



# 9LQKW and 9L-QKW-FB Assembly Instructions

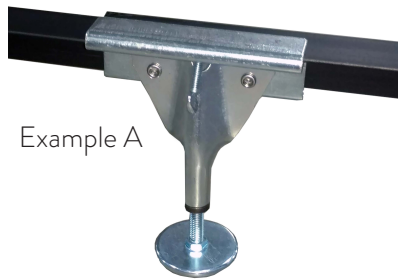
## Parts Included

- Side Rails W/ Cross Arms- 2
- Cross Center Support
- E -Clamps W/ Thumbscrews - 3
- Threaded Glides - 3
- Plastic Inserts- 6
- Glides - 6
- Bag W/ 2 Nuts & 2 Bolts
- End Caps - 2 (9LQKW only)



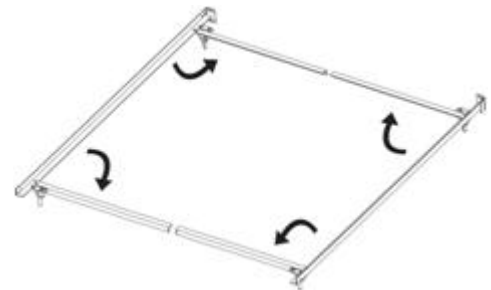
## Instructions

- 1 Screw threaded glides into each leg turning glide clockwise. Screw in leaving approximately an inch of the glide under the socket:

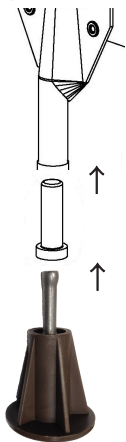


Example A

- 2 Swing out the 4 cross rails which are riveted to the side rails to a 90° angle.

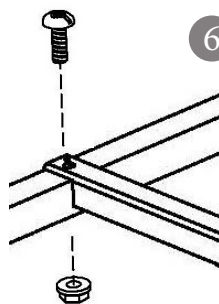


- 3 Insert 6 plastic sockets into legs on cross rails. Insert glides into plastic sockets



- 5 Slide one of the clamps provided on the overlapping section of the headboard end cross rails. Fit the thumbscrews into the clamps, tighten. (See Example A) Repeat again on foot end cross rails.

- 6 Assemble the cross center support by attaching one of the 41 1/2" pieces of angle iron in the middle hole in the side rail with the nut and bolt. Repeat on the other side. Line up the 2 pieces of angle the same as the top and bottom cross pieces; connect with the last E-Clamp Assembly. Adjust the frame to fit your foundation size.



- 4 Line up headboard brackets on bed frame with holes in headboard and bolt securely. (repeat for footboard bracket if assembling 9L-QKW-FB)

- 7 Loosen the threaded glides in the center until they touch the floor by turning counterclockwise.

- 8 Place the end caps on the foot end of the frame (9LQKW only)