Latest Revision: 4/20/2021



SDHQ Motorsports 190 S McQueen Rd Ste 109 Gilbert, AZ 85233 Phone: 480-633-2929

SDHQ-31-1801-65-A

Product Packing List

Product: SDHQ-83-1801-G2

(1) Front Plate

Description: 2016+ Nissan Titan Built in Bed Chase Rack

(1) Floor Plate	SDHQ-31-1801-65-B
(1) Driver Side Plate	SDHQ-31-1801-G5-C
(1) Passenger Side Plate	SDHQ-31-1801-G5-D
(1) Driver Support Tube	SDHQ-31-1801-G5-E
(1) Passenger Support Tube	SDHQ-31-1801-G5-F
(4) Capture Nut Plates	SDHQ-83-1801-G2-A
(2) Front Adapters Plates	SDHQ-83-1801-G2-B
(1) Rear Driver Side Adapter Plate	SDHQ-83-1801-G2-C
(1) Rear Passenger Side Adapter Plate	SDHQ-83-1801-G2-D
(1) SDHQ Tie Down	SDHQ-00-1810-U1
(1) Hardware Package	SDHQ-00-1801-HP
(8) 3/8" - 16 x ¾" Grade 8 Hex Head Bolt	
(8) 3/8" - 16 Grade 8 Lock Nut	
(16) 3/8" Grade 8 Washer	
(18) 5/16" - 18 x ¾" Grade 8 Hex Head Bolt	
(18) 5/16" – 18 Grade 8 Lock Nut	
(36) 5/16" Grade 8 Washer	
(4) 7/16 - 14 $ imes$ 1" Grade 8 Hex Head Bolts	
(4) 7/16" Grade 8 Washers	
(4) 1 1/2" Plastic Round Tube Plug	

Inspected and Packaged By: ______ Date: _____

Included in <u>SDHQ-00-1810-U1</u>:

- (2) Tie Downs
- (1) Hardware Package

SDHQ-00-1810-U1-A SDHQ-00-1810-U1-B

- (4) 5/16" 18 x ¾" Grade 8 Hex Bolt
- (8) 5/16" Grade 8 Washer
- (4) 5/16" 18 Grade 8 Lock Nut



SDHQ Motorsports Phone: 480-633-2929

INSTALLATION INSTRUCTIONS

Product: SDHQ-83-1801-G2

Description: 2016+ Nissan Titan Built in Bed Chase Rack



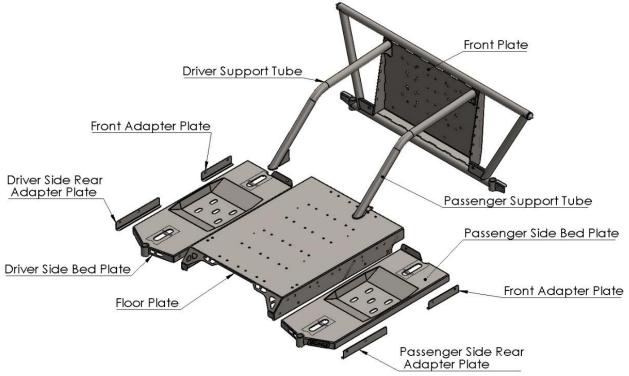
<u>Parts List</u>	<u>Hardware List</u>	Required Tools
(1) Front Plate	(8) 3/4" - 16 x 3/4" Grade 8 Hex Head Bolt	½", 9/16" and 5/8" Sockets
SDHQ -31-1801-G5-A	(8) %" - 16 Grade 8 Lock Nut	3" Extension
(1) Floor Plate	(16) ¾" Grade 8 Washer	Ratchet
SDHQ -31-1801-G5-B	(18) 5/16" - 18 x ¾" Grade 8 Hex Head Bolt	½" and 9/16" Wrenches
(1) Driver Side Plate	(18) 5/16" - 18 Grade 8 Lock Nut	Drill
SDHQ -31-1801-G5-C	(36) 5/16" Grade 8 Washer	½" Drill Bit
(1) Passenger Side Plate	(4) 7/16" – 14 x 1" Grade 8 Hex Head Bolt	Marker
SDHQ -31-1801-G5-D	(4) 7/16" Grade 8 Washer	
(1) Driver Support Tube	(4) 1 1/2" Plastic Round Tube Plug	
SDHQ -31-1801-G5-E		
(1) Passenger Support Tube		
SDHQ -31-1801-G5-F		
(4) Capture Nut Plates		
SDHQ -83-1801-G2-A		
(2) Front Adapters Plates		
SDHQ -83-1801-G2-B		
(1) Rear Driver Side Adapter Plate		
SDHQ -83-1801-G2-C		
(1) Rear Passenger Side Adapter Plate		
SDHQ -83-1801-G2-D		
(1) SDHQ Tie Downs		
SDHQ -00-1810-U1		
(1) Hardware Package		
SDHQ -00-1801-HP		

Tech Notes

Drilling (4) holes into the bed is required.

Two people are required to install this bed rack into the bed of your truck.

Approx. Install Time: 3-4 Hours



***READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! ***

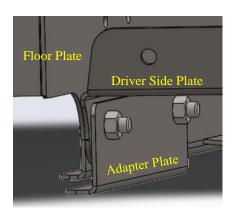
<u>Installation Instructions:</u>

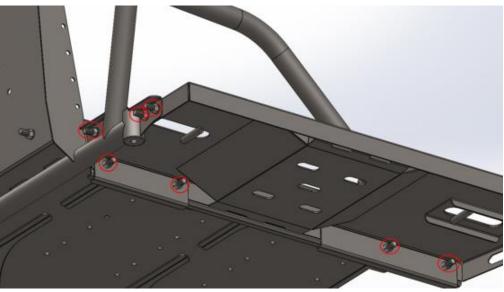
- 1. Un-box your SDHQ Nissan Titan Bed Rack and lay the parts out on a clean surface. Verify all components are present and familiarize yourself with them.
- 2. Lay the Front Plate on a flat surface. Align the Floor Plate on top of the Front Plate. Insert (4) 5/16" 18 x 3/4" Grade 8 Hex head bolts with 5/16" washers through the Floor Plate and Front Plate holes. Place 5/16" washers and thread (4) 5/16" 18 Lock Nuts on the front of the Front Plate.



For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929 Mon.–Fri. 8:00am–5:30pm and Sat. 8:00am–3:30pm Arizona Time. www.sdhqoffroad.com Page $4\ {\rm of}\ 7$

3. Align the Driver Side Plate next to the Front Plate and Floor Plate. Place (1) Front Adapter Plate and the Driver Side Adapter Plate on the outside of the Driver Side Plate as shown below. There is a total of (7) 5/16" – 18 x ¾" Grade 8 Hex head bolts that will be used on this side. (3) Bolts will connect the Driver Side Plate and the Front Plate. The other (4) bolts will connect the Driver Side Plate, Adapter Plates and the Floor Plate. Be sure to use the 5/16" washers on both sides of the bolt.



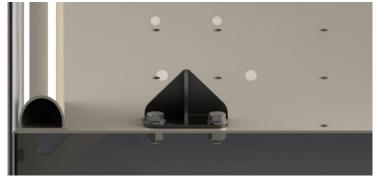


- **4.** Repeat Step 3 for the Passenger Side Plate and Adapter plates.
- **5.** Align the Driver Support Tube with the Floor Plate and Front Plate as pictured. Insert (4) 3/8" $16 \times 3/4$ " Grade 8 Hex head bolts with 3/8" washers through the Driver Support Tube on the Front Plate and Floor Plate. Place 3/8" washers and thread 3/8" $16 \times 3/8$ " Hex head bolts. Repeat this for the Passenger Support Tube.



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6. Use (2) 5/16" – 18 x ³/₄" Grade 8 Hex head bolts, (4) 5/16" washers and (2) 5/16 – 18 Lock Nuts for each tie down mount. Bolt the mounts as pictured below. The mounts can be placed where needed on the Bed rack.



- **7.** Tighten all bolts before installing into the bed of your Titan.
- **8.** Align the Bed Rack so the top tube is straight and about $\frac{1}{4}$ " $\frac{1}{2}$ " away from the front of the truck bed. Mark the mounting holes of the Bed Rack on your bed. Remove the Bed Rack and drill holes through the marks using a $\frac{1}{2}$ " drill bit. Deburr holes if necessary.



- 9. Align the Bed Rack back into position. Starting on the driver's side towards the front of the bed, align each Capture Nut Plate where the drilled holes are. The nut will be facing the ground and the flat part of the spatula sits flush with the bottom of the bed. The front Capture Nut Plate handles will face towards the sides of the truck. The rear Capture Nut Plates handles will face towards the center of the truck. Thread (1) 7/16" 14 x 1" Bolt and Washer through the Bed Rack and bed. Do not fully tighten the bolts until all are installed.
- **10.** Repeat Step 9 for the other (3) holes. Torque all mounting hardware to 60 ft lbs.
- **11.** With the Bed Rack mounting complete, the (4) 1 1/2" Plastic Round Tube Caps can be placed over the mounting tubes.
- **12.** Place any accessories such as spare tires and Scribner cans on the Bed Rack. Be sure to strap all accessories appropriately and enjoy your new SDHQ Bed Rack!

Double check all hardware is installed correctly and tight

Re-torque ALL bolts after 100 miles



190 S McQueen Rd Ste 109 Gilbert, AZ 85233

Phone: 480-633-2929 | Fax: 480-633-1791

www.sdhqoffroad.com

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