



**SDHQ Motorsports**  
**190 S McQueen Rd**  
**Ste 109 Gilbert, AZ 85233**  
**[www.SDHQoffroad.com](http://www.SDHQoffroad.com)**

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## **Product Packing List**

**Product:** ***SDHQ-52-1103-250-FR***

**Description:** **SDHQ Built 2024+ Toyota Land Cruiser ARB  
Filter Relocation Kit**

_____ (1) Universal Filter Breather Block Kit	SDHQ-00-1104-AB
_____ (1) Universal 7.5ft 3/8" Airline Kit	SDHQ-00-1004-38-075
_____ (1) Hardware Package	SDHQ-52-1103-250-FR-HP
_____ (1) Filter Block Mount (SDHQ-52-1103-250-FR-A)	

**Inspected and Packaged By:** \_\_\_\_\_ **Date:** \_\_\_\_\_

For questions or help with the installation, please email [help@sdhqoffroad.com](mailto:help@sdhqoffroad.com)  
Store front hours: Mon. – Fri. 8:00am – 5:30pm and Sat. 9:00am – 2:00pm Arizona Time.

Included in SDHQ-00-1104-AB

_____ (1) Adapter Block	SDHQ-00-1104-AB-A
_____ (1) Hardware Package	SDHQ-00-1104-AB-HP
_____ (2) Bronze Air Filter	
_____ (2) S.S. #10-24 x 7/8" Button Head Bolt	
_____ (2) S.S. #10 Washer	

Included in SDHQ-00-1004-38-075

_____ (1) Hardware Package	SDHQ-00-1004-38-075-HP
_____ (1) 3/8" Push-to-Connect Straight Fitting	
_____ (2) 3/8" Push-to-Connect 90° Fitting	
_____ (1) 7.5ft Piece of 3/8" Air Line	
_____ (4) 3/8" Push-to-Connect Security Clip	
_____ (10) 11" Zip Tie	



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## INSTALLATION INSTRUCTIONS

**Product:** *SDHQ-52-1103-250-FR*

**Description:** SDHQ Built 2024+ Toyota Land Cruiser ARB  
Filter Relocation Kit



Parts List	Hardware List	Required Tools
(1) Universal Filter Block Kit SDHQ-00-1104-AB (1) Universal 7.5ft 3/8" Airline Kit SDHQ-00-1004-38-075 (1) Hardware Package SDHQ-52-1103-250-FR	(1) Filter Block Mount SDHQ-52-1103-250-FR-A	10mm and 12mm Sockets Ratchet Plastic Clip Removal Tool 9/16" Wrench 1/8" Hex Key

### Tech Notes

**\*\*Use Thread Sealant or PTFE Tape on air fitting threads\*\***

Approx. Install Time: 1 Hour

**\*\*\*READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! \*\*\***

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## **Installation Instructions:**

1. Un-box your SDHQ Built 24+ Land Cruiser ARB Twin Compressor Mount and lay out the parts. Verify all parts are present and familiarize yourself with all the parts.
2. Using a plastic clip tool, 10mm socket and a ratchet remove the mud flap from the driver side rear wheel well.



3. Using a plastic clip tool, 10mm socket and a ratchet remove the fender flare from the driver side rear quarter panel.



4. Using a plastic clip tool, 10mm socket and a ratchet remove the plastic liner portion from the rear of the driver side rear wheel well.





5. Using a plastic clip tool, 10mm socket and a ratchet remove the wheel liner from the rear driver side wheel well.



6. Using a 12mm socket and a ratchet remove the bolt retaining the second fuel neck support.



7. Using a 9/16" Wrench install the bronze filters into the adapter block.

8. Using a 1/8" Hex Key install the adapter block onto the filter mount.



9. Using a 12mm socket and a ratchet install the filter mount onto the second fuel neck support.



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10. Route the airlines down and over the frame rail and around to the intake fittings on the ARB Twin. Install the push-lock security clips to retain the airlines and test the system to ensure there are no air leaks.



11. Reinstall the wheel liner, fender flares and the mud flap.
12. Enjoy your SDHQ Built filter relocation kit for your Land Cruiser!

**\*\*\*Double check all hardware is installed correctly and tight\*\*\***

**\*\*\*Re-torque ALL bolts after 100 miles\*\*\***



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