



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
Phone: 480-633-2929

Product Packing List

Product: SDHQ-54-1141-G5

Description: 2010+ 4Runner Switch Pros Power Module Mount

_____	(1) SDHQ Power Module Mounting Plate	SDHQ-54-1141-G5-A
_____	(1) Hardware Package	SDHQ-54-1141-G5-B
_____	(2) M8 - 1.25 x 20mm S.S. Button Head Bolts	
_____	(2) 5/16" S.S. Washers	
_____	(2) #8 - 32 x 1/2" S.S. Button Head Bolts	
_____	(2) .304 x .169 x .032 Small Diameter Washers	

Inspected and Packaged By: _____ **Date:** _____

For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929
Mon.-Fri. 8:00am-5:30pm and Sat. 8:00am-3:30pm Arizona Time. www.sdhqoffroad.com



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INSTALLATION INSTRUCTIONS

Product: SDHQ-54-1141-G5

Description: 2010+ Toyota 4Runner Switch Pros Power Module Mount



<u>Parts List</u>	<u>Hardware List</u>	<u>Required Tools</u>
(1) SDHQ Power Module Mount Plate SDHQ-54-1141-G3-A (1) Hardware Package SDHQ-54-1141-G3-B	(2) M8-1.25x20mm S.S. Button Head Bolts (2) 5/16" S.S. Washers (2) #8 - 32 x 1/2" S.S. Button Head Bolts (2) .304 x .169 x .032 Small Diameter Washers	10mm Socket and Ratchet 1/8" Hex Bit 3/32" Hex Bit Open Barrel Crimping Tool Wire Strippers

Tech Notes

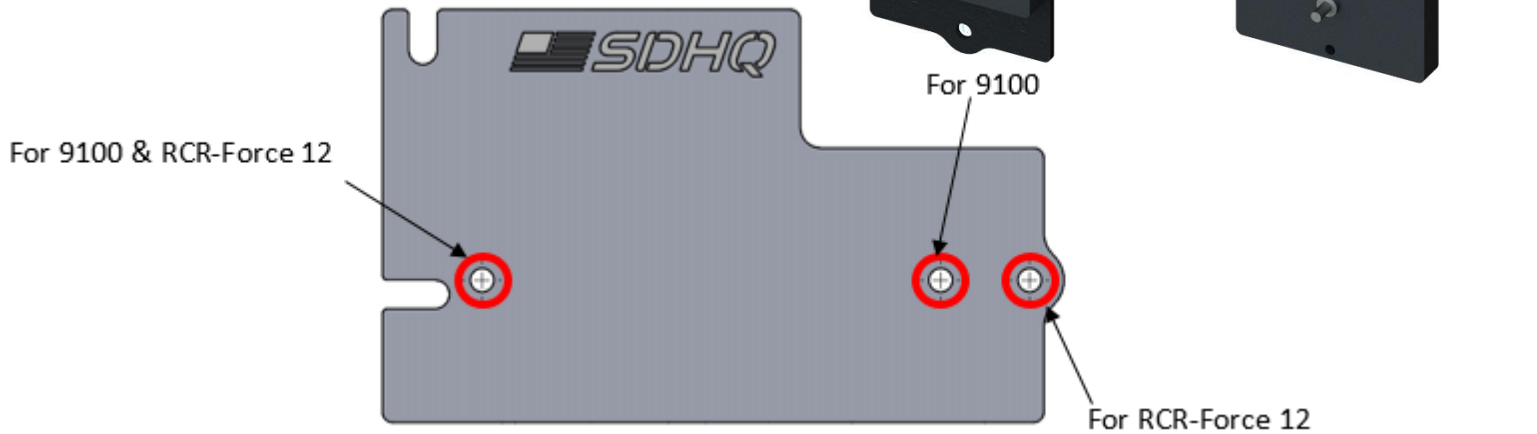
Use anti-seize on stainless steel hardware.
Make sure terminal crimps are tight to avoid damage and fire hazard.
Approx install time = 30 Minutes (not including wiring)

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION!

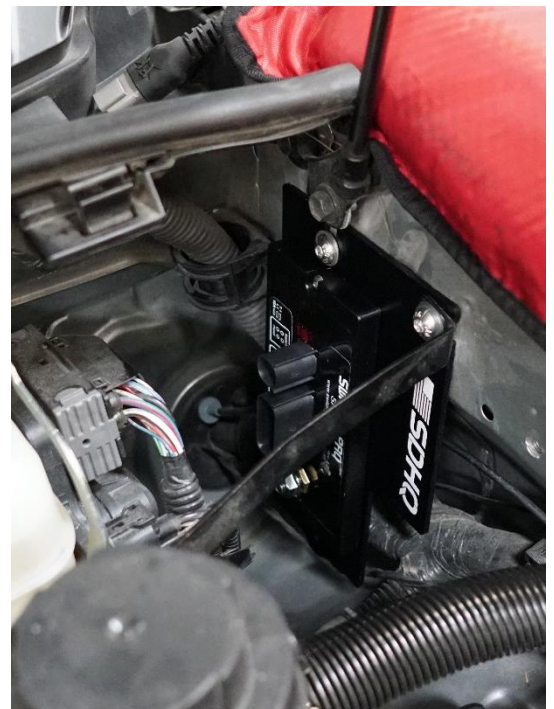
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Installation Instructions:

- 1. Pre-Install.** Place the Switch Pro Panel on top of the Mounting Plate. Place the #8-32 x 1/2" S.S. bolts through the small diameter washers, the Switch Pro Power Module, and thread into the flush mount nuts in the Mounting Plate. Torque to 18 in-lbs. The holes coordinate with the Switch Pros kit that was purchased: 9100 or RCR-Force 12 (diagram shown below).



- 2.** Locate the (2) threaded holes near the firewall on the driver side in the engine bay. Using the M8-1.25 x 20mm bolts, 5/16" washers, mount the Power Module Mount to those threaded holes. The Switch Pros Power Module can now be wired up.



Wiring:

Once the Switch-Pros power module is mounted, but BEFORE it is connected to anything else, do the following:

1. Reinstall battery (if battery was removed during installation), and secure factory connections. Start vehicle and confirm that battery is properly installed, connected and grounded.
2. Connect the Switch-Pros Ground wire lug to the negative terminal on the battery (grounding elsewhere will not properly filter noise and will void your product warranty).
3. Plug the 16-pin harness into the power module; be sure it locks in.
4. Connect the red Battery Cable to the positive terminal on the battery. Tighten down both ends, to prevent lug from rotating and possibly causing friction or spark.

*****Double check all hardware is installed correctly and tight*****

*****Re-torque ALL bolts after 100 miles*****



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