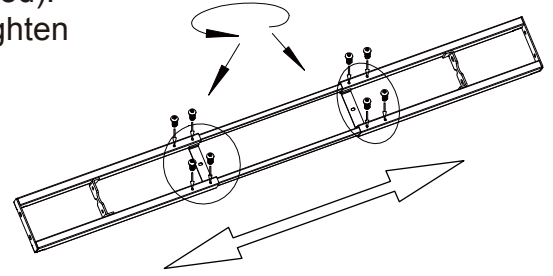# - ASSEMBLY GUIDE -

**1**

Begin by loosening the 8pcs M6*10 screws (included as packaged).
Align the crossbar with pre-drilled holes (if included) and then tighten
the 8pcs screws.

**Tool required:**
4mm hex key

---

**2**

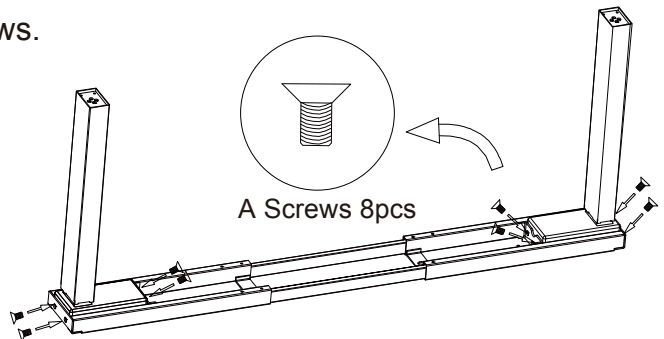Attach legs to crossbar ends using 8 pcs M6*12 screws.

**Tool required:**
4mm hex key

**Piece required**:
A Screws

A Screws 8pcs

---

**3**

Attach foot margins to leg using 8 pcs M6*14
screws and tighten with 4mm hex spanner.

**Tool required:**
4mm hex key

**Piece required**:
B Screws

B Screws 8pcs

---
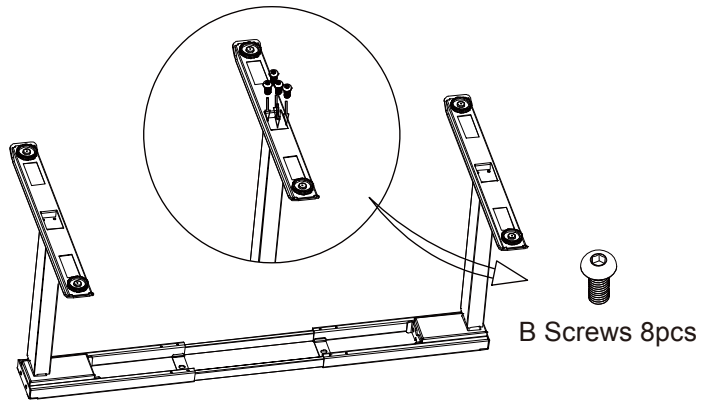
**4**

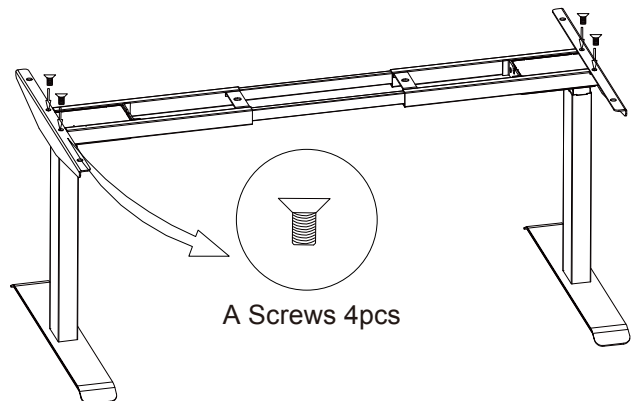Attach brackets to each crossbar end using
4 pcs M6*12 screws.
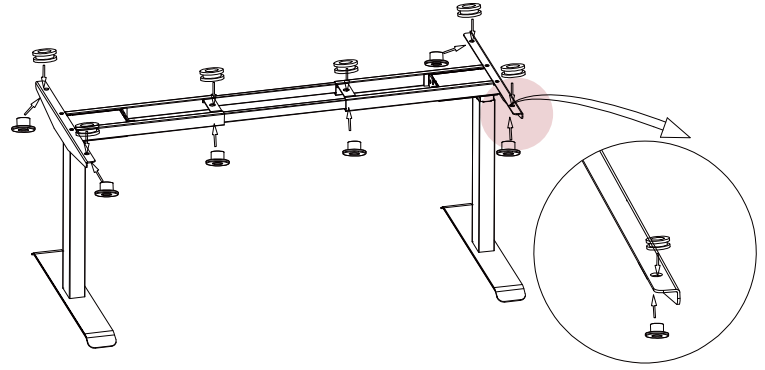
**Tool required:**
4mm hex key

**Piece required**:
A Screws

A Screws 4pcs

## 5

Insert rubber cushions and plastic pads into crossbar and side brackets.

**Part required:**

Rubber Cushion

Plastic Pad

## 6

Attach the brackets and the crossbar to the table top using 6 pcs ST4.8*25 screws. Next, attach the control box using 2pcs ST4.8*19 screws. Lastly, attach the keypad to the table top using 2pcs.
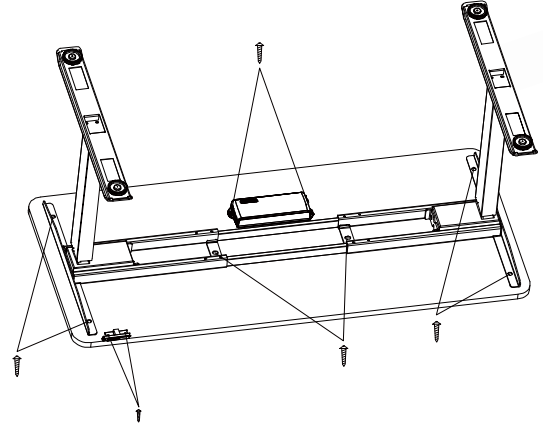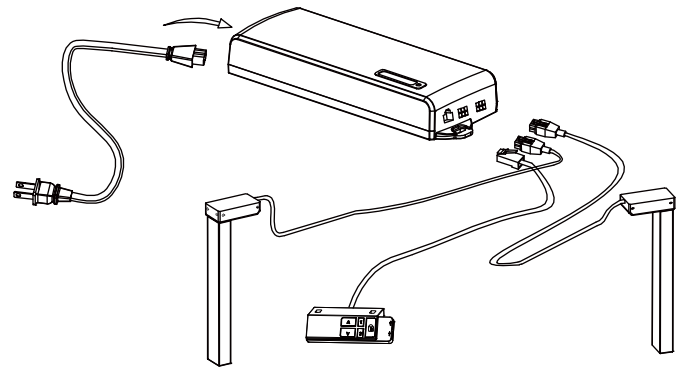
**Tool required:**    **Piece required**:

Drill / Driver      C Screws

                      D Screws

                      E Screws
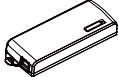
## 7

Attach cables from each of the two motors to the control box. Then plug the cable from the keypad to the control box. You're finished!

| Reference | Type | Qty | Ex. |
|---|---|---|---|
| **PIECES** | | | |
| **A** | M6*12 Screw | 12 | |
| **B** | M6*14 Screw | 8 | |
| **C** | ST3.5*19 Screw | 2 | |
| **D** | ST4.8*19 Screw | 2 | |
| **E** | ST4.8*25 Screw | 6 | |
| **PARTS** | | | |
| | Plastic Pad | 6 | |
| | Rubber Cushion | 6 | |
| | Control Box | 1 | |
| | Keypad | 1 | |
| **TOOLS** | | | |
| | 4mm Hex Spanner | 1 | |
| | Cable Tie | 5 | |
| | Drill / Driver | | |

## Activating & Troubleshooting

You will need to activate the memory handset once the desk is fully assembled. Side note: if the frame doesn't seem to be working properly, rest assured that most issues can be fixed by performing a simple reset on the frame via the handset:

1. Start by unlocking the handset if it is locked (See Lock/Unlock instructions below**).
2. Perform a reset by pressing and holding the "Up" and "Down" buttons at the same time.
3. Continue to hold as the frame lowers itself all the way down (if extended ). You will hear a slight beep sound followed by a brief flash on the display.
4. Press the "Up" button once to engage the motors. Your desk should now be activat -ed and ready to go.

## **Lock and Unlock

Press and hold the lock button for 1 second and the handset will lock. Press and hold the lock button for 3 seconds to unlock.

## Memory Function

To preset a specific height, elevate the desk to the desired height. Then press the "Up" directional arrow and 1 button at the same time for about 2 seconds. "P1" should appear on the display. Repeat the procedure to preset height elevation for button 2.

## Programming Alternative Measurements

Press "1" "2" and "unlock" button together for about 5 seconds. "C-I" should appear on the display. Then press the "2" button and you should see "I" displayed. You have successfully programmed the handset from centimeters to inches.

## Revert Back to Centimeters

Press"1" "2" and "unlock" button together for about 5 seconds. "C-I" should appear on the display. Then press the "1" button you and should see "C" displayed. You have programmed the handset from inches back to centimeters.