



SDHQ Motorsports
190 S McQueen Rd
Ste 109 Gilbert, AZ 85233
www.SDHQoffroad.com

Product Packing List

Product: *SDHQ-00-1230-U1*

Description: Multi-Platform Rear Bumper Squadron Flush Mount Adapter

_____ (2) 3D Printed Adapter

SDHQ-00-1230-U1-A

_____ (1) Cut Template

SDHQ-00-1230-U1-B

Inspected and Packaged By: _____ Date: _____

For questions or help with the installation, please email help@sdhqoffroad.com
Mon.–Fri. 8:00am–5:30pm and Sat. 8:00am–3:30pm Arizona Time. www.sdhqoffroad.com

INSTALLATION INSTRUCTIONS

Product: SDHQ-00-1230-U1

Description: Multi-Platform Rear Bumper Squadron Flush Mount Adapter



| <u>Parts List</u> | <u>Hardware List</u> | <u>Required Tools</u> |
|--|----------------------|--|
| (2) 3D Printed Adapter SDHQ-00-1230-U1-A (1) Cut Template SDHQ-00-1230-U1-B | N/A | Sharpie Panel Cutting Tools 3/16" Drill Bit Painters Tape |

Tech Notes

Approx install time = 1 Hour (not including wiring)
 Requires Cutting and drilling of the rear bumper for installation.

2019+ Ram 2500/3500 rear bumper facing behind the vehicle.
 2007-2021 Tundra rear bumper facing behind and on the sides of rear bumper facing out
 2016-Current Toyota Tacoma rear bumper facing behind the vehicle

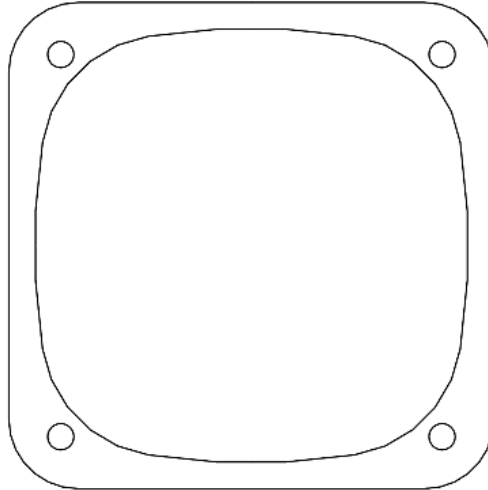
READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION!

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Installation Instructions:

1. Unbox your SDHQ rear bumper adapters and gather your Baja Designs Squadron flush mount lights.
2. Place an adapter on the rear bumper, adjusting fitment until the adapter sits flush and the desired location is found. Mask this area off with painters tape to protect from damage when marking and drilling. Place the supplied cut template over the masked area and mark the (4) mounting holes and clearance hole for the squadron. Repeat for the other side. ****Before cutting double check there is enough room on the backside of the bumper to mount the squadron.****

****Template Not Shown to Size****



3. Once marked, double check that the adapter sits flush and drill out the (4) mounting holes and the clearance hole. Start small and take away material slowly when nearing the edge of the template. Check for Squadron clearance and stop once the light clears when aligned.
4. Remove the tape and install the Squadrons using the adapter between the flush mount and bumper. Wire your lights according to Baja Designs instructions. Enjoy your new SDHQ Bumper Squadron Adapters!



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Double check all hardware is installed correctly and tight

Re-torque ALL bolts after 100 miles



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