

Chemwatch Hazard Alert Code: 2

Chemwatch: 2055 Version No: 6.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 01/07/2021 S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	WAX & STYRENE SOLUTION
Chemical Name	styrene
Proper shipping name	STYRENE MONOMER, STABILISED
Chemical formula	C6H5CH=CH2
Other means of identification	Not Available
CAS number	100-42-5

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. Widely used in polymer manufacture: polystyrene; SBR, ABS, SAN resins and rubber modified polystyrene for plastics; styrene-butadiene rubber latex. Styrene polyesters for GRP, FRP moulding resins; styrene copolymer resins for coatings; chemical intermediate.

Details of the supplier of the safety data sheet

Registered company name	TROJAN FIBREGLASS
Address	18-20 TORRENS AVE, CARDIFF NSW 2285
Telephone	0249426940
Fax	0249426941
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	1800 839 984
Other emergency telephone numbers	Not Available

CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
1800 039 008	1800 039 008	+612 9186 1132

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	2	:	
Toxicity	2		0 = Minimum
Body Contact	2		1 = Low
Reactivity	2		2 = Moderate 3 = High
Chronic	2		4 = Extreme

Poisons Schedule	S5	
Classification ^[1]	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific target organ toxicity - repeated exposure Category 2	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI	

Label elements

GHS label elements







SIGNAL WORD WARNING

Hazard statement(s)

H226	Flammable liquid and vapour.	
H302	Harmful if swallowed.	
H332	Harmful if inhaled.	
H315	Causes skin irritation.	
H319	Causes serious eye irritation.	
H351	Suspected of causing cancer.	
H361	Suspected of damaging fertility or the unborn child.	
H373	May cause damage to organs through prolonged or repeated exposure.	
AUH019	May form explosive peroxides	

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.	
P233	Keep container tightly closed.	
P260	Do not breathe dust/fume/gas/mist/vapours/spray.	
P271	Use in a well-ventilated area.	
P281	Use personal protective equipment as required.	
P240	Ground/bond container and receiving equipment.	
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.	
P242	Use only non-sparking tools.	
P243	Take precautionary measures against static discharge.	
P270	Do not eat, drink or smoke when using this product.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.		
P362	Take off contaminated clothing and wash before reuse.		
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P337+P313	If eye irritation persists: Get medical advice/attention.		
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.		
P302+P352	IF ON SKIN: Wash with plenty of soap and water.		
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.		
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.		
P330	Rinse mouth.		
P332+P313	If skin irritation occurs: Get medical advice/attention.		
	·		

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

CAS No	%[weight]	Name
100-42-5	>99	styrene
Not Available	10-1000ppm	inhibitor stabiliser
		must be present for transport and storage
		more inhibitor means longer storage life
		typically TBC as
98-29-3		4-tert-butylcatechol

Mixtures

See section above for composition of Substances

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: • Wash out immediately with fresh running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. • Seek medical attention without delay; if pain persists or recurs seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.

Ingestion

- ▶ If swallowed do **NOT** induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- ▶ Observe the patient carefully.
- ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- ▶ Avoid giving milk or oils.
- ▶ Avoid giving alcohol.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to styrene:

INHALATION:

- · Severe exposures should have cardiac monitoring to detect arrhythmia.
- Catecholamines, especially epinephrine (adrenaline) should be used cautiously (if at all).
- Aminophylline and inhaled beta-two selective bronchodilators (e.g. salbutamol) are the drugs of choice for treatment of bronchospasm.

INGESTION:

- Ipecac syrup should be given for ingestions exceeding 3ml (styrene)/kg.
- For patients at risk of aspiration because of obtundation, intubation should precede lavage.
- Pneumonitis is a significant risk. Watch the patient closely in an upright (alert patient) or left lateral head-down position (obtunded patient) to reduce aspiration potential. [Ellenhorn and Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Mandelic acid in urine	800 mg/gm creatinine	End of shift	NS
	300 mg/gm creatinine	Prior to next shift	NS
2. Phenylglyoxylic acid in urine	240 mg/gm creatinine	End of shift	NS
	100 mg/gm creatinine	Prior to next shift	
3. Styrene in venous blood	0.55 mg/L	End of shift	SQ
	0.02 mg/L	Prior to next shift	SQ

- NS: Non-specific determinant; also seen after exposure to other materials.
- SQ: Semi-quantitative determinant Interpretation may be ambiguous; should be used as a screening test or confirmatory test.
- B: Background levels occur in specimens collected from subjects NOT exposed

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Foam.
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- · Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	,
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 Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ► May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.

Fire/Explosion Hazard

- Liquid and vapour are flammable.
- ▶ Moderate fire hazard when exposed to heat or flame.
- ▶ Vapour forms an explosive mixture with air.
- ► Moderate explosion hazard when exposed to heat or flame.

Combustion products include; carbon monoxide (CO) carbon dioxide (CO2) other pyrolysis products typical of burning organic material **Contains low boiling substance**: Closed containers may rupture due to pressure buildup under fire

	conditions.
HAZCHEM	3Y

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

Contains low boiling substance:

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

- Check for bulging containers.
- Vent periodically
- ▶ Always release caps or seals slowly to ensure slow dissipation of vapours
- ▶ DO NOT USE brass or copper containers / stirrers
- ▶ DO NOT allow clothing wet with material to stay in contact with skin

Safe handling

The substance is a peroxidisable vinyl monomer that may exothermically polymerise as a result of decomposition of accumulated peroxides; that is, the peroxides initiate very energetic polymerisation of the bulk monomer.

Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.

- A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.
- ▶ Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- ▶ Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.
- Store in original containers in approved flammable liquid storage area.
- ▶ Store away from incompatible materials in a cool, dry, well-ventilated area.
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- ▶ No smoking, naked lights, heat or ignition sources.

Easily peroxidisable.

- Products formed as a result of peroxidation are not only safety hazards but may chemically alter the chemical behavior of the parent compound.
- Should have a warning label affixed bearing the date of receipt in the laboratory and the date on which the container label is first opened, or laboratory synthesised materials are the responsibility of the individual chemist.
- WARNING: This product may form peroxides which themselves are not themselves particularly hazardous but which on decomposition may initiate explosive polymerisation of the bulk monomer (Trommsdorf effect).
- Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels.
- ▶ DO NOT overfill containers so as to maintain free head space above product.
- ▶ Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser.

Inhibitor level should be regularly checked to maintain stability

Conditions for safe storage, including any incompatibilities

Suitable container

Other information

- ▶ Packing as supplied by manufacturer.
- ▶ Plastic containers may only be used if approved for flammable liquid.

- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt.

For alkyl aromatics

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- ▶ Aromatics can react exothermically with bases and with diazo compounds.

WARNING

Storage

incompatibility

May decompose violently or explosively on contact with other substances.

- ▶ This substance, or one of its components, is one of the relatively few compounds which are described as "endothermic" i.e. heat is absorbed into the compound, rather than released from it, during its formation.
- The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of initiation.

Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with significantly positive values of standard heats of formation, may be considered suspect on stability grounds.

- Contamination with polymerisation catalysts peroxides, persulfates, oxidising agents also strong acids, strong alkalies, will cause polymerisation with exotherm generation of heat.
- ▶ Polymerisation of large quantities may be violent even explosive.
- Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous Styrene:
- requires inhibition with adequate levels of substituted phenol (such as tert-butylcatechol to prevent polymerisation material that has had inhibitor removed, e.g. is uninhibited, must be refrigerated and used within 24 hours, i.e. not stored; contact with alkali solutions or glycols will remove inhibitor and render material unstable on storage
- ▶ polymerisation may cause container to explode
- ▶ polymerisation may be caused by elevated temperatures (above 66 deg C.), butyl lithium, peroxides, UV light, or sunlight
- reacts violently with chlorosulfonic acid, strong oxidisers, sulfuric acid, xenon tetrafluoride
- is incompatible with acids, rust, catalysts for vinyl polymerisation, 2,5-dimethyl-2,5-di(tert-butylperox)hexane, peroxides, metals salts (e.g., aluminium chloride, copper chlorate, manganese nitrate, etc.)
- ► corrodes copper and its alloys
- ▶ attacks some plastics, rubber or coatings
- ▶ flow or agitation may generate electrostatic charges due to low conductivity
- ▶ uninhibited monomer vapour may block vents and confined spaces by forming solid polymer















- X Must not be stored together
- May be stored together with specific preventions
- May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	styrene	Styrene, monomer	213 mg/m3 / 50 ppm	426 mg/m3 / 100 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
styrene	Styrene	Not Available	Not Available	Not Available

4-tert-butylcatechol	Butylpyrocatechol, 4-tert-; (4-tert-Butylcatechol)	0.18 mg/m3 2 mg/m3 560 mg/m3		560 mg/m3
Ingredient	Original IDLH	Revised IDLH		
styrene	5,000 ppm	700 ppm		
inhibitor stabiliser	Not Available	Not Available		
4-tert-butylcatechol	Not Available	Not Available		

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Personal protection











Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

Body protection

See Other protection below

Body protection

- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ► Eyewash unit.

Other protection

Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.

For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).

Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

STYRENE MONOMER

Material	СРІ
PE/EVAL/PE	A
PVA	A
TEFLON	A
NATURAL RUBBER	С
NITRILE	С
NITRILE+PVC	С
PVC	С

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3	-
100+ x ES	-	Air-line**	-

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С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

* - Continuous-flow; ** - Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance

Colourless flammable liquid; floats on water. Slightly soluble in water. Soluble in alcohol and hydrocarbons. Contains stabilising Inhibitor. |Sharp, penetrating odour at high concentrations.

Physical state	Liquid	Relative density (Water = 1)	0.99 @ 25C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	490
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	-31	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	145	Molecular weight (g/mol)	104.16
Flash point (°C)	31 (TCC)	Taste	Not Available
Evaporation rate	0.49 BuAc=1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	6.1	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.1	Volatile Component (%vol)	100
Vapour pressure (kPa)	1.27 @ 30C	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	3.6	VOC g/L	981.09

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Material contains a stabiliser / polymerisation inhibitor system that provides workable but not indefinite shelf life. Storage at higher temperatures and long term storage may result in polymerisation with solidification. In larger quantities e.g. 200 l drums, this may result in generation of heat (exotherm) which may release highly irritating hot vapour. DO NOT open hot exotherming drums - cool externally with water to avoid vapour release.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information	On '	tovico	Ionical	offorte

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be

There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics.

Inhaled

Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse.

Central nervous system (CNS) depression is seen at styrene exposures exceeding 50 ppm, whilst headache, fatigue, nausea and dizziness are seen consistently at exposures of 100 ppm. Evidence exists that at 100 ppm, 5-10% reductions in sensory nerve conductions occur, and after exposure to 50 ppm, there is slowing of reaction times.

If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.

Ingestion

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

Styrene is absorbed into the body following oral or inhalation exposure. Its metabolites include styrene oxide, styrene glycol, mandelic acid, benzoic acid, hippuric acid, phenyl glyoxylic acid and possibly vinyl phenol. It is detectable in liver, kidney, pancreas, expired air, urine and faeces in the body.

Skin Contact

The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful
effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Styrene has been showed to be absorbed less through the skin than via the airways.

Eye

The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area. There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.

There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.

Harmful: danger of serious damage to health by prolonged exposure through inhalation.

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

Chronic

Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Exposure to styrene may aggravate central nervous system disorders, chronic respiratory disease, skin disease, kidney disease and liver disease. Exposure to styrene at work causes effects on the nervous system.

styrene

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 100 mg/24h - moderate
Inhalation (rat) LC50: 11.8 mg/L/4hr ^[2]	Eye (rabbit): 100 mg/24h - moderate
Inhalation (rat) LC50: 24 mg/L/4hr ^[2]	Skin (rabbit): 500 mg - mild
Inhalation (rat) LC50: 2770 ppm/4hr ^[2]	Skin (rabbit): 500 mg - mild
Oral (rat) LD50: 2650 mg/kg ^[2]	1 1 1

4-tert-butylcatechol

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 630 mg/kg ^[2]	Eye (rabbit): 0.05 mg - SEVERE
Oral (rat) LD50: 2820 mg/kg ^[2]	Skin (rabbit):0.75 mg/24h-SEVERE

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

STYRENE

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.

Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins.

Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema.

4-TERT-BUTYLCATECHOL

Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.

Acute Toxicity	~	Carcinogenicity	~
Skin Irritation/Corrosion	✓	Reproductivity	~
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	✓
Mutagenicity	0	Aspiration Hazard	0

Legend:

🗶 – Data available but does not fill the criteria for classification

✓ – Data required to make classification available

○ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
styrene	LC50	96	Fish	0.0040203mg/L	4
styrene	EC50	48	Crustacea	4.7mg/L	5
styrene	EC50	96	Algae or other aquatic plants	0.72mg/L	4
styrene	EC10	96	Algae or other aquatic plants	=0.13mg/L	1
styrene	NOEC	168	Crustacea	0.00006mg/L	2
4-tert-butylcatechol	LC50	96	Fish	0.12mg/L	2
4-tert-butylcatechol	EC50	48	Crustacea	0.48mg/L	2
4-tert-butylcatechol	EC50	72	Algae or other aquatic plants	10.17mg/L	2
4-tert-butylcatechol	EC50	504	Crustacea	>0.359mg/L	2
4-tert-butylcatechol	NOEC	96	Fish	0.065mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs. Atmospheric Fate: PAHs are 'semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. For styrene:

Transport: Styrene is expected to volatilise from surface waters, and is also removed from waters by adsorption onto soils and sediments. Under certain conditions, styrene may leach through soil (particularly sandy soils) and enter ground water.

Transformation/Persistence: Air - In the atmosphere, styrene reacts with both hydroxyl radicals and ozone with estimated half-lives of 3.5 and 9 hours, respectively. The chemical is also degraded in the presence of NOX and natural sunlight.

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances Unsaturated substances (Reactive Emissions) Major Stable Products produced following reaction with ozone.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
styrene	HIGH (Half-life = 210 days)	LOW (Half-life = 0.3 days)
4-tert-butylcatechol	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
styrene	LOW (BCF = 77)
4-tert-butylcatechol	LOW (LogKOW = 2.9421)

Mobility in soil

Ingredient	Mobility
styrene	LOW (KOC = 517.8)
4-tert-butylcatechol	LOW (KOC = 3162)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging

disposal

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse
- ► Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers.

SECTION 14 TRANSPORT INFORMATION

Labels Required



Marine Pollutant	NO
HAZCHEM	3Y
Land transport (ADG)	
UN number	2055*
UN proper shipping name	STYRENE MONOMER, STABILISED
Transport hazard class(es)	Class 3 Subrisk Not Applicable
Packing group	III
Environmental hazard	Not Applicable

Air transport (ICAO-IATA / DGR)

for user

Special precautions

Special provisions

Limited quantity

Not Applicable

5 L

	<u>-</u>			
UN number	2055*			
UN proper shipping name	Styrene monomer, stabi	Styrene monomer, stabilized		
	ICAO/IATA Class	ICAO/IATA Class 3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
01033(03)	ERG Code	3L		
Packing group	III			
Environmental hazard	Not Applicable			
	Special provisions		Not Applicable	
	Cargo Only Packing Ir	nstructions	366	
	Cargo Only Maximum	Qty / Pack	220 L	
Special precautions for user	Passenger and Cardo Packing Instructions		355	
101 4001	Passenger and Cargo Maximum Qty / Pack		60 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y344	
	Passenger and Cargo	Limited Maximum Qty / Pack	10 L	
			•	

Sea transport (IMDG-Code / GGVSee)

	,
UN number	2055*
UN proper shipping name	STYRENE MONOMER, STABILIZED
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	EMS Number F-E, S-D Special provisions Not Applicable Limited Quantities 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Source	Product name	Pollution Category	Ship Type
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	Styrene monomer	Υ	3

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

STYRENE(100-42-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft

4-TERT-BUTYLCATECHOL(98-29-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (styrene; 4-tert-butylcatechol)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Υ
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

 ${\tt PC-STEL: Permissible \ Concentration-Short \ Term \ Exposure \ Limit}$

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\circ}$

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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