



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
Phone: 480-633-2929

Product Packing List

Product: **SDHQ-50-1330-U1**

Description: **2005-2015 Tacoma, 2007-2014 FJ
Cruiser, Body Mount Chop**

____ (1) Driver Side Chop Plate

SDHQ-50-1330-U1-A

____ (1) Passenger Side Chop Plate

SDHQ-50-1330-U1-B

Inspected and Packaged by: _____ **Date:** _____

For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929
Mon.-Fri. 8:00am-5:30pm and Sat. 8:00am-3:30pm Arizona Time. www.sdhqoffroad.com

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INSTALLATION INSTRUCTIONS

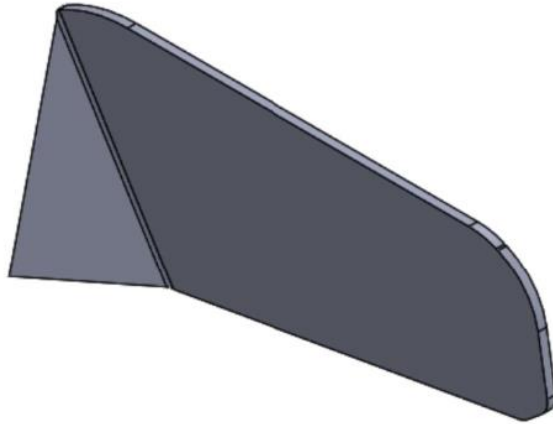
Product: SDHQ-50-1330-U1

Description: 2005-2015 Tacoma, 2007-2014 FJ Cruiser,
Body Mount Chop



<u>Parts List</u>	<u>Hardware List</u>	<u>Required Tools</u>
(1) Driver Side SDHQ-50-1330-U1-A (1) Passenger Side SDHQ-50-1330-U1-B	N/A	10mm socket Welder Cut Off Wheel Sawzall Sawzall metal blade Box Cutters Flathead Screwdriver
<u>Tech Notes</u>		
Use Safety Glasses and gloves when cutting the body mount. Be cautious of any wiring when cutting the body mount. **Install time is approximately 2 hours**		

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*****READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! *****

Installation Instructions:

1. Unbox all of your parts and familiarize yourself with them.
2. **Preparing your vehicle.** Chock the rear wheels, jack the front of your vehicle off the ground and place it on jack stands. Remove the front wheels to easily access the body mount. Remove the front mud flaps if applicable. Using a box cutter, cut along the red line shown below to remove excess plastic on the inner fender liner. Clean off the body mount and the surrounding area so everything is easily visible.

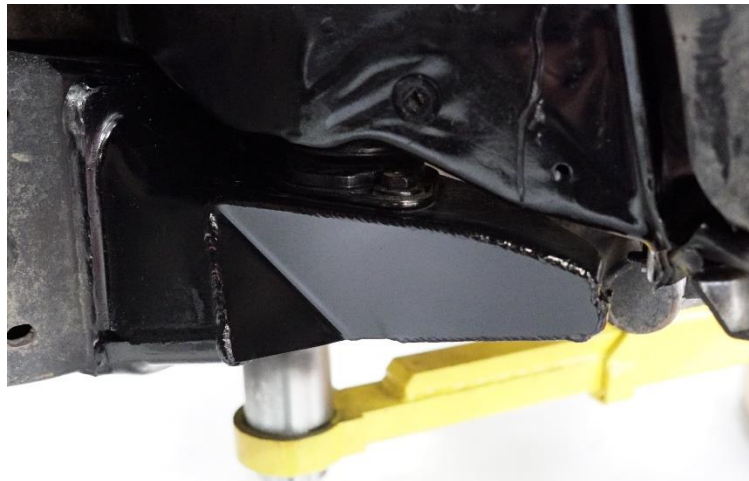


3. **Cutting the mounts.** Place the body mount template against the body mount and outline. Outline along the template following the red line shown below. **Be sure to follow the red line exactly.** Use a Sawzall and a metal blade to cut the flat parts of the body mount. Use a cut off wheel to finish trimming the body mount and cleaning up the metal. Some excess material may be cut off of the bottom body mount washer if the body mount chop plate hits the washer.



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- 4. Installing the chop plate.** Verify fitment of the body mount plate. If the plate sits flush against the chopped body mount, tack in place. If it does not, cut what needs to be trimmed and then tack. If there are gaps due to over-cutting, fill in with weld. Once the placement is verified, weld the mount into place. Paint over any bare metal once complete to prevent any rust.



- 5.** Repeat steps 2-5 on the passenger side.
- 6. Enjoy your SDHQ Body Mount Chops!**

*****Double check all hardware is installed correctly and tight*****

*****Re-torque ALL bolts after 100 miles*****



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