

ZM301 Indicator



User Instructions

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1.1 About this manual

This manual is divided into chapters by the chapter number and the large text at the top of a page. Subsections are labeled as shown by the 1.1 and 1.1.1 headings. The names of the chapter and the next subsection level appear at the top of alternating pages of the manual to remind you of where you are in the manual. The manual name and page numbers appear at the bottom of the pages.

1.1.1 Text conventions

Key names are shown in **bold** and reflect the case of the key being described. If a key has a dual function it may be referred to by its alternate function.

Displayed messages appear in **bold italic** type and reflect the case of the displayed message.

Annunciator names appear as *italic* text and reflect the case of the annunciator.

1.1.2 Special messages

Examples of special messages you will see in this manual are defined below. The signal words have specific meanings to alert you to additional information or the relative level of hazard.



CAUTION!

This is a Caution symbol.

Cautions give information about procedures that, if not observed, could result in damage to equipment or corruption to and loss of data.



NOTE: This is a Note symbol. Notes give additional and important information, hints and tips that help you to use your product.

1.2 Installation



NO USER SERVICEABLE PARTS. REFER TO QUALIFIED SERVICE PERSONNEL FOR SERVICE.

1.2.1 Safe handling of equipment with batteries



CAUTION: Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer. Dispose of used batteries according to the manufacturer's instructions.

ATTENTION: Il y a danger d'explosion s'il y a remplacement incorrect de la batterie, remplacer uniquement avec une batterie du même type ou d'un type équivalent recommandé par le constructeur. Mettre au rebut les batteries usagées conformément aux instructions du fabricant.

1.2.2 Wet conditions

Under wet conditions, the plug must be connected to the final branch circuit via an appropriate socket / receptacle designed for washdown use.

Installations within the USA should use a cover that meets NEMA 3R specifications as required by the National Electrical Code under section 410-57. This allows the unit to be plugged in with a rain tight cover fitted over the plug.

Installations within Europe must use a socket which provides a minimum of IP56 protection to the plug / cable assembly. Care must be taken to make sure that the degree of protection provided by the socket is suitable for the environment.

1.3 Routine maintenance



IMPORTANT: This equipment must be routinely checked for proper operation and calibration.

Application and usage will determine the frequency of calibration required for safe operation.

Always isolate the indicator from the power supply before starting any routine maintenance to avoid the possibility of electric shock.

Table 1.1 Cleaning DOs and DON'Ts



DO	DO NOT	
Wipe down the outside of standard products	Attempt to clean the inside of the machine	
with a clean cloth, moistened with water and a small amount of mild detergent	Use harsh abrasives, solvents, scouring cleaners or alkaline cleaning solutions	
Spray the cloth when using a proprietary cleaning fluid	Spray any liquid directly on to the display windows	

1.5 Training

Do not attempt to operate or complete any procedure on a machine unless you have received the appropriate training or read the instruction books.

To avoid the risk of RSI (Repetitive Strain Injury), place the machine on a surface which is ergonomically satisfactory to the user. Take frequent breaks during prolonged usage.

1.6 Sharp objects

Do not use sharp objects such as screwdrivers or long fingernails to operate the keys.

1.7 FCC and EMC declarations of compliance

United States

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Canada

This digital apparatus does not exceed the Class A limits for radio noise emissions from digital apparatus set out in the Radio Interference Regulations of the Canadian Department of Communications.

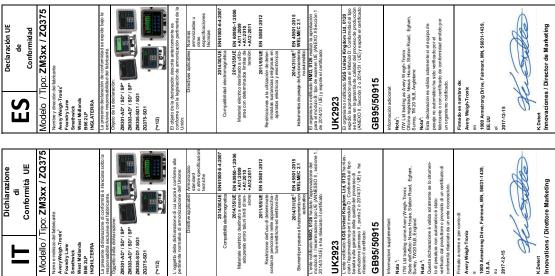
Le présent appareil numérique n'émet pas de bruits radioélectriques dépassant les limites applicables aux appareils numériques de la Classe A prescrites dans le Règlement sur le brouillage radioélectrique edicté par le ministère des Communications du Canada.

European Countries

WARNING: This is a Class A product. In a domestic environment, this product may cause radio interference in which the user may be required to take adequate measures.

Declarations of conformity





	-	
Déclaration UE de	EU- Conformiteitsverklar-	<u> </u>
Conformité	gui 📕	-
E. ZM3xx / ZQ375	Model / Type: ZM3xx / ZQ375	Modello / Tipo:
и:	Naam en adres van de fabrikant: Avery Weigh-Trontx¹ Foundry Lane	Nome e indifizzo del fabbicant Avery Weigh-Tronix ¹ Foundry Lane
	Smethwick West Midlands Page 21 P	Smethwick West Midlands Refs 21 P
	BOS ZLF ENGELAND	INGHILTERRA
e conformité est établie sous la bricant.	Deze conformiteitsverklaring wordt verstrekt onder volledige verantwoordel jikheid van de fabrikant.	La presente dichiarazione di responsabilità esclusiva del fi
	Voorwerp van de verklaring: ZM301-AD* / SD* / SP*	Oggetto della dichiarazione: ZM301-AD* / SD* / SP*
	ZM303-AD* / SP*	ZM303-AD* / SD* / SP*
102	ZM305-SD1/SG1 ZQ375-SD1	ZM305-SD1 / SG1 ZQ375-SD1
	(,=1/2)	(=1/2)
écrit ci-dessus est conforme à la n de l'Union applicable:	Het hierboven beschreven voorwerp is in overeenstemming met de desbetreffende harmonisatiewergeving van de Unie:	L'oggetto della dichi arazione perfinente normativa di armo
es en vigueur. Les normes harmonisées ou d'autres specifications techniques	Toepasselijke richtlinen Geharmonieeerde standsarden of andere specificaties specificaties	Direttive
2014/30/UE EN61 000-6-4:2007	2014/30/E U EN61000-6-4:2007 Eaktronagnetsche compatibilieit	20 Compatibilità elettr
2014/35/UE EN 60950-1:2006 destine à être +411:2009 nes limites de +41:2010 tension +412:2011	2014/38/EU EN 60950-1:2006 Elektri sch materiaal bestemnt voor 1-441:2009 gebruik binnen bepaald e span - 441:2010 inflysgenzam - 441:2011	21 Materiale elettrico destinat adoperato entro taluni ili
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0126 a effectue fhomologation en UE de type (ANNEXE II l'article ibil le certificat:	De aangemelde instante NMO, 0126 voerde de goedkeuing voor de module B. EU - typeonderzoek (BJLAGE II, secte 1, 2014/31 / EU en het oerfificaat verstrekt:	L'ente notificato NMO, 0126 modulo B : l'esaminazione fig 2014/31/UE) e ha rilasciato il
	UK2923	UK2923
Jnited Kingdom Ltd, 0120 délivré dule D: Conformité au type sur la qualité du processus de production 2014/31/UE) et a établi le certificat:	Do earagement of instante is SQS United Kingdom Ltd., 0120 vestited de go edioarting voor de module D: conformiteit met het type op basis van Kwailfeilsborging van het productierproves (BLLACEI I. sectie 2 van 2014/31 f. EU) en vestierke het certificaatie.	L'ente notificato SGS United ciato l'approvazione per il mo ba sata sulla garanzia della quoduzione (annesso II, puni ril asciato il certificato:
	GB95/50915	GB95/50915
aires;	Aanvullen de informatie: Noot!	Informazioni supplementari: Nota 1:
ent sous le nom de Avery Weigh- e, Station Road, Egham, eire	Tim Lut admit ga are Avery Y regir Horinx Zelel: Nexus House, Station Road, Egitem, Surrey, TW 20 9LB, England Noof 2:	ITW Ltd trading come Avery Sede dell'ufficio: Nexus Hous Surrey, TW20 9LB, England
e seulement si fonctionnement non automa- bricant ou avec une attesta- p par un organisme notiffé.	Deza verkaring is elemen gedig indien het weegverktuig door de labrikant is geweifnend of of met een Verklaring van oene enstemming, afgegeven door een bevoegde instentie.	Nota *; Cuesta dichiarazione è valida to di pesatura non automatico ve ificato dal produttore o pro- conformità rilasciato da un er
	Ondertekend voor en namens: Avery Weigh-Tronix	Firmato a nome e per conto c Avery Weigh-Tronix
airmont, MN, 56031-1439,	 Dij 1000 Armstrong Drive, Fairmont, MN, 56031-1439, VS 	1000 Amstrong Drive, Fair U.S.A.
(op 2017-12-15	2017-12-15
Stalle.	Links	the second
cteur Marketing	K.Detert Innovaties / Marketing Director	K.Detert Innovations / Diretto







op 2017-12	K.Deteri
Le Sale	ns / Directeur Marketing

op 2017-12-15	A	K.Detert Innovaties / M
		1
	exelle)	recteur Marketing

76501-506 Issue 3

EU Declaration of Conformity

Konformitätserklärung

Model / Type: ZM3xx / ZQ375

Modèle / Type:

Modell / Typen: ZM3xx / ZQ3

ZM301-AD* / SD* / SP* ZM303-AD* / SD* / SP* ZM305-SD1 / SG1

ZM301-AD*/SD*/SP* ZM303-AD*/SD*/SP* ZM305-SD1/SG1

ZM301-AD* / SD* / SP* ZM303-AD* / SD* / SP* ZM305-SD1 / SG1 ZQ375-SD1

oben beschriebene Gegenstand der Erklärung erfüllt. chilädigen Harmonisi erungsrechtsvorschriften der Uni

2014/30/EU EN61 000-6-4:200

20116 SEU EN 50581:2012
Beschränkung der Verwerdung bestimmter gelährliche 3046 in Elektro- und Elektronik reserven

2014/35/EU EN 60950-1:2006 Elektrischer Bertiebsmittels zur 4-41:2009 Verwendung innerhalb bestimmter +4-1:2010 Spanungsgenzen +4-1:2011

2014/30/EU EN61000-6-4:20

2011/6SEU EN 50581:2012
Restriction of the use of certain hazardous
substances in electrical and electronic
equipment 2014/31/EU² EN 45501:2015 Non-Automate Weighing Instruments WELMEC 2.1

The notified body NMO, 0126 performed the approval module B: EU-type examination (ANNEX II Section 1 2014/31/EU, and issued the cerificate:

De notifizierte Stelle NMO, 0128 hat die Zulassung für Mk Vauchgefähnt: EU-Baumusterprüfung(ANHANG II Absch-2014/31/EU) und foldoente Baschaanieren zunzungen.

2014/31/EU² EN 45501:2015 Nchtselbstätiger Wasgen WELMEC 2.1

Lorganisme nofifié SGS United Kingdom Ltd, 0120 Thomologation pour le module D. Conformité au type base de l'assurance de la qualité du professus de pri (ANNEXE II farticle 2 de 2014/31/UE) et a étabil le ox

in Forlif Zetre Stelle SGS United Kingdom Ltd, 0120 hat Zulessung in Mobil De Healt Knodhold Heel Bauart Ger Grundlage der Cusil tilts sich entry Bezogen auf den Grundlage der Cusil tilts sich entry Bezogen auf den Grundlage seken Stelle St

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Additional information:
Nos ::
ITWI List Variage as Avery Weigh-Tronix
Ray Office, Nace House, Staton Road, Egham,
Surey, TW23 8LB, England
Nose ::
This declaration is only valid if the non-

/ Ltd Handel als Avery Weigh-Tronix : Nexus House, Station Road, Egham rey, TW20 9LB, England

Signé par et au nom de: Avery Weigh-Tronix

ations/Marketing Director

Innovationen / Marketingdirektor

Nota!: ITW Ltt trading as Avery Weigh-Trank Officine registrada: Nexus House, Station Road, Egham Surrey, TW20 9LB, Angelerre

UK/0126/0122

Avery Weigh-Tronix

EU-Conformiteitsverklar-ing

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Déclaration UE de Conformité

EU-Konformitätserklärung

Model / Type: ZM3xx (R61

Modèle / Type: **ZM3xx (R61**)

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Z	Declaration of Conformity	DE Konformitätserklärung	irung
./ IaboM	Model / Type: ZM3xx (R61)	Modell / Typen: ZM3xx (R61)	(61)
Name and address	Name and address of the manufacturer:	Name und Anschrift des Herstellers:	
Avery Weigh-Tronix	ix,	Avery Weigh-Tronix ¹	
Foundry Lane		Foundry Lane	
Smethwick		Smethwick	
West Midlands		West Midlands	
B66 2LP		B66 2LP	
ENGLAND		ENGLAND	
This declaration of	This declaration of conformity is issued under the sole re-	Die alleinige Verantwortung für die Ausstellung die ser Kon-	er Kon-
sponsibility of the manufacturer	nanufacturer	formitätserklärung trägt der Hersteller.	
Object of the declaration:	iration:	Gegenstand der Erklärung:	Ī
ZM301-AD* / SD* / SP*	*dS	ZM301-AD*/SD*/SP*	
ZM303-AD* / SD* / SP*		ZM303-AD*/SD*/SP*	
ZM305-SD1		ZM305-SD1	

Ī	
	Foundry Lane
	Smethwick
	West Midlands
	B66 2LP
	ENGLAND
Т	Die alleinige Verantwortung für die Ausste
	formitätserklärung trägt der Hersteller.
Г	Gegenstand der Erklärung:
	ZM301-AD*/SD*/SP*
	ZM303-AD* / SD* / SP*
	ZM305-SD1
-	
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ZM301-AD*/SD*/SP* ZM303-AD*/SD*/SP* ZM305-SD1

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e Gegenstand der Erklärung erfüllt die ilsierungsrechtsvorschriften der Union:	Harmonisierte Normen oder sonstigen technischen Spezifikationen	vandte Richtlinien
	r Erklärung erfüllt die rschriften der Union:	e Gegenstand de isierung srechtsvo

2014/35/EU EN 60950-1:2006 pment designed for use within +A11:2009 certain voltage limits +A1:2010 +A12:2011 2014/30/EU EN61000-6-4:200

EN 50581:2012

WELMEC 2.1 WELMEC 2.8 WELMEC 7.2 WELMEC 8.8	Total Bonne
OIML R61-1:2004 (E)	2014/32/EU Messgeräten
EN 50581:2012	2011/85/EU Seschränkung der Verwendung estimmter gefährlicher Stoffe in Elektro- und Elektronikgeräten
EN 60950-1:2006 +A11:2009 +A1:2010 +A12:2011	2014/35/EU Elektrischer Be triebsmitte i zur wendung innerhalb bestimmter Spanungsgrenzen
EN61000-6-4:2007	2014/30/EU Elektromagnetische Vertäglichkeit
Harmonistere Normen oder sonstigen technischen Spezifikationen	Angewandte recriumen hamoriserte hamen oder sonstigen sonstigen spezifikationen Spezifikationen

EN 60950-1:2006 +A11:2009 +A1:2010 +A12:2011

2014/35/UE 2014/35/UE Matériel électrique destiné à être + employé dans certaines limites de + tension +

EN 50581:2012

EN61000-6-4:2007

2014/30/UE

(E)	WELMEC 2.1 WELMEC 2.8 WELMEC 7.2 WELMEC 8.8	2 Zulassung für Modul ANHANG II 2014/32/ stellt:
Messgeräten (E)		Die notifizierte Stelle NMO, 0126 hat die B durchgeführt: EU-Baumusterprüfung(/ EU) und folgende Bescheinigung ausge

Measurity Instruments (E)
Well-Measurity Instruments (E)
WELLMEC 2.8
WELLMEC 2.8
WELLMEC 3.8
WELLMEC 6.8

The notified body NMO, 0126 performed the approval for module B: EU-type examination (ANNEX II of 2014/32/EU) and issued the certificate:

OIML R61-1:2004 (E) WELMEC 2.1 WELMEC 7.2 WELMEC 7.2

2014/32/UE of the street (



UK/0126/0122
Addisonal information:
Note :
ITM Ld trading as Avery Weigh-Trotik
Rep, Office, Nesses House, Stellor Road, Egham,
Surey, IVY20 St.B, England

			SE S		ktor
			la Color		Innovationen / Marketingdirektor
USA	am	2017-06-21	9	K.Detert	Innovationer

le	2017-06-21	gra	K.Detert Innovations / Directeu
		Se S	direktor
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Dichia	Dichiarazione		Declara	Declaración UE
		У	8	de
Conformita	nita UE)	Confor	Conformidad
Modello / Tipo: ZM3xx	1xx (R61)	Modelo / T	Tipo: ZM3xx	xx (R61)
Nome e indirizzo del fabbricante: Avery Weigh-Tronix ¹		Nombre y dirección del fabricante Avery Weigh-Tronix ¹	l fabricante	
Foundry Lane Smethwick		Foundry Lane Smethwick		
West Midlands		West Midlands		
INGHILTERRA		INGLATERRA		
La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante.	è rilasciata sotto la	La presente declaración de conformidad se expide bajo la exclusiva responsabilidad del fabricante.	ión de conformidad idad del fabricante	se expide bajo la
Oggetto della dichiarazione:		Objeto de la declaración:	ión:	
ZM301-AD* / SD* / SP*		ZM301-AD* / SD* / SP*		100
ZM303-AD* / SD* / SP*		ZM303-AD* / SD* / SP*		
ZM305-SD1		ZM305-SD1		
(,=1/Z)		(,=1/2)		
L'oggetto della dichiarazione di cui sopra è conforme alla pertinente normativa di armonizzazione dell'Unione:	a è conforme alla dell'Unione:	El objeto de la declaración descrita anteriormente es conforme con la legislación de armonización pertinente de la Unión:	ación descrita ante lación de armoniza	riormente es ción pertinente de la
Direttive applicabili	Armonizzato	Dire	Directivas aplicables	Normas
	standard o altre specificazioni tecniche			
2014/30/UE Compatibilià elettromagnetica	EN61000-6-4:2007	Compatibilidad	2014/3 0/UE Compatibilidad electromagnética	EN61000-6-4:2007
2014/35/UE Materiale elettrico destinato a essere adoperato entro taluni liintii di ten- sione	EN 60950-1:2006 +A11:2009 +A1:2010 +A12:2011	Material eléctrico arse con determ	2014/35/UE Material eléctrico destinado a utiliz- ar se con determinados limites de tensión	EN 60950-1:2006 +A11:2009 +A1:2010 +A12:2011
2011/65/UE Restrizione dell'uso di determinate sostanze pericolose nelle apparecchia- ture elettriche ed elettroniche	EN 50581:2012	2011/65/UE Restricciones a la utilización de defer minadas sustancias peligrosas er aparatos eléctricos y electrónicos	2011/65/UE tricciones a la utilización de defer- minadas sustancias pelígrosas en aparatos e léctricos y electrónicos	EN 50581;2012
2014/32/UE Strumenti di misura	OIML R61-1:2004 (E)	Instrun	2014/32/UE Instrumentos de medida	OIML R61-1:2004 (E)
	WELMEC 2.1 WELMEC 7.2 WELMEC 8.8			WELMEC 2.1 WELMEC 2.8 WELMEC 7.2 WELMEC 8.8

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Restrizione de sostanze pericolos ture elett
2014/35/UE Materiale elettrico destinato a essere adoperato entro taluni limiti di len- sione
2014/30/UE Compatibilià elettromagnetica
standard of although on althou

(E)	WELMEG 2.1 WELMEG 2.8 WELMEG 7.2 WELMEC 8.8	AESSO II , 2014/32/	
Strumenti di misura (E)		L'ente motification INNO 0156 ha dato l'approvazione del modulo B : l'esaminazione tipo UE (ANNESSO II , 2014/32) UE) e ha rilasciato il certificatio:	UK/0126/0122

De aangemetde in stantie NMO, 0126 voerde de goedke voor de module B : EU - typeonderzoek (BJLAGE II , 2014/32/EU en het certificaal verstrekt:

L'organisme notifié NMO, 0126 a effectue l'homologation pour le module B. L'examen UE de type (ANNEXE II de 2014/32/UE) et a étabii le certificat.

Aanvullende informatie:

Noot:
TW Ltd trading als Avery Weigh-Tronix
Zelei: Nous House, Staten Road. Egham,
Surrey, TW20 9LB, England

Nota !: ITWLtd exercant également sous le nom de Avery Tronir Siège social: Nexus House, Station Road, Egham, Suzrey, TWZ0 9LB, Aragleterre

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Onderlekend voor en na Avery Weigh-Tronix bij 1000 Armstrong Drive VS

1000 Armstrong Drive, Fairmont, MN, 56031-1439, USA

Amstrong Drive, Faimont, MN, 56031-1439,

Signed for and on behalf of: Avery Weigh-Tronix at

Signé par et au nom de: Avery Weigh-Tronix à

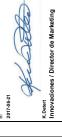
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General information and warnings

2 Introduction

The ZM301, shown in Figure 2.1, is an easy to use indicator for weighing. The ZM301 comes in three housing types: stainless steel, aluminum desktop and stainless steel panel mount. The indicator has a USB port, two serial COM ports and an Ethernet port. Available options are Analog Output, Current Loop/RS485/RS422, USB Device and Wireless 802.11g internal module cards.

The indicator also has three logic level inputs with configurable functions and three setpoint outputs. See the Specification literature for a full list of specifications.

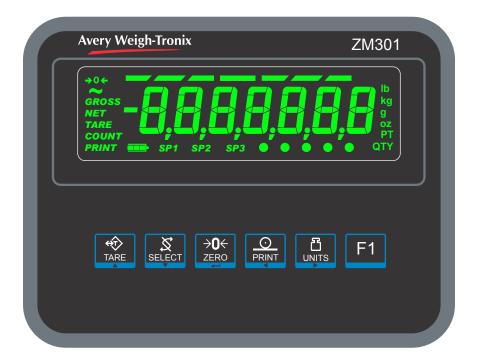


Figure 2.1 Front panel of the ZM301 indicator display

The ZM301 can connect to USB flash drives, printers, remote displays, computers and other peripheral devices via USB, ethernet and serial connections.

2.1 Front panel

The front panel, shown in Figure 2.1, consists of the keys and display.



Never press a key with anything but your finger. Damage to the overlay may result if sharp or rough objects are used.

The normal function of the keys on the front panel are listed below. Some keys will have special functions in certain applications. Details are provided in the individual application sections.

⇔ TARE	Press the TARE key to perform a tare function. Acts as an up arrow key for menu navigation. Allows you to access minus and comma signs.
SELECT	Press the SELECT key to toggle between the active display values. Press and hold to enter the setpoint editor. Acts as a down arrow key for menu navigation. Allows you to access minus and comma signs.
O PRINT	Press the PRINT to send information to a peripheral device through a configured communications port. Performs accumulator function, if enabled. Acts as a left arrow key for menu navigation.
UNITS	Press the UNITS key to scroll through the available units of measure while in normal operating mode. Acts as a right arrow key for menu navigation.
→0 ← ZERO	Press the ZERO key to zero the display. Acts as an ENTER key to accept a displayed value or function.
F1	Press the F1 key to select application specific choices. Aborts a numeric entry and acts as an ESCAPE key in the menu navigation. Also used to display or enter an accumulator channel. Press and hold to view the password entry screen for menu access.

2.1.1 **Annunciators**

The annunciators on the display are shown and labeled in Figure 2.2.

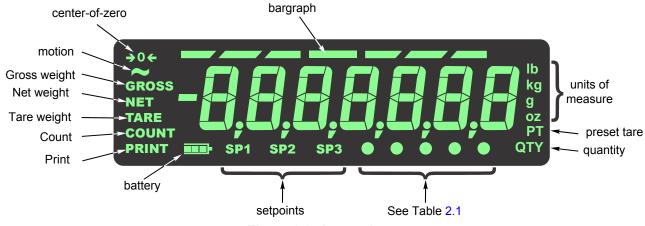


Figure 2.2 Annunciators

These annunciators will light during operation to inform the user of the weighing mode, active unit of measure, etc.

Indicates Annunciator Circle 1 (left most) Network activity Circle 2 Custom unit Circle 3 Pieceweight Circle 3 & 4 Minimum Circle 4 & 5 Maximum

Table 2.1 Circle Annunciator assignments

Powering up the ZM301 2.2

The indicator is always active as long as power is received. Power can be supplied by:

- AC power cord connected to a properly grounded outlet (100 VAC 240 VAC, 50 or 60 Hz)
- Optional external non-charging battery pack with 4 D cells (12 hr operation) with one loadcell. 11 hr with four loadcells)
- AC to DC power converter. (12 to 36 VDC)

2.3 Numeric entry procedure

The keys in Figure 2.3 have alternate functions in numeric entry screens.

These segments flash in numeric entry mode

TARE / ▲ - Press to increment the flashing number

SELECT / ▼ - Press to decrement the flashing number

PRINT / ◀ - Press to backspace cursor in a number

UNITS / ▶ - Press to advance cursor in a number

ZERO / ← - Press to accept a value

F1 / ESC - Press to escape an entry screen

Figure 2.3 Key function during numeric entry

In numeric entry screens, the center segments shown in Figure 2.3 flash. Use the keys, as described in Figure 2.3, to enter a value on the display. Following is an example:

Example: To key in the number 507:

Repeatedly press the $\mathsf{TARE}(\uparrow)$ or $\mathsf{SELECT}(\downarrow)$ key until ${\bf 5}$ appears on the display.

Press the **UNITS**(→) key once to move cursor one space to the right.

Repeatedly press the **TARE**(\uparrow) or **SELECT**(\downarrow) key until **0** appears on the display.

Press the **UNITS(→)** key once to move cursor one space to the right.

Repeatedly press the **TARE**(\uparrow) or **SELECT**(\downarrow) key until **7** appears on the display.

Press the **ZERO** key to enter or accept the value.

Press the **PRINT**(←) key to move the entry function one digit to the left. This effectively deletes the current value in that position and allows you to enter a new value in that position.

2.3.1 Entering a negative number

To enter a negative number, press the **PRINT** key until there is one flashing digit. With only one digit displayed, press **SELECT** repeatedly until the (-) negative sign appears. Enter the rest of the digits normally.

3 Indicator applications

This indicator has several weighing applications that can be enabled through a password protected menu. Only one application can be enabled at a time. The applications available are:

General Weighing
 Accumulator
 Parts Counting
 Checkweighing
 Batching
 Peak Hold
 Remote Display
 (explained on page 22)
 (explained on page 25)
 (explained on page 28)
 (explained on page 31)
 (explained on page 32)

The indicator comes with the default application called General Weighing active.

3.1 General weighing application

This section applies if the General Weighing application is active. Features described here also apply to the other applications except where noted in those application instructions.

3.1.1 SELECT key default function

In the General Weighing application you can view the gross, net and tare display values by repeatedly pressing **SELECT**.

3.1.2 Gross weighing



To change unit of measure, press UNITS.

To perform gross weighing, power up the unit and follow these steps:

- 1. Empty the scale and press **ZERO** to zero the display ...
 - **0** is displayed and the *center-of-zero* annunciator lights.
- 2. Place item to be weighed on the scale ...

Weight is displayed.

3. Repeat steps 1 and 2.

3.1.3 Net weighing

Net weighing is available via a type of tare entry:

Pushbutton tare When enabled press **TARE** to tare the weight on the scale.

There is an auto tare clear feature. If this is enabled, after a weighment, when the weight falls into the gross zero band, tare is cleared to zero.



Definition: Gross zero band - this is a configured value that defines a window around gross zero. This is used in several ways in different applications.

Using Pushbutton Tare

To perform a net weighment using pushbutton tare, power up the unit and follow these steps:

- 1. With no weight on the scale, if the display does not read **0** press **ZERO** ...
 - 0 is displayed and the center-of-zero annunciator lights.
- 2. Place item to be tared on the scale ...

Weight is displayed.

3. Press TARE ...

0 is displayed and the *NET* annunciator lights.

- 4. Place material to be weighed into or on the tared item on the scale ...
 - Net weight of material is displayed.
- 5. Repeatedly press **SELECT** to view the gross, tare, and net values.
- 6. If repeated weighments use the same tared item, you do not need to establish a new tare value as described in step 2 and 3.



If gross weight is not at 0, press the **ZERO** key; then press the **TARE** key to clear the tare value.

Using setpoints 3.1.4

Setpoints are values (weight) at which outputs are triggered automatically. Outputs can control relays connected to valves, lights, other machinery, etc. See the Supervisor menu on page 47 for information on how to edit or enter setpoint values.

See the note below for an overview of how setpoints function.



Default Setpoint operation

Outputs must be enabled for setpoints to operate. See the Service Manual:

Below Configured Value: Outputs are ON Annunciators are ON

Above Configured Value: Outputs are OFF Annunciators are OFF

The setpoint outputs and setpoint annunciators logic state can be inverted from their default settings to be OFF when below and ON when above the configured value. Refer to details in the password protected menu settings in the section titled Setpoint on page 49.

The annunciator and output will turn off when weight goes above the setpoint for that output and will remain off until the weight falls below the setpoint.

Printing 3.1.5

To print the current weight information, press PRINT. The configured print format will be output through the configured port to the connected peripheral device. The indicator can be configured to only allow one print for each weighing sequence. If **PRINT** is pressed when so configured, the message *cAnt* will appear.

Refer to Default print formats on page 45.

3.1.6 **ID Entry**

An ID can be entered for use with transmitted or printed transactions. Press and hold the ID key and the message id is displayed followed by the current ID value. Enter up to seven digits (numeric only) and press ZERO. To review press the ID key and the active ID will be displayed for a few seconds before returning to normal operation.

3.2 Accumulator application

This section applies if the Accumulator application is active.

3.2.1 SELECT key default function

In the Accumulator application you can view the Gross, Net, Tare, Gross Total, Net Total and Transaction Count display values by repeatedly pressing **SELECT**.

When the Gross Total is displayed, both the *GROSS* and *QTY* annunciators will be lit. When the Net Total is displayed, both the *NET* and *QTY* annunciators will be lit. When the Transaction Count is displayed, the *QTY* annunciator is lit.

3.2.2 Special key functions

The following key has an extra function in this application:

F1 Press F1 and the active accumulator channel (*chAn X*) appears. Scroll through the list of channels (*chAn 1 - chAn 10*), using **PRINT** or **UNITS**. Press **ZERO** to activate that channel.

3.2.3 Accumulator operation

The accumulator application can be used to record totals of individual weighments.

Follow these steps:

1. Press **ZERO** to zero the scale, if necessary ...

0 is displayed.

Place item on the scale ...

Weight is displayed.



You can use gross or net weighing with the accumulator application as it stores both gross and net totals. You have 10 accumulator channels that can be used to store totals for up to 10 separate products.

F1 accesses the different channels for accumulating data. Pushbutton tare is available for the current channel.

Each accumulator channel has it's own individual gross, tare and net totals, transaction counter and an ID, if entered.

Press **SELECT** to toggle through the current values. When annunciators QTY & GROSS are lit this indicates the total for the gross value. When annunciators QTY & NET are lit this indicates the total for the net value. When annunciators QTY & TARE are lit this indicates the total for the tare value. When QTY only is lit this is the current number of transactions.

3. Press **PRINT** to add weight to the accumulator and to print the selected print format ...

The PRINT annunciator lights briefly.

- 4. Remove weight from the scale. Weight must return to inside the gross zero band before another print and accumulation can be recorded.
- 5. Repeat steps 2 through 4 for each weighment you want to accumulate.

If enabled, press and hold **PRINT** for three seconds to print and/or clear the active accumulator values. These functions are enabled or disabled in a password protected menu.

3.3 Counting application

This section applies if Counting is active.

3.3.1 SELECT key default function

In the Counting application you can view the gross, net, tare, count and piece weight display values by repeatedly pressing **SELECT**.

3.3.2 Special key functions

The following keys have an extra function in this application:

Press F1 to perform the sample operation as described below in the Dribble and Bulk sections.

Press and hold **F1** to perform the piece weight entry as described below.

3.3.3 Sample operation

There are two types of sampling to select from; bulk and dribble. Either type is selectable under a password protected menu.

Dribble sampling In this sampling method you can count out the specified number

of items onto the scale and when you are ready, press the **F1** key and the scale starts to calculate piece weight and then shows the

count.

Bulk sampling In this sampling method you place the specified number of items

on the scale all at once (in bulk) and the scale automatically starts to calculate piece weight and then shows the count. This is the

default sampling method.

Each method is described below.

3.3.4 Dribble sampling

With the dribble sampling method active, follow these steps to count.

- 1. Press **ZERO** to zero the scale, if necessary.
- 2. Use a tare method to tare a container, if necessary. See *Net weighing on page* 18.
- 3. Press **F1** ...

ZEroing is briefly displayed. This means the indicator is zeroing itself. A numeric value (**XX**) is then displayed. This is the current sample size.

4a. Accept the current sample size by pressing ZERO

OR

4b. Use the *Numeric entry procedure on page 16* to enter a new sample size and press **ZERO** ...

Add is displayed. Count the number of sample items onto the scale and when ready press **F1** ...

buSY is briefly displayed, followed by one of two possible outcomes:

- a. If the sample met the minimum sample requirements and the weight is stable, the display will show the correct number of parts on the scale and COUNT is lit.
- b If the sample size was not large enough or if the weight was unstable, **Abort** is briefly displayed and the display returns to gross weighing mode. Repeat steps 3 through 5 using a larger sample size.



Minimum sample weight is the gross zero band value. The initial sample count is 5 pieces. The maximum number of pieces that can be sampled is 100,000.

- 5. Place the parts on the scale to be counted. To accumulate the count and number of transactions, press **PRINT** while in count mode.
- If enabled, press and hold **PRINT** for three seconds to print and/or clear the
 active count total. These functions are enabled or disabled in a password
 protected menu.

3.3.5 Bulk sampling

With the counting application and the bulk sampling method active, follow these steps to count.

- 1. Press **ZERO** to zero the scale, if necessary.
- 2. Use a tare method to tare a container, if necessary. See *Net weighing on page* 18.
- 3. Press **F1** ...

ZEroing is briefly displayed. This shows the indicator is zeroing itself. A numeric value (**XX**) is then displayed. This is the current sample size.

4a. Accept the current sample size by pressing ZERO

OR

4b. Use the *Numeric entry procedure on page 16* to enter a new sample size and press **ZERO** ...

Add is then displayed.

5. Place the correct number of samples on the scale all at the same time.

buSY is briefly displayed, followed by one of two possible outcomes:

- a. If the sample met the minimum sample requirements and the weight is stable, the display will show the correct number of parts on the scale and COUNT is lit.
- b If the sample size was not large enough or if the weight was unstable, **Abort** is displayed and the display returns to gross weighing mode. Repeat steps 3 through 5 using a larger sample size.



Minimum sample weight is the gross zero band value. The initial sample count is 5 pieces. The maximum number of pieces that can be sampled is 100,000.

- 6. Place the parts on the scale to be counted. To accumulate the count and number of transactions, press **PRINT** while in count mode.
- 7. If enabled, press and hold **PRINT** for three seconds to print and/or clear the active count total. These functions are enabled or disabled in a password protected menu.

3.4 Checkweighing application

This section applies if your indicator has the Checkweighing application enabled.

3.4.1 SELECT key default function

In the Checkweighing application you can view the gross, net and tare display values by repeatedly pressing **SELECT**.

3.4.2 Special key functions

The following keys have an extra function in this application:

F1 Press F1 to set the target weight or upper and lower limits, as described below.

3.4.3 Checkweigh operation

Checkweighing allows a quick, visual check of the acceptability or unacceptability of an item's weight. Figure 3.1 shows the checkweighing bargraph at the top of the display.

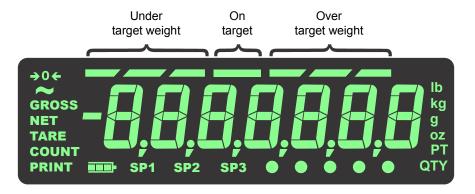


Figure 3.1 Checkweighing bargraph

There are two ways to set a target weight:

- Weigh the target object If you use this method the acceptable weight will be the actual weight of the target sample ± a predefined range (default is ±1 division).
- Key in upper and lower weight limits If you use this method the
 acceptable weight is any weight which falls between the upper and lower
 limits.

Each of these is explained below.



The checkweighing annunciators are based off of net weight so if a tare is active only the net weight is considered for checkweighing. If there is no tare, gross weight is used as the basis for the annunciators.

3.4.4 Weighing a target object

With the indicator in checkweighing mode, follow these steps to set a target by weighing an object.

- 1. Press **ZERO** to zero the scale, if necessary.
- 2. Enter a tare if necessary. Refer to *Net weighing on page 18* for instructions.
- 3. Place an object of the desired weight on the scale and press F1 ...

The weight is displayed and the middle bargraph segment lights as well as the *SP2* annunciator.



The acceptable target window is a range from **Target Object weight ± a predefined range** entered in a password protected menu.

The farther the weight is from the target weight, more over or under bargraph segments will light. The UNDER and OVER bargraph segments are fixed at 1 division each.

4. Remove the object and replace with the next object to be checked.

The bargraph will show if the weight is under, over or within the target weight range. If the weight is under, *SP1* annunciator and the *UNDER* bar segments will light. If the weight is over, *SP3* annunciator and the *OVER* bar segments will light.

5. Repeat step 4 until you are finished weighing items.

The current target weight will be active until you repeat steps 1 through 3 with a new item of a different weight.

3.4.5 Setting upper and lower limits

With the indicator in checkweighing mode, follow these steps to set a target by setting upper and lower limits.

- 1. Press **ZERO** to zero the scale, if necessary.
- 2. Enter a tare if necessary. Refer to *Net weighing on page 18* for instructions.
- 3. With weight inside the gross zero band, press **F1** ...

Lo will be displayed briefly and then the current value for the lower accept weight.

4. Press **ZERO** to accept this or key in a new lower accept weight and press **ZERO** ...

Hi is briefly displayed and then the current value for the upper accept weight.

5. Press **ZERO** to accept this or key in a new upper accept weight and press **ZERO** ...

The display returns to normal weighing mode.

6. Place a weight on the scale ...

If the weight is below the lower accept weight, the left bargraph segments will light.

Any weight between the lower and upper acceptable weights will cause the middle bargraph segment to light to show the weight is within the target range.

3.4

If the weight is above the upper acceptable weight, the right bargraph segments will light.

- 7. Remove the item from the scale and repeat step 6 to check other items.
- 8. To set new upper and lower limits, repeat steps 1 through 5.

3.4.6 Setpoint operation in the checkweighing application

Inside the Gross Zero Band = All outputs and annunciators are off.

Under Target or Below Low Accept Weight = *SP1* annunciator and Output 1 are on.

Inside Target = *SP2* annunciator and Output 2 are on.

Over Target or Above Upper Accept Weight = SP3 annunciator and Output 3 are on.



Outputs have to be enabled (see Service manual).

Contact AWTX technical support for information about setpoint use with battery operated scales.

Outputs can be set as latched or unlatched in a password protected menu.

the bargraph except in gross zero band.

If outputs are latched The annunciators' and outputs' status is

determined by where the first stable weight occurs after an item is placed on the scale. The latched annunciator and output is reset OFF only when weight returns inside the gross zero band.

3.5 Batching application

This section applies if your indicator has the Batching application active.

3.5.1 SELECT key default function

In the Batching application you can view the gross, net and tare display values by repeatedly pressing **SELECT**.

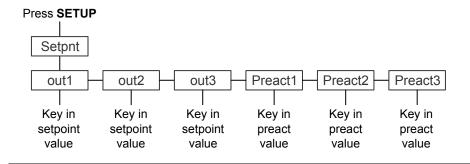
3.5.2 Special key functions

The following keys have an extra function in this application:

F1 acts as a START and a STOP key on successive presses.



The Batch application has added selections for Preact values (1-3) in the Setpoint menu, shown below:



Setpoint or Preact values can be either positive or negative, up to or equal to scale capacity. See *Entering a negative number on page 16* on how to enter negative values.



PREACT definition - A preact is the amount of material in free fall. For example: You would like 1000 lbs of material added to a scale but when the supply valve closes you always end up with a final weight that is 120 lbs over the desired amount.

To correct this you would set a preact of 120 lbs. This will cause the setpoint controlling the material to stop sooner, allowing the material in free fall to be accounted for in the final weight.

In Discharge or Negative fill applications using manual preact, the preact weight will typically be entered as a negative value.

3.5.3 Batching operation

Batching allows the indicator to control up to three motors, timers, augers, gates, etc. using the three outputs for the purpose of making batches based on weight.

There are four types of batching operation:

- 2-speed single ingredient
- Ingredient filling (up to three ingredients)
- Independent setpoints filling
- Fill/discharge operation

Other parameters, that are set in a password protected menu, affect the batching operation.



The bargraph will sequentially light up to show from 0 to 100% of the batch weight in all types of batching except the independent setpoints.

3.5.4 2-Speed filling

2-Speed is for a single ingredient with a dual speed filling control (Fast/Slow), typically a valve or hopper gate that can be full open, partially open or closed. When the fill starts both *SP1* and *SP2* are turned on (outputs activated) which should set the dual speed control to full open (Fast speed). When the Out 1 value is reached SP1 and Output 1 are turned off and this should set the dual speed control to partial open condition (Slow speed). When Out 2 value is reached SP2 and Output 2 are turned off to close the control device and complete the fill.

- 1. Press and hold **SELECT** to access the setpoint editor.
- 2. Set Out1 to the fast fill value and Out 2 to the slow fill value.



Example: To fill a product to 100 lb with the last 5 lb on slow fill: Out 1 should be set to 95 and Out 2 should be set to 100.

- 3. To start or restart the 2-speed filling process, press **F1**.
- 4. To stop the filling process, press **F1**. (**F1** toggles the process on and off.)

3.5.5 Ingredient filling

Ingredient filling is for batching up to 3 different ingredients controlled by Out 1, 2 and 3 values. If Out 2 value is 0 then it operates as a single ingredient filler. If Out 3 value is 0 then it operates as 2 ingredient batcher.

- Press and hold SELECT to access the setpoint editor.
- 2. Set Out1 to the ingredient 1 value, Out 2 to the ingredient 2 value and Out 3 to the ingredient 3 value.
- 3. To start or restart the batching process, press **F1**. See more details on Gross or Net weight batching in *Notes on batching on page 67*.

4. To stop the batching process, press F1. (F1 toggles the process on and off.)

3.5.6 Independent setpoints

Independent Setpoint works like the general weighing mode setpoints with the addition of start/stop controls. You can also do negative weight/discharge using this mode.

- 1. Press and hold **SELECT** to access the setpoint editor.
- Set Out1, Out 2 and Out 3 values.
- 3. To start or restart the setpoints, press **F1**.
- 4. To stop the process, press **F1**. (**F1** toggles the process on and off.)

3.5.7 Fill/Discharge

Fill/Discharge mode is typically used for applications that use negative filling to dispense a smaller amount of product from a large vessel, tank or hopper type scale. The vessel (tank or hopper) is filled to a set gross weight and then multiple operations of filling via negative amount of weight into bags or containers can be completed before the vessel (tank or hopper) requires a recharge or refill.

Fill Out 1 is assigned as the gross fill amount for the vessel (tank or

hopper) and **F1** key starts the fill. The fill is based only on gross weight. If you have Out 1 set to 2000 and the scale already has 500 lb remaining, the Output 1 will cutoff (and annunciator *SP1* turns off) when the additional 1500 is added for a total gross of

2000 lb.

Discharge Out 2 is assigned as the discharge fill amount (negative weight)

with the **TARE** key used to initiate the discharge cycle. The scale will tare prior to activating Output 2 (*SP2* annunciator will light). An operator can perform multiple discharge operations. When the

vessel gross weight is low, perform a refill.

- Press and hold SELECT to access the setpoint editor.
- 2. Set Out1 to the gross fill weight in the vessel or container. Set Out 2 to the weight of the product to be discharged into smaller bags or containers.
- 3. To start or restart the large vessel fill process, press **F1**.
- To stop the large vessel filling process, press F1.
- 5. Press **TARE** to start the bag filling process.
- 6. To stop bag filling process, press **TARE**.

3.6 Peak hold application

This section applies if your indicator has the Peak Hold application active.

3.6.1 SELECT key default function

In the Peak Hold application you can view the gross, max and min display values by repeatedly pressing **SELECT**.

3.6.2 Special key functions

The following key has an extra function in this application:

F1 resets the min and max peak weights to the current gross weight.

3.6.3 Peak hold operation

Only the highest weight applied to the scale is displayed when the peak weight value is selected to be displayed. Minimum weight is designated by a pair of green *circle* annunciators. Maximum weight is designated by a different pair of green *circle* annunciators. See Figure 3.2.

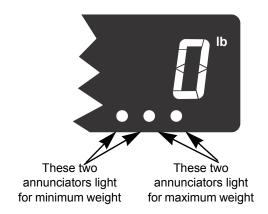


Figure 3.2 Min/Max annunciators

With the Peak application active, follow these steps to perform and view peak weighments.

- Repeatedly press SELECT until the two green circle annunciators on the right light up. See Figure 3.2. This means you are now viewing the peak or maximum weight.
- 2. With no weight on the scale, press **ZERO**, if necessary press **F1** to reset any previous peak value on the display.
- 3. Place weight on the scale and then remove it ...

The display will show the peak weight recorded during the weighment.

4. To reset the peak, press **F1** ...

The minimum and maximums are reset to the **current gross weight**.

5. Repeat the steps to perform another peak weighment.

Below is an example of the minimum weight display. Note the pair of circle annunciators that are lit.



Below is an example of the maximum weight display. Note that a different pair of circle annunciators are now lit.



3.7 Remote Display application

This section applies if you have the Remote Display application active.

The indicator can be configured to work as a remote display with other compatible indicators or the GSE 350/355IS.

To use a ZM indicator to operate as a Remote display for a Primary indicator you must configure settings in the Supervisor menu and in a separate password protected menu.

A remote indicator will display the same information as the primary indicator and pressing the main function keys (Tare, Select, Zero, Print, and Units) on the remote will function as if they were pressed on the primary indicator.



Numeric entries are non-functional from a remote display unit, or secondary indicator, such as numeric tare entry, numeric ID entry, etc.

If the Remote indicator is connected to a GSE 35xIS Primary indicator, then additional features and options may be available for use from the remote such as setpoints, remote inputs, Com port communication forwarding to local devices and analog output option.

Contact your local Avery Weigh-Tronix representative for information on setting up the ZM indicator as a Remote or Primary indicator.

4 Menus

Password protected menus are available to configure the indicator and/or view information.

4.1 Accessing the menus

Follow these steps to access the menus in the ZM301.

With the indicator powered up and in normal operating mode, press and hold
 F1 ...

Pass is displayed, prompting you to enter the password.

2. Key in the password for the menu you want and press the **ZERO** key ...

The first item in the top level of the menu you accessed is displayed.

3. Use the navigation keys, shown below, to navigate through the menu structure. The symbols in the chart appear on the bottom of the keys.

Press SELECT/ ▼ to move down in a menu

Press TARE/ ▲ to move up in a menu, except at the bottom item in a menu, then use ZERO/ ← or F1

Press PRINT/ ◀ to move left in a menu

Press UNITS/ ▶ to move right in a menu

Press ZERO/ ← to accept a value or choice and move up in the menu.

Press F1 to escape and move up in the menu

4.2 Menu annunciators

All segments flashing

The menu structure is made up of menu items, parameters, value entry screens and lists from which you choose one item. To help you know where you are in the menu, the bargraph at the top of the display is on while the indicator is in the menus and will change appearance according to the following rules:

This means you are in the menu structure but not

	in any of the following screens.
Center flashing / others solid	This means you are in a parameter prompt screen.
Center flashing / others off	This means you are in a numeric entry screen. Enter a number and press ZERO to accept.
Right flashing / others off	This means you are in a list. Scroll through the choices with the PRINT and UNITS keys and

press **ZERO** to accept.

4.3 Exiting the menus

1. If you are at the bottom item in a menu use **ZERO** to accept a choice or value and move up a level, or use **F1** to escape and move up one level without accepting the choice or value. From that point, press **TARE** repeatedly until ...

SAVE no is displayed. This means "Do not save changes."

Press UNITS to scroll through the choices: SAVE no, SAVEYES and CAnCEL.
 Press ZERO to accept the displayed choice.

If you choose **SAVE no** or **SAVEYES** the indicator exits the menu and returns to normal weighing mode.

OR

If you choose *CAnCEL*, the indicator remains in the menu.

4.4 USER level menus

The USER level menus are available to the user. The other menu levels are for supervisors and technicians only.

The USER level (password 111) contains the User, About, and Audit menus arranged as shown in Figure 4.1.

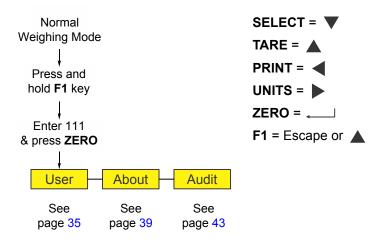


Figure 4.1 USER level (password 111) menus

4.5 User menu

The User menu is shown in Figure 4.2.

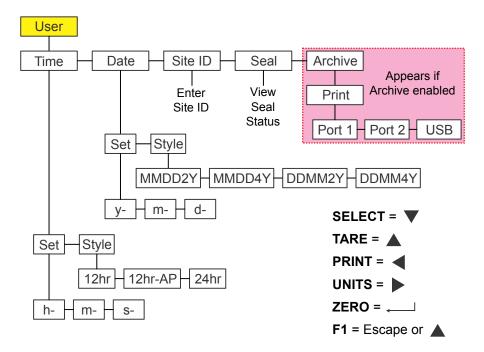


Figure 4.2 User menu

Use this menu to set the time and date, to enter a site ID, and view the physical seal status. Each is explained below. Use the *Numeric entry procedure on page 16* when you need to enter values.

4.5.1 Time

User **↓** Time



The ψ and \Rightarrow symbols used in this section stand for direction moved in the menu. So User ψ Time, shown above, illustrates that you move down from **uSEr** to **tiME**. This will help you keep track of where you are in the menu structure.

 Access the User menu (see Accessing the menus on page 33) and press SELECT ...

tiME is displayed. Use this to set the time and clock style.

- 2. Press SELECT ...
 - SEt is displayed.
- 3. Press SELECT ...

h- x is displayed, with the **x** flashing. This is a numeric entry screen for the hour value.

- 4. Key in the hour of the day using military (24 hr) time and press **ZERO** to accept ...
 - **M- x** is displayed, with the **x** flashing. This is a numeric entry screen for the minute value.
- 5. Key in the minute value and press **ZERO** to accept ...
 - **S- x** is displayed, with the **x** flashing. This is a numeric entry screen for the second value.
- 6. Key in the seconds value and press **ZERO** to accept ...

SEt is displayed.

7. Press UNITS ...

StYLE is displayed. Use this to set the style of clock for printouts. Choices are **12hr**, **12hr-AP** (AM/PM) and **24hr** (military time).

8. Press SELECT ...

12hr is displayed.

9. Press **UNITS** to scroll through the choices. Press **ZERO** to accept the displayed choice ...

StYLE is displayed.

10. Press TARE ...

tiME is displayed.

4.5.2 Date

User ↓ Time → Date

1. From *tiME*, press **UNITS** ...

dAtE is displayed.

2. Press SELECT ...

SEt is displayed.

- 3. Press SELECT ...
 - y- x is displayed, with the x flashing. This is a numeric entry screen for the year value.
- 4. Key in the year and press **ZERO** to accept ...
 - **M- x** is displayed, with the **x** flashing. This is a numeric entry screen for the month.
- 5. Key in the month value and press **ZERO** to accept ...
 - **d- x** is displayed, with the **x** flashing. This is a numeric entry screen for the day value.
- 6. Key in the day value and press **ZERO** to accept ...

SEt is displayed.

7. Press UNITS ...

StYLE is displayed. Use this to set the style of date for printouts. Choices are **MMDD2Y**, **MMDD4Y**, **DDMM2Y** and **DDMM4Y**.

8. Press SELECT ...

MMDD2Y is displayed.

9. Press **UNITS** to scroll through the choices. Press **ZERO** when your choice is displayed ...

The choice is made and StYLE is displayed.

10. Press TARE ...

dAtE is displayed.

4.5.3 Site ID

1. From **dAtE**, press **UNITS** ...

SitE id is displayed.

2. Press SELECT ...

A numeric entry screen is displayed.

3. Key in a site ID number and press **ZERO** to accept ...

SitE id is displayed.



The Site ID can be used in transmitted or printing information. ASCII characters 32-126 can be used.

4.5.4 Seal

User \downarrow Time \rightarrow Date \rightarrow Site ID \rightarrow Seal

1. From SitE id, press UNITS ...

SEAL is displayed.

2. Press SELECT ...

unSEALE or **SEALEd** is displayed. This is the status of the physical seal inside the indicator. If the unit is sealed, no changes can be made to the configuration of the indicator.

3. Press **F1** to return to the **SEAL** display.

4.5.5 Archive

1. From **SEAL**, press **UNITS** ...

ArchiVE is displayed.

2. Press SELECT ...

Print is displayed.

Port 1/Port 2/USB

Print \downarrow Port 1 \rightarrow Port 2 \rightarrow USB

3. Press SELECT ...

Port1 is displayed. This is the first of three choicess. **Port1**, **Port2** or **uSb**. Use these to select which port to print the audit report through.

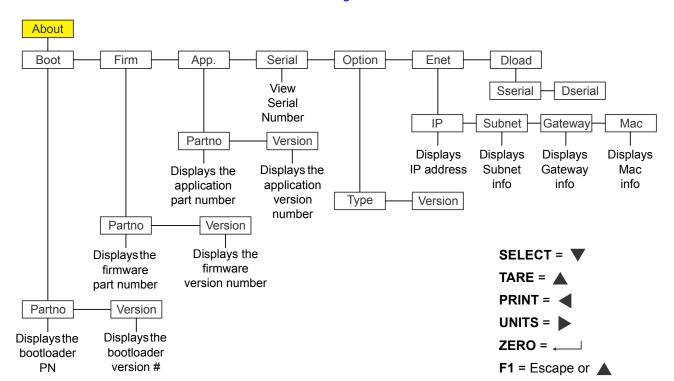


Printing to USB requires that a USB flash drive is connected to the indicator host USB. Printing to USB will create a folder on the flash drive and a comma separated file with the data.

4. Press **PRINT** or **UNITS** to scroll through the choices. Press **ZERO** when your choice is displayed ...

Print is displayed.

5. To exit the menu, see *Exiting the menus on page 20*.



The About menu is shown in Figure 4.3.

Figure 4.3 About menu

Use this menu to display information about the various items shown in Figure 4.3. Each is explained below. Use the *Numeric entry procedure on page 16* when you need to enter values.

4.6.1 Boot

About **↓** Boot

1. Access the About menu and press **SELECT** ...

boot is displayed.

2. Press **SELECT** ...

PArtno is displayed

3. Press SELECT ...

The 1st half of the bootloader PN is displayed. Press **UNITS** to view the 2nd half.

- 4. Press **ZERO** to return to the **PArtno** display.
- 5. Press UNITS ...

VErSion is displayed.

6. Press **SELECT** ...

The version number of the bootloader is displayed.

- 7. Press **ZERO** to return to the **VErSion** display.
- 8. Press **TARE** to return to the **boot** display.

4.6.2 Firm and App

1. From **boot**, press **UNITS** ...

FirM is displayed. This stands for firmware.

2. Repeat the same pattern of key presses in steps 2 through 7 to view the part number and version for the *FirM*. and *APP* menu items.

4.6.3 Serial

About → Boot → Firm → App → Serial

1. With **APP** displayed, press **UNITS** ...

SEriAL is displayed.

Press SELECT ...

The first four digits of the indicator serial number are displayed. Press **UNITS** to view the last five digits.

3. Press **TARE** to return to the **SEriAL** display.

4.6.4 Option

1. From **SEriAL**, press **UNITS** ...

oPtion is displayed.

2. Press SELECT ...

VErSion is displayed. This stands for the software version of the currently installed option card. This can be useful service information.

3. To view the version, press **SELECT** ...

The software version number is shown.

4. Press **ZERO** ...

oPtion is displayed.

5. Press UNITS ...

tYPE is displayed. This stands for the type of option card installed. The four option cards are: Analog, 802.11g wireless, USB-d, and Current Loop/RS485/RS422.

6. Press SELECT ...

The currently installed option card name is displayed.

7. Press **ZERO** ...

tYPE is displayed.

8. Press TARE ...

oPtion is displayed.

4.6.5 Enet

About \checkmark Boot \rightarrow Firm \rightarrow App \rightarrow Serial \rightarrow Option \rightarrow Enet



If the indicator is connected to an ethernet network, the values displayed will be the current assigned addresses.

1. From *oPtion*, press **UNITS** ...

EnEt is displayed. Use this item to view the values for the IP, Subnet, Gateway and MAC addresses.

2. Press SELECT ...

iP is displayed. Use this item to view the four part IP address.

- 3. Press SELECT ...
 - 1 XXX is displayed. This is first octet of the IP address
- 4. Press **ZERO** ...
 - 2 XXX is displayed. This is second octet of the IP address.
- 5. Press **ZERO** ...
 - 3 XXX is displayed. This is third octet of the IP address.
- 6. Press **ZERO** ...
 - 4 XXX is displayed. This is fourth octet of the IP address.
- 7. Press **ZERO** ...

iP is displayed.

8. Press UNITS ...

Subnet is displayed.

- 9. Repeat this sequence of key presses for the **Subnet**, **Gateway** and **MAC** addresses.
- 10. When finished press TARE ...

EnEt is displayed.

4.6.6 Dload

About \lor Boot \rightarrow Firm \rightarrow App \rightarrow Serial \rightarrow Option \rightarrow Enet \rightarrow Dload

1. From *EnEt*, press **UNITS** ...

dLoAd is displayed. This stands for download. Under **SSEriAL** you can view the serial number of the software application that created the configuration file. Under **dSEriA**L you can view the serial number of the software application that downloaded the configuration file. This is used for security and licensing purposes.

2. Press SELECT ...

SSEriAL is displayed.

3. Press **SELECT** ...

The 1st half of the serial number of the creating application of the configuration file is displayed.

- 4. Press **ZERO** to show the 2nd half.
- 5. Press **F1** ...

SSEriAL is displayed.

6. Press UNITS ...

dSEriAL is displayed.

7. Press SELECT ...

The 1st half of the serial number of the downloading application of the configuration file was downloaded to, is displayed.

- 8. Press **ZERO** to show the 2nd half.
- 9. Press **F1** ...

dSEriAL is displayed.

- 10. Press TARE until About is displayed.
- 11. To exit the menu, see *Exiting the menus on page 34*.

4.7 Audit menu

The Audit menu is shown in Figure 4.4.

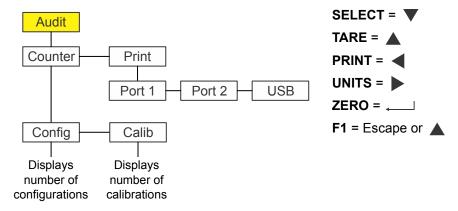


Figure 4.4 Audit menu

Use this menu to display audit counters for configuration and calibration and to print the information. Each is explained below. Use the *Numeric entry procedure on page 16* when you need to enter values.

4.7.1 Counter

1. Access the Audit menu and press **SELECT** ...

countEr is displayed. This has two counters that tell you how many times the indicator has been configured and calibrated.

2. Press SELECT ...

conFig is displayed.

3. Press SELECT again ...

A number appears showing how many times the indicator has been configured.

4. Press **ZERO** ...

conFig is displayed.

5. Press UNITS ...

cALib is displayed.

6. Press **SELECT** ...

A number appears showing how many times the indicator has been calibrated.

7. Press **ZERO** ...

cALib is displayed.

8. Press TARE ...

countEr is displayed.

4.7.2 Print

1. From *countEr*, press **UNITS** ...

Print is displayed.

2. Press **SELECT** ...

Port1 is displayed. This is the first of three choices: **Port 1**, **Port 2** or **uSb**. Use these to select which port to print the audit report through.

3. Press **UNITS** to scroll through the choices and press **ZERO** when your choice is displayed ...

The audit log is printed through the chosen port and *Print* is displayed.

4. This completes the Audit menu. To exit the menu, see *Exiting the menus on page 34*.

5 Communications

The ZM301 can communicate through these ports:

- Serial
- Ethernet
- USB
- Wireless 802.11g

5.1 Default print formats

Below are examples of the default formats that are available. The default unit of measure may change based on your geography.

General Weighing (Format #1)	Gross 272.04 lb Tare 95.88 lb Net 176.16 lb		

Accumulated Gen. Weigh (Format #2)	Transaction Count: 10 Gross 272.04 lb Tare 95.88 lb Net 176.16 lb		
Counting (Format #3)	//////////////////////////////////////		
	Count 176		
	······		
Checkweighing (Format #4)	Net 176.16 lb		
Batching (Format #5)	G 272.04 1b		
Peak Weighing (Format #6)	Peak Max 1000.02 lb		
Remote Display (Format #7)	272.04 lb G		

The indicator can be configured for many other outputs to match the application.

6 Error messages

The following error messages may be displayed during use of the indicator:

Message	Display			
Overload				
Can't fit on display				
Underload				
Can't	cAnt			
Entry not in valid range	bound5			
Password entry failed	inUAL id			
Remote display not receiving data from the master indicator	no dAtA			
Indicator did not reach a stable zero weight within time window set for automated weighing process.	2-LocH PrESS 2Ero			

7 Supervisor menu

This menu allows a supervisor to change those functions of an application that are configurable. Access the supervisor menu using the password 1793. Refer to *Accessing the menus on page 33* for instructions.



Wherever there is an option to print information in the any of the supervisor's menus, the information will print out of Port 1, Port 2 or to USB, whichever is configured.



The menus are always explained in a sequential manner to cover all information in a logical fashion. You will probably never access all the menu items in this manner. You can navigate to the area of the menu that needs to be changed by using the navigation key chart shown with the menus.

The Supervisor menu changes based on the active application. Go to the appropriate section.

- General Weighing application supervisor menu on page 48
- Accumulator application supervisor menu on page 53
- Counting application supervisor menu on page 57
- Checkweighing application supervisor menu on page 61
- Batching application supervisor menu on page 64
- Peak Hold application supervisor menu on page 69
- Remote Display application supervisor menu on page 71



Use the Numeric entry procedure on page 16 when you need to enter values.

7.1 General Weighing application supervisor menu

Figure 7.1 shows the Supervisor menu when you are in the General Weighing application.

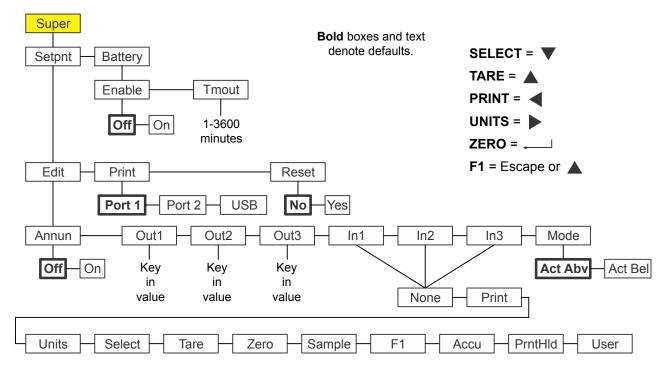


Figure 7.1 Supervisor menu for the General Weighing application



The Setpoint menu is the same for all the applications so will only be explained once here. Exceptions are noted in the text.

Follow these steps to set the items in the Supervisor menu.

7.1.1 Setpoint

Super ✓ Setpoint



The \bigvee and \Rightarrow symbols used in this section stand for direction moved in the menu. So Super \bigvee Setpoint, shown above, illustrates that you move down from **SuPEr** to **SEtPnt**. This will help you keep track of where you are in the menu structure.

7.1



If you are using a battery operated indicator with any application, setpoint output #3 can be configured for shutting down the battery for power saving. See the Service manual for information on setting up setpoint outputs and optional power saving circuitry you can create to shutdown power from a battery. The ZM-BAT (the optional D-cell battery pack) made for the ZM301 does not contain the power saving circuitry.



A setpoint value can be entered ranging from +/- scale capacity. See Entering a negative number on page 16 for the negative numeric entry process.

Turn off or disable any setpoints you are not using. See the Service manual for information on disabling or turning off setpoints.

 With the General Weighing application active, access the Supervisor menu. Refer to Accessing the menus on page 33 for instructions. From SuPEr, press SELECT ...

SEtPnt is displayed. Use this to:

- set the function of the setpoint annunciators
- enter up to three setpoint values
- select inputs for up to three inputs
- set the mode of setpoint operation
- print the setpoint settings
- reset all setpoint settings to factory defaults.

Annunciators

2. Press SELECT ...

Edit is displayed.

3. Press **SELECT** ...

Annun is displayed. (**Annun** is not included in the Batch application Supervisor menu. Skip steps 3 through 5).

This stands for annunciators, referring to the *SP1*, *SP2* and *SP3* setpoint annunciators. By default (*oFF*) these annunciators are ON when the displayed weight is below the setpoint value or OFF above the setpoint value. If you select *on*, the annunciators work in the opposite fashion-OFF when below, ON when above.

4. Press SELECT ...

The current setting is displayed (**oFF** or **on**).

5. Press **UNITS** to toggle between the choices and when your choice is displayed, press **ZERO** to accept ...

Annun is displayed.

Outputs

Setpoint ↓ Edit ↓ Annun → Out

6. Press UNITS ...

out1 is displayed. This is the weight value for setpoint 1.

7. Press **SELECT** ...

The current value is displayed with a flashing right digit.

8. Press **ZERO** to accept the displayed value or key in a new value and press **ZERO** to accept ...

out1 is displayed.

9. Press UNITS ...

out2 is displayed.

Inputs

Setpoint ψ Edit ψ Annun \rightarrow Out \rightarrow In

10. Repeat steps 7 through 9 for out2 and out3. Press UNITS when finished ...

in1 is displayed. This stands for input 1. Use this to assign a function to input 1 when an external switch is tripped. Default choice is *nonE*. The choices are listed in Figure 7.1.



The remote input can be used to perform an accumulated print total function. Use the **PrintHoLd** function to simulate a "press and hold" of the **PRINT** key. If you are using a momentary switch, press and release. If you are using a toggle switch, switch it ON then OFF to reset the function for the next time.



Inputs and Outputs must be enabled ON in a separate password protected menu. Some input choices will not apply in the application that is active.

11. From in1, press SELECT ...

The current choice is displayed.

 Press UNITS to scroll through the choices and when your choice is displayed, press ZERO to accept ...

in1 is displayed.

13. Press UNITS ...

in2 is displayed.

14. Repeat steps 11 through 13 for in2 and in3. Press TARE when finished ...

Edit is displayed.

Print

Setpoint ↓ Edit → Print

15. Press UNITS ...

Print is displayed. Use this to print the settings under **SEtPnt**.

16. Press **SELECT** ...

Port 1 is displayed.

17. Press **F1** to abort the print process or press **UNITS** to scroll to the desired port and press **ZERO** to print the information ...

Print is displayed after either action.

Reset

Setpoint ↓ Edit → Print → Reset

18. Press UNITS ...

rESEt is displayed. Use this to reset the settings under **Edit** to factory defaults.

19. Press SELECT ...

no is displayed.

20. Press **ZERO** to abort the reset or press **UNITS** ...

YES is displayed.

21. Press **ZERO** to reset the settings to factory defaults ...

rESEt is displayed.

22. Press TARE ...

SEtPnt is displayed.

7.1.2 Battery



The **bAttErY** and **tMout** items do not function with the ZM-BAT option.

1. Press UNITS ...

bAttErY is displayed. Use this to enable the battery and to set a timeout length (in minutes). If this time expires with no scale or keypad activity, setpoint #3 will change states so the battery will shut off if the proper external circuitry is provided. See the Service manual.

Enable

Battery ♦ Enable



Only enable the battery and set the **tMout** value if the battery has the proper external shutoff circuitry. If battery use is enabled, setpoint output 3 cannot be used for setpoints in any application. It is used as a shutoff signal.

Press SELECT ...

EnAbLE is displayed. Choices are **oFF** and **on**. Choose **oFF** to disable battery usage. Choose **on** to enable battery usage.

3. Press **UNITS** to toggle between the choices and when your choice is displayed, press **ZERO** to accept ...

EnAbLE is displayed.

Timeout

4. Press UNITS ...

tMout is displayed. This stands for timeout. Use this to set the length of time before inactivity of the scale and keypad cause battery power to be shutoff. Values between 1 and 3600 minutes are valid. **This function only works if the battery has shutoff circuitry.**

5. Press **SELECT** ...

A numeric entry screen appears.

6. Key in a value, in minutes and press **ZERO** to accept ...

tMout is displayed.

7. This completes the Supervisor menu for General Weighing. Repeatedly press **TARE** until the indicator returns to normal weighing mode.

The current weight value is displayed.

7.2 Accumulator application supervisor menu

Figure 7.2 shows the Supervisor menu when you are in the Accumulator application:

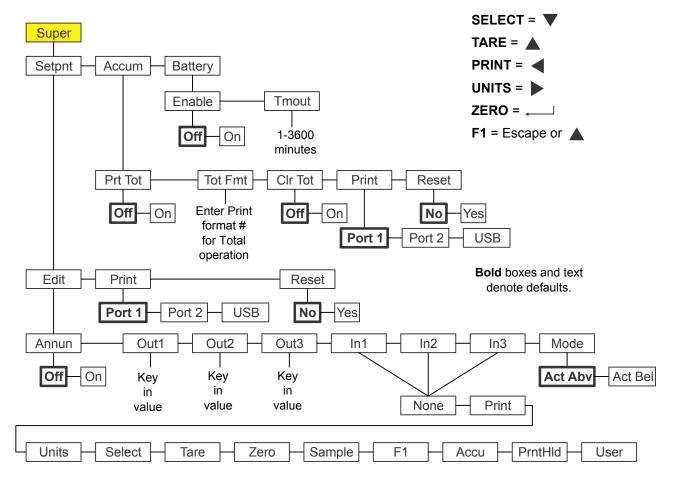


Figure 7.2 Supervisor menu for the Accumulator application

Follow these steps to set the items in the Supervisor menu.



The **Setpnt** and **bAttErY** submenus in Figure 7.2 are the same as described in General Weighing application supervisor menu on page 48. Go there for information on those submenus. The unique submenus to this application are described below.

7.2.1 Accumulator

 With the Accumulator application active, access the Supervisor menu using password 1793. Refer to Accessing the menus on page 33 for instructions. From SuPEr, press SELECT ...

SEtPnt is displayed.

Press UNITS ...

AccuM is displayed. Use this to set the items relating to accumulation. Under **AccuM** you can do the following:

- Enable/Disable the ability to print the accumulated total (*Prt tot*).
- Key in a print format number for printing the total accumulated weight information (tot FMt).
- Enable/Disable the ability to clear the total accumulation information when the total is printed (*clr tot*).
- Print the accumulation report for all 10 memory channels (*Print*).
- Reset all 10 accumulator memory channel values to 0 (*rESEt*).

The following steps describe the procedure to set these items.

Print total

3. From **AccuM**, press **SELECT** ...

Prt tot is displayed. This stands for print total.

4. Press SELECT ...

oFF is displayed.

5. Press **ZERO** to keep the print total function disabled or press **UNITS** to toggle to **on** and press **ZERO** to enable printing of the accumulated total ...

Prt tot is displayed.

If enabled, during normal operation the user can press and hold **PRINT** for three seconds and the selected total print format (see step 8 below) will be sent out any port that is set up to printed. The display will flash **Prn-tot**.

Total format

6. Press UNITS ...

tot FMt is displayed. This stands for the total print format.

Press SELECT ...

The current print format number is displayed with a flashing right-most digit. (Default is format 8)

8. Press **ZERO** to accept the existing setting or key in a new format number and press **ZERO** ...

tot FMt is displayed.

Clear total

Accum ✓ Print Total → Total Format → Clear Total

9. Press UNITS ...

cLr tot is displayed. This stands for clear total. Choose *on* to enable clearing the accumulated total when printed. Choose *oFF* to disable this function.

If enabled, the total is cleared if the user presses and holds the **PRINT** key for three seconds. The message *cLr-tot* will flash. The total is printed prior to clearing if this was enabled in step 5 above.

10. Press SELECT ...

The current setting is displayed.

11. Press **UNITS** to toggle between the choices and when your choice is displayed, press **ZERO** to accept ...

cLr tot is displayed.

Print

12. Press UNITS ...

Print is displayed. This stands for print the accumulation report. Choose a port to print the accumulated totals report for all 10 memory channels.

13. Press **SELECT** ...

Port 1 is displayed.

14. Press **F1** to abort the print process or press **UNITS** to scroll to the desired port and press **ZERO** to print the information ...

Print is displayed after either action.

Reset

15. Press UNITS ...

rESEt is displayed. Use this to reset the all the items under **AccuM** to the factory defaults.

16. Press SELECT ...

no is displayed.

17. Press **ZERO** to abort the reset or press **UNITS** ...

YES is displayed.

18. Press **ZERO** to reset the settings to factory defaults ...

rESEt is displayed.

19. Press **TARE** ...

AccuM is displayed.

20. Press UNITS ...

bAttErY is displayed. The battery menu is identical in all the applications. Refer to step 1 on page 52 for information on setting up the battery.

21. This completes the Supervisor menu for the Accumulation application. Repeatedly press **TARE** until the indicator returns to normal weighing mode.

The current weight value is displayed.

7.3 Counting application supervisor menu

Figure 7.3 shows the Supervisor menu when you are in the Counting application:

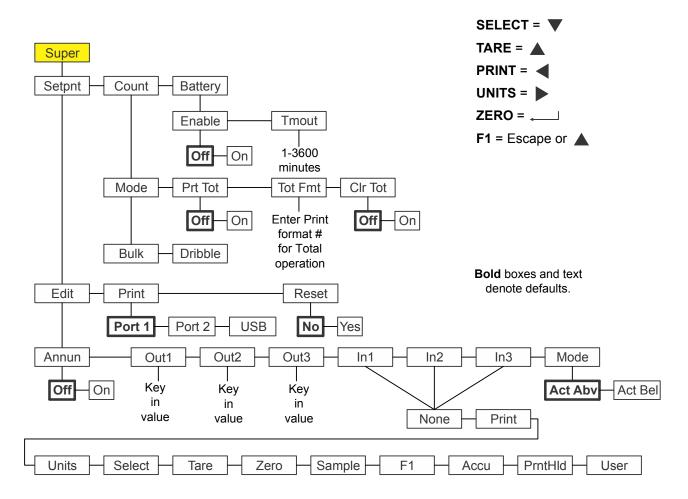


Figure 7.3 Supervisor menu for the Count application

Follow these steps to set the items in the Supervisor menu.



The **Setpnt** and **bAttErY** submenus in Figure 7.3 are the same as described in General Weighing application supervisor menu on page 48. Go there for information on those submenus. The unique submenus to this application are described below.

The **cnt Acc** submenu is the same described in the **Accum** submenu in the Accumulator application. Refer to step 3 on page 54.

7.3.1 Count

 With the Count application active, access the Supervisor menu using password 1793. Refer to Accessing the menus on page 33 for instructions. From SuPEr, press SELECT ...

SEtPnt is displayed.

2. Press UNITS ...

count is displayed. Use this to set the items relating to counting:

- Select between bulk and dribble mode.
- Enable/Disable the ability to print the count total (*Prt tot*).
- Key in a print format number for printing the total count information (tot FMt).
- Enable/Disable the ability to clear the total count information when the total is printed (*clr tot*).

The following steps describe the procedure to set these items.

Mode

Count **↓** Mode

Press SELECT ...

ModE is displayed. There are two modes for sampling: **buLK** and **dribbLE**.

Bulk

In bulk sampling you place the specified number of items on the scale all at once (in bulk) and the scale automatically starts to calculate piece weight when the weight stabilizes. The count is then displayed.

Dribble

In dribble sampling method you count out the specified number of items onto the scale and when you are ready, press the **SAMPLE** key and the scale calculates piece weight and then shows the count.

4. With *ModE* displayed, press **SELECT** ...

buLK is displayed.

Press UNITS to toggle between the choices and when your choice is displayed, press ZERO to accept ...

ModE is displayed.

Print total

Count ✓ Mode → Print Total

6. Press UNITS ...

Prt tot is displayed. This stands for print total.

7. Press **SELECT** ...

no is displayed.

8. Press **ZERO** to keep the print total function disabled or press **UNITS** to toggle to **YES** and press **ZERO** to enable printing of the count total ...

Prt tot is displayed.

If enabled, during normal operation the user can press and hold **PRINT** for three seconds and the selected total print format (see step below) will be sent out any port that is set up to printed. The display will flash **Prn-tot**.

Total format

9. Press UNITS ...

tot FMt is displayed. This stands for the total print format.

10. Press SELECT ...

The current print format number is displayed with a flashing right-most digit. (Default is format 8)

11. Press **ZERO** to accept the existing setting or key in a new format number and press **ZERO** ...

tot FMt is displayed.

Clear total

Count ✓ Mode → Print Total → Total Format → Clear Total

12. Press UNITS ...

cLr tot is displayed. This stands for clear total. Choose *YES* to enable clearing the count total when printed. Choose *no* to disable this function.

If enabled, the total is cleared if the user presses and holds the **PRINT** key for three seconds. The message *cLr-tot* will flash. The total is printed prior to clearing if this was enabled in step 8 above.

13. Press SELECT ...

The current setting is displayed.

14. Press **UNITS** to toggle between the choices and when your choice is displayed, press **ZERO** to accept ...

cLr tot is displayed.

15. Press TARE ...

count is displayed.

16. Press UNITS ...

bAttErY is displayed. The battery menu is identical in all the applications. Refer to step 1 on page 52 for information on setting up the battery.

17. This completes the Supervisor menu for the Counting application. Repeatedly press **TARE** until the indicator returns to normal weighing mode.

The current weight value is displayed.

7.4 Checkweighing application supervisor menu

Figure 7.4 shows the Supervisor menu when you are in the Checkweighing application:

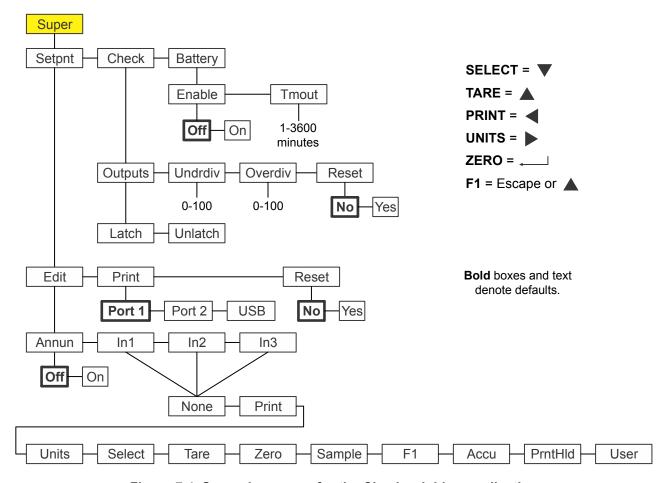


Figure 7.4 Supervisor menu for the Checkweighing application

Follow these steps to set the items in the Supervisor menu.



The **Setpnt** and **bAttErY** submenus in Figure 7.4 are the same as described in General Weighing application supervisor menu on page 48. Go there for information on those submenus. The one exception is that **out1**, **out2** and **out3** are not in the **Setpnt** menu. They do not apply in the Checkweigher application. The unique submenus to this application are described below.



If Battery option is enabled (only necessary when the indicator is used with a battery shutdown circuit) in the check weighing application, Setpoint output #1 represents "Reject" (over & under conditions). Setpoint output #2 represents "Accept" (target). Setpoint output #3 is dedicated to battery shutoff circuitry. See the Service manual for information on setting up setpoint outputs.

7.4.1 Check

 With the Checkweighing application active, access the Supervisor menu using password 1793. Refer to Accessing the menus on page 33 for instructions. From SuPEr, press SELECT ...

SEtPnt is displayed.

2. Press UNITS ...

chEcK is displayed. This stands for checkweigher. Use this to set the items relating to checkweighing:

- Set conditions for using the outputs. (outPutS)
- Set under divisions for acceptable target weight (*undrdiv*)
- Set over divisions for acceptable target weight (**oVErdiV**)
- Reset the target values to zero.(rESEt)

Outputs - Latch & Unlatch

Check ✓ Outputs ✓ Latch & Unlatch

3. Press **SELECT** ...

outPutS is displayed. There are two choices for outputs, LAtch and unLAtch. If you choose LAtch, this means that the weight has to stabilize before the annunciator and output for the appropriate condition (Under, Accept or Over) is activated. If you choose unLAtch, the annunciator and output will change instantly as the weight changes checkweigh condition.

In latch mode, once activated the annunciator and output will remain unchanged until the item is removed and the gross weight returns to inside the gross zero band.

4. From *outPutS*, press **SELECT** ...

LAtch is displayed.

5. Press **UNITS** to toggle between the choices and when your choice is displayed, press **ZERO** to accept ...

outPutS is displayed.



If the checkweigh mode is currently using the LO and HI limit values, viewing or entering the Under or Over division settings will change these Limit values accordingly.

Under divisions

Check ✓ Outputs → Under divisions

6. Press UNITS ...

undrdiv is displayed. Use this to set the number of divisions (0-100) below the target weight that is still within the accept window.

7. Press **SELECT** ...

The current value is shown with a flashing right-most digit.

8. Press **ZERO** to accept the current value or key in a new value and press **ZERO** to accept ...

undrdiv is displayed.

Over divisions

Check ✓ Outputs → Under divisions → Over divisions

9. Press UNITS ...

oVErdiV is displayed. Use this to set the number of divisions (0-100) above the target weight that is still within the accept window.

10. Press SELECT ...

The current value is shown with a flashing right-most digit.

11. Press **ZERO** to accept the current value or key in a new value and press **ZERO** to accept ...

oVErdiV is displayed.

Reset

Check ↓ Outputs → Under divisions → Over divisions → Reset

12. Press UNITS ...

rESEt is displayed. Use this to reset the all the checkweigher variables to the factory defaults.

13. Press **SELECT** ...

no is displayed.

14. Press **ZERO** to abort the reset or press **UNITS** ...

YES is displayed.

15. Press **ZERO** to reset the settings to factory defaults ...

rESEt is displayed.

16. Press TARE ...

chEcK is displayed.

17. Press UNITS ...

bAttErY is displayed. The battery menu is identical in all the applications. Refer to step 1 on page 52 for information on setting up the battery.

18. This completes the Supervisor menu for the Checkweighing application.

Repeatedly press **TARE** until the indicator returns to normal weighing mode.

The current weight value is displayed.

7.5 Batching application supervisor menu

Figure 7.5 shows the Supervisor menu when you are in the Batching application:

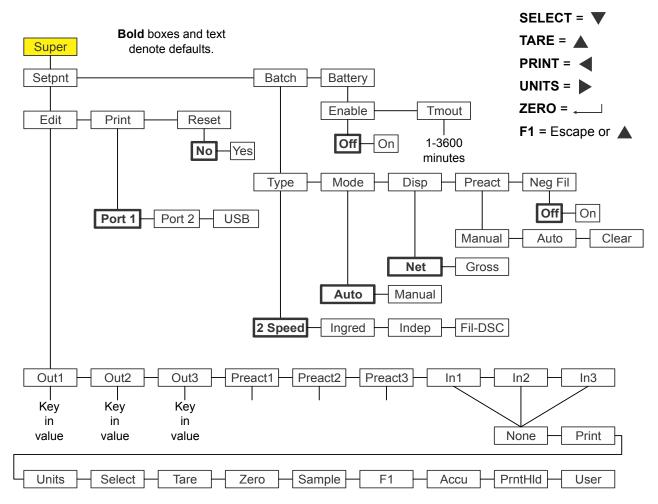


Figure 7.5 Supervisor menu for the Batching application

Follow these steps to set the items in the Supervisor menu.



The **Setpnt** and **bAttErY** submenus in Figure 7.5 are the same as described in General Weighing application supervisor menu on page 48. Go there for information on those submenus. The unique submenus to this application are described below.

7.5.1 Batch

 With the Batching application active, access the Supervisor menu using password 1793. Refer to Accessing the menus on page 33 for instructions. From SuPEr, press SELECT ...

SEtPnt is displayed.

2. Press UNITS ...

bAtch is displayed. Use this to set the items relating to batching:

- Set the type of batch operation. (tYPE)
- Select auto or manual operation. (*ModE*)
- Set gross or net display mode. (diSP)
- Set the conditions for preact. (PrEAct)
- Select negative filling operation.(*nEG FiL*)

Type

Batch ↓ Type

3. Press SELECT ...

tYPE is displayed. There are 4 choices under Type: **2 SPEEd**, **iNGrEd**, **iNdEP** and **FiL-dSc**. Each is explained below:

2 SPEEd Choose 2 speed when you have one ingredient with a speed control device.

iNGrEd Choose ingredient for sequential filling for up to 3 products at a single speed.

iNdEP Choose independent when the filling process is run based on the values set for the outputs.

FiL-dSc Choose fill-discharge when performing a fill operation (negative weight) from something like a hopper scale.

See *Notes on batching on page 67* for information about settings for each of these types of batching.

4. Press SELECT ...

The current setting is displayed.

5. Press **UNITS** to scroll through the choices and when your choice is displayed, press **ZERO** to accept ...

tYPE is displayed.

Mode

Batch ↓ Type → Mode

6. Press UNITS ...

ModE is displayed. Mode has two choices: **Auto** or **MAnuAL**. There is a detailed description for each type in the section titled **Batching** application on page 28

7. Press **SELECT** ...

The current setting is displayed.

8. Press **UNITS** to toggle between the choices and when your choice is displayed, press **ZERO** to accept ...

ModE is displayed.

Display

Batch ↓ Type → Mode → Display

9. Press UNITS ...

diSP is displayed. Display has two choices: **NEt** or **GroSS**. Each is explained below:

NEt Choose Net to base batching on net weights.

Gross Choose Gross to base batching on gross weights.

10. Press SELECT ...

The current setting is displayed.

11. Press **UNITS** to toggle between the choices and when your choice is displayed, press **ZERO** to accept ...

diSP is displayed.

Preact

Batch \downarrow Type \rightarrow Mode \rightarrow Display \rightarrow Preact

12. Press UNITS ...

PrEAct is displayed.

Preact can be used to compensate for product weight that continues to fill into the bag or container after the setpoint output turns off and before the final weight stabilizes. If a preact value is automatically calculated or manually entered, the actual cutoff weight will equal the entered setpoint value minus the preact value.

PrEAct has three choices: **Manual**, **Auto**, or **cLEAr**. Each is explained below:

Manual When **Manual**, the preact values entered in the SETPNT submenu for PREACT 1, 2 and 3 are used.

Auto When set to Auto, preact is automatically calculated. The amount of compensation is calculated based on the average variance between the entered setpoint value and the actual fill weights recorded during the most recent batch cycles. Auto Preact is only available in certain Batch Types as noted in their descriptions. Calculated Preact values can be viewed in the SETPNT submenu for PREACT 1, 2 and 3.

cLEAr When cLEAr is selected, the current preact values will be set to 0. If **PrEAct** was set to **Auto**, a new set of compensation values will be calculated on continuing batches. If preact was set to **oFF**, then preact will be disabled or new values can be manually entered in the setpoint menu.

13. Press SELECT ...

The current setting is displayed.

14. Press **UNITS** to scroll through the choices and when your choice is displayed, press **ZERO** to accept ...

PrEAct is displayed.

Negative fill

Batch \lor Type \rightarrow Mode \rightarrow Display \rightarrow Preact \rightarrow Negative Fill

15. Press UNITS ...

NEG FiL is displayed. This stands for negative fill. This has two choices: **oFF** or **on**. Each is explained below:

Choose **oFF** to disable negative fill. (default)

Choose **on** to enable negative fill. Operation varies depending on Type chosen. See *Notes on batching on page 67*.

16. Press SELECT ...

The current setting is displayed.

17. Press **UNITS** to scroll through the choices and when your choice is displayed, press **ZERO** to accept ...

NEG FiL is displayed.

18. Press TARE ...

bAtch is displayed.

19. Press UNITS ...

bAttErY is displayed. The battery menu is identical in all the applications. Refer to step 1 on page 52 for information on setting up the battery.

20. This completes the Supervisor menu for the Batching application. Repeatedly press **TARE** until the indicator returns to normal weighing mode.

The current weight value is displayed.

7.5.2 Notes on batching

2 Speed

MODE setting does not apply to 2 SPEED.

If **DISP** is set to **NET**, an autotare will occur prior to the start of the fill.

If **DISP** is set to **GROSS**, no autotare will occur and the fill cutoffs are based on actual Gross weight.

PREACT, if used, only affects the cutoff value of Out 2. See details of **PREACT** below.

If **NEG FILL** is set to **YES**, then **DISP** should be set to **NET** so that an autotare occurs prior to start and the cutoffs will be based on negative entered values for Out 1 and Out 2.

Ingredient

If **MODE** is set to **AUTO**, the batch process will continue until the final ingredient is completed. Between each ingredient there will be a slight delay to allow for motion, final weight and preact calculations.

If **MODE** is set to **MANUAL**, this requires that you press **F1** between each ingredient to complete the fill cycle.

If **DISP** is set to **NET**, an autotare will occur prior to each ingredient and the Out 1, 2 and 3 fill weights will be based on Net weight.

If **DISP** is set to **GROSS**, no autotare will occur and the Out 1, 2 and 3 fill weights would be based on the Gross weight of the accumulated ingredients. If Ingredient 1 amount is 10, Ingredient 2 amount is 20 and ingredient 3 amount is 30 then you would enter Out 1 = 10, Out 2 = 30 (10 + 20) and Out 3 = 60 (10 + 20 + 30). Output cutoffs are based on the actual displayed Gross weight so if inaccurate amounts of ingredient are experienced during the batch then it may affect the amount of each subsequent ingredient that is added.

If **PREACT** is set to **AUTO**, then it will be calculated for each ingredient to adjust the cutoff weight accordingly.

If **NEG FILL** is set to **YES**, it will only operate for a single ingredient with OUT 1 used for discharge filling based on negative weight.

Independent Setpoints

Out 1, 2 and 3 values operate the Outputs independently. Press F1 for initial start.

MODE setting does not apply to INDEPENDENT setpoints.

If **DISP** is set to **NET**, this uses net weight and if **DISP** is set to **GROSS**, this uses gross weight for cutoff value.

AUTO PREACT is not available in INDEPENDENT filling.

If **NEG FILL** is set to **YES**, this allows operation of Out 1, 2 and 3 values in negative weight mode.

Fill/Discharge

MODE setting does not apply to Fill/Discharge

If **DISP** is set to NET, the display will remain in net weight mode after the discharge cycle.

If **DISP** is set to GROSS, the display will switch to gross weight mode after the discharge cycle.

If **PREACT** is set to **AUTO** it only applies during the Out 2 discharge cycle.

NEG FILL setting does not apply to Fill/Discharge

7.6 Peak Hold application supervisor menu

Figure 7.6 shows the Supervisor menu when you are in the Peak Hold application:

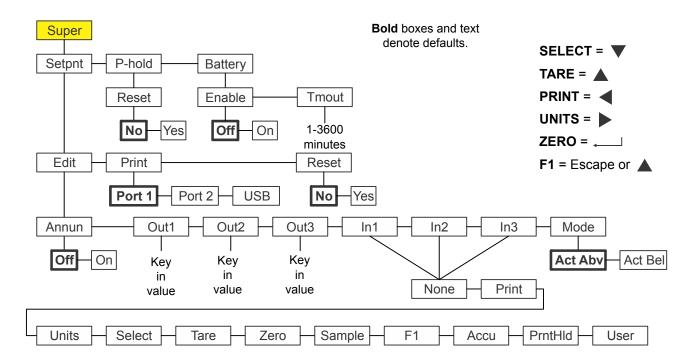


Figure 7.6 Supervisor menu for the Peak Hold application



The **Setpnt** and **bAttErY** submenus in Figure 7.6 are the same as described in General Weighing application supervisor menu on page 48. Go there for information on those submenus. The unique submenus to this application are described below.

7.6.1 Peak hold

 With the Peak Hold application active, access the Supervisor menu using password 1793. Refer to Accessing the menus on page 33 for instructions. From SuPEr, press SELECT ...

SEtPnt is displayed.

2. Press UNITS twice ...

P-hoLd is displayed. Use this to reset the min/max peak. If the **F1** key is disabled, which is the normal key to reset min/max, the supervisor needs an alternate method to reset these values.

Reset

P-hold ↓ Reset

3. Press **SELECT** ...

rESEt is displayed.

4. Press **SELECT** ...

no is displayed.

5. Press **UNITS** to toggle between the **no** and **YES** choices. Press **ZERO** to accept...

The min/max are reset and *rESEt* is displayed.

6. Press **TARE** repeatedly to return to normal weighing operation.

7.7 Remote Display application supervisor menu

To configure the indicator for remote display operation you must choose the mode of operation in the supervisor menu and configure the port. Configuring the port is done through a password protected menu. Contact your supervisor or your local Avery Weigh-Tronix representative for more information.

Figure 7.7 shows the Supervisor menu when you are in the Remote Display application:

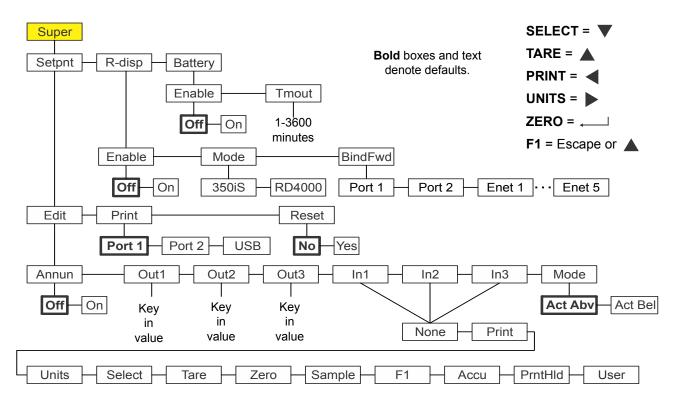


Figure 7.7 Supervisor menu for the Remote Display application



The **Setpnt** and **bAttErY** submenus in Figure 7.7 are the same as described in General Weighing application supervisor menu on page 48. Go there for information on those submenus. The unique submenu to this application is described below.

1. With r-diSP displayed press **SELECT** ...

EnAbLE is displayed. Use this to enable or disable the remote display function. Choices are **OFF** (disable) or **on** (enable).

2. Press SELECT ...

The current setting is displayed.

3. Press **UNITS** to toggle between the choices and press **ZERO** to accept the displayed choice ...

EnAbLE is displayed.

4. Press UNITS ...

ModE is displayed. Choices are **350iS** or **rd4000**. Choose which type of remote display protocol to receive.

5. Press **SELECT** ...

The current setting is displayed.

6. Press **UNITS** to toggle between the choices and press **ZERO** to accept the displayed choice ...

ModE is displayed.

7. Press UNITS ...

bindFwd is displayed. Choose which port will be used for printing/communication forwarding from the Main indicator. Choices are **Port 1**, **Port 2**, **Enet1** through **Enet 5**.

8. Press SELECT ...

The current setting is displayed.

9. Press **UNITS** to scroll through the choices and press **ZERO** to accept the displayed choice ...

bindFwd is displayed.

10. This completes the Supervisor menu for the Remote Display application.

Repeatedly press **TARE** until the indicator returns to normal weighing mode.

The current weight value is displayed.

The indicator can be configured to work as a remote display with other compatible indicators or the GSE 350/355IS.

Settings in two password protected menus must be made to configure the indicator for remote display operation. Contact your local Avery Weigh-Tronix representative for information on setting up the indicator as a Primary or Secondary indicator.



Additional operation information can be found in Remote Display application on page 32.

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