



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
Phone: 480-633-2929

Product Packing List

Product: SDHQ-10-1130-G13

Description: 2017-2020 Raptor, 2017-Current Super Duty
Upfitter to Switch Pros Conversion

_____ (1) SDHQ 3D Printed Adapter	SDHQ-10-1130-G13-A
_____ (1) SDHQ Laser Cut Backing Reinforcement	SDHQ-10-1130-G13-B
_____ (1) Hardware Package	SDHQ-10-1130-G13-C
_____ (4) #6 - 32 x 1" Zinc Plated Threaded Rods	

Inspected and Packaged By: _____ **Date:** _____

For questions or help with the installation, please email help@sdhqoffroad.com
Store front hours: Mon. - Fri. 8:00am - 5:30pm and Sat. 9:00am - 2:00pm Arizona Time.



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INSTALLATION INSTRUCTIONS

Product: SDHQ-10-1130-G13

Description: 2017-2020 Raptor, 2017-Current Super Duty
 Upfitter to Switch Pros Conversion



Parts List	Hardware List	Required Tools
(1) SDHQ 3D Printed Adapter SDHQ-10-1130-G13-A (1) SDHQ Laser Cut Backing Reinforcement SDHQ-10-1130-G13-B (1) Hardware Kit SDHQ-10-1130-G13-C	(4) #6 – 32 x 1” Zinc Plated Threaded Rods	Drill 5/32” Drill Bit Step Drill Bit 8mm Socket Panel Removal Tool
Tech Notes		
<p style="background-color: yellow;">SDHQ-10-1130-G13 only fits Keypads made after February 2017 with a bezel step measurement of 3.865” x 1.865”</p> <p>Does fit Superduty with non-upfitter overhead console Drilling into the overhead console is required for this install. **Approx. Install Time = 30 Minutes (not including wiring)**</p>		

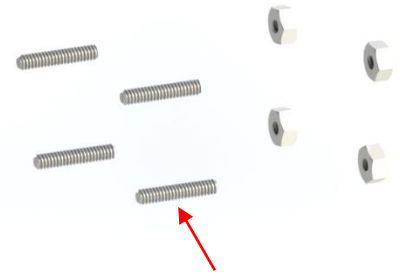
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**Switch Pros
Keypad**

**SDHQ 3D
Printed
Adapter**

**SDHQ Backing
Reinforcement**

**Switch Pros
Keypad
Hardware**

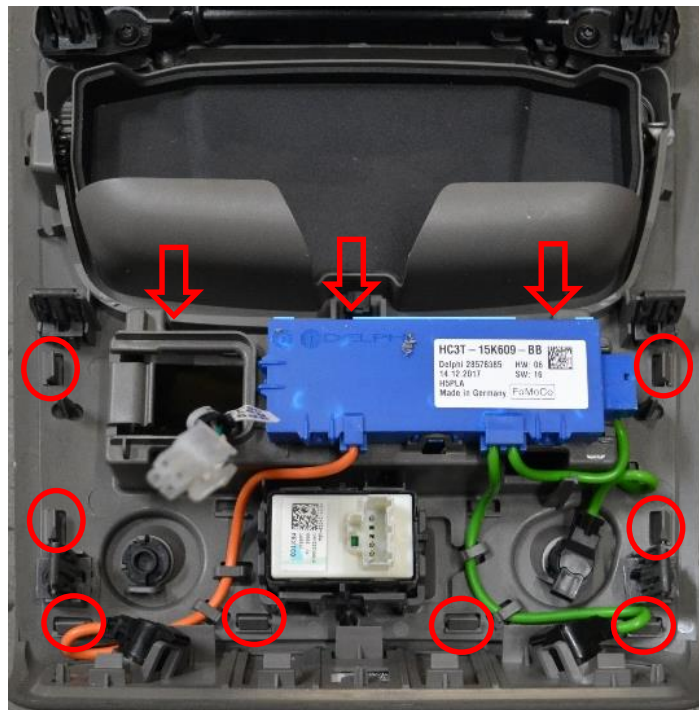


**#6 - 32 x 1" Zinc Plated
Threaded Rods**

*****READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! *****

Installation Instructions:

1. Unbox all parts and familiarize yourself with them.
2. **Removing the overhead console.** Using a Panel Removal Tool, begin prying the overhead console off starting towards the rear of the truck. Work side to side before prying back to front. There are (6) clips connecting the overhead console to the truck, (3) on each side. Disconnect all wires to completely remove the overhead console from the truck. Remove the Upfitter Switches from the overhead console.
3. **Removing the overhead console mesh.** Flip the overhead console over onto the top as pictured right. Unclip the (11) clips holding the mesh to the overhead console.



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4. **Drilling the overhead console.** Place the SDHQ 3D Printed Adapter on top of the overhead console. **(For trucks equipped with upfitters switches)** Mark the (2) mounting holes from the SDHQ 3D Printed Adapter onto the overhead console. Use a 5/32" drill bit to drill out the marked holes.



(For trucks NOT equipped with upfitters switches) Mark all (4) mounting holes from the 3D Printed adapter and drill using your 5/32" drill bit. Then, mark the position for the wire harness and use your Step drill bit to make that hole.



5. **Mounting the Switch Pros Keypad.** Thread the (4) #6 – 32 Zinc Plated Threaded Rods into the back of the Switch Pros Keypad. Place the Switch Pros Keypad into the SDHQ 3D Printed Adapter. Place the Adapter and Keypad onto the overhead console mesh. Flip the Keypad, Adapter and overhead console mesh over such that the inside of the overhead console mesh is showing.
6. Thread the Switch Pros supplied ny-lock nuts onto the studs and tighten them by hand with a 8mm socket. Be cautious when tightening the ny-lock nuts as the threads on the Switch Pros Keypad are shallow and prone to stripping if over tightened. Tighten the ny-lock nuts until they are flush with the Backing Reinforcement and there is resistance on the nuts.



7. **Installing the overhead console.** Follow the reverse of Steps 2-3 to install the overhead console. Be sure to run all necessary wires before completing install.

Double check all hardware is installed correctly and tight

Re-torque ALL bolts after 100 miles



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