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DISTILLING CO

Heritage Distilling Company | Fact Sheet

COMPANY [Heritage Distilling Company \(HDC\)](#) is a craft distillery with six distillery locations. HDC produces small batch whiskey, vodka, gin and rum. HDC is also home to the innovative [My Batch](#) and [Cask Club](#), programs.

HDC was **North America's most awarded craft distillery** in 2014, 2015, 2016, 2017, 2018 & 2019 by the American Distilling Institute.

HDC was the **American Whiskey Distillery of the Year** in 2018 by the New York International Spirits Competition.

DISTILLERIES Located in Gig Harbor, Washington, the **HDC's Flagship** distillery is showcase style, featuring Nonna, the only Italian still in the United States. HDC Flagship is open Monday-Saturday for tours and tastings. **HDC Waterfront** is located in downtown Gig Harbor is a distillery, tasting room, and retail space and is open 7 days a week. **HDC Eugene** is a full production distillery, tasting room, and retail space and is open 7 days a week in Eugene, OR. **HDC Roslyn** is a 10,000 square foot production distillery, tasting room, and retail space and is open 7 days a week in Roslyn, WA. **HDC Ballard** and **HDC Capitol Hill** are HDC's newest distillery tasting rooms (opened summer 2018) and are open 7 days a week in the Ballard and Capitol Hill neighborhoods of Seattle, WA.

SPIRITS **Elk Rider Series | Grain Based**
Elk Rider Corn Vodka | Distilled from 100% corn. Bronze Medal from American Distilling Institute 2016. Grain-to-Glass Vodka, Bronze Medal from American Distilling Institute 2017, 2018 & 2019.

Elk Rider Crisp Gin | Traditional style gin. Silver Medal from American Craft Distilling Association 2014. Bronze Medal from American Distilling Institute 2014 & 2019. Silver Medal from Tastings Beverage Tasting Institute in Chicago 2014, 2015 & 2019. Best Buy Award from Tastings Beverage Tasting Institute in Chicago 2015. Best of Class, Best of Category from American Distilling Institute 2016. Silver Medal from American Distilling Institute 2017 & 2018. Best of Category - Grain-to-Glass Gin from American Distilling Institute 2018.

Elk Rider Blended Whiskey | Released November 2, 2013, first release in limited numbers. A proprietary blend of whiskeys HDC produces. Silver Medal from Tastings Beverage Tasting Institute in Chicago 2014. Bronze Medal from American Distilling Institute 2019.

Elk Rider Bourbon | 65% Corn/35% Rye mash. Aged less than 2 years in new American Oak barrels. Gold Medal, Best of Category from American Distilling Institute 2015. Bronze Medal from American Distilling Institute 2017, 2018 & 2019.

Elk Rider Rye | 95% Rye/5% Malted Barley mash. Aged less than 2 years in new American Oak barrels. Gold Medal from TheFiftyBest.com in New York 2014, 2016 & 2018. Bronze Medal from American Distilling Institute 2017 & 2019. Silver Medal from American Distilling Institute 2018.

Elk Rider White Rum | Distilled from Molasses. Bronze Medal from American Distilling Institute 2019.

Batch No. 12 Series

Batch No. 12 Vodka | Distilled from 100% corn. Best of Category, Silver Medal from American Distilling Institute 2016. Grain-to-Glass Vodka, Bronze Medal from American Distilling Institute 2018. Silver Medal from American Distilling Institute 2019.

Batch No. 12 Gin | Distilled from corn/wheat with juniper, coriander, and sweet orange peel botanicals. Traditional style. Gold Medal from American Distilling Institute 2016. Bronze Medal from American Distilling Institute 2017 & 2019.

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HDC Naturally flavored Vodka - 17 flavors distilled from grapes with natural flavor added:

Bacon Vodka - Bronze Medal from American Distilling Institute 2017 & 2018. Silver Medal from American Distilling Institute 2019.

Blood Orange - Bronze Medal from American Distilling Institute 2019.

Cherry Lime - Bronze Medal from American Distilling Institute 2015 & 2019.

Citrus - Bronze Medal from American Distilling Institute 2018 & 2019.

Coconut - Silver Medal from American Distilling Institute 2016, 2017 & 2019. Best of Category from American Distilling Institute 2017 & 2019. Bronze Medal from American Distilling Institute 2018.

Coffee - Bronze Medal from American Distilling Institute 2018 & 2019.

Hibiscus - Bronze Medal from American Distilling Institute 2017, 2018 & 2019.

Huckleberry - Bronze Medal from American Distilling Institute 2016, 2017 & 2019. Silver Medal from American Distilling Institute 2018.

Lavender - Bronze Medal from American Distilling Institute 2017. Silver Medal from American Distilling Institute 2019.

Mango - Double Gold Medal “Best Flavored Vodka” from TheFiftybest 2016. Silver Medal from American Distilling Institute 2019.

Peach - Gold Medal “Best Flavored Vodka” from TheFiftybest 2016. Bronze Medal from American Distilling Institute 2019.

Pomegranate - Bronze Medal from American Distilling Institute 2019.

Raspberry - Bronze Medal from American Distilling Institute 2015, 2017 & 2019. Silver Medal from American Distilling Institute 2018.

Ruby Red Grapefruit - Double Gold Medal “Best Flavored Vodka” from TheFiftybest 2016. Bronze Medal from American Distilling Institute 2015 & 2018.

Strawberry - Silver Medal from American Distilling Institute 2015 & 2018. Bronze Medal from American Distilling Institute 2017 & 2019. Best of Category from American Distilling Institute 2018.

Sweet Ghost Pepper - Bronze Medal from American Distilling Institute 2017 & 2018.

Vanilla Vodka - Silver Medal from American Distilling Institute 2017. Bronze Medal from American Distilling Institute 2018 & 2019.

D's Seasoned Vodka - Double Gold Medal from The Fifty Best 2017. Silver Medal from American Distilling Institute 2018. Gold Medal from New York International Spirits Competition 2018. Gold Medal - International Review of Spirits from Tastings.com 2019. 1st Place Bloody Mary Vodka - World Cocktail Championships from Tastings.com 2019.

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HDC Series

BSB – Brown Sugar Bourbon | Best of Category, Gold Medal from American Distilling Institute 2016. Gold Medal, Seattle International Spirits Awards 2016. Bronze Medal from American Distilling Institute 2017, 2018 & 2019. Silver Medal Global Spirits Awards 2017. Judge's Pick – SIP Magazine 2017. America's Best Flavoured Whisky from World Whiskies Awards 2018 & 2019. World's Best Flavoured Whisky from World Whiskies Awards 2018 & 2019. Silver Medal from San Francisco World Spirits Competition 2018. Silver Medal from New York International Spirits Competition 2018. Silver Medal – Best Buy Bar from Tasting Beverage Testing Institute 2018. Double Gold Medal from SIP Awards International Spirits Competition 2018.

BSB 103 | Gold Medal, Seattle International Spirits Awards 2017. Bronze Medal from American Distilling Institute 2017 & 2018. Gold Medal Global Spirits Awards 2017. Silver Medal from San Francisco World Spirits Competition 2018. Silver Medal from SIP Awards International Spirits Competition 2018. Silver Medal from American Distilling Institute 2019. Best Flavored Spirit from American Distilling Institute 2019.

Roslyn Reserve - Bronze Medal from American Distilling Institute 2018 & 2019.

HDC Commander's Rye Whiskey | Unaged rye, corn, and malted barley. Based on George Washington's original recipe. Silver Medal from San Francisco World Spirits Competition 2013, Bronze Medal from Tasting Beverage Tasting Institute in Chicago 2013. Bronze Medal from TheFiftyBest.com in New York 2013. Silver Medal from Tastings Beverage Tasting Institute in Chicago 2014. Silver Medal, Best of Category from American Distilling Institute 2015. Bronze Medal from American Distilling Institute 2019.

Commander's Silver Rum – Silver Medal from American Distilling Institute 2019.

State Vodka – Grain-to-Glass Vodka, Bronze Medal from American Distilling Institute 2018. Silver Medal from American Distilling Institute 2019.

OTHER SPIRIT AWARDS

HDC Char Barrel Finished Vodka | HDC Triple Distilled Vodka aged in used whiskey barrels. Gluten free alternative to whiskey. Bronze Medal from Tasting Beverage Tasting Institute in Chicago 2013. Bronze Medal from San Francisco World Spirits Competition 2014. Bronze Medal from American Distilling Institute 2014 & 2016. Gold Medal, Best of Category from American Distilling Institute 2015.

HDC Char Barrel Finished Soft Gin | Soft Gin aged in used bourbon barrels. Silver Medal from American Distilling Institute 2015. Silver Medal from Tastings Beverage Tasting Institute in Chicago 2015. Bronze Medal from American Distilling Institute 2016 & 2018.

Neighborhood Spirits Collection Vodka – Bronze Medal from American Distilling Institute 2017. Grain-to-Glass Vodka, Silver Medal from American Distilling Institute 2018. Gold Medal from American Distilling Institute 2019.

Neighborhood Spirits Collection Gin – Best of Category & Gold Medal from American Distilling Institute 2017.

Neighborhood Spirits Collection Coffee Vodka – Bronze Medal from American Distilling Institute 2017 & 2018.

Neighborhood Spirits Collection Mango Vodka – Bronze Medal from American Distilling Institute 2017.

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Neighborhood Spirits Collection Ruby Red Grapefruit Vodka – Bronze Medal from American Distilling Institute 2017.

Dual Barrel Collection Bourbon (Total Wine Exclusive) – Silver Medal from American Distilling Institute 2016, 2017 & 2018. Silver Medal from Seattle International Spirits Awards. Silver Medal from San Francisco World Spirits Competition 2018. Bronze Medal from American Distilling Institute 2019.

Dual Barrel Collection Rye (Total Wine Exclusive) - Gold Medal from Seattle International Spirits Awards 2016. Best of Category from American Distilling Institute 2018. Double Gold Medal from American Distilling Institute 2018. Bronze Medal from San Francisco World Spirits Competition 2018.

Double Barrel Collection Bourbon - Silver Medal from American Distilling Institute 2018.

Double Barrel Collection Rye Whiskey - Bronze Medal from American Distilling Institute 2018 & 2019.

Dual Barrel Collection Old Fashioned Ready Bourbon - Silver Medal from American Distilling Institute 2018. Bronze Medal from American Distilling Institute 2019.

Dual Barrel Collection Old Fashioned Ready Rye - Bronze Medal from American Distilling Institute 2018. Silver Medal from TheFiftyBest in New York 2018. Silver Medal from American Distilling Institute 2019.

High Spirits Vodka – Silver Medal from American Distilling Institute 2017. Bronze Medal - Grain-to-Glass Vodka from American Distilling Institute 2018.

My Batch Gin - Silver Medal from American Distilling Institute 2017. Bronze Medal - Grain-to-Glass Gin from American Distilling Institute 2018. Gold Medal from American Distilling Institute 2019.

My Batch Navy Strength Gin – Gold Medal, Best of Category from American Distilling Institute 2019.

My Batch 100% Rye Whiskey – Bronze Medal San Francisco World Spirits Competition 2014.

My Batch Wine Vodka – Silver Medal from American Distilling Institute 2014. Bronze Medal from American Distilling Institute 2015 & 2019.

My Batch Bourbon – Bronze Medal from American Distilling Institute 2015. Best of Category from American Distilling Institute 2019. Silver medal from American Distilling Institute 2019.

My Batch 4 Grain Bourbon - Bronze Medal from American Distilling Institute 2018.

My Batch Single Malt Whiskey - Silver Medal from American Distilling Institute 2018. Bronze Medal from American Distilling Institute 2019.

My Batch Unaged Rye - Bronze Medal from American Distilling Institute 2018.

Cask Club Rye Whiskey – Silver Medal Best of Category from American Distilling Institute 2014.

Cask Club Single Malt – Silver Medal from American Distilling Institute 2014.

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Cask Club Bourbon – Bronze Medal from American Distilling Institute 2014. Gold Medal, Best of Category from American Distilling Institute 2015.

Cask Club Aged Wine Vodka – Silver Medal from American Distilling Institute 2014.

Cask Club Distiller's Reserve Rum – Best of Category from American Distilling Institute 2019.

Cask Club Distiller's Reserve Pineapple Mango Gin – Gold Medal, Best of Category from American Distilling Institute 2019.

Cask Club Distiller's Reserve Barrel Aged Pumpkin Butter Gin – Silver Medal from the American Distilling Institute 2019.

Distiller's Reserve Coffee Bourbon – Flavored Whiskey, Bronze Medal from American Distilling Institute 2018.

Distiller's Reserve Double Barrel Bourbon - Bronze Medal from American Distilling Institute 2018.

Distiller's Reserve Dual Barrel Rye - Bronze Medal from American Distilling Institute 2019.

Distiller's Reserve Rye – Bronze Medal from American Distilling Institute 2016. Silver Medal from American Distilling Institute 2018.

Distiller's Reserve TAM Bourbon – Silver Medal from American Distilling Institute 2018.

Distiller's Reserve Barrel Aged Gin – Best of Category from American Distilling Institute 2016. Gold Medal from American Distilling Institute 2016.

Distiller's Reserve Double Distilled Aged Vodka – Best of Category from American Distilling Institute 2018. Bronze Medal - Aged Vodka from American Distilling Institute 2018.

Distiller's Reserve Cherry Chocolate Barley Single Malt - Bronze Medal from American Distilling Institute 2019.

Distiller's Reserve Green Tea Ginger Vodka – Silver Medal from American Distilling Institute 2019.

Tacoma New West Bourbon (Tacoma Art Museum) – Bronze Medal from American Distilling Institute 2015.

Time & Oak Finishing Series Rye – Silver Medal from American Distilling Institute 2016.

Coconut Mango Gin – Best of Category from American Distilling Institute 2016. Gold Medal from American Distilling Institute 2016.

CASK CLUB Cask Club members get their own 10-liter cask, filled with the spirit they want, displayed for the world to see with their name and hometown in the HDC tasting room. Cask Club members also receive special pricing on HDC spirits, plus other privileges.

MY BATCH HDC is the first and only craft distillery in the country to offer individuals the opportunity to legally be involved in the making of their own small batch distilled spirits. My Batch sessions are offered monthly in the HDC tasting room.

PRESS CONTACT

Hannah Hanley | Chief Marketing & Strategy Officer
3207 57th St Ct NW | Gig Harbor, WA 98335
253.720.2205 | Hannah@HeritageDistilling.com