



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
Phone: 480-633-2929

Product Packing List

Product: SDHQ-13-1304-G13

Description: **2009+ Ford F-150/Raptor ABS and Vacuum Guards**

_____ (1) Front Driver Vacuum Guard	SDHQ-13-1304-G13-A
_____ (1) Front Passenger Vacuum Guard	SDHQ-13-1304-G13-B
_____ (1) Rear Driver ABS Guard	SDHQ-13-1304-G13-C
_____ (1) Rear Passenger ABS Guard	SDHQ-13-1304-G13-D

Inspected and Packaged By: _____ **Date:** _____

For questions or help with the installation, please call SDHQ Offroad @ 480-633-2929
Mon.-Fri. 8:00am-5:30pm and Sat. 8:00am-3:30pm Arizona Time. www.sdhqoffroad.com



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INSTALLATION INSTRUCTIONS

Product: *SDHQ-13-1304-G13*

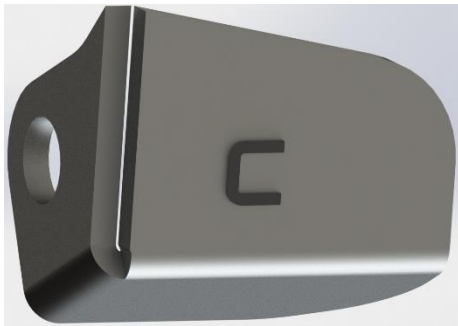
Description: 2009+ Ford F-150/Raptor ABS and Vacuum Guards



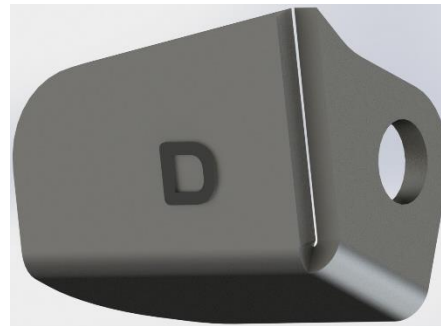
Driver Front Vacuum Guard



Passenger Front Vacuum Guard



Rear Driver ABS Guard



Rear Passenger ABS Guard

<u>Parts List</u>	<u>Hardware List</u>	<u>Required Tools</u>
(1) Driver Front Vacuum Guard SDHQ-13-1304-G13-A (1) Passenger Front Vacuum Guard SDHQ-13-1304-G13-B (1) Driver Rear ABS Guard SDHQ-13-1304-G13-C (1) Passenger Rear ABS Guard SDHQ-13-1304-G13-D	<u>N/A</u>	8mm socket 10mm socket 13mm socket Ratchet

Tech Notes

Use Loctite on all hardware.
 Be cautious not to over torque the hardware.
 **Approximate install time – 30 minutes

*****READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! *****

Installation Instructions:

- 1. Front Guards:** To install the front guards, remove the factory M6 bolt using an 8mm socket and ratchet near the vacuum hoses. Install the guard on the appropriate side (13-1304-G13-A is for driver side, 13-1304-G13-B is for passenger side) using the factory hardware. If the optional upgraded hardware was purchased, use the M6 – 1.0 x 20mm for the front guards. Torque to 6 ft-lbs using Loctite.

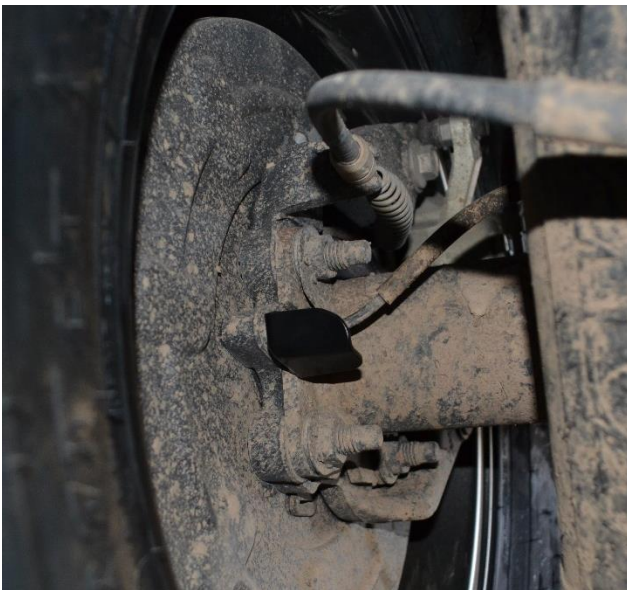


Passenger Side "B"



Driver Side "A"

- 2. Rear Guards:** To install the rear guard, remove the M8 bolt holding the ABS sensor using a 10mm socket and ratchet. Install the guard on the appropriate side (13-1304-G13-C is for driver side, 13-1304-G13-D is for passenger side) using the factory hardware. If the optional upgraded hardware was purchased, use the M8 – 1.25 x 20mm for the rear guards. Torque to 15 ft-lbs using Loctite.



Passenger Side "D"



Driver Side "C"

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*****Double check all hardware is installed correctly and tight*****

*****Re-torque ALL bolts after 100 miles*****



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