

SDHQ Motorsports 190 S McQueen Rd Ste 109 Gilbert, AZ 85233 Phone: 480-633-2929

## Product Packing List

<u> Product: SDHQ-55-1130/1132/1133/1136/1137/1138-63</u>

Description: 2016+ Tacoma Switch Pros Keypad Mount

(1) Toyota Factory Panel	
<ul> <li>Customer Supplied Panel</li> </ul>	SDHQ-55-1130-G3
<ul> <li>2016+ Access Cab Tacoma</li> </ul>	SDHQ-55-1132-63
<ul> <li>2016 Double Cab Tacoma</li> </ul>	SDHQ-55-1133-63
<ul> <li>2017 Double Cab Tacoma w/ Rear Sliding Window</li> </ul>	SDHQ-55-1136-G3
<ul> <li>2018+ Access Cab Tacoma</li> </ul>	SDHQ-55-1137-63
<ul> <li>2018+ Double Cab Tacoma</li> </ul>	SDHQ-55-1138-63
(1) SDHQ Laser Cut Backer Spacer	SDHQ-55-1130-63-B
(1) SDHQ Laser Cut Backer Reinforcement	SDHQ-55-1130-G3-C
(4) #6 x 3/8" Philips Head Screws	

Inspected and Packaged By: \_

For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929 Mon.–Fri. 8:00am–5:30pm and Sat. 8:00am–3:30pm Arizona Time. www.sdhqoffroad.com Page 2 of 8

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## **INSTALLATION INSTRUCTIONS**

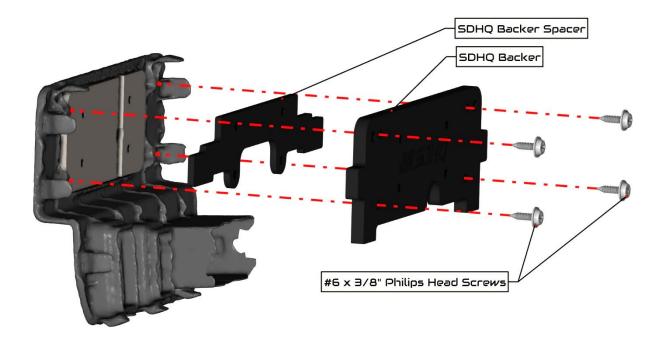
<u> Product: *SDHQ-55-1130/1132/1133/1136/1137/1138-G3*</u>

Description: 2016+ Tacoma Switch Pros Keypad Mount



<u>Parts List</u>	<u>Hardware List</u>	<u>Required Tools</u>
(1) SDHQ Laser Cut Dash Panel	(4) #6 x 3/8" Phillips Head Screw	5/16" Deep Socket
<b>SDHQ</b> -55-1130-G3 or		Phillips Head Screw Driver
<b>SDHQ</b> -55-1132-G3 or		10 mm Socket and Ratchet
<b>SDHQ</b> -55-1133-G3 or		
<b>SDHQ</b> -55-1136-G3 or		
<b>SDHQ</b> -55-1137-G3 or		
SDHQ-55-1138-G3		
(1) SDHQ Backer Spacer		
<b>SDHQ</b> -55-1130-G3-B		
(1)SDHQ Backer Reinforcement		
SDHQ-55-1130-G3-C		
	Tech Notes	
Be cau	utious when removing any panel as the cli	ps are fragile.
	Il utilizes the Switch Pros included hardwa	
Acrylic Backer Mounting plates go on	from the back AFTER the SDHQ Panel h	has been snapped into the lower dash panel.
	**Approx install time = 45 minutes	**

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\*\*\*READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! \*\*\*

## Installation Instructions:

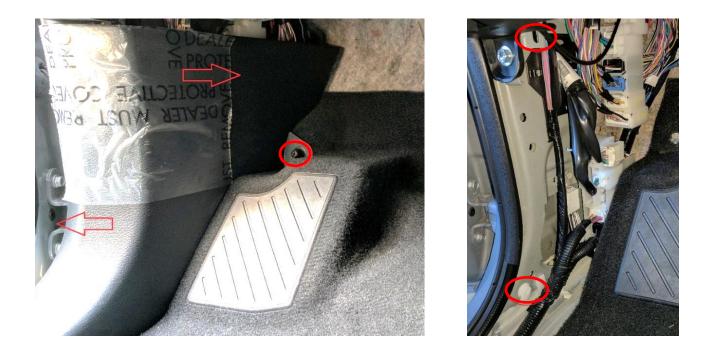
1. **Preparing your truck.** Remove the driver side floor mat and door sill trim. The door sill trim has two clips, one in the front and one in the back.



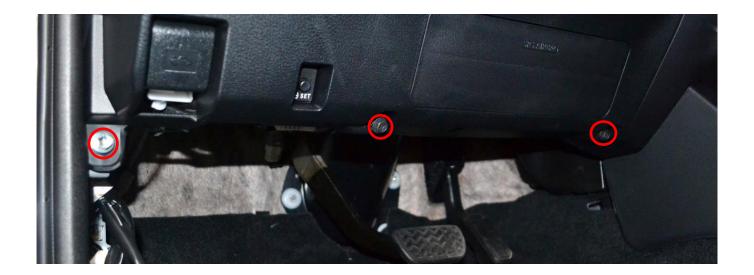


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2. Remove the driver side kick panel. The kick panel has a plastic nut connecting the back of it to the fire wall. This can be unscrewed by hand. There is two clips connecting the panel to the truck by the door. Both clips pull back and out to the side at a 45° angle. If one or both of the white clips stay in the sheet metal, like the lower clip in the picture, it will need to be removed and reinstalled in the kick panel for proper re-installation.



**3.** Next, the dash panel under the steering wheel needs to be removed. Using a 10mm socket, remove the (3) bolts at the bottom of the dash circled below in red.



4. Removing the panel. Start at the bottom on the driver side of the panel and begin removing panel. There is (3) clips along the bottom that need to be detached first. Then work your way up along the driver side of the panel detaching (3) clips at the top of the panel.



5. Disconnect the wires from the switches. Remove the cubby panel by detaching the (11) clips that secure the panel. The cubby panel pushes out the front of the panel as pictured. The switches need to be removed and installed in the new SDHQ cubby panel. Install the new SDHQ cubby panel into the dash panel.



6. Installing the Switch Pros Keypad. For the Switch Pros Keypad, apply medium strength thread locker to the (4) #6 mounting studs and thread in by hand. Insert the Switch Pro Keypad onto the front of the panel. Place the backer spacer and then the backer on the back side of the cubby panel. The backer will be a tight fit and the SDHQ logo will be facing you when looking at it from the backside.



- 7. Use the (4) lock nuts from the Switch Pros Keypad to connect the Keypad to the panel. This will require the 5/16" deep socket to tighten the nuts down. Hand tighten with the socket. This process will tighten the studs as well. Tighten until snug against the SDHQ Acrylic Backer. Be cautious not to over tighten the nuts and strip the studs.
- 8. After the (4) lock nuts have been installed, screw in the (4) #6 x 3/8" Phillips Head Screws until they are snug against the SDHQ Acrylic Backer. Be cautious not to over tighten these screws otherwise you'll strip the plastic panel.



**9.** Finish wiring the Switch Pros Keypad and then reinstall the dash panel, kick panel, door sill trim and floor mat.



\*\*\*Double check all hardware is installed correctly and tight\*\*\*

\*\*\*Re-torque ALL bolts after 100 miles\*\*\*



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