



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
Phone: 480-633-2929

Product Packing List

Product: SDHQ-13-1401-G1

Description: **09-14 Ford Raptor Bump Pad**

_____ (2) Bump Pads

SDHQ-13-1401-G1-A

_____ (1) Hardware Package

SDHQ-13-1401-G1-B

_____ (2) ½" - 20 x 6" U-Bolts

_____ (4) ½" - 20 Nuts

_____ (4) ½" Lock Washers

_____ (4) ½" Washers

Inspected and Packaged By: _____ **Date:** _____

For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929
Mon.-Fri. 8:00am-5:30pm and Sat. 8:00am-3:30pm Arizona Time. www.sdhqoffroad.com



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INSTALLATION INSTRUCTIONS

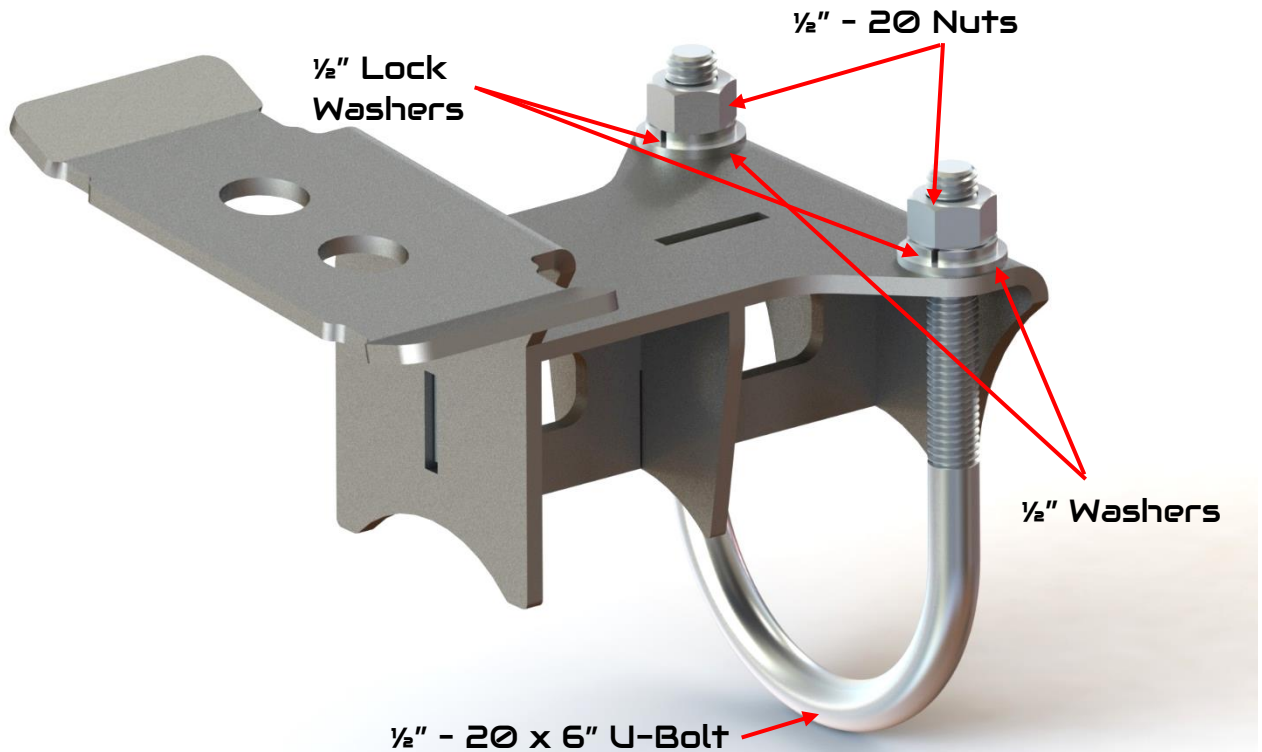
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Description: 09-14 Ford Raptor Bump Pad



| <u>Parts List</u> | <u>Hardware List</u> | <u>Required Tools</u> |
|---|---|------------------------------|
| (2) Bump Pads SDHQ-13-1401-G1-A (1) Hardware Package SDHQ-13-1401-G1-B | (2) 1/2" – 20 x 6" U-bolts (4) 1/2" – 20 Nuts (4) 1/2" Lock Washers (4) 1/2" Washers | 3/4" Socket Torque Wrench |
| <u>Tech Notes</u> | | |
| DO NOT OVER-TORQUE THE U-BOLT NUTS. Bump Pads are not directional. For use with Deaver Leaf Springs **Approx install time = 1 Hour** ***Only fits raptor. Does not fit F-150*** | | |

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*****READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! *****

Installation Instructions:

- 1. Installing the Bump Pads.** Before installing the U-Bolts on your Deaver Leaf Springs, the bump pads need to be installed. Position the Strike Pad over the axle and leaves as pictured below. Use the Deaver U-Bolts and the stock lower U-Bolt Plate to secure the springs and bump pad to the axle.



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2. Use the provided 1/2" – 20 x 3 1/2" U-Bolts, lock washers, washers and nuts to secure the strike pad to the axle. Do not completely tighten yet.



3. Lower the truck back down to the ground. Tighten all bolts including the leaf spring bolts. Torque the Deaver Leaf Spring U-Bolts to yield. Tighten the 1/2" – 20 U-Bolts until the pad is in full contact with the axle, **BUT DO NOT OVER TIGHTEN.**



*****Double check all hardware is installed correctly and tight*****

*****Re-torque ALL bolts after 100 miles*****



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