Latest Revision: 7/2/2021



SDHQ Motorsports 190 S McQueen Rd Ste 109 Gilbert, AZ 85233 Phone: 480-633-2929

## **Product Packing List**

Product: <u>SDHQ-53-1132/1133-63</u>		
Description: 14–21 Tundra Switch Pros Keypad Mount		
(1) SDHQ Tundra Shifter Panel Keypad Mount		
<ul> <li>Platinum Edition Panel</li> </ul>	SDHQ-53-1132-G3-A	
o 1794 Edition Panel	SDHQ-53-1133-G3-A	
(1) 1/8" Black Acrylic Spacer	SDHQ-53-1132-G3-B	
(1) 1/4" Black Acculic Backer	SDHO-53-1132-63-C	



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## **INSTALLATION INSTRUCTIONS**

Product: SDHQ-53-1132/1133-63

Description: 14–21 Tundra Switch Pros Keypad Mount



<u>Parts List</u>	<u>Hardware List</u>	Required Tools
Platinum Edition: SDHQ-53-1132-G3-A: Platinum Edition laser worked panel  1794 Edition: SDHQ-53-1133-G3-A: 1794 Edition laser worked panel	All Editions: SDHQ-53-1132-B: 1/8" Acrylic Spacer SDHQ-53-1132-C: 1/4" Acrylic Backer Mount	Plastic Panel Remover 8mm socket Thread Locker (Medium)

## Tech Notes

Only fit Keypads made after February 2017 with a bezel step measurement of 3.865" x 1.865" Utilizes Switch Pros hardware to mount the Keypad.

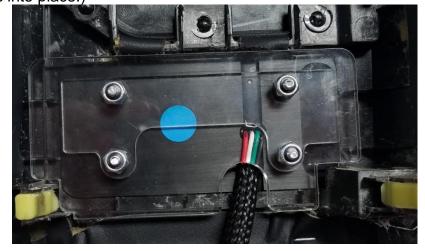
\*\*Approx install time = 30 Minutes (not including wiring)\*\*



\*\*\*READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! \*\*\*

## **Installation Instructions:**

1. Installing the Keypad. Locate the #6 threaded studs supplied with your Switch Pros Keypad. Apply a medium strength thread locker to one end of the studs and thread studs into the back of the Keypad. Place the Keypad into the opening of the SDHQ supplied panel, making sure the leather is seated underneath the Switch Pros Keypad edge. Flip the panel over and place the 1/8" Acrylic Spacer over the threaded studs and then the 1/4" Acrylic Backer. Thread on the Switch Pros supplied lock nuts with the 8mm socket by hand, tighten in a crisscross pattern until fully seated. (Note: The fitment for the Keypad in the panel is a friction fit, this is to ensure there is enough leather for the edge of the Keypad to properly hold down the leather around the cutout. For ease of install start with one narrow side half way into the panel and work the keypad in until the other side pops into place.)

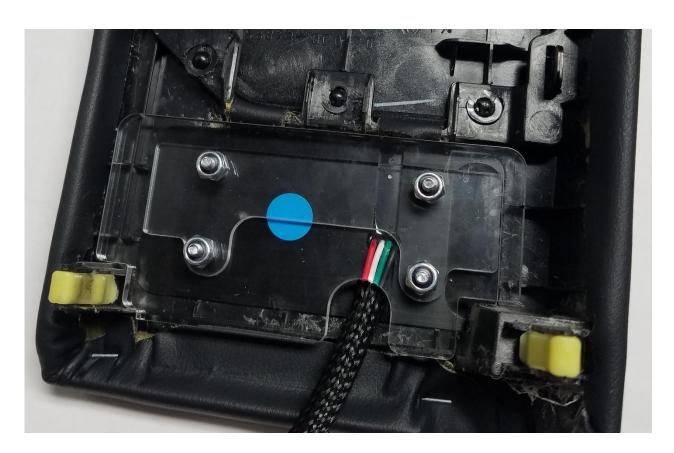


2. Uninstalling the factory shifter panel. To start, the shifter needs to be placed in neutral. Using a plastic panel remover, begin on the driver front side of the panel and work towards the rear of the panel. It is set in there snug and can be difficult to remove. Be cautious not to break the (6) mounting clips.





3. Once finished and wiring has been ran, install the panel in the reverse order as removed.



\*\*\*Double check all hardware is installed correctly and tight\*\*\*

\*\*\*Re-torque ALL bolts after 100 miles\*\*\*



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