

# **Installation Instructions**

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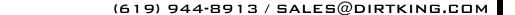
## **Parts Included**

Quantity	Item Description	Part#
1	Main Cross Support	DK-811861-B1201
1	Driver Cross Bar Tube	DK-811861-B1301
1	Passenger Cross Bar Tube	DK-811861-B1401
2	Main Cross Support Spacer	DK-811861-B1203
4	7/16"-20x1.25" Grade 8 Bolt	G8-B140125-ZY
4	7/16"-20 Grade 8 Nyloc Nut	G8-NN1400-ZY
8	7/16" SAE Washer	G8-W64SAE-ZY

Scan QR code for installation video and more information on this product.

https://dirtking.com/pages/dk-811861\_instructions







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Before installing, read all instructions. Only certified mechanics should install Dirt King products. Dirt King is not responsible for damages from improper installation or misuse. Adhere to your vehicle manufacturer's recommendations.

For more information, visit https://dirtking.com/pages/disclaimer

### **Pre-Installation**

Park your vehicle on level ground. Place wheel chocks against the front wheels. Jack up the rear of the vehicle until the wheels are off the ground. Place jack stands securely under each side of the frame rails. Release the tension on the leaf springs.

# **Step 1: Install Cross Bar Supports**

If your truck is not equipped with a tow hitch the use the provided spacers between the support bracket and chassis (**Image 1 & 2**). Apply red Loctite to the threads of the factory hardware and hand tighten the cross brace to the chassis. Next install the support tubes and hand tighten the hardware (**Image 3**).







# **Step 2: Torque Hardware**

Torque OEM hitch hardware to 60ft lbs (**Image 4**). Torque support tube hardware to 52ft lbs (**Image 5**).





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## **Check List**

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# Driver Side ☐ Torque OEM hitch hardware to 60ft lbs. ☐ Torque support tube hardware to 52ft lbs. Passenger Side ☐ Torque OEM hitch hardware to 60ft lbs. ☐ Torque support tube hardware to 52ft lbs.

For warnings and disclaimers visit https://dirtking.com/pages/disclaimer.

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