



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
www.SDHQoffroad.com

Product Packing List

Product: SDHQ-11-1103-G4

Description: 2017-current Ford F250/F350 Under Bed
Air Compressor Mount

- _____ (1) Main Compressor Mount
- _____ (2) Front Nut Plate
- _____ (2) Rear Nut Plate
- _____ (1) Hardware Package
 - _____ (4) 3/8" - 16 x 1 1/4" Grade 8 Bolts
 - _____ (4) 3/8" Grade 8 Washers
 - _____ (4) 3/8" Grade 8 Split Lock Washers
 - _____ (1) Tube of Blue Threadlocker

Inspected and Packaged By: _____ Date: _____

For questions or help with the installation, please email help@sdhqoffroad.com
Store front hours: Mon. – Fri. 8:00am – 5:30pm and Sat. 9:00am – 2:00pm Arizona Time.



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
www.SDHQoffroad.com

INSTALLATION INSTRUCTIONS

Product: SDHQ-11-1103-G4

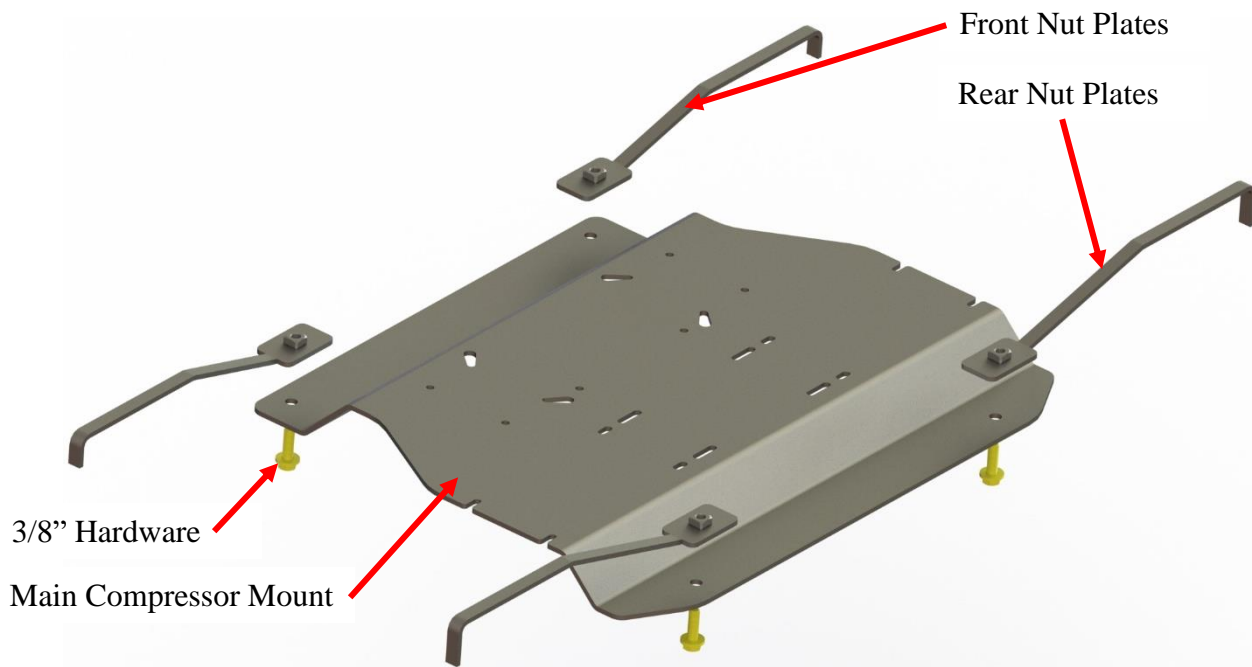
Description: 2017-current Ford F250/F350 Under Bed Air Compressor Mount



Parts List	Hardware List	Required Tools
<ul style="list-style-type: none">(1) Main Compressor Mount SDHQ-11-1103-G4-A(2) Front Nut Plate SDHQ-11-1103-G4-B(2) Rear Nut Plate SDHQ-11-1103-G4-C(1) Hardware Package SDHQ-11-1103-G4-HP	<ul style="list-style-type: none">(4) 3/8" – 16 x 1 1/4" Grade 8 Bolts(4) 3/8" Grade 8 Washers(4) 3/8" Grade 8 Split Lock Washers(1) Tube of Blue Threadlocker	<ul style="list-style-type: none">Standard/Metric Socket SetRatchetJack
Tech Notes		
<p>The spare tire will need to be removed. This kit mounts the air compressor in place of the spare tire. Compatible with Viair Expedition High Pressure System, Viair Mission Critical High Flow System, Viair Dual 485C Air System, Firestone Air Command <u>OR</u> ARB Single or Twin Air Compressors.</p> <p style="text-align: center;">Approx. Install Time: 2+ Hours</p>		

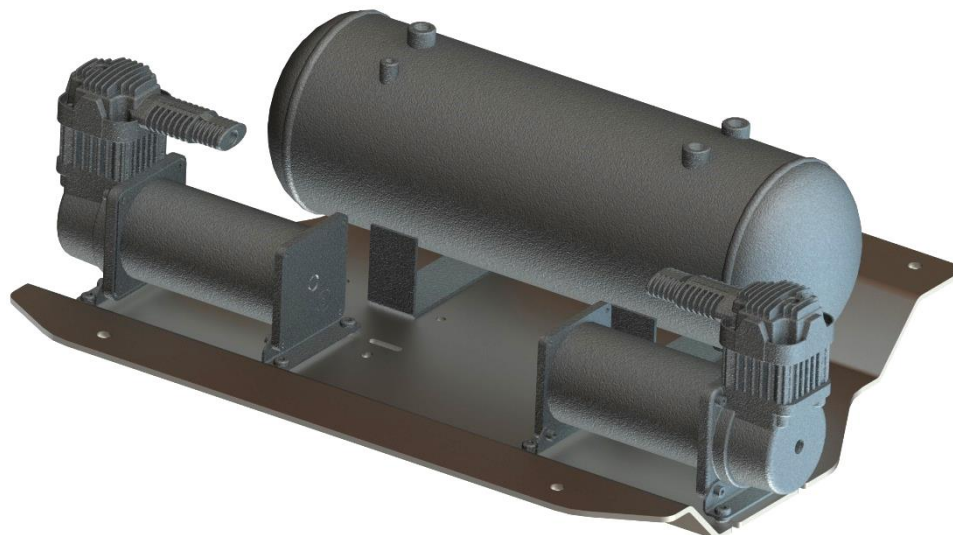
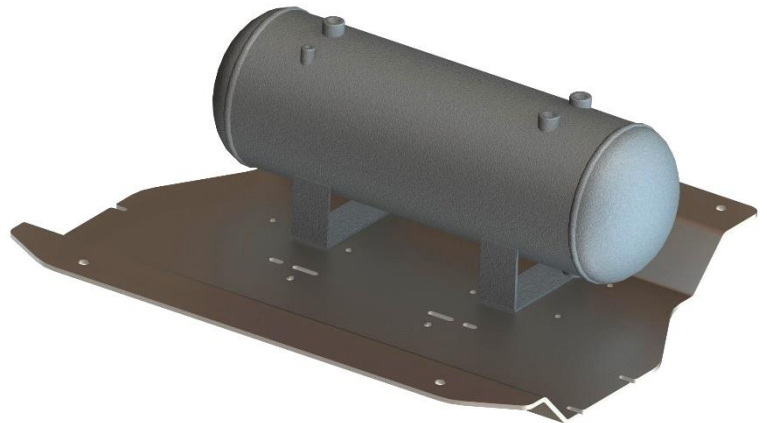
*****READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION!*****

For questions or help with the installation, please email help@sdhqoffroad.com
Store front hours: Mon. – Fri. 8:00am – 5:30pm and Sat. 9:00am – 2:00pm Arizona Time.

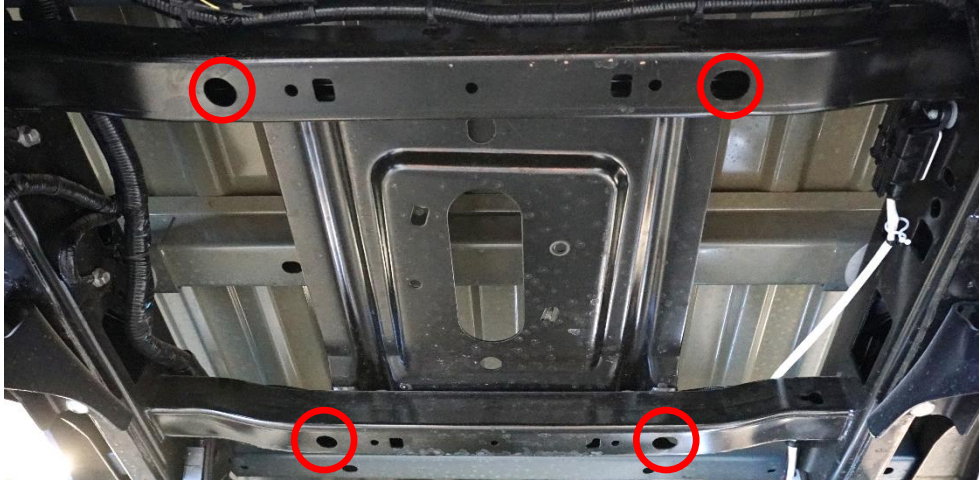


Installation Instructions:

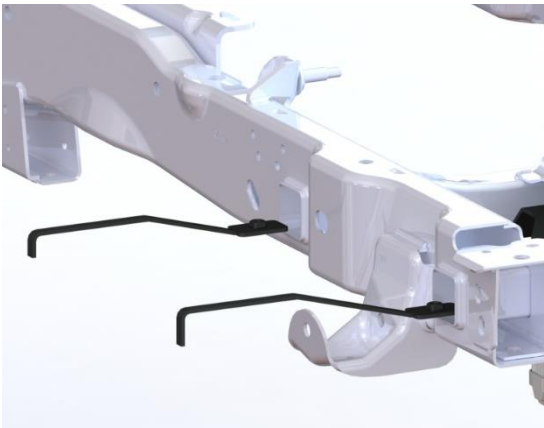
1. Unbox your Ford F250/F350 Air Compressor Mount and lay the parts out on a clean surface. Verify all components are present and familiarize yourself with the diagrams.
2. Begin assembling the air compressors to the air compressor mount. Start by securing the air tank to the front of the mount using the air tank's hardware.
3. Next, install your compressor(s) onto the Main Compressor Mount using the air compressor's hardware. Install any other accessories on to the mount. Set up and run all air lines required to run your air compressor system. Double check all bolts and fittings are tight.



4. Drop the spare tire on your Ford Super Duty. Remove the bolt securing the spare tire hoist to the frame. Remove the spare tire hoist from the truck. The circled frame holes are where the Nut Plates in the next step will need to be aligned too.



5. Install the Front and Rear Nut Plates into the frame as shown below. Align the nut plates to the frame holes circled in red above.



6. Using a jack or other method of lifting the Air Compressor Mount Assembly, position the assembly onto the frame. Secure the Mount Assembly using the supplied 3/8" hardware. Finish wiring and plumbing your Air System. Enjoy your new Air System!



For questions or help with the installation, please email help@sdhqoffroad.com
Store front hours: Mon. – Fri. 8:00am – 5:30pm and Sat. 9:00am – 2:00pm Arizona Time.

Double check all hardware is installed correctly and tight

Re-torque ALL bolts after 100 miles



190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
www.sdhqoffroad.com

Follow us on:



Facebook



Instagram

For questions or help with the installation, please email help@sdhqoffroad.com
Store front hours: Mon. – Fri. 8:00am – 5:30pm and Sat. 9:00am – 2:00pm Arizona Time.