1
4	BLADE	3
5	CB .375-16 X 1.00	4
6	CS .375-16 X .750	1
7	FW .379 X .813 X .063	9
8	NT .375-16 NL	9
9	EXISTING HARDWARE	

FIG. 5

## Converting to Side Discharge Mode

If you decide to remove the baffles, for any reason, then the following procedure should be used to convert the deck back to the side discharge mode.

1. Park the mower on a flat surface.
  - Place the deck clutch switch in the “OFF” (disengaged) position.
  - Place the steering control levers in the park brake position.
  - Shut off the engine and remove the key from the ignition switch.
  - Disconnect the negative battery cable.
2. Raise the front of the mower and block it up high enough to allow the baffles to be removed from the underneath side of the deck. Chock the drive wheels to prevent the mower from moving.



### WARNING



Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves and use extra caution when servicing them.

3. Remove the baffles from the underneath side of the deck. Fig. 6 & Fig. 7
4. Replace the mulching blades with the original blades. Torque bolts on spindles to 118 ft-lbs. (160 N•m) when reinstalling the blades. Fig. 6 & Fig. 7



### WARNING



Failure to correctly torque the bolt may result in the loss of the blade which can cause serious injury.

5. It will be necessary to plug the holes that are left open, in the top of the deck, when the baffles are removed. Use the .375-16 x .75 cap screws that are furnished with this kit and the existing flat washers and .375 nuts to plug these holes. Fig. 8 & Fig. 9



### WARNING



Close off the baffle mounting holes to prevent debris escaping from the underneath side of the deck.

6. **If the discharge chute was removed** – Assemble the torsion spring, the original discharge chute and pin to the deck. Make sure the torsion spring is assembled as shown so that it applies pressure to the discharge chute and keeps it in the down position. Fig. 10



### WARNING



Never operate the mower deck with the side deflector removed or in raised position except when the entire mulching system is being used.

7. Raise the front of the mower and remove the jack stands.
8. Lower the front of the mower and remove the wheel chocks.
9. Reconnect the negative battery cable.

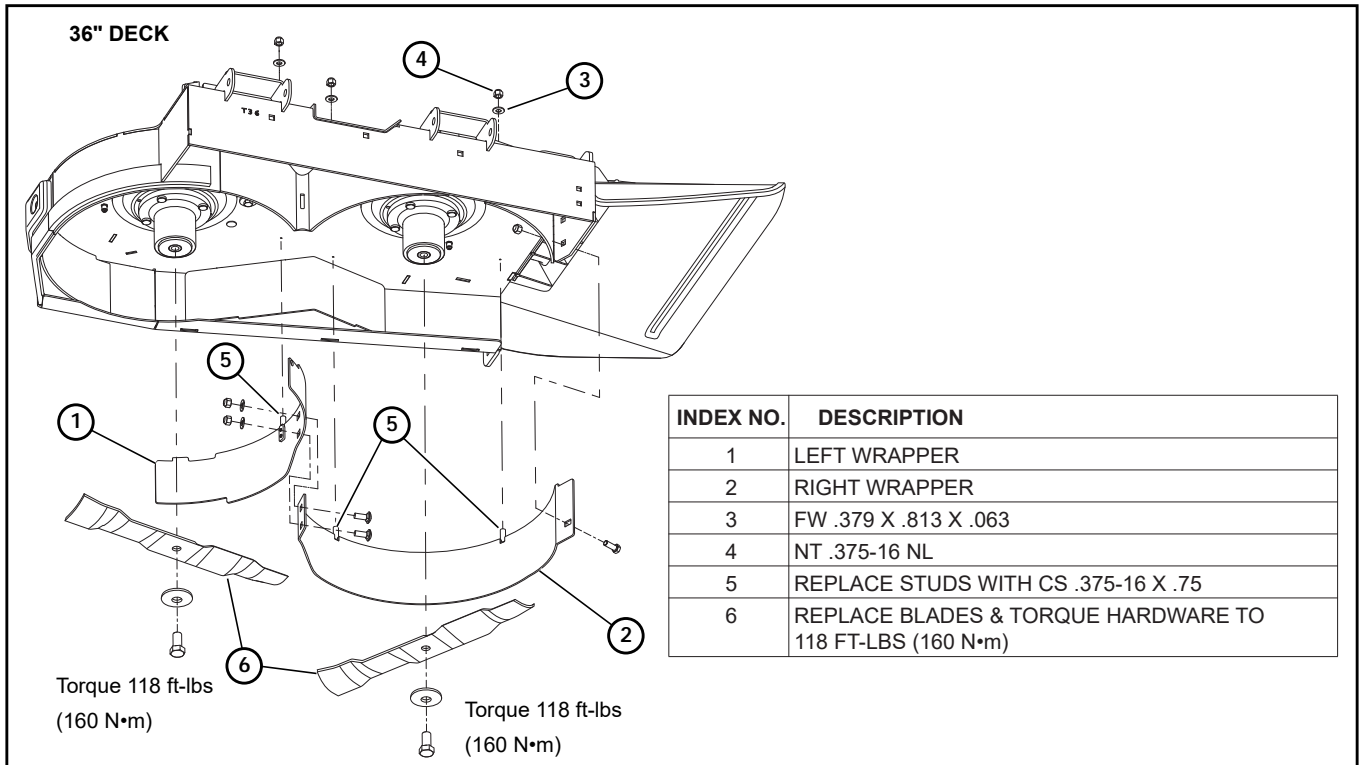


FIG. 6

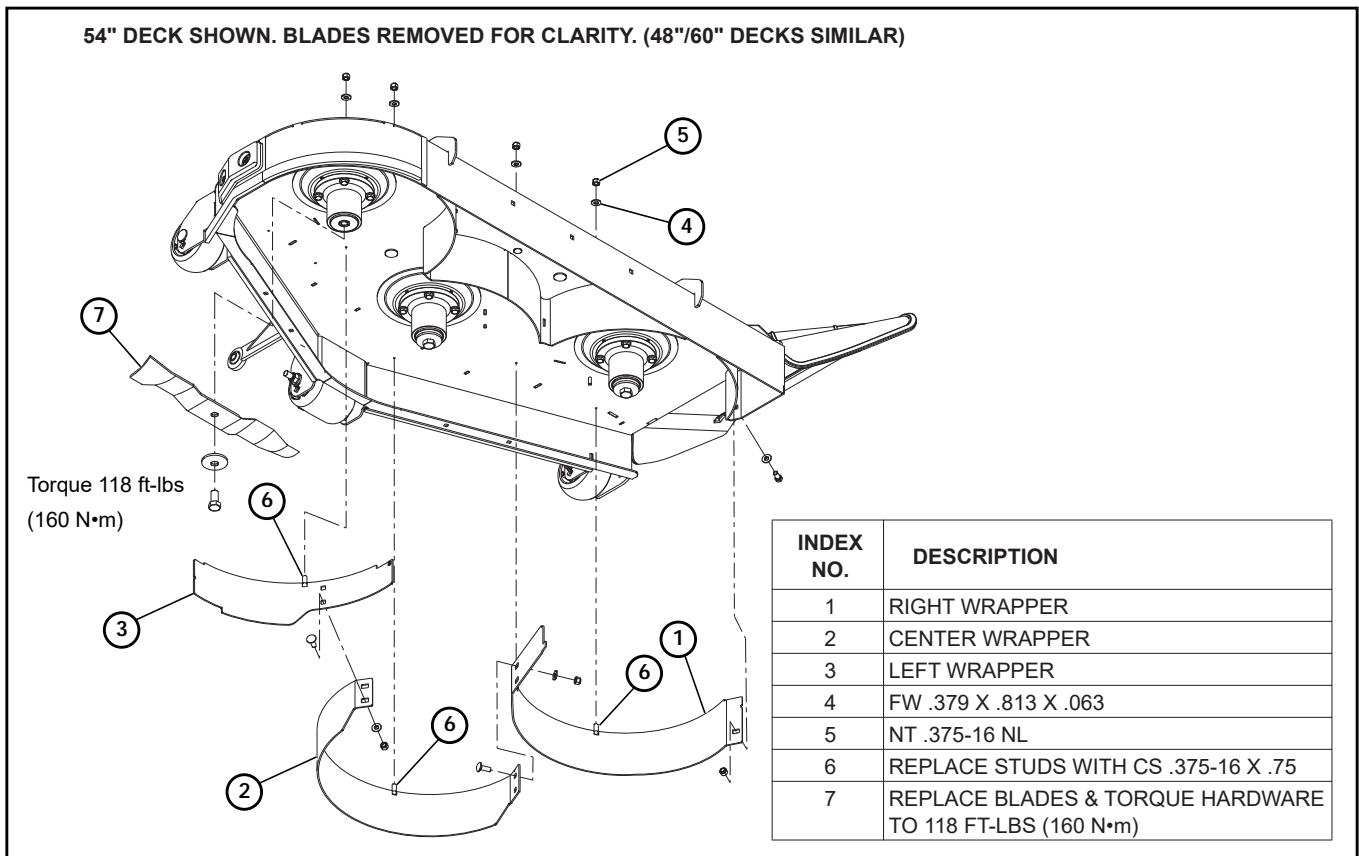
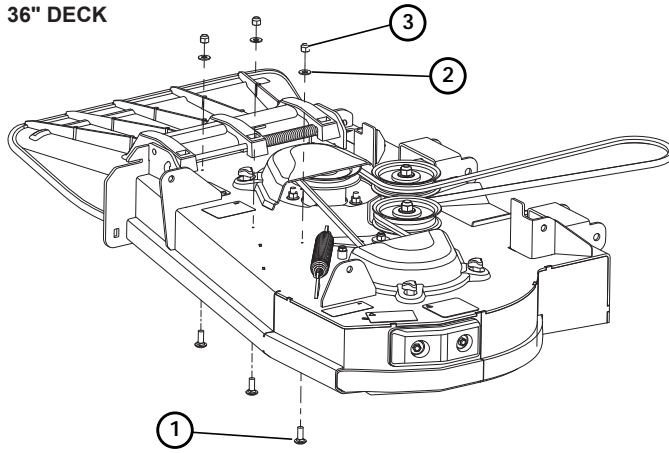


FIG. 7

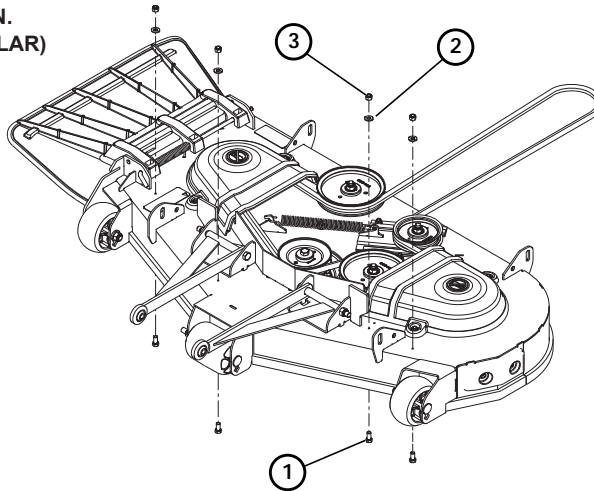
36" DECK



INDEX NO.	DESCRIPTION
1	CS .375-16 X .75
2	FW .379 X .813
3	NT .375-16 NL

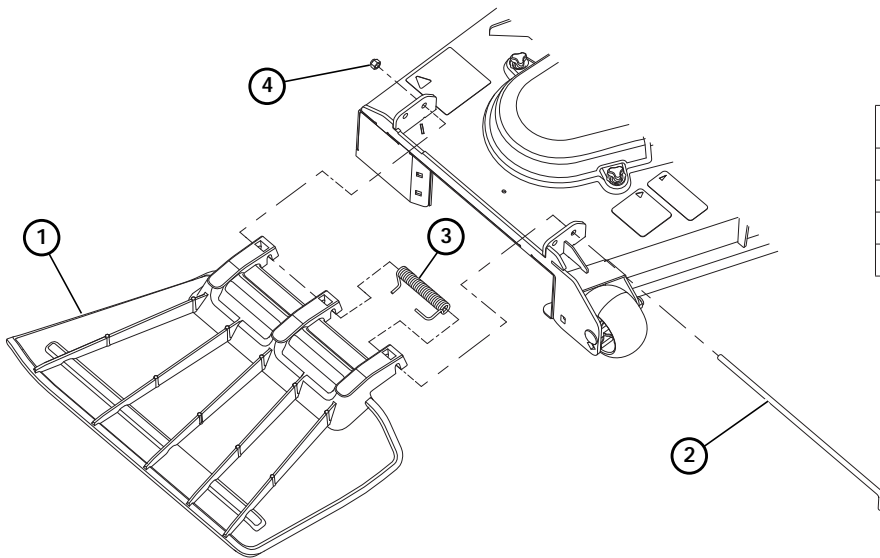
FIG. 8

54" DECK SHOWN.  
(48"/60" DECKS SIMILAR)



INDEX NO.	DESCRIPTION
1	CS .375-16 X .75
2	FW .379 X .813
3	NT .375-16 NL

FIG. 9



INDEX NO.	DESCRIPTION
1	DISCHARGE CHUTE
2	PIN
3	TORSION SPRING
3	NUT

FIG. 10



## Mulch tips

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Mulching grass and leaves into your lawn can be very beneficial. However, mulching can also result in possible negative consequences if not done carefully and correctly. Listed below are some helpful mulching guidelines to help keep your lawn looking healthy.

<1"

**Cut off 1" or less of grass at a time.** Doing this will make it necessary to mow more frequently when using a mulch kit. Cutting off too much grass at one time can overload the deck and the engine. This can result in poor cut quality and clumps of debris being deposited on top of the grass. Debris that is left on top of the grass can smother the grass, and it may not break down prior to the next mowing.

If the grass is too tall, raise the cutting height of the deck to mulch off 1" of grass. When finished, drop the deck another 1" and mow again. Repeat this process if necessary. Sometimes there may be more grass or debris than can reasonably be mulched. In this situation, either collect the debris with a catching system or remove the mulch kit and mow in side or rear discharge mode. Upon completion of this task, manually collect the debris.



**Slow down.** It will be necessary to operate the mower at a slower ground speed than when operating without the mulch kit. Mulching re-cuts grass and leaves multiple times. This consumes more power. Mowing slower gives the blades more time to reduce the clipping size. This allows the clippings to fall out between the tip of the blades and inside of the housing.



**Try not to mow wet grass.** The mower will have difficulty processing wet grass without the grass clumping. Wet grass will also collect on the underneath side of the deck. This will make it necessary to frequently clean the underneath side of the deck in order for it to operate properly.

Mulching heavily weeded areas can have the same effect as mulching wet grass. Weeds will often have a high moisture content and can be very sticky.



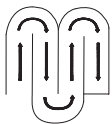
**Set the throttle at full rpm for maximum performance.** The blade tip speed is important. If the engine speed begins to drop, slow down the mowing ground speed until the engine can speed up.



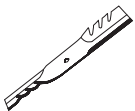
**Do not mulch too low.** Mulching at a low cutting height reduces the space available to accept the clippings. This results in more visible debris. Mowing low also allows valuable soil moisture to escape.



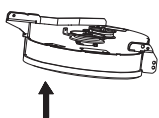
**Avoid mulching when weeds are seeding out.** Mulching provides a good seedbed for weeds to germinate. If you have many weed seeds, consider collecting the grass instead of mulching.



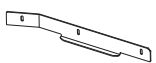
**Be conscious of your mowing pattern.** Shutting off the deck at the end of a pass, or backing up, can result in grass being dropped in front of the blades. It is important to plan your mowing pattern so that any dropped debris can be picked up.



**Use appropriate blades for leaf mulching.** If the grass is dry, the height of the cut can be lowered to prevent leaves from blowing away from the front of the deck. In some conditions, Gator™ style mulching blades are effective at breaking leaves into smaller pieces. Gator™ mulching blades are available from your dealer.



**Adjust the pitch of the deck.** Adjusting the pitch of the deck may result in improved mulching performance. Setting the deck level, or with the rear of the deck slightly lower than the front, can keep material in the deck longer. This will result in finer clippings. Conversely, if the rear of the deck is higher than the front, it may allow faster mowing, but larger clippings.



**Lower the baffles.** When mulching with a rear discharge deck that is fitted with adjustable front baffles, lower the baffles to the lowest setting to prevent debris from being blown out of the front of the deck.

