

HERITAGE[®]

DISTILLING CO



WHO IS HERITAGE?

Heritage Distilling Company Inc.[®] (HDC) is among the top premier craft distilleries in the United States, making a variety of whiskeys, vodkas, gins and rums from as many local ingredients as possible. HDC is the most awarded craft distillery in North America by the American Distilling Institute for the past six years. HDC is a majority women owned enterprise.

ABOUT SPECIAL FORCES WHISKEY

From the 1st Special Service Force of yesteryear to the 1st Special Forces Group (Airborne) of today, the men and women of its ranks have served with distinction and honor. In acknowledgment of their service, and with a desire to lend our support, **Special Forces Whiskey was created.**

Originally established in collaboration with the 1SFG out of Joint-Base Lewis McChord in Washington State, this custom whiskey was created to provide a product that could give back to the community. With a portion of the proceeds from each bottle being donated to a Special Forces Charity, those in service of our country can be proud to raise their glass with this spirit.

Since its initial run in 2015, Special Forces Whiskey has helped raise over \$120,000 for a number of Special Forces Charities.

MORE INFORMATION ABOUT SPECIAL FORCES WHISKEY AS WELL AS THE CHARITIES AND MEMORIALS ITS SALES HAVE HELPED CONTRIBUTE TO CAN BE FOUND AT WWW.HERITAGEDISTILLING.COM



HDC 1ST SPECIAL FORCES GROUP

6TH EDITION WHISKEY



Hand selected by HDC's Master Distiller this whiskey is a blend of Bourbon and Rye and aged in New American Oak barrels. It carries aromas of rye spice and leather on the nose. Flavors start with a light sweetness and ends with a spicy, oak peppery finish. Notes of dark cherry and a hint of citrus.

KEY SELLING POINTS:

- Craft Produced
- Limited edition product
- No artificial flavors or sweeteners
- In partnership with 1st Special Forces Group charities - over \$120,000 donated to date

PROOF: 46% Alc by Vol. (92 Proof)

AGING: A blend of 82% Bourbon (65% Corn | 30% Rye | 5% Malted Barley) and 18% Rye whiskey including 6% 5 1/2 year Rye resulting in a mash bill of 53.3% Corn | 42.6% Rye | 4.1% Malted Barley

RAW MATERIALS: Corn, Rye, Malted Barley

CASE: 6x750 ML

UPC: 750 ML 8-15079-02043-5



HERITAGE[®]
DISTILLING CO