Latest Revision: 8/9/2021



SDHQ Motorsports 190 S McQueen Rd Ste 109 Gilbert, AZ 85233 Phone: 480-633-2929

Product Packing List					
Product:	SDHQ-00-1820	9-U1			
Description: SDHQ Built Bed Rack Tire Cradle Delete Plate					
(1) T	ire Cradle Delete Plato	9			
0	(1) Full Size		SDHQ-00-1820-U1		
		<u>OR</u>			
	(1) Mid Size		SDHQ-00-1821-U1		
	ardware Package	Dutter Head Dalt	SDHQ-00-1820-HP		
(4) 5/16" - 18 x 1" S.S. Button Head Bolt (4) 5/16" Rivet Nut					
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Inspected	and Packaged Bu:		Date:		



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INSTALLATION INSTRUCTIONS

Product: *SDHQ-00-1820-U1*

Description: SDHQ Built Bed Rack Tire Cradle Delete Plate



<u>Parts List</u>	<u>Hardware List</u>	Required Tools
(1) Tire Carrier Delete Plate Full Size SDHQ-00-1820-U1 OR Mid Size SDHQ-00-1821-U1 (1) Hardware Package	(4) 5/16" – 18 1" S.S. Button Head Bolt (4) 5/16" Rivet Nut	Sharpie/Marker Center Punch 1/8" Drill Bit Drill/Step Bits up to 17/32" Drill Rivet Nut Tool 3/16" Hex Drive
SDHQ -00-1821-HP		

Tech Notes

Drilling into your Bed Rack is required for installation. Compact Size Tire Cradle Delete Plate fits Ranger or Tacoma Bed Racks ONLY. Full Size Tire Cradle Delete Plate fits Super Duty, F150/Raptor, Dodge, Tundra, GM and Universal Bed Racks ONLY. Approx. Install Time: 1 Hour

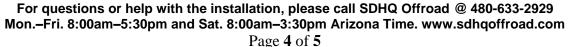
***READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! ***



Installation Instructions:

- **1.** Unbox your Tire Cradle Delete Plate and hardware. Verify all parts and hardware are present.
- 2. Align your Tire Cradle Delete Plate on the Side Plate (Driver or Passenger fits). Use a sharpie to mark the holes to be drilled on the Side Plate and remove Plate. Use a punch to mark the center of the marks.
- 3. Using a 1/8" drill bit and drill, drill the (x4) center punched marks on the Side Plate.
- **4.** Using a 17/32" drill bit or step bit, drill out the (x4) 1/8" holes to 17/32".
- **5.** Insert (1) 5/16" Rivet Nut into a 17/32" hole. Use a Rivet Nut tool to collapse the Rivet Nut, securing it to the Side Plate. Repeat for the other (3) Rivet Nuts.
- 6. Install any mounts or hardware to the Tire Cradle Delete Plate. Align The Tire Cradle Delete Plate back into position over the installed Rivet Nuts. Secure the Plate using (4) 5/16" S.S. Button Head Bolts. Finish by mounting your accessories. Install Complete!





Double check all hardware is installed correctly and tight

Re-torque ALL bolts after 100 miles



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