Latest Revision: 3/7/2023



SDHQ Motorsports
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## **Product Packing List**

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Product: <u>SDHQ-13-1131-G12</u>		
Description: 2009–2014 Ford F150 Sw	itch Pros SP–	
9100 3D Printed Keypad Mount		
(1) SDHQ Laser Cut 3/16" Acrylic Spacer	SDHQ-13-1131-612-A	
(1) SDHQ Laser Cut ¼" Acrylic Backer	SDHQ-13-1131-G12-B	
(1) SP-9100 Bezel Mount	SDHQ-00-1132-U1-9100	



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## **INSTALLATION INSTRUCTIONS**

Product: SDHQ-13-1131-612

Description: 2009-2014 Ford F150 Switch Pros SP-

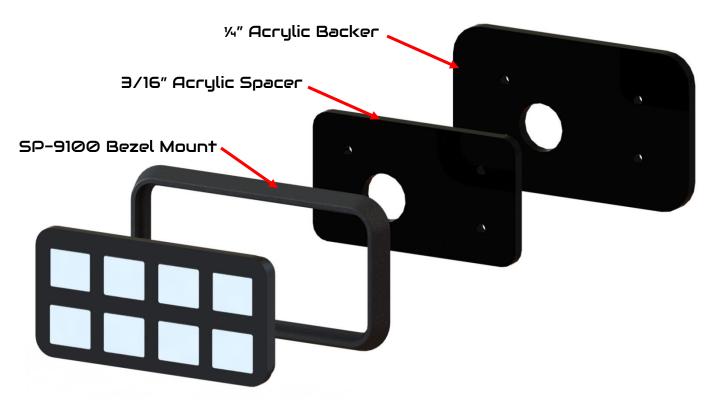
9100 Keypad Mount



<u>Parts List</u>	<u>Hardware List</u>	Required Tools
<ul> <li>(1) SDHQ Laser Cut 3/16" Acrylic Spacer SDHQ-13-1131-G12-A</li> <li>(1) SDHQ Laser Cut 1/4" Acrylic Spacer SDHQ-13-1131-G12-B</li> <li>(1) SP-9100 Bezel Mount SDHQ-00-1132-U1-9100</li> </ul>	N/A	Panel Removal Tools 7mm Socket 5/16" Deep Socket

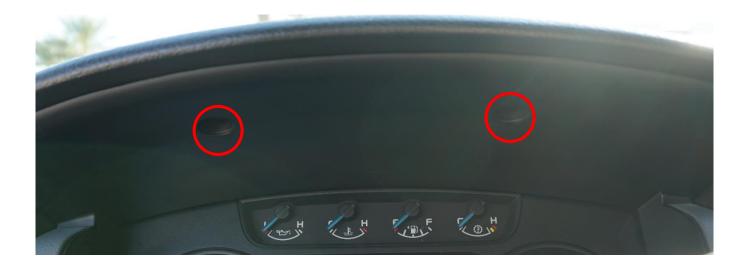
## **Tech Notes**

Fits 2009-2014 Ford F150 without Brake Controller See SDHQ-13-1141-G12 for Switch Pros Power Module Mounting. Approx. Install Time: 1 Hour (not including wiring)



## **Installation Instructions:**

- 1. Unbox all parts and familiarize yourself with them and the diagram above.
- 2. Begin by removing (2) 7mm bolts above the gauge cluster, circled below.

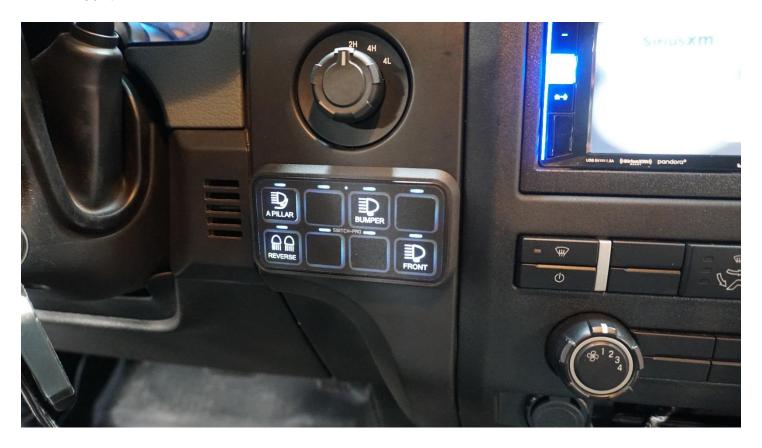


3. Using a panel removal tool, unclip the gauge cluster bezel and set aside. Unclip the bezel to the left of the radio center, starting from the bottom and working your way towards the top using a panel removal tool. Disconnect the sensor, 4wd and brake controller connectors from the radio center bezel. Remove the (2) 7mm screws securing the cubby to the bezel and discard.

4. Thread the Switch Pros supplied threaded rods into the Switch Pros SP-9100 unit and install into the SP-9100 Bezel Mount. Place the SP-9100 and Bezel onto the radio center bezel and insert the 3/16" Acrylic Spacer into the cubby cut out as shown. Place the ½" Acrylic Backer onto the spacer and secure with Switch Pros supplied nylock nuts. Hand tighten until snug against the Backer using a 5/16" deep socket. Be sure not to over tighten and strip the studs.



5. Proceed with wiring your Switch Pros. Finally, install the radio center bezel with all electrical connectors and the gauge cluster bezel. Enjoy your new SDHQ Built Switch Pros Keypad Mount!



\*\*\*Double check all hardware is installed correctly and tight\*\*\*

\*\*\*Re-torque ALL bolts after 100 miles\*\*\*



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