Universal Bed Frame Assembly Instructions

Designed to be used for Twin, Full, Queen, King, or California King Beds.

Parts included:

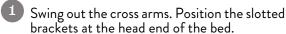
- (1) Left Side Rail
- (1) Right Side Rail
- (1) Center Rail
- (2) Middle Connectors

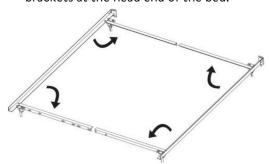
Parts included in bag:

- (2) End Caps
- (4) Keyhole Plug Locks
- (2) Nuts
- (2) Bolts
- (4) Plastic Sockets (not included with I-3976U-PG or I-36UPG)

Rollers/Glides Included:

Frame SKU	Rug Rollers	Glides
I-3976B	4	2
I-3976U	4	2
I-3976RG	4	6
I-3976U-PG	0	6
I-36UPG	0	6





Slide the end caps over the foot end of the side rails.

If using rug rollers, insert the plastic sockets into the 4 legs on the cross arms. Then insert the rug rollers into the sockets. The locking rollers should be at the foot end of the frame.

Or, when using glides, slide the glides over the 4 legs on the cross arms.



4 Twin, Full, or Queen size cross arm assembly:

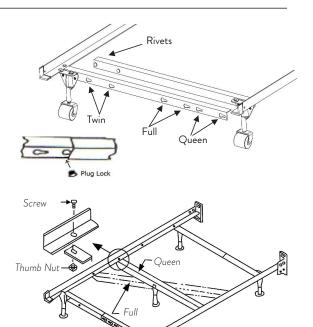
Find the keyholes on the cross arm that match the size of bed you want. Insert the rivet buttons on the cross arms into the keyholes on the other cross arm.

Slide the cross arms away from each other to lock the position. Insert a plug lock into the keyhole at the end of the overlap to keep the cross arms in place. A total of 2 plug locks are used for Full & Queen sizes. None are needed for Twin size.

Repeat at the other end of the bed.

Full and Queen size center rail assembly:

To attach the center rail to a Full or Queen size bed: Line up the hole at the end of the center rail under the hole in the middle of the side rails. The center rail on the Queen size frame should be parallel to the cross rails. The center rail for the Full size frame should be diagonal (see below). Secure with a screw and thumb nut.

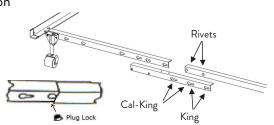


5 King or California King size cross arm assembly:

Insert the rivet buttons on the middle connector into the last two keyholes on the end of the cross arm. Slide into place.

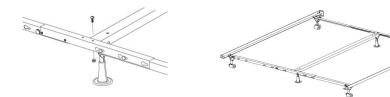
Find the keyholes on the middle connector that match the size of bed you want. Insert the rivet buttons on the other cross arm into the keyholes you selected.

Insert a plug lock into the keyhole at each end of the overlap to lock the middle connector in place. A total of 4 plug locks are used for King & California King sizes. Repeat at the other end of the bed.



6 Continued: King or California King size center rail assembly:

For King and California King sizes, attach the center rail head-to-foot, not side-to-side. It should be positioned in the middle of the cross arms. Secure the center rail with a nut and bolts.



The center rail is required for Full, Queen, King, and California King sizes. Twin size does not require a center rail.

Slide the glides over the legs on the center rail.





Shown: I-3976U-PG