

### Parts Included

Number	Quantity	Item Description	Part#
1	1	DK-636974-A1301 R01	Driver Coil Bucket Plate
2	1	DK-636974-A1401 R01	Pass Coil Bucket Plate
3	2	DK-636974-A1201 R01	Rear Frame Plate
4	2	DK-636974-A1202 R01	Front Frame Plate

Please check that all items are present before installation. If for any reason, there is an item or items missing send an email to [sales@dirtking.com](mailto:sales@dirtking.com) with proof of purchase and a picture of parts received.



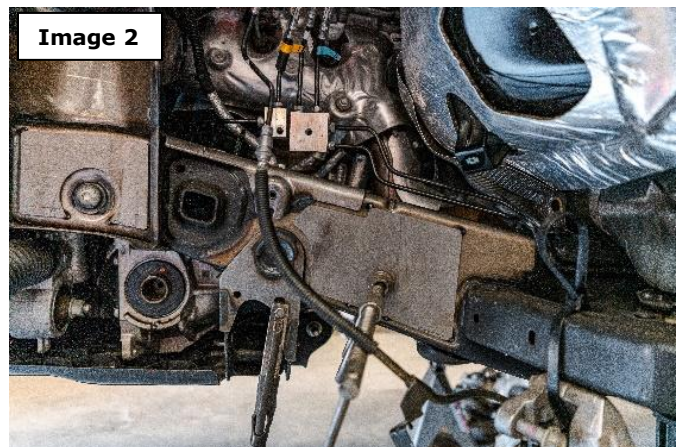
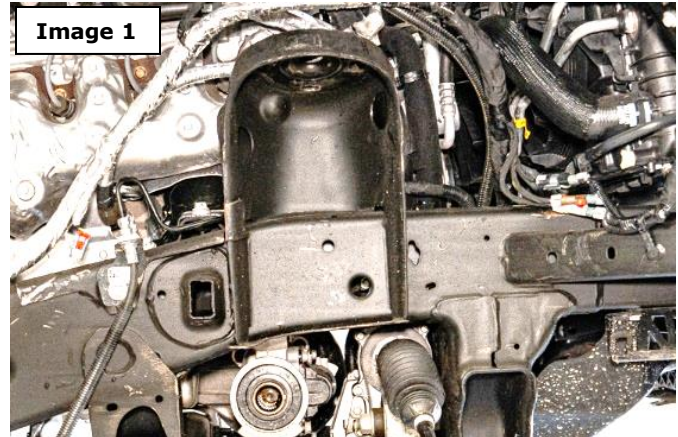
Before installing, read all instructions. Only certified mechanics should install Dirt King products. Dirt King is not responsible for damages from improper installation or misuse. Adhere to your vehicle manufacturer's recommendations. For more information, visit <https://dirtking.com/pages/disclaimer>

### Step 1 - Preparation.

Disconnect the battery's positive and negative terminals. Next, locate the Engine Control Module (ECM) near the driver's front wheel well. Unbolt and unplug it, then store it in a safe area. Remove the following components: upper control arms, shocks, brake calipers, steering knuckles, and lower control arms (**Image 1**).

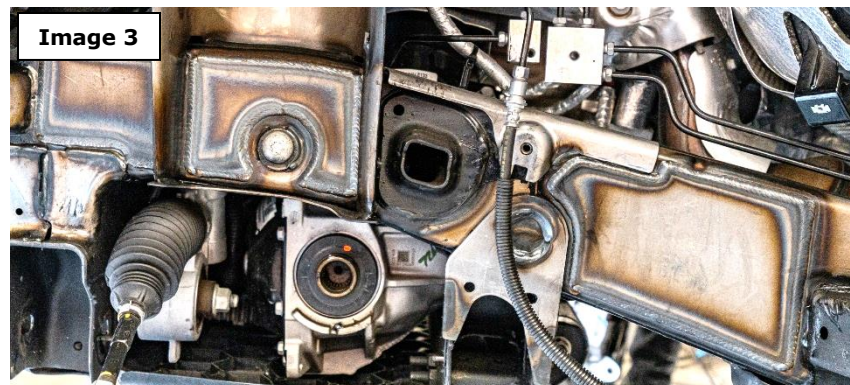
**Note:** If vehicle is 4x4 remove the axle assemblies. Ensure all electrical components are protected from the welding sparks and heat.

In preparation for welding, identify and mark the chassis areas where the frame plates will make contact and require welding. Clean off the grease to expose the bare metal in those areas. Once clean, tack the plates in place (**Image 2**).



### Step 2 - Welding

Once plates are tacked in place, they can be fully welded (**Image 3**). Dirt King recommends keeping clamps in place during welding, when possible, to help keep plates in position. Allow the welded material to cool. Then, paint all raw metal areas.



### Step 3 - Reassembly

Reassemble all components removed in step one and refer to the vehicle manufacturer's service manual for proper procedure and torque specifications.