Mechanical Transplanter

Parts List and Operating Manual

For Models 22, 22C, 122, 222, 1000, and the Float Wheel Direct Drive System

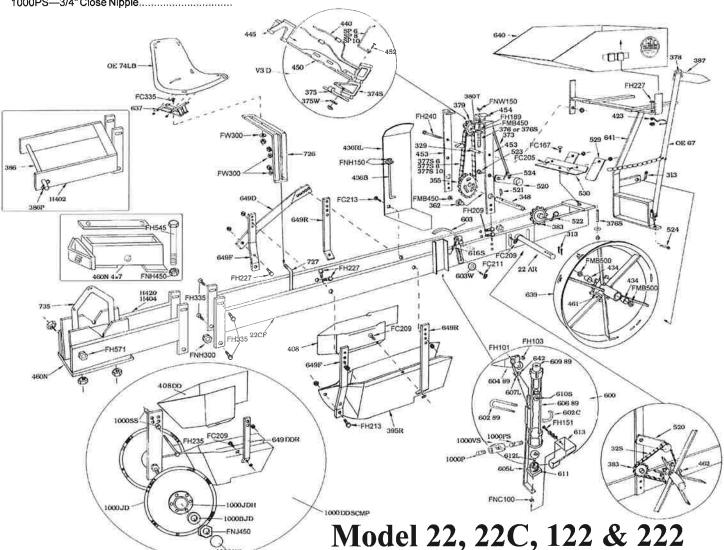
11-63 Link direct drive chain 393—Hose nipple 533—Wheel scraper complete Water Valve Part 145—Outside chain guard 394—Water hose 1" (per ft.) 600—Water valve complete 395—Billunt point 7" shoe 600—Water valve complete 395 6"—8" Round point shoe 602—1-1/4" U-bolt (before *88) 16-3/8" U-bolt w/nuts 395 8"—8" Round point shoe 602—U-bolt clamp 400—Chain tightener pipe bearing - short 3955 8P—Poly 8" shoe 602—U-bolt clamp 400—Water valve complete 400—Water valve shows 400—Water valve complete 400—Water valve shows 4	ter 1988)
14Outside chain guard 395-Blunt point 7" shoe 502-H14" U-bolt (before '88) 16-38" U-bolt winuts 395 8"-8" Round point shoe 602-114" U-bolt (before '88) 18-Unit chain tightener pracket 395 8P-99" Round point shoe 602-114" U-bolt (clamp 602-9-1-1/4" U-bolt winuts (aft 395 8P-99" Round point shoe 602-0-bolt clamp 22-Unit chain tightener arm 395 8P-99" Round point shoe 603-Water valve rocker & cam 395 8P-99" Round point shoe 603-Water valve rocker & cam 395 8P-99" Round point shoe 603-Water valve rocker & cam 395 8P-99" Round point shoe 603-Water valve rocker & cam 395 8P-99" Round point shoe 603-Water valve rocker & cam 603-Water valve	before '88)
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355DD—14 Tooth sprocket for direct drive	
356-7/8" Packing wheel axle (before '90)	•
356CPacker wheel axle cotter pin	
373Chain tightener spring	
374SPocket attachment link	
375Water trip	
375WWater trip washer	
376Tension spring (8 pocket)	
376STension spring (10 & 12 pocket)	
377S 6Chain for 6 pocket chain	
377S 8Chain for 8 pocket chain	
377S 10Chain for 10 pocket chain	
377S 12Chain for 12 pocket chain	
379Upper conveyor sprocket	cker
380Upper sprocket shaft	ckerker
380TTop sprocket shaft (after 1992)	ckerker
	ckerker
381 66 Tooth spacing sprocket	ckerker
3817 Tooth spacing sprocket	kerker
3817 Tooth spacing sprocket	ckerker
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1000SDouble Disc Shoe less Discs
V-3-6-8-10Pocket Complete W/Separating
Bar (Nylon Rollers)
V-3DPocket Complete Less Separating
Bar W\Nylon Rollers
SP-6-8-10Separating Bar for 6, 8, 10 or 12
Pocket Chain
CA-66 Pocket Chain Complete w/water
CA-88 Pocket Chain Complete w/ water
CA-1010 Pocket Chain Complete w/water
CA-1212 Pocket Chain Complete w/water
R-2Nprne. Gripper for All R-2 Pockets
WFFasteners w/Screws for R-2 Pckts (pr) .
D,6,8 or 10 R-2Pckt Cpte. (prior to 61)*
24-R-2Pocket for 24 Pocket Bed Planter
Changeover Kits From Chain To Disc
CDWO 88 Pocket Kit W/O Pockets
CDW 88 Pocket Kit W/Pockets
CDWO 1010 Pocket Kit W/O Pockets
CDW 1010 Pocket Kit W/Pockets
CDVV 1010 FOCKELNIL VV/POCKELS

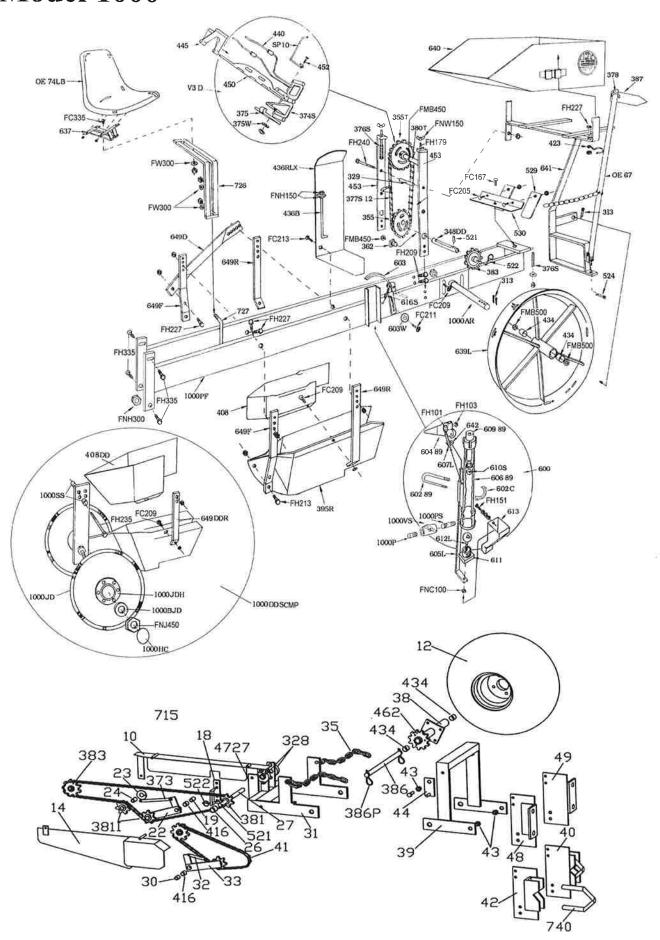
From Disc To Chain DCW 8-8 Pocket Kit W/Pockets DCW 10--10 Pocket Kit W/Pockets MT A Frame Parts

MT AA -- A Frame Top Spacer MT AB--A Frame Right Upright MT AC--A Frame Left Upright

MT AE--A Frame Rigth Bracket MT AF--A Frame Left Bracket MT AG--Cat. I Pin MT AG2--Cat II Pin (NS) **FASTENERS** FC167--5/16x2" Carriage bolt..... FC205--3/8x3/4" Carriage bolt..... FC209--3/8x1" Carriage bolt..... FC211--3/8x1-1/4" Carriage bolt..... FC213--3/8x1-1/2" Carriage bolt..... FC335--1/2x1-1/2" Carriage bolt..... FH101--1/4x1/2" Hex head cap screw..... FH103--1/4x5/8" Hex head cap screw..... FH151--5/16x1/2" Hex head cap screw...... FH189--5/16x5-1/2" Hex head cap screw....... FH209--3/8x1" Hex head cap screw..... FH213--3/8x1-1/2" Hex head cap screw....... FH227--3/8x3-1/4" Hex head cap screw....... FH235--3/8x4-1/2" Hex head cap screw....... FH240--3/8x5-1/2" Hex head cap screw (sp). FH335--1/2x1-1/2" Hex head cap screw...... FH545--3/4x9" Hex head cap screw..... FH571--7/8x4-1/2" Hex head cap screw....... FMB450--3/4" Machinery bushing..... FMB500--7/8" Machinery bushing..... FNC100--1/4" Centerlock hex nut..... FNH300--1/2" Finished hex nut..... FNH450--3/4" Finished hex nut..... FNJ450--3/4" Jam nut..... FNW150--5/16" Wing nut..... FW300--1/2" USS flat washer.....



Model 1000



V3 Style Pockets

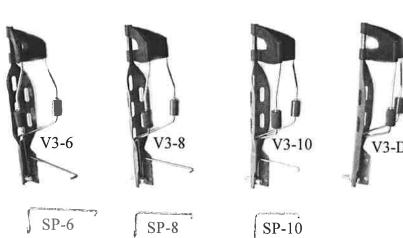


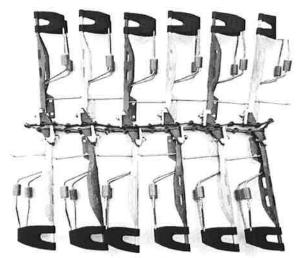
The V3-6 and SP-6 are used on 6 pocket chains

The V3-8 and SP-8 are used on 8 pocket chains.

The V3-10 and SP-10 are used on 10 and 12 pocket chains.

The V3-D is used on disc units or used to replace pockets that do not need new spacing bars.





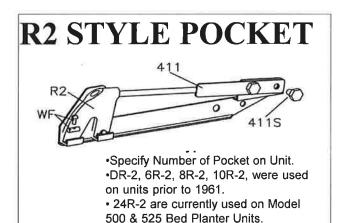
CA-12

6, 8, or 10 pocket chains are used on Models 22, 22C and 122. These models are driven off from the rear packing wheels.

12 pocket chains (pictured on left) are used on th Model 1000 which is driven from the front Direct Drive tire.

CHAIN SPACING CHART FOR REAR DRIVE UNITS							
No. of teeth on sprocket	7	8	9	10	11		
No. of pockets on chain 10 Pockets	Sets 12" 30.48cm	Sets 14" 35.56cm	Sets 16" 40.64cm	Sets 18" 45.72cm	Sets 20" 50.8cm		
8 Pockets	16"	18"	20"	22"	24"		
	40.64cm	45.72cm	50.8cm	55.88cm	60.96cm		
6 Pockets	20"	22"	24"	26"	28"		
	50.8cm	55.88cm	60.96cm	66.04cm	71.12cm		
5 Pockets	24"	28"	32"	36"	40"		
	60.96cm	71.12cm	81.28cm	91.44cm	101.6cm		
4 Pockets	32"	36"	40"	44"	48"		
	81.28cm	91.44cm	101.6cm	111.76cm	121.92cm		
3 Pockets	40"	44"	48"	52"	56"		
	101.6cm	111.76cm	121.92cm	132.08cm	142.24cm		
2 Pockets	64"	72"	80"	88"	96"		
	162.56cm	182.88cm	203.2cm	223.52cm	243.84cm		

Use for Models 22, 22C, 33, 122, 222, & CT-5



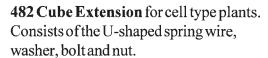
(Used on 10 & 12 pocket chains)

Sprocket on	Sprocket on						
OUTSIDE of Jackshaft	INSIDE of Jackshaft	7	8	9	10	11	
7	11	6" 15.2cm	6-1/2-7" 17.8cm	7-1/2-8" 20.3cm	8-1/2" 21.6cm	9" 22.8cm	
7	7.	9" 22.8cm	10-1/2" 26.7cm	13" 33cm	15" 38.1cm	16" 40.6cm	
8	7	10-1/2" 26.7cm	12-1/2" 31.7cm	14" 35.5cm	15" 38.1cm	16" 40.6cm	
9	7	12" 30.5cm	13-1/2" 34.3cm	15" 38.1cm	17" 43.2cm	18-1/2" 47cm	
10	7	13" 33cm	14" 35.5cm	15-1/2" 39.4cm	17-1/2" 44.5cm	20-1/2" 52cm	
11	7	15" 38.1cm	18" 45.7cm				

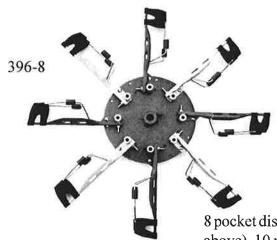
Double any of the above spacings by using every other pocket (6 pocket). Make sure HITCH and UNIT are level or parallel to the ground when planting.



445C Gripper Clip Eliminates gap at the V of the gripper for small stemmed plants. Requires two clips per pocket.



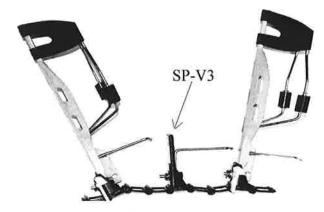




8 pocket discs (shown above), 10 pocket, and 12 pocket discs use the V3 style pocket.
16, 20 and 24 pocket discs use the R2 style pocket.

DISC SPACING CHART FOR MODELS W/ DIRECT DRIVE							
Sprocket on OUTSIDE	Sprocket on INSIDE	Number of Pockets	Nur	nber of Te	eth on Spr	ocket by C	Disc
of Jackshaft	of Jackshaft	on the Disc	7	8	9	10	11
7 7	24 16 12		2*	2-1/4"	2-1/2"	2-3/4"	
		3"	3-1/4"	3-1/2"	4"	4-1/2"	
			4-3/4"	5-1/4"	5-3/4"	6-1/4"	
8 7	24 16		2-1/2"	3"	3-1/4"	3-1/2"	
		3-1/2"	3-3/4"	4-1/4"	4-1/2"	5-1/4"	
		12		6"	6-1/4"	6-3/4"	7°
9 7 1	24 16	2-1/2"	2-3/4"	3-1/4"	3-1/2"	4"	
		3-3/4"	4-1/4"	4-1/2"	5"	5-1/2"	
		12	4-1/2"	6-1/4"	6-1/2"	7-1/4"	8*
10 7	24 16	2-1/2"	3"	3-1/2"	3-3/4"	4-1/2"	
		3-3/4"	4-1/2"	5-1/4"			
	12	5-1/4"	6*	7*	7-1/2"	8-1/2"	
	24	2-1/2"	3"	3-1/2"	4-1/4"	4-3/4"	
11	7	16 12	4"	5*	6"		
			5-1/2"	6-1/2°	7-1/2"	9"	10"

Use for Models 525, 1000, & 33-6000 with disc mounted pockets

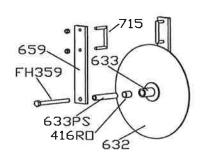


SP-V3 SPACING BAR SUPPORT
For a 12 pocket chain being used as 6 pocket chain (Model 1000)

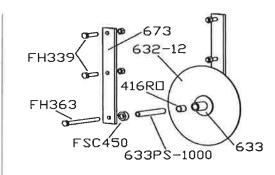
DISC SPACING CHART FOR REAR DRIVE UNITS							
No. of teeth on sprocket	7	8	9	10	11		
No. of pockets on disc 24 R-2 Pockets	Sets 2" 5.08cm	Sets 2-1/2" 6.35cm	Sets 3" 7.62cm	Sets 3-1/2° 8.89cm	Sets 4" 10.16cm		
20 R-2 Pockets	3"	3-1/2"	4"	4-1/2"	5"		
	7.62cm	8.89cm	10.16cm	11.43cm	12.7cm		
16 R-2 Pockets	4"	4-1/2"	5"	5-1/2"	6"		
	10.16cm	11.43cm	12.7cm	13.97cm	15.24c r		
12 V-3 Pockets	4-1/2"	5*	5-1/2"	6"	6-1/2"		
	11.43cm	12.7cm	13.97cm	15.24cm	16.51cr		
10 V-3 Pockets	5-1/2"	6-1/4"	7"	7-3/4"	8-1/2"		
	13.97cm	15.875cm	17.78cm	19.685cm	21.59cr		
8 V-3 Pockets	7"	7-3/4"	8-1/2"	9-1/4"	10"		
	17.78cm	19.685cm	21.59cm	23.495cm	25.4cm		
6 V-3 Pockets	9"	10"	11"	12"	13"		
	22.86cm	25.4cm	27.94cm	30.48cm	33.02cm		
5 V-3 Pockets	11"	12-1/2"	14"	15-1/2"	17"		
	27.94cm	31.75cm	35.56cm	39.37cm	43.18cr		
4 V-3 Pockets	14"	15-1/2"	17"	18-1/2"	20"		
	35.56cm	39.37cm	43.18cm	46.99cm	50.8cm		
3 V-3 Pockets	18"	20"	22"	24"	26"		
	45.72cm	50.8cm	55.88cm	60.96cm	66.04cm		

Use for Models 122, 22, 22C, 222, 33, SU-3, & 500

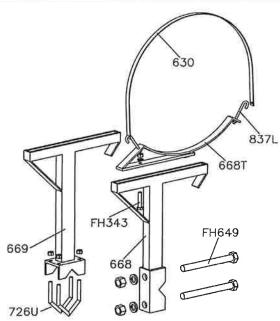
Optional Equipment



OE-65 Single Disc Operner Assembly for Models 22C & 122

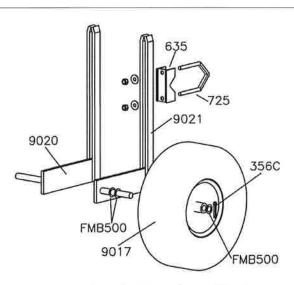


OE-65-1000 Single Disc Opener Assembly for the Model 1000

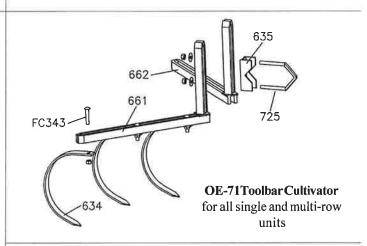


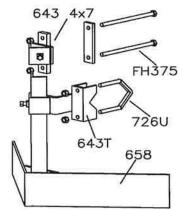
B850 Toolbar Barrel Mount for non Direct Drive units (Models 22C & 122)

B855 Toolbar Barrel Mount for Direct Drive units (Model 1000)

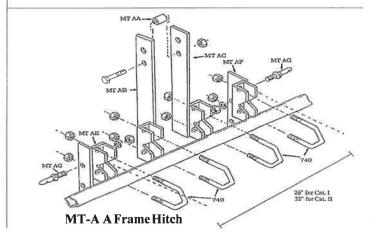


OE-78 Toolbar Guage Wheels





OE-66T Row Knocker for 2-1/2" diamond toolbar OE-664x7 Row Knocker for 4x7" toolbar



General Operating and Maintenance Instructions

REGULATING PLANT SETTING DEPTH: All new operators should take care to see that the plants are placed well down in the pockets so that the plant is held firmly. The depth for setting of plants can be regulated by the distance that root is extended out of the pocket.

CHAIN UNITS: Make sure the upper conveyor sprocket isn't over tightened, causing the chain to become stretched between the upper and lower sprockets. This will put unnecessary friction on the unit perhaps causing the packing wheels to slip on rear drive units. Tighten the wing nuts

equally so the chain runs level.

ADJUSTING AND SETTING SHOE: Whenever any adjustment is made, be sure to get the shoe directly square and straight in front of the opening of the wheels so the pockets travel through the middle of the shoe. The shoe can be adjusted ahead or back with brace fastened on the right side of the unit frame. In loose, dry soil, the shoe should be set back and closer to the packing wheels or ahead and away from the packing wheels in heavy, wet soil. KEEP SHOE CLEAN at all times. Don't allow soil to build up on sides or trash in front of the shoe as this will cause the shoe to make a wider furrow, and the packing wheels will be unable to bring the soil back in around the plants. It may be necessary to add a coulter to the unit to cut this trash if it's a problem. Also, make sure the soil is worked deeper than the penetrating depth of the shoe. Hard pan soil under the shoe will cause the unit to ride up and lose its traction.

CAUTION: PULL UNIT FORWARD ONLY. Backing up causes damage to pockets and can plug shoe up with dirt.

ADJUSTING WATER VALVE: The water valve has a ball check tripped from below. The reservoir allows water supply to build up between plants. There is a float in the top of this reservoir to automatically close when filled. This air allows water to drop quickly as it is tripped by each plant. The AMOUNT OF WATER IS CONTROLLED BY SIMPLY ADJUSTING THE BALL VALVE to regulate the amount of water you want by each plant. Be careful, too much water in dry fluffy soil can cause the plant to float to the top of the furrow. The rocker arm and cam which is bolted onto frame of planter for tripping valve has a slot in it for adjusting timing of water. When rocker is moved up, the water will trip sooner. When moved down, it will trip later

AIR VALVE FLOAT: Once each season the cap at the top of valve should be removed to check condition of the air valve float. This small ball can be floated to the top with water or pulled out with a piece of wire for inspection. This float is the critical to the operation of this valve. It and the

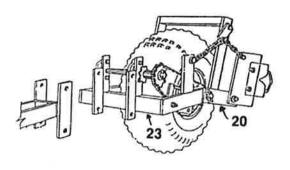
rubber at the top should be replaced if not in good condition.

INSTALLING NEW BOTTOM CHECK BALL: Remove the valve from planter. Then remove bottom spout and the adjustable slide on trip rod. Unscrew plastic seat from tee. New check ball with stem can then be easily inserted. Do not tighten nut on stem completely, but leave enough play for the ball to wobble, allowing it to self center itself in the plastic seat.

MAKE SURE THE WATER IS DRAINED OUT OF THE VALVE AT THE END OF EACH SEASON OR IT WILL FREEZE AND DESTROY THE INSIDE OF THE VALVE!

Float Wheel Direct Drive Operating Instructions

For Models 1000, 525, 550, & 33-6000



Run the float wheel with only 4 to 5 pounds of pressure during operation. Plant spacing can be changed slightly by increasing or decreasing the tire pressure.

Be sure to run the planting unit level with the soil. Then check that the toolbar is in the middle of the hitchso that frame members #23 and #20 are STRAIGHT IN LINE. Do not run the front frame (#20) up as this will take weight off from the wheel. For toolbars that are not adjustable for height you may have to use the lower holes on the front clamp plates to get the frame to run straight.

The hitch and wheel will float freely and sense uneveven soiol conditions if set properly. DO NOT TIGHTEN LIFT CHAINS. They must be loose when planting. If you can not lift the units high enough, raise the lower arms on your tractor by cranking them up. Do not tighten the chains.

For some unuasual spacings, an extra link or two may be added to the drive chains.

If more weight is needed on the back of the unit for proper packing, use the optional OE-73 weight bracket.

Safety Precautions

- 1. Make sure tractor is stopped and in neutral with the transplanter lowered to the ground before getting on and off the unit.
- 2. No operator is allowed to be on the unit as it is raised and lowered.
- 3. No operator is allowed on the transplanter as it is transported to or from the field.
- 4. All operators must be seated before movement begins and remain seated until the transplanter is completely stopped.
- 5. Never leave the transplanter in the raised position.
- 6. Keep all shields and guards in place when operating the transplanter.
- 7. Never attempt repairs or maintenance while the transplanter is in motion.
- 8. Never put the tractor in reverse while the transplanter is on the ground.
- 9. Follow all safety instructions supplied by the tractor manufacturer to which the transplanter is mounted.

MACHINE IMPROVEMENTS

MECHANICAL TRANSPLANTER CO. IS ALWAYS STRIVING TO MAKE IMPROVEMENTS ON THEIR LINE OF EQUIPMENT. MECHANICAL TRANSPLANTER CO. RESERVES THE RIGHT TO MAKE IMPROVEMENTS AND CHANGES AT ANY TIME WITHOUT INCURRING OBLIGATIONS TO MAKE SUCH CHANGES OR ADDITIONS TO EQUIPMENT PREVIOUSLY SOLD.

Limited Warranty

Mechanical Transplanter Company warrants each item of new equipment manufactured by Mechanical to be free from defects in material and workmanship under normal use and service.

The obligation of Mechanical Transplanter Company under this LIMITED WARRANTY is limited to repairing or replacing as Mechanical may elect, and any parts that prove, in Mechanical's judgment, to be defective in material and workmanship within the first season's use or 45 consecutive days after initially placing equipment in operation, whichever occurs first. Any outside work or alterations without Mechanical's written approval will render the LIMITED WARRANTY void.

Mechanical's obligation specifically excludes any liability for consequential damages, such as loss of profits, delays, expenses, damage to goods or property used in connection with or processed in or by the product sold, or damage to the product sold from whatsoever cause, whether or not such loss is due to negligence of selling dealer of Mechanical Tranplanter Company.

This limited warranty shall not apply to any item or machine which shall have been operated in a manner not recommended by the Company nor which shall have been repaired, altered, misused, damaged in an accident, neglected, tampered with or used in any way which in the Company's opinion adversely affects its performance and results.

No person is authorized to give any other warranties or to assume any other liability on behalf of Mechanical Transplanter Company, unless made in writing by Mechanical.

This limited warranty covers repair or replacement of Mechanical Transplanter Co. equipment only and does not cover crop loss, downtime, labor, damage to other equipment, etc.

This limited warrantly does not apply to exterior finishes, tires, chain links, bearings, or any other items sold by Mechanical Transplanter Co., but warranted by the original manufacturer except to the extent of their individual manufacturer's warranty.

THIS LIMITED WARRANT IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED. WARRANTIES OF MERCHANT ABILITY AND FITNESS FOR PARTICULAR PURPOSE ARE EXCLUDED, AS ARE ALL OTHER REPRESENTATIONS TO THE USER-PURCHASER, AND ALL OTHER OBLIGATIONS OR LIABILITIES, INCLUDING LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES, ON THE PART OF MECHANICAL OR THE SELLER.