



**SDHQ Motorsports**  
**190 S McQueen Rd**  
**Ste 109 Gilbert, AZ 85233**  
**Phone: 480-633-2929**

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## Product Packing List

**Product:** *SDHQ-53-1130-G3-B*

**Description:** 2014-21 Tundra Billet Switch Pros 9100 Keypad Mount

|   |                    |
|---|--------------------|
| _____ (1) Tundra Billet Switch Pros 9100 Mount  | SDHQ-53-1130-G3-B  |
| _____ (1) Hardware Package                      | SDHQ-53-1130-G3-HP |
| _____ (4) #6 - 32 x 3/4" S.S. Button Head Bolts |                    |
| _____ (4) #6 S.S. Washers                       |                    |
| _____ (4) #6 x 3/8" Rubber Washer               |                    |

**Inspected and Packaged By:** \_\_\_\_\_ **Date:** \_\_\_\_\_

For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929  
Mon.-Fri. 8:00am-5:30pm and Sat. 8:00am-3:30pm Arizona Time. [www.sdhqoffroad.com](http://www.sdhqoffroad.com)

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## INSTALLATION INSTRUCTIONS

**Product:** SDHQ-53-1130-G3-B

**Description:** 2014-21 Tundra Billet Switch Pros 9100 Keypad Mount



| <u>Parts List</u>   | <u>Hardware List</u>   | <u>Required Tools</u>  |
|---|--|--|
| (1) Billet Switch Pros 9100 Keypad Mount<br>SDHQ-53-1130-G3-B<br>(1) Hardware Package<br>SDHQ-53-1130-G3-HP                   | (4) #6 – 32 x 3/4" S.S. Button Head Bolts<br>(4) #6 S.S. Washers<br>(4) #6 x 3/8" Rubber Washers | Plastic Panel Remover<br>Thread Locker (Medium)<br>1/8", 3/16" Drill Bit<br>5/8" Hole Saw<br>5/64" Hex Drive/Allen Wrench<br>Flush Cuts<br>Sharpie |
| <u>Tech Notes</u>   |  |  |
| Use medium thread locker on supplied mounting hardware.<br><b>**Approx install time = 30 Minutes (not including wiring)**</b> |  |  |

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\*\*\*READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! \*\*\*

## Installation Instructions:

1. **Uninstalling the factory shifter panel.** To start, the shifter handle needs to be removed. Unscrew the handle and set it aside.
2. Using a plastic panel remover, begin on the driver front side of the panel and work towards the rear of the panel. It is set in there snug and can be difficult to remove. Be cautious not to break the (6) mounting tabs.



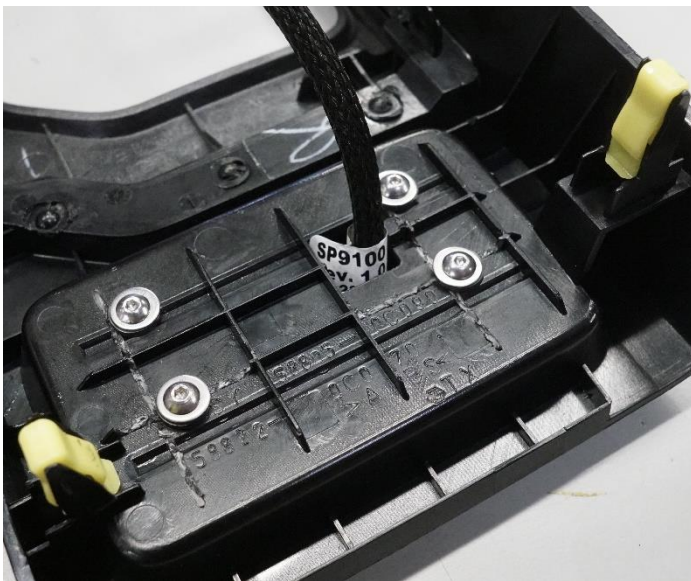
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3. For mounting the Switch Pros Keypad, (5) holes are required to be drilled into the panel. Place the SDHQ Billet Mount in your shifter panel. Use a 1/8" drill bit and drill the (4) mounting holes through the mount and panel. Use a sharpie to mark the center of the larger hole and remove the mount. Use a 3/16" drill bit to enlarge the 1/8" mounting holes. The last hole needs to be large enough to fit the wiring through, we recommend a 5/8" diameter hole saw. On the back side of the shifter panel, cut any plastic ribs in the way of mounting the Keypad and Mount using flush cuts.



4. **Installing the Keypad.** With the (5) holes drilled, begin installing your Keypad and Mount. Install the #6 S.S. Washers onto each #6 Button Head Bolt, then install the #6 Rubber Washers as pictured on Page 4. Install the Keypad into the Billet Mount, and then install the Keypad/Mount into the shifter panel. Be sure the wiring harness is pulled through the shifter panel. Apply medium strength thread locker to the end of the threads on the Button Head Bolts and thread the bolts into the back of the Keypad. Using a 5/64" Hex drive or Allen wrench, hand tighten the Keypad in a crisscross pattern until fully seated. Be sure not to over tighten as the mounting on the Keypad is shallow and stripping the thread is easily possible. Double check the Keypad or Mount does not move in your shifter panel.



5. Once finished and wiring has been ran, install the panel in the reverse order as removed. Enjoy your SDHQ Billet Switch Pros Keypad Mount!

\*\*\*Double check all hardware is installed correctly and tight\*\*\*

\*\*\*Re-torque ALL bolts after 100 miles\*\*\*



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