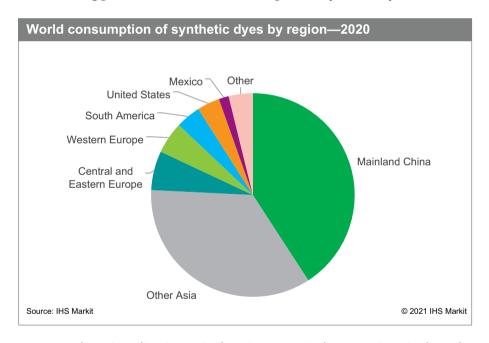
# Dyes

# April 2021

## **Abstract**

Dyes are used primarily in textiles and paper. In the past 30 years, the production of dyes in the United States, Western Europe, and Japan has decreased significantly, while production in Asian countries, particularly in mainland China, India, and South Korea, has increased. Many of the changes in the dyestuffs industry began in about 1990 as a result of fierce price competition and the globalization of world trade, especially textile manufacture. In the last 30 years, dye production has moved closer to the point of consumption. Mainland China has become the major textile producer, accounting for nearly 55% of total global fiber consumption and now accounts for 40–45% of world dyes consumption. Mainland China and India are also major exporters of dyes, as well as large quantities of important raw material and dye intermediate chemicals, which are subsequently modified for use in Western countries. The Western countries are no longer producing commoditized textiles and dyes, but instead emphasizing value-added products.

The following pie chart shows world consumption of synthetic dyes:



Consumption of textiles depends directly on population growth and private (consumer) spending levels. Global population growth has been decreasing for the last few decades and is now about 1% annually. Per-capita spending has been rising as the standards of living continue to increase in the developing world. An important short-term consumption factor is changes in fashion, which dictate the types of colors used. The quantity of dyestuffs consumed per volume of textile is considerably higher when bright or dark colors are desired in textiles than when only light colors are in demand. Hence, the colors used for textiles have an impact on the total consumption of dyestuffs. While coping with these factors, dye manufacturers seek to offer dyes with properties that aid the dyer in energy savings, reductions in pollution, water

#### **Contacts**

IHS Markit Customer Care · CustomerCare@ihsmarkit.com



savings, greater efficiency in dye and chemical usage, increased productivity through simpler and safer processes, and safer dye products. Producers of dyes are developing inkjet formulations for digital printing for textiles, and sales volumes are expected to grow but from a very low base.

In the United States, use of dyes is generally limited to carpets, automotive, military applications, and specialty uses like odor-control fabrics and fabrics for fire and other protective clothing. Europe has become the leader in digital printing of textiles where designs are printed on fabrics by a printer that is controlled by software.

It is likely that consumption of dyes will grow at lower rates in mainland China because of rising labor costs and environmental concerns, which are forcing many dyeing operations to curtail production. Consumption of dyes is likely to continue to increase significantly in Pakistan, Vietnam, and Bangladesh. Pakistan is already one of the largest producers of denim in the world, with large demand for indigo vat dyes. In recent years, mainland China has been increasing exports of filament and yarn, which are further processed in other countries. Cotton production has been rising in Pakistan, India, and countries of the former Soviet Union.

In recent years, the dyestuff industry has been facing a number of challenges:

- Environmental issues. Dye production and application creates large quantities of wastewater that is difficult to treat. The mainland Chinese government has been forcing polluters to limit or cease operations to meet environmental laws.
- Toxicity concerns. The European REACH and similar regulations have forced the dye industry to submit numerous dossiers to address toxicity concerns. Approximately 5,000 colorants and as many intermediates must be evaluated and registered by this sweeping regulation.
- Changing consumer sentiment. Consumers are concerned about the safety of synthetic ingredients used in food colorants, hair colorants, and cosmetics.
- Competition from other types of colorants.

The future growth of the dyes business is projected to be around 3.3% per year, as the world recovers from the COVID-19 pandemic.

For more detailed information, see the table of contents, shown below.

**IHS Markit's Chemical Economics Handbook** – *Dyes* is the comprehensive and trusted guide for anyone seeking information on this industry. This latest report details global and regional information, including



Global summary; regional coverage



Producers with annual capacities and plant sites



Production figures and trends



Consumption and forecasts by end use application



Manufacturing processes and environmental issues



Trade – imports and exports

#### **Key benefits**

IHS Markit's Chemical Economics Handbook – *Dyes* has been compiled using primary interviews with key suppliers and organizations, and leading representatives from the industry in combination with IHS Markit's unparalleled access to upstream and downstream market intelligence and expert insights into industry dynamics, trade, and economics.

This report can help you

- Identify trends and driving forces influencing chemical markets
- Forecast and plan for future demand
- Understand the impact of competing materials
- Identify and evaluate potential customers and competitors
- Evaluate producers
- Track changing prices and trade movements
- Analyze the impact of feedstocks, regulations, and other factors on chemical profitability

# Contents

Executive summary	S
Summary	10
Introduction	15
Description	16
Acid dyes	20
Premetallized acid dyes or metal-complex dyes	22
Azoic dyes (naphthol dyes)	22
Basic (cationic) dyes	22
Direct dyes	23
Disperse dyes	23
Fluorescent brighteners	24
Food, drug, and cosmetic dyes	25
Leather dyes	25
Mordant dyes (chrome dyes)	26
Natural dyes	27
Reactive or fiber-reactive dyes	27
Solvent dyes	29
Sulfur dyes	29
Vat dyes	30
Other dyes	30
Chemical classes of dyes	31
– Anthraquinone dyes	31
– Azo dyes	31
– Metal-complex azo dyes	32
– Indigoid dyes	32
– Methine dyes	32
– Phthalocyanine dyes	32
– Triarylmethane dyes	33
– Other	33
Manufacturing processes	34
Anthraquinone dyes	35
Azo dyes	36
Indigo	36
Triarylmethane dyes	37
Environmental issues	39
Manufactured products	39
Manufacturing processes	4]
Application	4]
Regulations	42
Supply and demand by region	47

United States	47
- Producing companies	48
– Archroma	49
– BASF	50
- Classic Dyestuffs	50
– Dystar	50
– Greenville Colorants	52
– Huntsman	52
– Kemira	53
– Sensient	53
– Salient statistics	53
- Production	53
- Consumption	54
– Paper	55
– Textiles	56
– Inks	50
– Plastics	50
– Leather	60
– Food, drugs, and cosmetics	60
– Other	62
– Price	63
– Trade	63
– Acid dyes	65
– Basic dyes	66
– Direct dyes	67
– Disperse dyes	68
– Fluorescent whitening agents (FWAs or OBAs)	69
– Reactive dyes	70
– Solvent	71
– Sulfur black	72
– Vat dyes	72
Canada	73
– Salient statistics	73
- Consumption	74
– Price	74
– Trade	74
– Imports	74
– Exports	75
Mexico	75
– Producing companies	75
– Salient statistics	76
- Consumption	76
– Price	77

- Trade	77
- Imports	77
– Exports	77
Central America	78
– Salient statistics	78
– Consumption	78
– Trade	78
– Acid/mordant dyes	79
– Basic dyes	80
– Direct dyes	80
– Disperse dyes	80
- Reactive dyes	81
– Vat dyes	81
– Fluorescent whitening agents	82
– Other organic dyes	82
South America	83
– Producing companies	83
– Salient statistics	85
– Consumption	85
- Trade	86
– Acid/mordant dyes	87
– Basic dyes	88
– Direct dyes	89
– Disperse dyes	90
– Reactive dyes	91
– Vat dyes	92
– Fluorescent whitening agents	93
– Other organic dyes	94
Western Europe	95
- Producing companies	96
- Corporate activities and events	102
- Associations and interest groups	105
– Salient statistics	106
- Production	107
– Consumption	108
– Textiles	111
– Paper	113
– Plastics	115
- Ink	115
– Detergents and soaps	116
- Leather	116
– Food, drugs, and cosmetics (FD&C) dyes	117
- Other	117

– New product introductions	118
- Price	119
– Trade	120
– Imports	120
– Exports	122
Central and Eastern Europe	123
– Producing companies	123
– Salient statistics	126
- Consumption	127
– Bulgaria	128
– Czechia	128
– Hungary	128
– Poland	129
– Romania	129
– Russia	129
– Slovakia	130
– Turkey	130
– Ukraine	131
– Trade	131
- Imports	131
– Exports	132
Middle East	133
– Producing companies	133
– Salient statistics	134
– Trade	135
- Imports	135
– Exports	136
Africa	137
– Producing companies	137
– Salient statistics	138
– Trade	139
- Imports	139
– Exports	140
Asia	140
– Mainland China	140
– Producing companies	140
– Salient statistics	145
- Production	146
– Consumption	147
– Price	148
– Trade	149
– Imports	150
– Exports	151

- India	153
– Producing companies	153
– Production	156
– Consumption	157
– Price	157
– Trade	158
- Japan	160
– Producing companies	160
– Salient statistics	161
– Consumption	163
– Textiles	163
– Paper	164
– Inks	164
– Leather	164
– Other	164
– Price	165
– Trade	165
– Imports	165
– Exports	167
- Indonesia	169
– Producing companies	169
– Salient statistics	170
– Trade	170
– Imports	170
– Exports	171
– South Korea	172
– Producing companies	172
– Salient statistics	173
- Production	173
– Price	174
– Trade	175
– Imports	175
– Exports	175
- Taiwan	176
– Producing companies	176
– Salient statistics	176
- Production	177
– Trade	177
- Thailand	179
– Producing companies	179
– Salient statistics	179
– Trade	180
- Other Asia	183

– Other Indian Subcontinent	181
– Southeast Asia and Oceania	182
Additional resources	185
Revisions	187
Data Workbook	188

### **IHS Markit Customer Care**

CustomerCare@ihsmarkit.com

Asia and the Pacific Rim Japan: +81 3 6262 1887

Asia Pacific: +604 291 3600

Europe, Middle East, and Africa: +44 (0) 1344 328 300

Americas: +1 800 447 2273

#### Disclaimer

The information contained in this report is confidential. Any unauthorized use, disclosure, reproduction, or dissemination, in full or in part, in any media or by any means, without the prior written permission of IHS Markit or any of its affiliates ("IHS Markit") is strictly prohibited. IHS Markit owns all IHS Markit logos and trade names contained in this report that are subject to license. Opinions, statements, estimates, and projections in this report (including other media) are solely those of the individual author(s) at the time of writing and do not necessarily reflect the opinions of IHS Markit. Neither IHS Markit nor the author(s) has any obligation to update this report in the event that any content, opinion, statement, estimate, or projection (collectively, "information") changes or subsequently becomes inaccurate. IHS Markit makes no warranty, expressed or implied, as to the accuracy, completeness, or timeliness of any information in this report, and shall not in any way be liable to any recipient for any inaccuracies or omissions. Without limiting the foregoing, IHS Markit shall have no liability whatsoever to any recipient, whether in contract, in tort (including negligence), under warranty, under statute or otherwise, in respect of any loss or damage suffered by any recipient as a result of or in connection with any information provided, or any course of action determined, by it or any third party, whether or not based on any information provided. The inclusion of a link to an external website by IHS Markit should not be understood to be an endorsement of that website or the site's owners (or their products/services). IHS Markit is not responsible for either the content or output of external websites. Copyright © 2021, IHS Markit\*. All rights reserved and all intellectual property rights are retained by IHS Markit.

