



**SDHQ Motorsports**  
**190 S McQueen Rd**  
**Ste 109 Gilbert, AZ 85233**  
**Phone: 480-633-2929**

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## Product Packing List

**Product:** SDHQ-55-1202-G2.2

**Description:** 12-15 Tacoma Behind the Grille Light Mount

_____ (1) Driver Side Bracket	SDHQ-55-1202-G2.2-A
_____ (1) Passenger Side Bracket	SDHQ-55-1202-G2.2-B
_____ (1) Hardware Package	SDHQ-55-1202-G2.2-C
_____ (2) ¼" - 20 x ¾" S.S. Hex Head Bolts	
_____ (2) ¼" x 1" Large S.S. Flat Washer	
_____ (2) ¼" S.S. Flat Washer	
_____ (2) ¼" - 20 S.S. Lock Nut	

**Inspected and Packaged By:** \_\_\_\_\_ **Date:** \_\_\_\_\_

For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929  
Mon.-Fri. 8:00am-5:30pm and Sat. 8:00am-3:30pm Arizona Time. [www.sdhqoffroad.com](http://www.sdhqoffroad.com)





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## INSTALLATION INSTRUCTIONS

**Product:** SDHQ-55-1202-G2.2

**Description:** 12-15 Tacoma Behind The Grille Light Mount

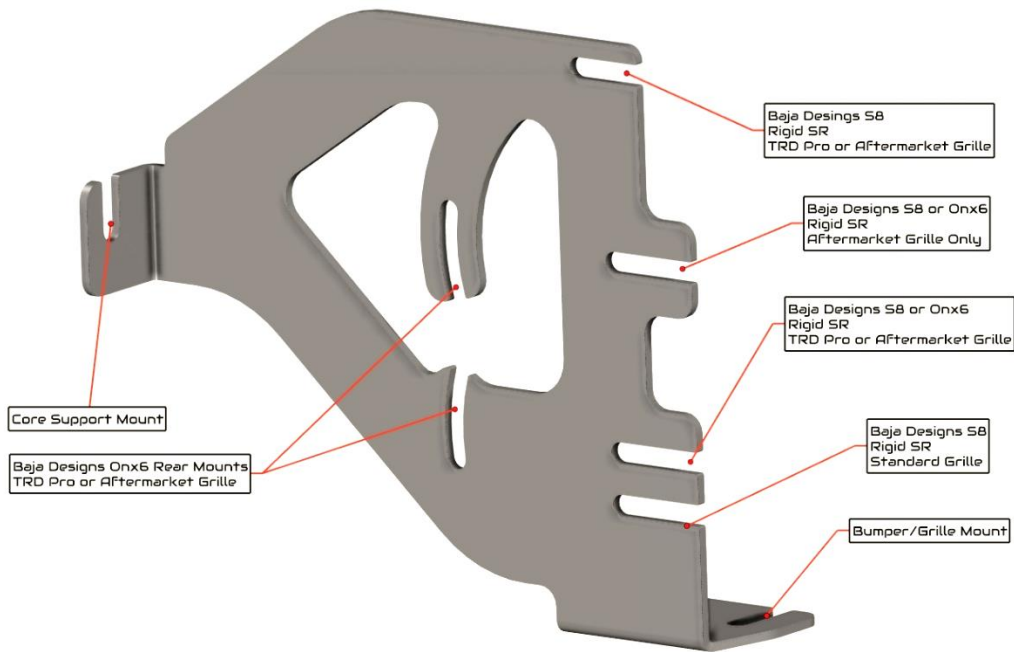


<u>Parts List</u>	<u>Hardware List</u>	<u>Required Tools</u>
(1) Driver Side Mount SDHQ-55-1202-G2.2-A (1) Passenger Side Mount SDHQ-55-1202-G2.2-B (1) Hardware Package SDHQ-55-1202-G2.2-C	(2) 1/4" - 20 x 3/4" S.S. Hex Head Bolt (2) 1/4" x 1" Large Diameter S.S. Washer (2) 1/4" S.S. Washer (2) 1/4" - 20 Locknut	10mm Wrench/Socket 7/16" Wrench and Ratchet Appropriate wrenches or sockets to fit your Light Bar <u>For TRD Pro Grille:</u> 3/4" hole saw

### Tech Notes

Fits TRD Pro and Standard Grilles  
 Designed to fit Baja Designs 30" S8 and Onx6\* Light bars  
 \*Onx6 Light bars only fit with TRD Pro or Aftermarket Grilles  
 Rigid SR 30" Light bars also fit in the S8 locations  
 Estimated Install Time: 1 hour (not including Wiring)  
 Minor trimming of plastic is required for the TRD Pro grille when mounting in the top location  
 Use Anti-Seize on all Stainless Steel Hardware

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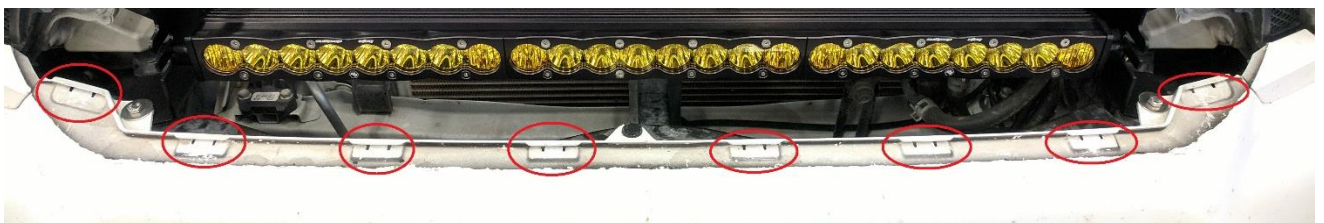
**\*\*\*READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! \*\*\***

## **Installation Instructions:**

- 1. Remove the Grille-** There are (2) 10mm hex head bolts and (2) clips that need to be removed first.



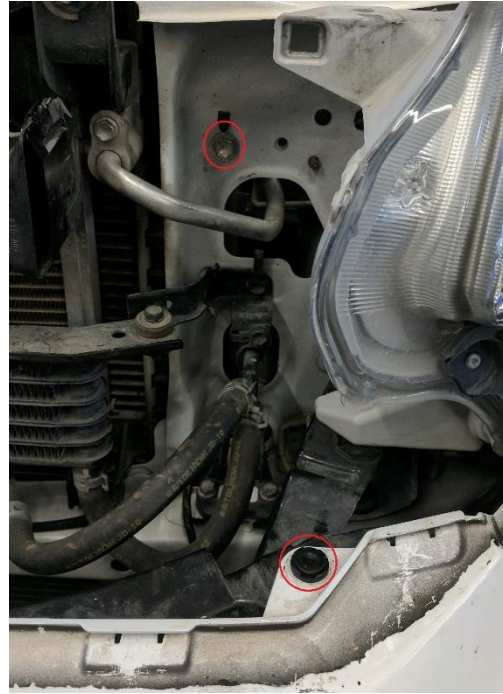
- 2.** Gently pull the grille out towards the front of the truck. There are tabs in the top corners of the grille and along the bottom of the grille connecting it to the bumper. Set the grille aside for now.



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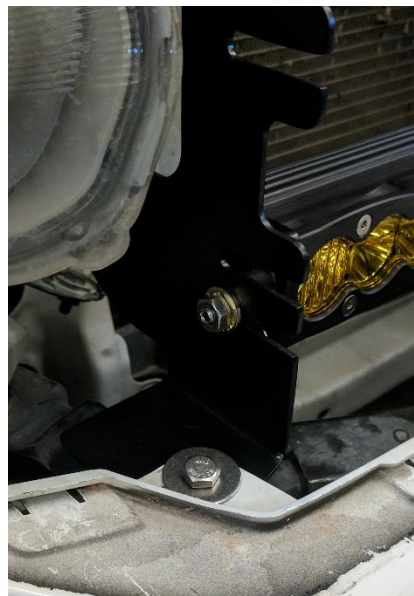


- 3. Installing Light Mount Brackets-** There is a bolt and clip on each side as well pictured below. Remove both and set aside. The bolt will be reused as it fastens the radiator to the core support.



- 4.** The brackets can now be installed as pictured below. Slide the mount under the bumper plastic so that the plastic is on top of the mount. Hand tighten the radiator bolt and the included hardware. Place the included bolt and large diameter washer through the top of the bumper where the clip was located. Then install the small washer and locknut on the bottom side of the bumper support.

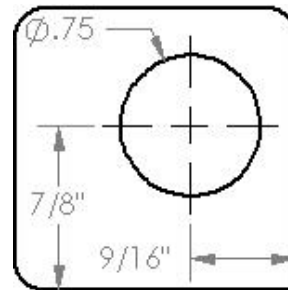
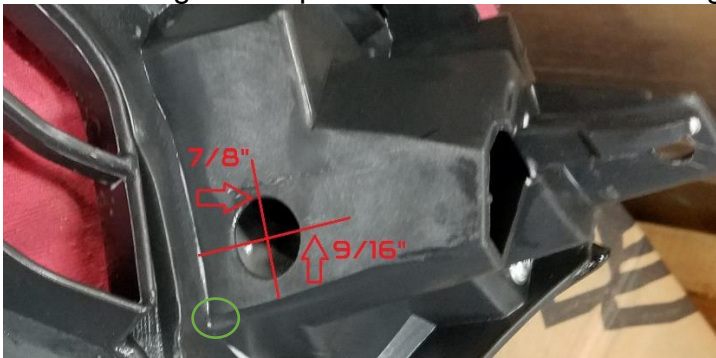
**PROTIP-** Install the small washer and nut together. Hold them underhand with your index finger and thumb. Then slide your hand up under the bumper into position. Once in position, thread the bolt into the washer and nut. If unable to hold washer and nut together, try using some tape.



5. Install your light bar in the appropriate slot. Align the middle of the light bar to the bolt in the middle of the bumper. Repeat this step if you have more light bars going into the mount. Tighten down all (4) mounting bolts. Reinstall the grille in the reverse order it came off.



6. There is minor trimming that needs to be done to the TRD Pro Grille if you are using the top slot on the mount. Cut out the template below to the right. Place the only corner on the supplied template in the green circle pictured below. Mark the circle to be cut. Use a  $\frac{3}{4}$ " hole saw to cut into the grille. Repeat on the other side of the grille.



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**\*\*\*Double check all hardware is installed correctly and tight\*\*\***

**\*\*\*Re-torque ALL bolts after 100 miles\*\*\***



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