Latest Revision: 6/24/2021



SDHQ Motorsports 190 S McQueen Rd Ste 109 Gilbert, AZ 85233 Phone: 480-633-2929

Product Packing List

Description: 2008-2021 Land Cruiser Switch Pros 9100

Keypad Mount

(1) SDHQ Laser Cut Land Cruiser Panel	
 2016-2021 Black Panel 	SDHQ-52-1131-200-BL
 2016-2018 Flaxen Panel 	SDHQ-52-1131-200-FX
 2018-2021 Beige Panel 	SDHQ-52-1131-200-BG
 2008-2015 Black Panel 	SDHQ-52-1132-200
(2) 3D Printed Backers	SDHQ-52-1131-200



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INSTALLATION INSTRUCTIONS

Product: SDHQ-52-1131/1132-200

Description: 2008-2021 Land Cruiser Switch Pros 9100

Keypad Mount



<u>Parts List</u>	<u>Hardware List</u>	Required Tools
(1) SDHQ Laser Cut Land Cruiser Panel	(2) 3D Printed Backers	Flathead Screwdriver
SDHQ-52-1131-200-BL	SDHQ -52-1131-200	8mm Socket
SDHQ -52-1131-200 -FX		10mm Socket
SDHQ -52-1131-200 -BG		Thread Locker (recommended)
SDHQ -52-1132-200		Plastic Panel Remover

Tech Notes

Utilizes Switch Pros hardware for mounting. **Approx. Install Time = 1 Hour (not including wiring)**

***READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! ***

Installation Instructions:

1. Unbox all of the parts and familiarize yourself with them.

2. Prepare your Land Cruiser. Remove the (2) 8mm bolts underneath the knee airbag. Then, using a plastic panel remover, pry open the cover underneath the gas release lever to access

the (1) 10mm bolt and remove it.





3. Now remove the panel below the gas and hood release mechanism and disconnect all connections. Take note of where the (2) rear tabs are located for assembly later.



4. Now pry off the panel underneath the steering column and disconnect any electrical connections and take note of where each connection goes. Start from the bottom and work towards the top and pull out.



For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929 Mon.–Fri. 8:00am–5:30pm and Sat. 8:00am–3:30pm Arizona Time. www.sdhqoffroad.com ${\rm Page}~4~{\rm of}~6$

- 5. Now that the Seat Switch Panel is exposed, carefully pull it from the dash. Disconnect all of the OEM switches from their wire harness connectors. Remove the switches from the panel. The switches have clips holding them to the back and will be pushed through the front face of the uncut panel.
- 6. Installing your Switch Pros. Locate the (4) threaded studs supplied with your Switch Pros and apply thread locker to one end. Install the threaded (with thread locker) end of the Switch Pros hardware into the back of the Switch Pros Keypad. Insert the Switch Pros into the SDHQ Laser Cut Panel. Align the Backer as pictured. Thread on the Switch Pros supplied nylock nut and tighten by hand until there is resistance on the nuts and the Backers are flush with the Keypad. NOTE: The backers are not side dependent.





- 7. Reinstalling the Panels. Follow steps 2-6 in reverse order to complete install. Be sure to run all necessary wiring before completing the install.
- 8. Enjoy your SDHQ mounted Switch Pros!



Double check all hardware is installed correctly and tight

Re-torque ALL bolts after 100 miles



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