

# PLA-MATT-FILAMENT

## SAFETY DATA SHEET



<b>INDEX</b>	<b>PAGE</b>
SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING	2
SECTION 2: HAZARDS IDENTIFICATION	2
SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS	3
SECTION 4: FIRST AID MEASURES	3
SECTION 5: FIREFIGHTING MEASURES	3
SECTION 6: ACCIDENTAL RELEASE MEASURES	4
SECTION 7: HANDLING AND STORAGE	4
SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION	4
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES	7
SECTION 10: STABILITY AND REACTIVITY	8
SECTION 11: TOXICOLOGICAL INFORMATION	9
SECTION 12: ECOLOGICAL INFORMATION	10
SECTION 13: DISPOSAL CONSIDERATIONS	10
SECTION 14: TRANSPORT INFORMATION	10
SECTION 15: REGULATORY INFORMATION	11
SECTION 16: OTHER INFORMATION	11

## Section 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name or designation of the mixture	PLA-MATT
Registration number	-
Synonyms	PALM
Issue date	11.09.2019
Version number	02
Revision date	11.09.2019
Supersedes date	11.09.2019

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	3D printer filament
Uses advised against	None known

### 1.3 Details of the supplier of the safety data sheet

Supplier	
Company name	REDLINE FILAMENT GmbH
Address	Pleißeweg 15, 41469 Neuss, Germany
Phone	+49(0)177 62 77 918
Contact person	M. Eng. Robert Banse
Emergency phone number	+49(0)30 18 41 20

## Section 2: Hazards identification

### 2.1 Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary Not available

### 2.2 Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None
Signal word	None
Hazard statements	The mixture does not meet the criteria for classification

Precautionary statements

Prevention	Not available
Response	Not available
Storage	Not available
Disposal	Not available

Supplemental label information	Under CLP Regulation (EC) No 1272/2008 and its amendments, labelling is not required for mixtures containing polymers or elastomers but the information appears in the Safety Data Sheet.
2.3 Other hazards	Not a PBT or vPvB substance or mixture

## Section 3: Composition/information on ingredients

### 3.1 Mixtures

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Polylactic Acid (PLA) resin	60 - < 70	Proprietary	-	-	
Classification:					
Respirable Crystalline Silica (Encapsulated)	< 0,2	14808-60-7 238-878-4			
Classification:		STOT RE 1; H372			
Other components below reportable levels	30 - < 40				

## Section 4: First aid measures

General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
---------------------	--

### 4.1 Description of first aid measures

Inhalation	Not likely, due to the form of the product. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.
Skin contact	If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn. Do not peel polymer from the skin.
Eye contact	Not likely, due to the form of the product. If hot product contacts eye, flush with water for at least 15 minutes and seek medical attention immediately.
Ingestion	Not likely, due to the form of the product.

4.2 Most important symptoms and effects, both acute and delayed	Exposure may cause temporary irritation, redness, or discomfort.
---	--

4.3 Indication of any immediate medical attention and special treatment needed	Treat symptomatically.
--	------------------------

## Section 5: Firefighting measures

General fire hazards	No unusual fire or explosion hazards noted.
----------------------	---

### 5.1 Extinguishing media

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
------------------------------	--

Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2 Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
5.3 Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

## Section 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2 Environmental precautions Avoid discharge into drains, water courses or onto the ground.

6.3 Methods and material for containment and cleaning up Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

6.4 Reference to other sections For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

## Section 7: Handling and storage

7.1 Precautions for safe handling	Avoid prolonged exposure. Observe good industrial hygiene practices.
7.2 Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
7.3 Specific end use(s)	Not available.

## Section 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	MAK	0,15 mg/m <sup>3</sup>	Respirable dust.

Belgium. Exposure Limit Values.

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Respirable dust.

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,07 mg/m <sup>3</sup>	Respirable fraction.

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	MAC	0,1 mg/m <sup>3</sup>	

Czech Republic. OELs. Government Decree 361

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	Ceiling	0,1 mg/m <sup>3</sup>	Respirable dust.

Denmark. Exposure Limit Values

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TLV	0,3 mg/m <sup>3</sup>	Total
		0,1 mg/m <sup>3</sup>	Respirable.

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Fine dust, respiratory fraction

Finland. Workplace Exposure Limits

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,05 mg/m <sup>3</sup>	Respirable.

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	VME	0,1 mg/m <sup>3</sup>	Respirable fraction.

Regulatory status: Regulatory binding (VRC)

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,15 mg/m <sup>3</sup>	Respirable.

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,3 mg/m <sup>3</sup>	Inhalable fraction.
		0,1 mg/m <sup>3</sup>	Respirable dust.

Ireland. Occupational Exposure Limits

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Respirable dust.

Italy. Occupational Exposure Limits

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,025 mg/m <sup>3</sup>	Respirable fraction.

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Respirable fraction.

Netherlands. OELs (binding)

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,075 mg/m <sup>3</sup>	Respirable dust.

Norway. Administrative Norms for Contaminants in the Workplace

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TLV	0,3 mg/m <sup>3</sup>	Total dust.

Ordinance of the Minister of Labour and Social Policy on 6 June 2014 on the maximum permissible concentrations and intensities of harmful health factors in the work environment, Journal of Laws 2014, item 817

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Respirable fraction.

Portugal. OELs. Decree-Law n. 290/2001 (Journal of the Republic - 1 Series A, n.266)

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,025 mg/m <sup>3</sup>	Respirable fraction.

Slovakia. OELs. Regulation No. 300/2007 concerning protection of health in work with chemical agents

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Respirable fraction.

Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,05 mg/m <sup>3</sup>	Respirable fraction.

Spain. Occupational Exposure Limits

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,05 mg/m <sup>3</sup>	Respirable fraction.

Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Respirable dust.

Switzerland. SUVA Limit values at the workplace

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,15 mg/m <sup>3</sup>	Respirable fraction.

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value	Form
------------	------	-------	------

Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Respirable.
--	-----	-----------------------	-------------

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU

Components	Type	Value	Form
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	TWA	0,1 mg/m <sup>3</sup>	Respirable fraction and dust

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available

Predicted no effect concentrations (PNECs) Not available

## 8.2 Exposure controls

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles).

### Skin protection

- Hand protection Wear appropriate chemical resistant gloves.

- Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants

Environmental exposure controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

## Section 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

Physical state Solid.

Form	filament
Colour	Color depends on product specification
Odour	Slight.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	80 - 150 °C (176 - 302 °F)
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.

#### Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.

#### 9.2 Other information

Density	1,35 - 1,45 g/cm <sup>3</sup>
---------	-------------------------------

## Section 10: Stability and reactivity

10.1 Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2 Chemical stability	Material is stable under normal conditions.



10.3 Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4 Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
10.5 Incompatible materials	Strong oxidising agents.
10.6 Hazardous decomposition products	No hazardous decomposition products are known.

## Section 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	Prolonged inhalation may be harmful.
Skin contact	Based on available data, the classification criteria are not met.
Eye contact	Based on available data, the classification criteria are not met.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms	Exposure may cause temporary irritation, redness, or discomfort.
11.1 Information on toxicological effects	
Acute toxicity	Not known.
Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.
Respiratory sensitisation	Based on available data, the classification criteria are not met.
Skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Hungary. 26/2000 EÜM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)	Not listed.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	1 Carcinogenic to humans.
Reproductive toxicity	Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Mixture versus substance information	No information available.
Other information	This product has no known adverse effect on human health.

## Section 12: Ecological information

12.1 Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
12.2 Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
12.3 Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4 Mobility in soil	No data available.
12.5 Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6 Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## Section 13: Disposal considerations

13.1 Waste treatment methods	
Residual waste	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Special precautions	Dispose in accordance with all applicable regulations.

## Section 14: Transport information

ADR	14.1. - 14.6.: Not regulated as dangerous goods.
RID	14.1. - 14.6.: Not regulated as dangerous goods.
ADN	14.1. - 14.6.: Not regulated as dangerous goods.
IATA	14.1. - 14.6.: Not regulated as dangerous goods.
IMDG	14.1. - 14.6.: Not regulated as dangerous goods.
14.1 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

## Section 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended	Not listed.
Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended	Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended	Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended	Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended	Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended	Not listed.
Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended	Not listed.
Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA	Not listed.

#### Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended	Not listed.
--	-------------

#### Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended	Not listed.
Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended. Respirable Crystalline Silica (Encapsulated) (CAS 14808-60-7)	

#### Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended	Not listed.
---	-------------

Other regulations      The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations      Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out.

## Section 16: Other information

List of abbreviations      Not available.

References      Not available.

Information on evaluation method leading to the classification of mixture      The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any H-statements not written out in full under Sections 2 to 15	H372 Causes damage to organs through prolonged or repeated exposure.
Revision information	None.
Training information	Follow training instructions when handling this material.
Disclaimer	This safety data sheet (SDS) is issued based on the latest reference, data etc currently available. The information in this SDS has been carefully assessed, but no guarantee is given for its accuracy. We cannot anticipate all conditions under which this product may be used. It is the user's responsibility to take appropriate safety measures for handling.