



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
www.SDHQoffroad.com

Product Packing List

Product: **SDHQ-53-1662-XK70**

Description: 2022+ Toyota Tundra Hidden Winch 20" Light Bar Mount

| | |
|--|-----------------------|
| _____ (1) Passenger Mount | SDHQ-53-1662-XK70-A |
| _____ (1) Driver Mount | SDHQ-53-1662-XK70-B |
| _____ (1) Hardware Package | SDHQ-53-1662- XK70-HP |
| _____ (4) 1/4" - 20 x 1" Grade 8 Bolts | |
| _____ (8) 1/4" Grade 8 Washers | |
| _____ (4) 1/4" - 20 Grade 8 Nuts | |
| _____ (4) 1/4" Grade 8 Lock Washers | |

Inspected and Packaged By: _____ **Date:** _____

For questions or help with the installation, please email help@sdhqoffroad.com
Store front hours: Mon. – Fri. 8:00am – 5:30pm and Sat. 9:00am – 2:00pm Arizona Time.

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INSTALLATION INSTRUCTIONS

Product: ***SDHQ-53-1662-XK70***

Description: ***2022+ Toyota Tundra Hidden Winch 20" Light Bar Mount***



| Parts List | Hardware List | Required Tools |
|--|---|--|
| (1) Passenger Mount SDHQ-53-1662-XK70-A (1) Driver Mount SDHQ-53-1662-XK70-B (1) Hardware Pack SDHQ-53-1662-XK70-HP | (4) 1/4" – 20 x 1" Grade 8 Bolts (8) 1/4" Grade 8 Washers (4) 1/4" – 20 Grade 8 Nuts (4) 1/4" Grade 8 Lock Washers | 7/16" Socket Ratchet/Impact Gun 7/16" Wrench |
| Tech Notes | | |
| This mounting kit adds a 20" light bar to the 22+ Tundra Hidden Winch Mount that locates to the lower window of the bumper. Fits Baja Designs S8 20" Light Bars **Approx install time = 45 Minutes**(Not Including Wiring) | | |

*****READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! *****

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Installation Instructions:

1. Unbox your SDHQ Built 2022+ Tundra Hidden Winch Light Bar Mount Kit and set all the pieces out in a clean area. Verify that all hardware and parts are present before starting the install.
2. **Mount Install:** Start on the driver side of the winch. Using the supplied ¼" hardware loosely mount the bracket to the inside of the winch. Repeat for the passenger side bracket.



3. **Light Bar Install:** Mount the light bar to the driver side bracket using the Baja Designs supplied hardware. Support the bar and install the passenger side hardware. Align the bolts in the center of the slot and tighten.

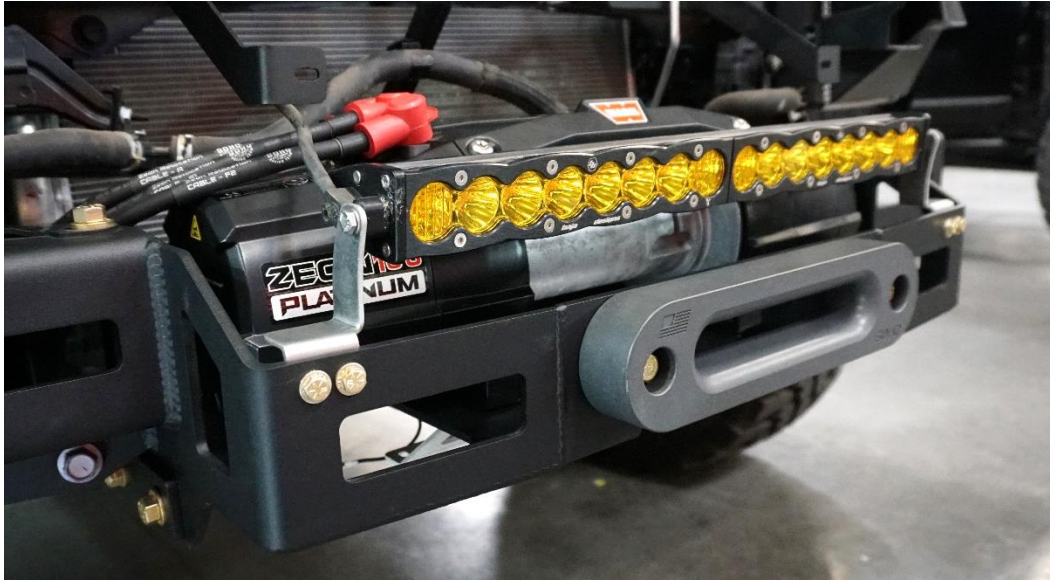


4. Center the light bar brackets in their mounting slots and tighten the supplied ¼" hardware locking the light bar in place.



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5. **Fitment Check:** Install the front bumper clipping in the sides to the fenders. Install the top (4) factory 10mm bolts to support the bumper in its normal position. Check light bar fitment to the lower window in the bumper.
6. Note any fitment changes needed and adjust the mounting brackets in their respective slots. Check fitment and confirm desired position of the light bar.
7. Enjoy your SDHQ Built 2022+ Tundra Hidden Winch 20" Light Bar Mount Kit.



*****Double check all hardware is installed correctly and tight*****

*****Re-torque ALL bolts after 100 miles*****



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